

Catalogue 1 STAUFF Clamps

		®
<u></u>	STAUFF	

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For more than 50 years, the companies of STAUFF Group have been developing, manufacturing and distributing pipework equipment and hydraulic components for mechanical and plant engineering and for service and industrial maintenance.

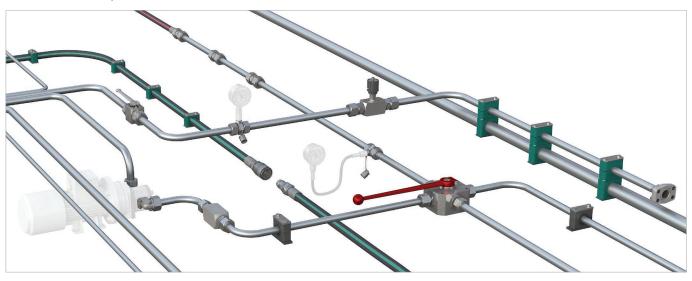
In addition to mobile and industrial hydraulic machinery, typical applications also include commercial and special purpose vehicles, rail transportation and energy technology. Likewise, STAUFF products are used in marine, oil and gas applications and in the process, food and chemical industries. The overall range currently includes about 40000 standard products as well as numerous special and system solutions according to customer's specifications or based on our in-house development.

All STAUFF products undergo relevant testing in accordance with international regulations and are governed by the high standards of the in-house quality management system. Furthermore, many items have received certifications and approvals from various international institutes, organisations and authorities who have independently confirmed the quality and performance of the products. Wholly-owned manufacturing, sales and service facilities in 18 countries and a tight global network of authorised distribution partner ensure high presence and service paired with a maximum of availability.



Quality Management – ISO 9001:2015 Environmental Management – ISO 14001:2015 Safety Management OHSAS – 18001:2007

STAUFF LINE Components



With the seven dedicated STAUFF Line product groups

- STAUFF Clamps
- STAUFF Connect
- STAUFF Flanges
- VOSWINKEL Hose Connectors
- VOSWINKEL Quick Release Couplings
- STAUFF Valves
- STAUFF Valve
 STAUFF Test

from own, in-house development and manufacturing, the companies of the STAUFF Group provide a comprehensive range of components for fastening and connecting pipes, tubes and hoses for mobile and industrial hydraulic applications and many other industries.

The portfolio is completed by components for shutting-off, regulating, throttling and measuring fluid media.

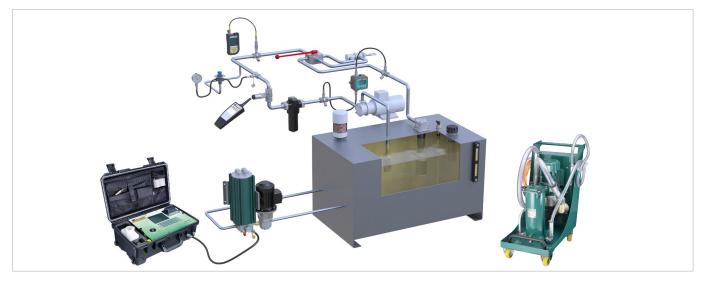
In order to perfectly match each other, STAUFF Line products are designed and offered on a high, uniform level of quality. A large proportion of the range made from steel comes as standard with the premium STAUFF Zinc/Nickel surface coating, which is also optionally available for many of the other components.

This coating offers the most reliable surface protection far beyond the previous market standards – even after transport, handling and assembly of the components – and meets all current legal requirements.

If desired, Original Equipment Manufacturers can be supported with value-added services, from **technical consultation** to **pre-assembly, assembly and kitting** as well as **logistics services**:

- Support with the selection of suitable standard components and ordering options; provision of customised solutions according to customer's specifications or based on our in-house development – from prototyping to large scale production
- Analysis and optimization of existing and design and developments of new systems aimed at increasing the efficiency and performance of machines and equipment and creating value for customers by reducing the total cost
- Pre-assembly, assembly and kitting of individual components to customer-specific system modules
- Individually coordinated procurement solutions (e.g. web shop and electronic data interchange) and supply models (e.g. from warehousing of customised components to Kanban logistics and just-in-time delivery of pre-fabricated system modules to the assembly lines of the customers) aimed at optimising material flows





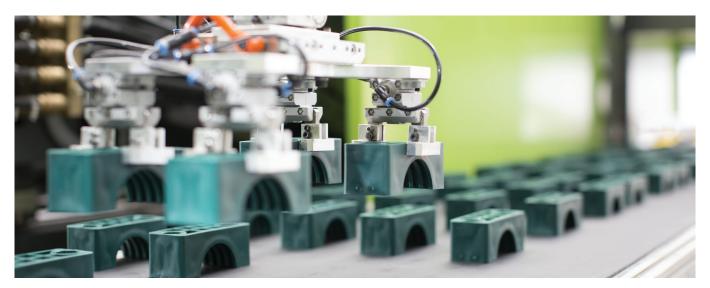
Aligned with the needs of the market, the product groups

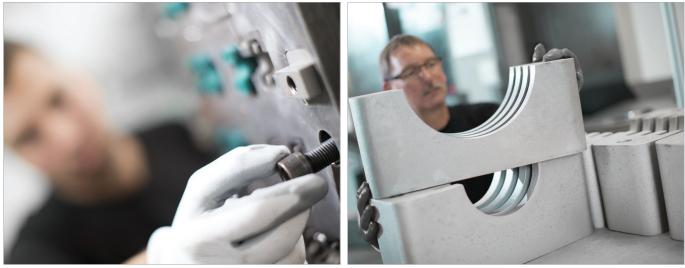
- STAUFF Test
- STAUFF Diagtronics
- STAUFF Filtration Technology
- STAUFF Hydraulic Accessories

include a comprehensive range of analogue and digital measuring equipment and devices, filtration systems and replacement filter elements as well as accessories for the construction of tanks, reservoirs, power packs and gear boxes in mobile and industrial hydraulics. The offer is completed by relevant value-added services:

- Support with the selection of suitable components and ordering options; provision of customised solutions according to customer's specifications or based on our in-house development – from prototyping to large scale production
- Analysis of existing hydraulic circuits aimed at filtration systems, tank components and monitoring devices that perfectly match to the specific requirements, and developing integrated concepts to increase the efficiency and performance of machines and equipment
- Individually coordinated procurement solutions and supply models







STAUFF Clamps

For more than 50 years, STAUFF Clamps symbolise quick and easy as well as secure installation of pipes, tubes, hoses, cables and other flexible and rigid components with outside diameters up to 1016 mm / 40.00 inch.

Their vibration and noise reducing features are appreciated as being an important contribution to environmental protection and occupational health and safety.

The processing of fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94) is only one of the many particular strengths of STAUFF.

STAUFF guarantees prompt service, even for customised solutions according to customer's specifications or based on our in-house development. For selected types and series, independent certificates and approvals can be provided:

- American Bureau of Shipping
- Bureau Veritas
- Department of the Navy, New York
- Germanischer Lloyd
- Lloyd's Register of Shipping
- Registro Italiano Navale
- Russian Maritime Register of ShippingTechnischer Überwachungsverein
- United States Coast Guard

For the finishing of the range of pipe, tube, hose and cable clamps as well as metal hardware in carbon steel, STAUFF relies on the STAUFF Zinc/Nickel surface coating which has proven successful for many years. It provides reliable surface protection – even after transport, handling and assembly – and meets all current legal requirements.

Versions in stainless steel V2A and V4A are generally available from stock. Alternative materials and surfaces are available on request.





STAUFF Zinc/Nickel Coating



Layers

Sealing
 Passivation
 Zinc/Nickel
 Steel

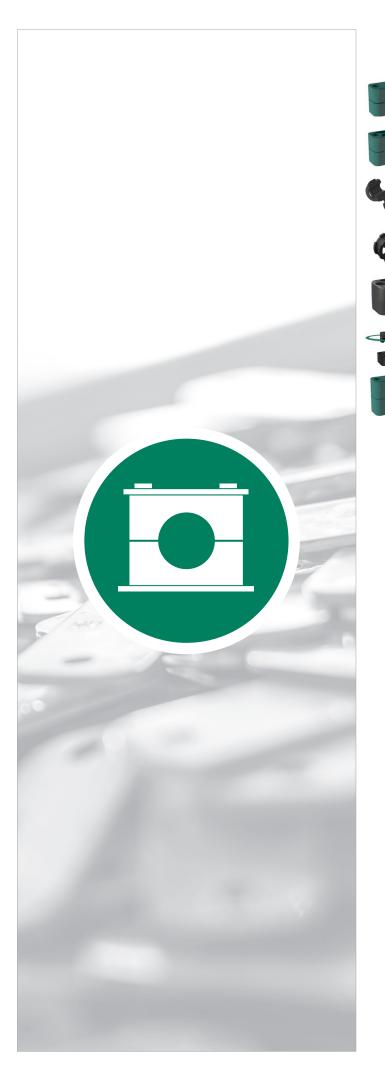
With at least 1200 hours resistance against red rust, the STAUFF Zinc/Nickel surface coating offers excellent surface protection – even after transport, handling and assembly. This was confirmed by testing in the salt-spray chamber according to DIN EN ISO 9227.

Users across all industries and applications benefit from sophisticated technology, which has been developed for and used by the very demanding automotive industry for many years now and that is already the proven standard for a large proportion of STAUFF components since 2007.

- At least 1200 hours resistance to red rust / base metal corrosion under practical conditions in the salt-spray chamber according to DIN EN ISO 9227
- · White rust occurs only by way of a slight grey haze
- Surpassing the requirements of the corrosion protection class K5 as defined by the VDMA, the German Engineering Association (360 hours resistance to white rust / 720 hours resistance to red rust)
- Free of hexavalent chrome Cr(VI)
- ELV compliant according to 2000/53/EC (End of Life Vehicles Directive)
- REACH compliant according to 1907/2006/EC (Registration, Evaluation, Authorisation and Restriction of Chemicals)
- RoHS compliant according to 2002/95/EC (Restrictions of the Use of Hazardous Substances)

- Appealing colour scheme with a bright semi-gloss surface finish – comparable to Stainless Steel
- Significantly reduced tendency to corrosion by contact with other metals (such as Aluminium and Stainless Steel)
- Improved abrasion resistance due to the ductility / plastic deformability of the coating
- Little to no risk of triggering allergies nickel release is down to only a fraction of the statutory limits relating to objects which come into direct and prolonged contact with the skin (independent results of the reference test method according DIN EN 1811 are available on request)
- Good paint adhesion properties
- · Resistance against all commonly used hydraulic media

www.stauff.com/1/en/#9



	Clamp Body Profiled Inside Surface with Tension Clearance	14
	Clamp Body Smooth Inside Surface without Tension Clearance	15
0.7	Clamp Body with Elastomer Insert	16
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-	Weld Plate	20		Cover Plate
	SP	20		DP
	Elongated Weld Plate		4	Hexagon Head Bolt for use with Cover Plate DP
- 9 9-	SPV	20		-
	SPV			AS
	Twin Weld Plate	21		Safety Washer (DIN 93)
8 60	DSP	21		SI
	Group Weld Plate			Safety Washer (DIN 463)
0 33	RAP	21	~	SI
	nar			31
0 0	Angled Weld Plate	22	1	Socket Cap Screw
	WSP			IS
	Bridge Weld Plate		¢	Slotted Head Screw
	BSP	22		Ш
	Clamp Body for Multi-Group Weld Plates	23	1	Hexagon Head Bolt for use with Insert ES / EP
				AS
	Multi-Group Weld Plate			Insert
030303	RAP-MGR	23		ES / EP
	Heveren Deil Nut			Cofety Locking Dieto
	Hexagon Rail Nut	24	EE	Safety Locking Plate
	SM / SMG			SIG
	Mounting Rail		1	Stacking Bolt
	TS	24	\backslash	AF
	Channel Rail Adaptor			
		25		Clamp Assemblies
	CRA			

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STAUFF[®]

Clamp Body - Profiled Design

Profiled Inside Surface with Tension Clearance



Orde	ring Codes							
Clamp Body *1*06-*PP Clamp Body, STAUFF Group 1A *1*06A-*PP								
One cla	mp body is consisting of two clam	p halves.						
* STAUFF Group 1 * Exact outside diameter Ø D1 (mm) 06 * Material code (see below) PP								
Standa	rd Materials							
D	Polypropylene Colour: Green Material code: PP							
	Polypropylene Colour: Black Material code: PP-BK							
	Polyamide Colour: Black Material code: PA							
	Thermoplastic Elastomer (87 S Colour: Black Material code: SA	Shore-A)						

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Aluminium Colour: Self-Colour Material code: AL (STAUFF Group 1A to 6)

See pages 154 / 155 for material properties and technical information.

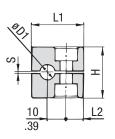
Special Materials

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

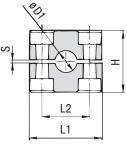
See pages 156 / 157 for material properties and technical information.

Product Features

- Proven, tested and trusted product in various markets
- Recommended for the safe installation of rigid pipes and tubes
- Available for all commonly used pipe and tube outside diameters
- Environmental protection due to vibration/noise reducing design
- Excellent weathering resistance, even under extreme conditions



STAUFF Group 1



STAUFF Group 1A to 8

Group		Outside Diameter		Nominal	Bore	Ordering Codes							
۲ ۲		Pipe / Tube		Copper Tube		(2 Clamp Halves)	(^{mm} /in)						
STAUFF	NIO	Ø D1		Pipe ASTM		ASTM B88							
ST	ā	(mm)	(in)	(in)	(in)	(** = Material)	L1	L2	Н	S min.	Width		
		6				106-**							
		6,4	1/4			106.4- **							
1	0	8	5/16			108-**	28	9,5	27	0,4	30		
'	0	9,5	3/8		1/4	109.5-**	1.10	.37	1.06	.02	1.18		
		10		1/8		110-**							
		12				112-**							
		6				106A- **							
		6,4	1/4			106.4A- **							
1A	1	8	5/16			108A- **	37	20	27	0,4	30		
17		9,5	3/8		1/4	109.5A- **	1.46	.79	1.06	.02	1.18		
		10		1/8		110A- **							
		12				112A- **							
		12,7	1/2		3/8	212.7-**							
		13,5		1/4		213.5-**							
		14				214-**	42	26	33	0,6	30		
2	2	15				215-**	1.65	1.02	1.30	.02	1.18		
		16	5/8		1/2	216-**	1.00	1.02	1.50	.02	1.10		
		17,2		3/8		217.2-**							
		18				218-**							
	3	19	3/4			319- **							
		20				320-**							
3		21,3		1/2		321.3-**	50	33	36	0,6	30		
3		22	7/8		3/4	322-**	1.97	1.30	1.42	.02	1.18		
		25				325- **							
		25,4	1			325.4- **							
		26,9		3/4		426.9- **							
		28				428- **	59	40	42	0,6	30		
4	4	28,6			1	428.6- **	2.32	1.57	42	.02	1.18		
		30				430- **	2.52	1.57	1.05	.02	1.10		
		32				432- **							
		32	1-1/4			532- **							
		33,7		1		533.7- **							
		35			1-1/4	535- **	71	52	58	0.0	30		
5	5	38	1-1/2			538- **	2.80	2.05	2.28	0,8	1.18		
		40				540- **	2.00	2.00	2.20	.05	1.10		
		41,3			1-1/2	541.3- **							
		42		1-1/4		542- **							
		44,5	1-3/4			644.5- **							
6	6	48,3		1-1/2		648.3- **	86	66	66	0,8	30		
0	0	50,8	2			650.8- **	3.39	2.60	2.60	.03	1.18		
		54			2	654- **							
		57,2	2-1/4			757.2-**							
		60,3		2		760.3- **							
7	7	63,5	2-1/2			763.5- **	121	94	93	0,8	30		
'	1	70	2-3/4			770- **	4.76	3.70	3.66	.03	1.18		
		73		2-1/2 (ANS	SI B 36-10)	773-**							
		76,1	3	2-1/2 (DIN	EN 10220)	776.1- **							
		88,9		3		888.9-**	147	120	110	0.0	20		
8	8	-					5.79	4.72	118 4.65	0,8	30 1.18		
		102	4	3-1/2		8102L- **	5.19	4.12	4.00	.03	1.10		

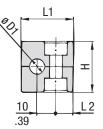
Additional outside diameters are available upon request. Please contact STAUFF for further information.

A



Clamp Body - Type H

Smooth Inside Surface without Tension Clearance



STAUFF Group 1

STAUFF Group 1A to 8

Group HINNES		Outside Diameter Hose Ø D1		Ordering Codes (2 Clamp Halves)	Dimensions (^{mm} / _{in})					
STA	DIN	(mm)	(in)	(** -H = Material)	L1	L2	н	Width		
		6		106- ** -H						
		6,4	1/4	106.4- ** -H						
		8	5/16	108- ** -H	28	9,5	26	30		
1	0	9,5	3/8	109.5- ** -H	1.10	.37	1.02	1.18		
		10		110- ** -H						
		12		112- ** -Н						
		6		106A- ** -H						
1A		6,4	1/4	106.4A- ** -H						
		8	5/16	108A- ** -H	37	20	26	30		
	1	9,5	3/8	109.5A- ** -H	1.46	.79	1.02	1.18		
		10		110A- ** -H						
		12		112A- ** -H						
		12,7	1/2	212.7- ** -H						
2		13,5		213.5- ** -H	1					
		14		214- ** -H	40	00	00	00		
	2	15		215- ** -H	42	26	32	30		
		16	5/8	216- ** -H	1.65	1.02	1.26	1.18		
		17,2		217.2- ** -H						
		18		218- ** -H						
		19	3/4	319- ** -H						
		20		320- ** -H						
~	3	21,3		321.3- ** -H	50	33	35,5	30		
3		22	7/8	322- ** -H	1.97	1.30	1.40	1.18		
		25		325- ** -H						
		25,4	1	325.4- ** -H						
		26,9		426.9- ** -H						
		28		428- ** -H	59	40	41,5	30		
4	4	30		430- ** -H	2.32	1.57	1.63	1.18		
		32		432- ** -H	1					
		32	1-1/4	532- ** -H						
		33,7		533.7- ** -H						
_	_	35		535- ** -H	71	52	56,5	30		
5	5	38	1-1/2	538- ** -H	2.80	2.05	2.22	1.18		
		40		540- ** -H						
		42		542- ** -H						
		44,5	1-3/4	644.5- ** -H						
-		48,3		648.3- ** -H	86	66	64,5	30		
6	6	50,8	2	650.8- ** -H	3.39	2.60	2.54	1.18		
		54		654- ** -H	1					
		57,2	2-1/4	757.2- ** -H						
		60,3		760.3- ** -H						
	_	63,5	2-1/2	763.5- ** -H	121	94	92	30		
7	7	70	2-3/4	770- ** -H	4.76	3.70	3.62	1.18		
		73	- 57 1	773- ** -H						
		76,1	3	776.1- ** -H						
•	0	88,9		888.9- ** -H	147	120	116	30		
8	8	102	4	8102L- ** -H	5.79	4.72	4.57	1.18		

Additional outside diameters are available upon request. Please contact STAUFF for further information.



Orde	ring Codes	
) Body Body, STAUFF Group 1A	*1*06-*PP-H *1*06A-*PP-H
One clai	mp body is consisting of two c	lamp halves.
* Exact	FF Group outside diameter Ø D1 (mm) rial code (see below)	1 06 PP-H
tanda	rd Materials	
0	Polypropylene Colour: Green Material code: PP-H	
0	Polypropylene Colour: Black Material code: PP-H-BK	
0	Polyamide Colour: Black Material code: PA-H	
0	Thermoplastic Elastomer (Colour: Black Material code: SA-H	87 Shore-A)

ee pages 154 / 155 for material properties and technical iformation.

Special Materials

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

Product Features

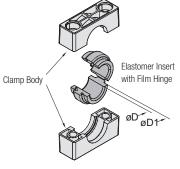
- Proven, tested and trusted product in various markets
- Recommended for the safe installation of hoses and cables
- Chamfered edges avoid damaging of the hoses and cables
- Available for all commonly used hose and cable outside diameters
- Excellent weathering resistance, even under extreme conditions

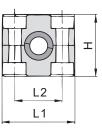


R

Clamp Body with Elastomer Insert Type RI







Ordering Codes
Clamp Assembly *4*06-*PP-R
One assembly is consisting of one clamp body and one insert.
* STAUFF Group 4 * Exact outside diameter Ø D (mm) 06 * Material code (see below) PP-R
Clamp Body *4-*PP-R
One clamp body is consisting of two clamp halves.
* STAUFF Group 4 * Material code (see below) PP-R
Elastomer Insert *RI-*06-*4/4S
* Elastomer Insert RI * Exact outside diameter Ø D (mm) 06 * STAUFF Group 4 (Standard) and 4S (Heavy) 4/4s 6 (Standard) and 5S (Heavy) 6/5s

Standard Materials

Colour: Black Material code: PP-R

> **Polyamide** Colour: Black

Colour: Black

Material code: PA-R



Elastomer Insert Thermoplastic Elastomer (73 Shore-A)

See pages 154 / 155 for material properties and technical information.

Special Materials

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

Product Features

- Proven, tested and trusted product in various markets
- Either for the extra vibration/noise reducing installation of pipes and tubes or the extra gentle installation of hoses and cables
- Available for all commonly used outside diameters
- Excellent weathering resistance, even under extreme conditions

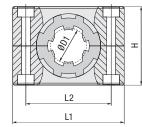
Group Outside Diameter		Ordering Codes (** R = Clamp Body Material)				Dimensions					
Ľ,	Pipe / Tube / Hose		Clamp Assembly Clamp Body Insert *			(^{mm} /in)					
STAUFF	DIN	Ø D (Clamp Body + (mm) (in) Insert) (2 Clamp Halves		(2 Clamp Halves)		Ø D1	L1	L2	Н	Width	
		6		406- ** -R		RI-06-4/4S					
		8	5/16	408- ** -R		RI-08-4/4S					
		10		410- ** -R		RI-10-4/4S					
		12		412- ** -R		RI-12-4/4S				41,2	
		12,7	1/2	412.7- ** -R		RI-12.7-4/4S					
4	4	14		414- ** -R	4- ** -R	RI-14-4/4S	25 .98	2.32	40		30 1.18
		15		415- ** -R		RI-15-4/4S					
		16	5/8	416- ** -R	1	RI-16-4/4S					
		17,2		417.2- ** -R		RI-17.2-4/4S					
		18		418- ** -R		RI-18-4/4S					
		19	3/4	419- ** -R		RI-19-4/4S					
		20		620- ** -R		RI-20-6/5S					
		21,3		621.3- ** -R		RI-21.3-6/5S					
		22	7/8	622- ** -R		RI-22-6/5S					
6	6	25		625- ** -R	6- ** -R	RI-25-6/5S	38	86	66	64,5	30
0	0	26,9		626.9- ** -R	0- ተተ	RI-26.9-6/5S	1.50	3.39	2.60	2.54	1.18
		28		628- ** -R		RI-28-6/5S					
		30		630- ** -R		RI-30-6/5S					
		32	1-1/4	632- ** -R		RI-32-6/5S					

* Elastomer Inserts for Standard Series clamp bodies, STAUFF Group 4 also fit into Heavy Series clamp bodies, STAUFF Group 4S. Elastomer Inserts for Standard Series clamp bodies, STAUFF Group 6 also fit into Heavy Series clamp bodies, STAUFF Group 5S.

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Catalogue 1 - Edition 02/2017

Noise Reduction Clamp Type NRC



Gr

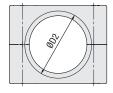
2

3

5

6

R







roup	oup Outside Diameter					Dimensions																		
	z	Ø D1 (Clamp Be		Clamp Assembly (Clamp Body +	Clamp Body	NRC Insert	(^{mm} /in)						Ordering Codes											
)	DIN	(mm)	(in)	NRC Insert)	(2 Clamp Halves)	, ,	ØD2	ØD3	L1	L2	H	Width	Clamp Assembly											
		6		206-PP-NRC		RI-NRC-6-2																		One cocombly is consisting
		8	5/16	208-PP-NRC		RI-NRC-8-2							One assembly is consisting											
	2	10		210-PP-NRC	2-PP-NRC	RI-NRC-10-2	25 .98	26	42 1.65	26	32 1.26	30 1.18	* STAUFF Group											
		12		212-PP-NRC		RI-NRC-12-2		1102		1102	JZ 1.20		 Exact outside diameter Material code (see below) 											
		12,7	1/2	212.7-PP-NRC		RI-NRC-12.7-2							, ,											
	3	14		314-PP-NRC		RI-NRC-14-3							NRC Clamp Body											
		15		315-PP-NRC		RI-NRC-15-3	28		50 4 1.97		, -	30 1.18	One NRC clamp body is o											
		16	5/8	316-PP-NRC		RI-NRC-16-3	1.10	1.14	1.37	1.00	1.40	1.10	* STAUFF Group											
	4	18		418-PP-NRC	4-PP-NRC	RI-NRC-18-4	34	35	59	40	41.5	30	* Material code (see bel											
		20		420-PP-NRC		RI-NRC-20-4	1.34	1.38	2.32		1.	1.18	NRC Elastomer Ins											
		21,3		521.3-PP-NRC			RI-NRC-21.3-5																	
		22	7/8	522-PP-NRC		RI-NRC-22-5 RI-NRC-25-5	RI-NRC-22-5							One NRC elastomer inse										
		25		525-PP-NRC									* NRC Elastomer Insert											
	5	26,9		526.9-PP-NRC	5-PP-NRC RI-NRC-26.9-5 RI-NRC-28-5	49	50 1.97	71 2.80	52 2.05	56,5	30 1.18	 Exact outside diameter STAUFF Group 												
		28		528-PP-NRC			1.95	1.37	2.00	2.00	2.22	1.10												
		30		530-PP-NRC		RI-NRC-30-5							Standard Materials											
		32	1-1/4	532-PP-NRC		RI-NRC-32-5							Standard Materials											
		33,7		633.7-PP-NRC		RI-NRC-33.7-6							Polypropylene Colour: Black											
		35		635-PP-NRC	6-PP-NRC	RI-NRC-35-6							Material code:											
	6	38	1-1/2	638-PP-NRC			6-PP-NRC	RI-NRC-38-6	60 2.36	61 2.40	86 3.39	66 2.60	64,5 2,54	30 1.18	Charles and the second									
		40		640-PP-NRC			RI-NRC-40-6	2.30	2.40	3.39	2.00	2.34	1.10	Elastomer Inser										
													Colour: Black											

RI-NRC-42-6

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Product Features

42

. Designed for the noise and vibration reducing installation of pipes and tubes

642-PP-NRC

- Suitable for the most common outside diameters from 6 to 42 mm and from ¼ to 1 ½ inch respectively · Working principle based on a specially shaped, two-part elastomer insert, which mechanically absorbs vibration in the pipe or tube and as a result reduces noises arising to a minimum
- · Elastomer insert is in particular distinguished by how little of its surface is in contact with the pipe or tube as well as with the clamp body
- · Light tension of the elastomer insert in mounted condition provides the necessary clamping force
- Tongue-groove contour of the elastomer insert and the clamp body (which is reversed and thus diverges from standard DIN 3015 clamps with elastomer insert) enables the system to be used for the maximum range of outside diameters per clamp size, which contributes to flexibility, versatility and optimisation of the required installation space

0	rd	eri	ing	Cod	les
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*2*1	2-*	PP-	NRC	

e assembly is consisting of one clamp body and one insert.

* STAUFF Group * Exact outside diameter Ø D1 (* Material code (see below)	2 mm) 12 PP-NRC
NRC Clamp Body	*2-*PP-NRC
One NRC clamp body is consisting	ng of two clamp halves.
* STAUFF Group	2
* Material code (see below)	PP-NRC
NRC Elastomer Insert	*RI-NRC-*12-*2
One NRC elastomer insert is con	sisting of two insert halves.

* NRC Elastomer Insert	RI-NRC
* Exact outside diameter ØD1 (mm)	12
* STAUFF Group	2

ndard Materials



Material code: PP-NRC



Elastomer Insert Thermoplastic Elastomer (73 Shore-A) Colour: Black

See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

Special Materials

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

R TALIFF

Clamp Body for Conduit Hoses Type CHC

A



6-0	
C.P	

Ordering Codes	
Clamp Body	*2*12-*PA-CHC
One clamp body is consisting	of two clamp halves.
* STAUFF Group * Nominal Size of the Condui * Material code (see below)	t Hose 12 PA-CHC
Standard Materials	

26	Polyamide
\mathcal{O}	Colour: Black
	Material code: PA-CHC
0	

See pages 154 / 155 for material properties and technical information.

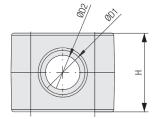
Special Materials

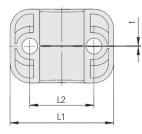
Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

Product Features

- Design of the inside surface of the clamp body prevents corrugated conduit hoses from sliding
- Chamfered edges avoid damaging of the conduit hoses
- · Available for all commonly used nominal sizes
- Excellent weathering resistance, even under extreme conditions



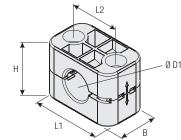


Group 또		Nominal Size Conduit Hose	Ordering Codes (2 Clamp Halves)	Dimensions (^{mm} / _{in})						
STAUFF	DIN			ØD1	ØD2	t	L1	L2	Н	Width
		10	210-PA-CHC	13	11	0,5	42	26	32	30
2	2	10	210-FA-0110	.51	.43	.02	1.65	1.02	1.26	1.18
2	2	12	212-PA-CHC	16	13,5	0,5	50	33	35,5	30
		12	212-FA-0110	.63	.53	.02	1.97	1.30	1.40	1.18
3	3	17	317-PA-CHC	21,5	18	0,7	59	40	41,5	30
5	5	17	317-FA-0110	.85	.71	.03	2.32	1.57	1.63	1.18
4	4	23	423-PA-CHC	29	24,5	0,7	71	52	56,5	30
4	4	20	423-FA-000	1.14	.96	.03	2.80	2.05	2.22	1.18
		29	529-PA-CHC	35	30,5	1,0	86	66	64,5	30
5	5	29	529-FA-0H0	1.38	1.20	.04	3.39	2.60	2.54	1.18
5	5	36	536-PA-CHC	43	38,5	1,0	121	94	92	30
		30	530-FA-CHC	1.69	1.52	.04	4.76	3.70	3.62	1.18
6	6	48	648-PA-CHC	55	49,5	1,0	147	120	116	30
U	0	40	040-FA-000	2.17	1.95	.51	5.79	4.72	4.57	1.18

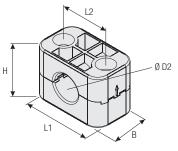
Additional outside diameters are available upon request. Please contact STAUFF for further information.







For Use with Regular Hose



For Use with Compact Hose (Upper Clamp Half rotated by 180°)

Group 壯		Outside E Regular H			Compact Hose (2 Clamp Halves)		Dimensions (mm/in)					
STAUFF	DIN	Ø D1 (mm)	(in)	Ø D2 (mm)	(in)	(**-* = Material)	L1	L2	H Regular Hose	l Compact Hose	В	
		19	.75	17,4	.69	319- **-* -CC-BK						
3	3	22,2	.87	20,6	.81	322.2- **-* -CC-BK	50 1.97	33 1.30	35,5 1.40	34 1.34	30 1.18	
		25,4	1.00	23,7	.93	325.4- **-* -CC-BK						

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Product Features

- Only one clamp body required for two different hose diameters (compact hose + regular hose)
- Rotate upper clamp half by 180° and use clamp body to fasten compact hoses instead of regular hoses
- Available for three different combinations of outside hose diamaters
- Outer dimensions according to DIN 3015, Part 1
- · Effective cost reduction due to lower inventories

Special Materials

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.



Ordering Codes Clamp Body *3*19-*PP-H-CC-BK One clamp body is consisting of two clamp halves. * STAUFF Group 3 * Outside diameter Ø D1 (mm) of regular hose 19

- * Material code (see below) PP-H-CC-BK
- Material code (see below) PP-H-CC-

Standard Materials



Polypropylene Colour: Black Material code: PP-H-CC-BK

See pages 154 / 155 for material properties and technical information.

Ordering Codes

One clamp body is consisting of two clamp halves.

Clamp Body 540-40-PP-VK Rectangular design with a square of 40 mm x 40 mm / 1.57 in x 1.57 in

Clamp Body540-36-PP-VKRectangular design with a square of40 mm x 36 mm / 1.57 in x 1.42 in

Please replace PP by PA to order a clamp body made of Polyamide instead of Polypropylene.

Product Features

- Outer dimensions of clamp body according to Standard Series, STAUFF Group 5
- For proximity switches according to DIN EN 60947-5-2 or similar, rectangular construction, with a square of 40 mm x 40 mm / 1.57 in x 1.57 in or 40 mm x 36 mm / 1.57 in x 1.42 in
- For proximity switches according to DIN EN 60947-5-2 or similar, round construction, please use Standard Series clamp body, STAUFF Group 4, with the diameter required (e.g. 430-PP)
- Use with Hexagon Rail Nut SM and Mounting Rail TS to provide axial and horizontal position adjustment by loosening the bolts

Clamp Body = Rectangular Design Type VK



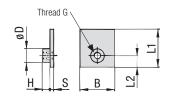
Single Weld Plate Type SP



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STAUFF Group 1

STAUFF Group 1A to 8

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В

Thread G

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			Group		Dimensions ("	^{im} /in)						Ordering Codes	
Ordering C	odes	:	STAUFF	DIN	Thread G	L1	L2	В	S	Н	ØD	(Standard Options)	
J			1	0	M6	31,5	10	30	3	6,5	12	SP-1-M-W2	
Weld Plate	*SP-*1-*M-*	W2		0	1/4-20 UNC	1.24	0.39	1.18	.12	.26	.47	SP-1-U-W2	
			1A	4	M6	36	20	30	3	6,5	12	SP-1A-M-W2	
Single Weld Plat	te	SP	IA	1	1/4-20 UNC	1.42	0.79	1.18	.12	.26	.47	SP-1A-U-W2	
Ũ			2	2	M6	42	26	30	3	6,5	12	SP-2-M-W2	
STAUFF Group		1 '	2	2	1/4-20 UNC	1.65	1.02	1.18	.12	.26	.47	SP-2-U-W2	
Thread code	Metric ISO thread	M 3	2	3	M6	50	33	30	3	6,5	12	SP-3-M-W2	
	Unified coarse (UNC) thread	U	3	5	1/4-20 UNC	1.97	1.30	1.18	.12	.26	.47	SP-3-U-W2	
	· · /		4	4	M6	60	40	30	3	6,5	12	SP-4-M-W2	
Material code	Carbon Steel, uncoated		4	4	1/4-20 UNC	2.36	1.57	1.18	.12	.26	.47	SP-4-U-W2	
	Carbon Steel, phosphated	W2	-	5	M6	71	52	30	3	6,5	12	SP-5-M-W2	
	Carbon Steel, zinc/nickel-plated	W3	5	5	1/4-20 UNC	2.80	2.05	1.18	.12	.26	.47	SP-5-U-W2	
	Stainless Steel V2A		6	6	M6	88	66	30	3	6,5	12	SP-6-M-W2	
	1.4301 / 1.4305 (AISI 304 / 303)	W4	0	0	1/4-20 UNC	3.46	2.60	1.18	.12	.26	.47	SP-6-U-W2	
	Stainless Steel V4A		7	7	M6	122	94	30	5	6,5	12	SP-7-M-W2	
1.4401 / 1.4571 (AISI 316 / 3			7	1	1/4-20 UNC	4.80	3.70	1.18	.20	.26	.47	SP-7-U-W2	
	````		0	0	M6	148	120	30	5	6,5	12	SP-8-M-W2	
	Aluminium EN AW-6060 (Dimension S: 5 mm / .20 in)	W85	8	8	1/4-20 UNC	5.83	4.72	1.18	.20	.26	.47	SP-8-U-W2	

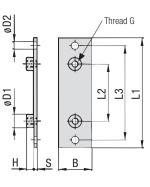
All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Elongated Weld Plate Type SPV**



øD2		Thread G
	¢ Ø	
H S	В	





STAUFF Group 1A to 8

		Group		Dimensions (""	ⁿ /in)								Ordering Codes
		STAUFF	DIN	Thread G	L1	L2	L3	В	S	Н	ØD1	ØD2	(Standard Options)
		4	0	M6	58	24,5	44	30	3	6,5	12	6,5	SPV-1-M-W2
V-*1-*M-*W2		1	0	1/4-20 UNC	2.28	.96	1.73	1.18	.12	.26	.47	.26	SPV-1-U-W2
		1A	4	M6	64	20	50	30	3	6,5	12	6,5	SPV-1A-M-W2
	SPV	IA	1	1/4-20 UNC	2.52	.79	1.97	1.18	.12	.26	.47	.26	SPV-1A-U-W2
		2	2	M6	70	26	56	30	3	6,5	12	6,5	SPV-2-M-W2
	1	1 4	2	1/4-20 UNC	2.76	1.02	2.20	1.18	.12	.26	.47	.26	SPV-2-U-W2
	м	3	3	M6	78	33	64	30	3	6,5	12	6,5	SPV-3-M-W2
) thread	U	3	3	1/4-20 UNC	3.07	1.30	2.52	1.18	.12	.26	.47	.26	SPV-3-U-W2
<b>,</b>		4	4	M6	87	40	73	30	3	6,5	12	6,5	SPV-4-M-W2
ted	W1	4	4	1/4-20 UNC	3.43	1.57	2.87	1.18	.12	.26	.47	.26	SPV-4-U-W2
hated	W2	5	5	M6	100	52	86	30	3	6,5	12	6,5	SPV-5-M-W2
ickel-plated	W3	5	b	1/4-20 UNC	3.94	2.05	3.39	1.18	.12	.26	.47	.26	SPV-5-U-W2
		6	6	M6	115	66	100	30	3	6,5	12	6,5	SPV-6-M-W2
SI 304 / 303)	W4	O	O	1/4-20 UNC	4.53	2.60	3.94	1.18	.12	.26	.47	.26	SPV-6-U-W2
		7	7	M6	150	94	136	30	5	6,5	12	6,5	SPV-7-M-W2
SI 316 / 316 Ti)	W5	1	1	1/4-20 UNC	5.91	3.70	5.35	1.18	.20	.26	.47	.26	SPV-7-U-W2
		0	0	M6	178	120	162	30	5	6,5	12	6,5	SPV-8-M-W2
		8	8	1/4-20 UNC	7.01	4.72	6.38	1.18	.20	.26	.47	.26	SPV-8-U-W2

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

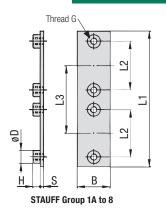


Ordering C	odes	
Weld Plate	*SPV-*1-*M-*	W2
* Elongated Weld	Plate	SPV
* STAUFF Group		1
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W1 W2 W3 W4 W5



# STAUFF

# Thread G



Twin Weld Plate
for 2 Clamp Bodies
Type DSP



Standard Series according to DIN 3015, Part 1

Group		Dimensions (mm	/in)							Ordering Codes
STAUFF	DIN	Thread G	L1	L2	L3	В	S	Н	ØD	(Standard Options)
1	0	M6	87	40	40	30	3	6.5	12	DSP-1-40-M-W2
1	0	1/4-20 UNC	3.43	1.57	1.57	1.18	.12	.26	.47	DSP-1-40-U-W2
1A	1	M6	77	20	37	30	3	6.5	12	DSP-1A-37-M-W2
IA		1/4-20 UNC	3.03	.79	1.46	1.18	.12	.26	.47	DSP-1A-37-U-W2
2	2	M6	86	26	44	30	3	6.5	12	DSP-2-44-M-W2
2		1/4-20 UNC	3.39	1.02	1.73	1.18	.12	.26	.47	DSP-2-44-U-W2
3	3	M6	102	33	52	30	3	6.5	12	DSP-3-52-M-W2
3		1/4-20 UNC	4.02	1.30	2.05	1.18	.12	.26	.47	DSP-3-52-U-W2
4	4	M6	120	40	60	30	3	6.5	12	DSP-4-60-M-W2
4	4	1/4-20 UNC	4.72	1.57	2.36	1.18	.12	.26	.47	DSP-4-60-U-W2
5	5	M6	145	52	75	30	3	6.5	12	DSP-5-75-M-W2
5	5	1/4-20 UNC	5.71	2.05	2.95	1.18	.12	.26	.47	DSP-5-75-U-W2
6	C	M6	178	66	90	30	3	6.5	12	DSP-6-90-M-W2
6	6	1/4-20 UNC	7.01	2.60	3.54	1.18	.12	.26	.47	DSP-6-90-U-W2

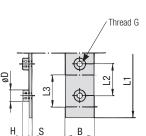
All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Ordering Co		NO
Weld Plate	*DSP-*1-*40-*M-*	VV Z
* Twin Weld Plate	for 2 Clamp Bodies	DSP
* STAUFF Group		1
* Pipe center spac	ing L3 (mm)	40
* Thread code	Metric ISO thread	М
	Unified coarse (UNC) thread	U
* Material code	Carbon Steel, uncoated	W1
	Carbon Steel, phosphated	W2
	Carbon Steel, zinc/nickel-plated	W3
	Stainless Steel V2A	
	1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A	W5
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	

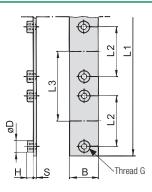
**Group Weld Plate** 

**Type RAP** 

for 5 or 10 Clamp Bodies



STAUFF Group 1



STAUFF Group 1A to 8

Group		Dimensions (mm)	/in)							Ordering Codes
STAUFF	DIN	Thread G	L1	L2	L3	В	S	Н	ØD	(Standard Options)
1	0	M6	314	31	31	30	4	6,5	12	RAP-1-31-10-M-W1
1	0	1/4-20 UNC	12.36	1.22	1.22	1.18	.16	.26	.47	RAP-1-31-10-U-W1
1A	1	M6	373	20	37	30	4	6,5	12	RAP-1A-37-10-M-W1
IA	1	1/4-20 UNC	14.69	.79	1.46	1.18	.16	.26	.47	RAP-1A-37-10-U-W1
2	2	M6	442	26	44	30	4	6,5	12	RAP-2-44-10-M-W1
2	2	1/4-20 UNC	17.40	1.02	1.73	1.18	.16	.26	.47	RAP-2-44-10-U-W1
3	3	M6	521	33	52	30	4	6,5	12	RAP-3-52-10-M-W1
3	3	1/4-20 UNC	20.51	1.30	2.05	1.18	.16	.26	.47	RAP-3-52-10-U-W1
4	4	M6	300	40	60	30	4	6,5	12	RAP-4-60-5-M-W1
4	4	1/4-20 UNC	11.81	1.57	2.36	1.18	.16	.26	.47	RAP-4-60-5-U-W1
5	5	M6	378	52	75	30	4	6,5	12	RAP-5-75-5-M-W1
5	5	1/4-20 UNC	14.88	2.05	2.95	1.18	.16	.26	.47	RAP-5-75-5-U-W1
6	6	M6	450	66	90	30	4	6,5	12	RAP-6-90-5-M-W1
U	U	1/4-20 UNC	17.72	2.60	3.54	1.18	.16	.26	.47	RAP-6-90-5-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Dimensional drawings: All dimensions in mm (in).

# Ordering Codes

Weld Plate	*RAP-*1-*31-*10-*M-*	W1
* Group Weld Plat	e for 5 or 10 Clamp Bodies	RAP
* STAUFF Group		1
* Pipe center space	cing L3 (mm)	31
*Number of clam	ps	10
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A	W1 W2 W3 W4
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

CC

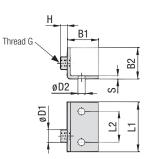


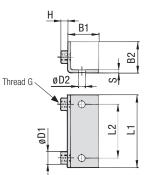
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# **Angled Weld Plate Type WSP**







STAUFF Group 1A to 6

		Group		Dimensions (	^{nm} /in)								Ordering Codes
Ordering C	odes	STAUFF	DIN	Thread G	L1	L2	B1	B2	S	Н	ØD1	ØD2	(Standard Options)
j		1	0	M6	30	14	30	30	3	6,5	12	6,5	WSP-1-M-W1
Weld Plate	*WSP-*1-*M-*W1		0	1/4-20 UNC	1.18	.55	1.18	1.18	.12	.26	.47	.26	WSP-1-U-W1
		1A	1	M6	36	20	30	30	3	6,5	12	6,5	WSP-1A-M-W1
* Angled Weld Pla	ate WSP	10	1	1/4-20 UNC	1.26	.79	1.18	1.18	.12	.26	.47	.26	WSP-1A-U-W1
		2	2	M6	42	26	30	30	3	6,5	12	6,5	WSP-2-M-W1
* STAUFF Group	code Metric ISO thread	-	2	1/4-20 UNC	1.65	1.02	1.18	1.18	.12	.26	.47	.26	WSP-2-U-W1
* Thread code	Metric ISO thread M	3	3	M6	50	33	30	30	3	6,5	12	6,5	WSP-3-M-W1
	Unified coarse (UNC) thread U	M 3 U		1/4-20 UNC	1.97	1.30	1.18	1.18	.12	.26	.47	.26	WSP-3-U-W1
		4	4	M6	60	40	30	30	3	6,5	12	6,5	WSP-4-M-W1
* Material code	Carbon Steel, uncoated W1	4	4	1/4-20 UNC	2.36	1.57	1.18	1.18	.12	.26	.47	.26	WSP-4-U-W1
	Carbon Steel, zinc/nickel-plated W3	5	5	M6	70	52	30	30	3	6,5	12	6,5	WSP-5-M-W1
	Stainless Steel V2A	5	J	1/4-20 UNC	2.76	2.05	1.18	1.18	.12	.26	.47	.26	WSP-5-U-W1
	1.4301 / 1.4305 (AISI 304 / 303) W4	6	6	M6	88	66	30	30	3	6,5	12	6,5	WSP-6-M-W1
	Stainless Steel V4A	U	U	1/4-20 UNC	3.46	2.60	1.18	1.18	.12	.26	.47	.26	WSP-6-U-W1
	1.4401 / 1.4571 (AISI 316 / 316 Ti)												

STAUFF Group 1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Bridge Weld Plate** Type BSP



1.4301 / 1.4305 (AISI 304 / 303)

1.4401 / 1.4571 (AISI 316 / 316 Ti)

Stainless Steel V4A

W4

W5

Thread G	
Q Q	
	· · · · · ·
	В

			Group		Dimensions ( ^{mm} / _{in} )								Ordering Codes
Ordering C	odes		STAUFF	DIN	Thread G	L1	L2	В	S	H1	H2	ØD	(Standard Options)
<b>5</b> -			1A	1	M6	48	20	30	3	13	6,5	12	BSP-1A-M-W1
Weld Plate	*BSP-*1A-*M-*	*W1	IA		1/4-20 UNC	1.89	.79	1.18	.12	.52	.26	.47	BSP-1A-U-W1
			2	0	M6	54	26	30	3	13	6,5	12	BSP-2-M-W1
* Bridge Weld Plate BSP		2	2	1/4-20 UNC	2.13	1.02	1.18	.12	.52	.26	.47	BSP-2-U-W1	
			3	3	M6	62	33	30	3	13	6,5	12	BSP-3-M-W1
* STAUFF Group 1A		1/4-20 UNC			2.44	1.30	1.18	.12	.52	.26	.47	BSP-3-U-W1	
* Thread code	Metric ISO thread	M 4	4	M6	71	40	30	3	13	6,5	12	BSP-4-M-W1	
	Unified coarse (UNC) thread	U		4	1/4-20 UNC	2.80	1.57	1.18	.12	.52	.26	.47	BSP-4-U-W1
	. ,		5	5	M6	85	52	30	3	13	6,5	12	BSP-5-M-W1
* Material code	Carbon Steel, uncoated	W1	5	5	1/4-20 UNC	3.35	2.05	1.18	.12	.52	.26	.47	BSP-5-U-W1
	Carbon Steel, phosphated	W2	6	6	M6	98	66	30	3	13	6,5	12	BSP-6-M-W1
	Carbon Steel, zinc/nickel-plated	W3	0	0	1/4-20 UNC	3.86	2.60	1.18	.12	.52	.26	.47	BSP-6-U-W1
	Stainless Steel V2A	WA											

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.





# **Clamp Body for Multi-Group Weld Plate Type MGR**



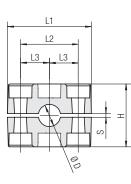
Orde	ering Codes		
Clam	p Body	*5*20-*PF	P-MGR
One cla	amp body is consisting	of two clamp halves	3.
* Exac	JFF Group t outside diameter Ø D ⁻ rrial code (see below)	I (mm)	5 20 PP-MGR
Standa	rd Materials		
	<b>Polypropylene</b> Colour: Green Material code: <b>PP-M</b>	GR	



Colour: Black Material code: PA-MGR

See pages 154 / 155 for properties and technical information.

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#### **STAUFF Group 5**

Group		Outside Diameter Pipe / Tube Ø D		Copper Tube		Ordering Codes (2 Clamp	Dimensions ( ^{mm} / _{in} )							
						Halves)								
STAUFF	DIN	(mm)	(in)	(in)	(in)	( <b>**</b> = Material)	L1	L2	L3	Н	S min.	Width		
		20				520- <b>**</b> -MGR								
		21,3		1/2		521.3- <b>**</b> -MGR	1							
		22			3/4	522- <b>**</b> -MGR	1							
		23				523- <b>**</b> -MGR	1							
		25				525- <b>**</b> -MGR								
		26,9		3/4		526.9- <b>**</b> -MGR								
-	-	28				528- <b>**</b> -MGR	71	52	26	58	0,8	30		
5	5	30				530- <b>**</b> -MGR	2.80	2.05	1.02	2.28	.03	1.18		
		32	1-1/4			532- <b>**</b> -MGR								
		33,7		1		533.7- <b>**</b> -MGR								
		35			1-1/4	535- <b>**</b> -MGR								
		38	1-1/2			538- <b>**</b> -MGR								
		40				540- <b>**</b> -MGR								
		42		1-1/4		542- <b>**</b> -MGR								

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Multi-Group Weld Plates (type RAP-MGR) are designed to be used in combination with Standard Series clamp bodies, STAUFF Group 2 (regular types, see pages 14 ff.) covering a diamater range from 8 mm / .31 in to 18 mm / .71 in, as well as Standard Series clamp bodies, STAUFF Group 5 (type MGR, see above) covering a diamater range from 20 mm / .79 in to 42 mm / 1.65 in. Thus, all Standard Series metal parts (bolts, cover plates) of these groups can be used.



Multi-Group Weld Plate RAP-MGR-25-312-M-W1

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	₽	$\Theta$	
Н	ΓH .		
		В	Thread G
S			1

# **Multi-Group Weld Plate** for Clamp Body Sizes 2 and 5 (Type MGR) **Type RAP-MGR**



Number of	Dimensions ("	^{im} /in)		Ordering Codes				
Weld Nuts	Thread G	L3	L4	В	S	Н	ØD	(Standard Options)
6	M6	26	156	30	4	6,5	12	RAP-MGR-25-156-M-W1
0	1/4-20 UNC	1.02	6.14	1.18	.16	.26	.47	RAP-MGR-25-156-U-W1
9	M6	26	234	30	4	6,5	12	RAP-MGR-25-234-M-W1
9	1/4-20 UNC	1.02	9.21	1.18	.16	.26	.47	RAP-MGR-25-234-U-W1
12	M6	26	312	30	4	6,5	12	RAP-MGR-25-312-M-W1
12	1/4-20 UNC	1.02	12.28	1.18	.16	.26	.47	RAP-MGR-25-312-U-W1
15	M6	26	390	30	4	6,5	12	RAP-MGR-25-390-M-W1
15	1/4-20 UNC	1.02	15.35	1.18	.16	.26	.47	RAP-MGR-25-390-U-W1
20	M6	26	520	30	4	6,5	12	RAP-MGR-25-520-M-W1
20	1/4-20 UNC	1.02	20.47	1.18	.16	.26	.47	RAP-MGR-25-520-U-W1
27	M6	26	700	30	4	6,5	12	RAP-MGR-25-700-M-W1
21	1/4-20 UNC	1.02	27.55	1.18	.16	.26	.47	RAP-MGR-25-700-U-W1

Cover a diamater range from 8 mm (.31 in) to 42 mm (1.65 in) with only one Group Weld Plate!

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Ordering Codes**

Weld Plate	*RAP-MGR-*25-*156-*	M-*W1
* Multi Group Weld	d Plate F	AP-MGR
* Suitable for STA	JFF Group 2 and 5	25
* Length L4 (mm)	156 (with 6 weld nuts) 234 (with 9 weld nuts) 312 (with 12 weld nuts) 390 (with 15 weld nuts) 520 (with 20 weld nuts) 700 (with 27 weld nuts)	156 234 312 390 520 700
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, uncoated Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 31	W1 _{6 Ti)} W5

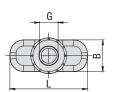
# STAUFF

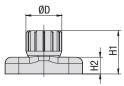
# **Hexagon Rail Nut**

(for Use with Mounting Rail TS)

Type SM / SMG







Ordering Codes	Group STAUF	DIN	Dimensions (" Thread G	^{im} /in) L	В	H1	H2	ØD	Ordering Codes (Standard Options)
Hexagon Rail Nut *SM-*1-8/1D-*M-*W	1	0							
* Hexagon Rail Nut	1A	1							
Carbon Steel S Stainless Steel SM	2	2							
* STAUFF Group 1 to 8 (DIN Group 0 to 8) 1-8/1	3	3							
	4 J	4	M6 1/4-20 UNC	25,5 1.00	10,4 .41	14,2 .56	5,5 .22	12 .47	SM-1-8/1D-M-W3 SM-1-8/1D-U-W3
* Material code Carbon Steel, zinc/nickel-plated W	3 5	5							
Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	6	6							
Stainless Steel V4A	7	7							
1.4401 / 1.4571 (AISI 316 / 316 Ti)	8	8							

Hexagon Rail Nuts, type SM-1-8/1D are also suitable for Twin Series, STAUFF Group 1D.

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Mounting Rail**

(for Use with Hexagon Rail Nut SM / SMG)
Type TS









Mounting Rail TS-11

Mounting Rail TS-14

Mounting Rail TS-30

Ordering Codes							
Mounting Rai	il *TS-*11-*1M-*	W1					
* Mounting Rail		TS					
* Height of rail	11 mm / .43 in 14 mm / .55 in 30 mm / 1.18 in	11 14 30					
* Length of rail	1 m / 3.28ft 2 m / 6.56ft	1M 2M					
	Alternative lengths available upon req Contact STAUFF for further informat						
* Material code	Carbon Steel, uncoated Carbon Steel, hot-dip galvanised	W1 W98					
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A	W4 W5					
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	W3					

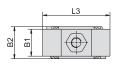
STAUFF         DIN         B1         B2         S           1         0	Length of Rail: 1 m / 3.28 ft Length of Rail: 2 m / 6.56 ft
<b>1A</b> 1	Height 11 mm / .43 in         Height 11 mm / .43 in           TS-11-1M-W1         TS-11-2M-W1
<b>2</b> 2	
3 3	
4         28         11         2           1.10         .43         .08	Height 14 mm / .55 in         Height 14 mm / .55 in           TS-14-1M-W1         TS-14-2M-W1
<b>5</b> 5	
<b>6</b> 6	
7 7	Height 30 mm / 1.18 in         Height 30 mm / 1.18 in           TS-30-1M-W1         TS-30-2M-W1
8 8	

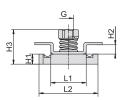
Mounting Rails, type TS-11/14/30 are suitable for all Standard Series and Twin Series group sizes. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Channel Rail Adaptor**

(for Use with Various Channel Rails)

**Type CRA** 







Group STAUFF	DIN	Dimensions ( ^{mm} Thread G	/in) L1	L2	L3	B1	B2	H1	H2	НЗ	Ordering Codes (Standard Options)
1	0					5.					
1A	1										
2	2										
3	3										
4	4	M6 1/4-20 UNC	21 .83	35 1.38	40 1.57	16 .63	19 .75	6 .24	5,5 ,22	20,5 .81	CRA-1-8/1D-M-W3 CRA-1-8/1D-U-W3
5	5										
6	6										
7	7										
8	8										

Ordering Codes								
Adaptor	*CRA-*1-8/1D-*M-*	W3						
* Channel Rail Ada	uptor	CRA						
* STAUFF Group	1 to 8 (DIN Group 0 to 8) 1	-8/1D						
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U						
* Material code	Carbon Steel, zinc/nickel-plated	W3						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti	) <b>W5</b>						

The Channel Rail Adaptor, type CRA 1-8/1D is also suitable for Twin Series, STAUFF Group 1D.

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

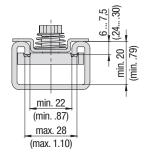
# **Compatibility with Channel Rails**

The STAUFF Channel Rail Adaptor, type CRA, is suitable for various channel rails, including the following types:



HALFEN	HILTI	UNISTRUT®	STAUFF (Cushion Clamp Series)
HM 41/41	MQ-21, MQ-41, MQ-52, MQ-72	P1000, P1000T, P1000V, P1000VT, P1001	SCS-048-1-PL, SCS-048-1-GR
HZA 41/22	MQ-21U, MQ-41U, MQ-72U	P2000, P2000T	SCS-120-1-PL, SCS-120-1-GR
HZM 41/41	MQ-21D, MQ-41D, MQ-52-72D	P3003, P3003T, P3300V, P3300VT, P3301	See page 149 for technical information.
HZM 41/22		P4000, P4000T	
HL 41/41, HL 41/B2		P5000, P5000T, P5001, P5500, P5500T, P5501	

Contact STAUFF to check compatibility with additional types of channel rails.



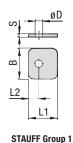
Basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA

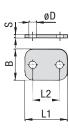
Dimensional drawings: All dimensions in mm (in).



# Cover Plate Type DP







STAUFF Group 1A to 8

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		Group		Dimensio	ns ( ^{mm} /in)	Ordering Codes			
Ordering Codes		STAUFF	DIN	L1	L2	В	S	ØD	(Standard Options)
ordoning oodoo		1	0	28	9,5	30	3	7	DP-1-W3
Cover Plate	*DP-*1-*W3	1	0	1.10	.37	1.18	.12	.28	DL-1-M9
		1A	1	34	20	30	3	7	DP-1A-W3
* Cover Plate	DP	IA		1.34	.79	1.18	.12	.28	DF-IA-W3
		2	2	40,5	26	30	3	7	DP-2-W3
* STAUFF Group		2	2	1.59	1.02	1.18	.12	.28	DF-2-W3
* Material code	Carbon Steel, zinc/nickel-plated W3	3	3	48	33	30	3	7	DP-3-W3
Stainless Steel V2A	·····	3	5	1.89	1.30	1.18	.12	.28	DF-3-W3
	WA	4	4	57	40	30	3	7	DP-4-W3
	1.4301 / 1.4305 (AISI 304 / 303)	4	4	2.24	1.57	1.18	.12	.28	DF-4-W3
	Stainless Steel V4A W5	F	5	70	52	30	3	7	
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	5	5	2.76	2.05	1.18	.12	.28	DP-5-W3
	Aluminium EN AW-6060 W85	6	c	86	66	30	3	7	
		O	6	3.39	2.60	1.18	.12	.28	DP-6-W3
		-	7	118	94	30	5	7	
		7	1	4.65	3.70	1.18	.20	.28	DP-7-W3
		0	0	144	120	30	5	7	
		8	8	5.67	4.72	1.18	.20	.28	DP-8-W3

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Hexagon Head Bolt**

(for Use with Cover Plate DP)
Type AS



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_		G

Hexagon Head Bolt AS (according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Cover Plate DP

	Group		Dimensions ( ^{mm} / _{in} )	Ordering Codes
	STAUFF	DIN	Thread G x L	(Standard Options)
	4	0	M6 x 30	AS-M6x30-W3
3	1	0	1/4-20 UNC x 1-1/4	AS-1/4-20UNCx1-1/4-W3
-	1A	4	M6 x 30	AS-M6x30-W3
	IA	1	1/4-20 UNC x 1-1/4	AS-1/4-20UNCx1-1/4-W3
AS	2	0	M6 x 35	AS-M6x35-W3
	2	2	1/4-20 UNC x 1-3/8	AS-1/4-20UNCx1-3/8-W3
	<b>3</b> 3	0	M6 x 40	AS-M6x40-W3
30		3	1/4-20 UNC x 1-1/2	AS-1/4-20UNCx1-1/2-W3
N3	4 4	4	M6 x 45	AS-M6x45-W3
	4	4	1/4-20 UNC x 1-7/8	AS-1/4-20UNCx1-7/8-W3
N4	5	5	M6 x 60	AS-M6x60-W3
	5	5	1/4-20 UNC x 2-3/8	AS-1/4-20UNCx2-3/8-W3
N5	6	6	M6 x 70	AS-M6x70-W3
	0	0	1/4-20 UNC x 2-3/4	AS-1/4-20UNCx2-3/4-W3
	<b>7</b> 7	7	M6 x 100	AS-M6x100-W3
		1	1/4-20 UNC x 4	AS-1/4-20UNCx4-W3
	8	8	M6 x 125	AS-M6x125-W3
	o	0	1/4-20 UNC x 4-7/8	AS-1/4-20UNCx4-7/8-W3

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

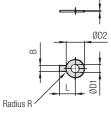
Ordering Co	odes	
lexagon Head	d Bolt *AS-*M6x30-*\	N3
Type of bolt	Hexagon Head Bolt (according to DIN 931 / 933 or ANSI / ASME B18.2.1.)	AS
Thread type and	size acc. to dimension table Me	6x30
Material code	Carbon Steel, zinc/nickel-plated	W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

## **Safety Washer**

(for Use with Hexagon Head Bolt AS) Type SI (DIN 93)

# 93)

A



Safety Washer SI (Bend longer tab down towards the side of the clamp body and one side up towards one of the flats of the hexagon head bolt)

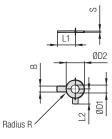
Group	Dimensions (mm/in)				Ordering Codes			
STAUFF	DIN	ØD1	В	ØD2	L	R	S	(Standard Options)
1 to 8	0 to 8	6,4	7	19	18	4	0,5	
1 10 0	0 10 8	.25	.28	.75	.71	.16	.02	SI-6.4-DIN93-W3

Safety Washers, type SI are used as locking devices to prevent Hexagon Head Bolts, type AS from loosening. Safety Washers, type SI are suitable for all Standard Series group sizes.

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



or doring of	ordoning oodoo							
Safety Washe	r *SI-*6.4-*DIN93-*\	N3						
* Type of washer	Safety washer with 1 tab (according to DIN 93) SI-6.4-DI	IN93						
* Material code	Carbon Steel, zinc/nickel-plated	W3						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5						



Safety Washer SI (Bend longer tab down towards the side of the clamp body and shorter tab up towards one of the flats of the hexagon head bolt)

Group		Dimensions ( ^{mm} / _{in} )						Ordering Codes		
STAUFF	DIN	ØD1	В	ØD2	L1	L2	R	S	(Standard Options)	
1 to 8	0 to 8	6,4 .25	7 .28	12 .47	18 .71	9 .35	4.16	0,5 .02	SI-6.4-DIN463-W3	

Safety Washers, type SI are used as locking devices to prevent Hexagon Head Bolts, type AS from loosening. Safety Washers, type SI are suitable for all Standard Series group sizes.

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Safety Washer (for Use with Hexagon Head Bolt AS) Type SI (DIN 463)



Ordering Codes						
Safety Washe	r *SI-*6.4-*DIN463-*W3					
* Type of washer	Safety washer with 2 tabs (according to DIN 463) SI-6.4-DIN463					
* Material code	Carbon Steel, zinc/nickel-plated W3					
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti) <b>W5</b>					

**Slotted Head Screw** 

Type LI

Socket Cap Screw

**Ordering Codes Socket Cap Screw** 

**Slotted Head Screw** 

* Type of bolt

Please note:

* Material code

Type IS







1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A

1.4401 / 1.4571 (AISI 316 / 316 Ti)

separately. * Thread type and size acc. to dimension table





Socket Cap Screw IS (according to ISO 4762 or ANSI / ASME B18.3) Dimensions applicable only when used without Cover Plate DP Dimensions applicable only when used without Cover Plate DP

**Slotted Head Screw LI** (according to ISO 1207 or ANSI / ASME B18.6.3)

	Group		Dimensions (mm/in)	Ordering Codes (Standard	Options)
odes	STAUFF	DIN	Thread G x L	Socket Cap Screws	Slotted Head Screws
	1	0	M6 x 20	IS-M6x20-W3	LI-M6x20-W3
Crew *IS-*M6x30-*W3	1	0	1/4-20 UNC x 3/4	IS-1/4-20UNCx3/4-W3	LI-1/4-20UNCx3/4-W3
	1A	4	M6 x 20	IS-M6x20-W3	LI-M6x20-W3
Screw *LI-*M6x30-*W3	IA	1	1/4-20 UNC x 3/4	IS-1/4-20UNCx3/4-W3	LI-1/4-20UNCx3/4-W3
	2	2	M6 x 25	IS-M6x25-W3	LI-M6x25-W3
Socket Cap Screw (according to	2	2	1/4-20 UNC x 1	IS-1/4-20UNCx1-W3	LI-1/4-20UNCx1-W3
ISO 4762 or ANSI / ASME B18.3)	3	3	M6 x 30	IS-M6x30-W3	LI-M6x30-W3
Slotted Head Screw (according to	3	3	1/4-20 UNC x 1-1/8	IS-1/4-20UNCx1-1/8-W3	LI-1/4-20UNCx1-1/8-W3
ISO 1207 or ANSI / ASME B18.6.3)	4	4	M6 x 35	IS-M6x35-W3	LI-M6x35-W3
Socket cap screws IS and slotted head	4	4	1/4-20 UNC x 1-3/8	IS-1/4-20UNCx1-3/8-W3	LI-1/4-20UNCx1-3/8-W3
screws LI have to be used in conjunction	5	5	M6 x 50	IS-M6x50-W3	LI-M6x50-W3
with washers US, which are available	5	5	1/4-20 UNC x 2	IS-1/4-20UNCx2-W3	LI-1/4-20UNCx2-W3
separately.	6	6	M6 x 60	IS-M6x60-W3	LI-M6x60-W3
	0	0	1/4-20 UNC x 2-1/2	IS-1/4-20UNCx2-1/2-W3	LI-1/4-20UNCx2-1/2-W3
d size acc. to dimension table M6x30	7	7	M6 x 90	IS-M6x90-W3	ON REQUEST ONLY
Carbon Steel, zinc/nickel-plated W3	'	1	1/4-20 UNC x 3-3/8	IS-1/4-20UNCx3-3/8-W3	
Stainless Steel V2A	8	8	M6 x 110	IS-M6x110-W3	ON REQUEST ONLY
1.4301 / 1.4305 (AISI 304 / 303) W4	U	0	1/4-20 UNC x 4-3/8	IS-1/4-20UNCx4-3/8-W3	

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Hexagon Head Bolt** Type AS

## Insert Type ES / EP

W5





#### **Hexagon Head Bolt AS** (according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Inserts EP / ES

Group		Dimensions (mm/in)	Ordering Codes
STAUFF	DIN	Thread G x L	(Standard Options)
1	0	M6 x 27	AS-M6x27-W3
1	0	1/4-20 UNC x 1-1/8	AS-1/4-20UNCx1-1/8-W3
1A	1	M6 x 27	AS-M6x27-W3
IA	'	1/4-20 UNC x 1-1/8	AS-1/4-20UNCx1-1/8-W3
2	2	M6 x 32	AS-M6x32-W3
2	2	1/4-20 UNC x 1-3/8	AS-1/4-20UNCx1-3/8-W3
3	3	M6 x 35	AS-M6x35-W3
3	3	1/4-20 UNC x 1-3/8	AS-1/4-20UNCx1-3/8-W3
4	4	M6 x 42	AS-M6x42-W3
4	4	1/4-20 UNC x 1-5/8	AS-1/4-20UNCx1-5/8-W3
5	5	M6 x 57	AS-M6x57-W3
5	5	1/4-20 UNC x 2-3/8	AS-1/4-20UNC-2-3/8-W3
6	6	M6 x 65	AS-M6x65-W3
0	0	1/4-20 UNC x 2-3/4	AS-1/4-20UNCx2-3/4-W3
7	7	M6 x 95	AS-M6x95-W3
'	/	1/4-20 UNC x 4	AS-1/4-20UNCx4-W3
8	8	M6 x 118	AS-M6x118-W3
0	0	1/4-20 UNC x 4-3/4	AS-1/4-20UNCx4-3/4-W3



Insert EP (Polypropylene) Insert ES-W3 (Steel, zinc/nickel-plated) Insert ES-W5 (Stainless Steel V4A)

Group		Dimensions (mm/in)				Ordering	g Codes
STAUFF	DIN	D1	D2	H ES	H EP	(Standar	d Options)
1 to 8	0 to 8		6,5		8,6	ES-W3	EP
		.46	.26	.31	.34		

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

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		Ξ	

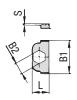


Hexagon Hea	d Bolt *AS-*M6x27-*W	13
* Type of bolt	Hexagon Head Bolt (according to DIN 931 / 933 or ANSI / ASME B18.2.1.)	AS
* Thread type and	d size acc. to dimension table M6x	(27
* Material code	Carbon Steel, zinc/nickel-plated	W3
	1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

# Safety Locking Plate

A

(for Use with Stacking Bolt AF) Type SIG



STAUFF Group 1



STAUFF Group 1A to 8

Group		Dimensions	s ( ^{mm} /in)	Ordering Codes		
STAUFF	DIN	L	B1	B2	S	(Standard Options)
1	0	16	32	11,2	1	SIG-1-W3
'	0	.63	1.26	.44	.04	510-1-W3
1A	1	33	28	11,2	1	SIG-1A-W3
IA	1	1.30	1.10	.44	.04	310-1A-W3
2	2	39	28	11,2	1	SIG-2-W3
2	2	1.54	1.10	.44	.04	310-2-113
3	3	47	28	11,2	1	SIG-3-W3
3	3	1.85	1.10	.44	.04	310-3-W3
4	4	56	28	11,2	1	SIG-4-W3
4	4	2.20	1.10	.44	.04	516-4-W3
5	5	69	28	11,2	1	SIG-5-W3
5	5	2.72	1.10	.44	.04	510-5-W3
6	C	85	28	11,2	1	SIC 6 W2
0	6	3.35	1.10	.44	.04	SIG-6-W3
7	7	117	28	11,2	1	CIC 7 W2
7	7	4.61	1.10	.44	.04	SIG-7-W3
0	0	143	28	11,2	1	CIC 0 W2
8	8	5.63	1.10	.44	.04	SIG-8-W3

Ordering Constraints		N3
* Safety Locking F	Plate	SIG
* STAUFF Group		1
* Material code	Carbon Steel, zinc/nickel-plated	W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5
	· · · ·	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Thread G

**Stacking Bolt** 

*AF-*1-*M-*W3

AF

1

М

U

W3

W4

W5

(for Use with Safety Locking Plate SIG) Type AF



Stacking Bolt

Metric ISO thread

Stainless Steel V2A

(according to STAUFF Standard)

Unified coarse (UNC) thread

Carbon Steel, zinc/nickel-plated

1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A

1.4401 / 1.4571 (AISI 316 / 316 Ti)

**Ordering Codes** 

Stacking Bolt * Type of bolt

* STAUFF Group

* Thread code

* Material code

Group	Group Dimensions ( ^{mm} / _{in} ) Ordering Co		Ordering Codes				
STAUFF	DIN	Thread G	L1	L2	L3 min.	Hex	(Standard Options)
1	0	M6	34	20	12	11	AF-1-M-W3
1	0	1/4-20 UNC	1.34	.79	.47	.43	AF-1-U-W3
1A	1	M6	34	20	12	11	AF-1A-M-W3
IA	1	1/4-20 UNC	1.34	.79	.47	.43	AF-1A-U-W3
2	2	M6	40	25	12	11	AF-2-M-W3
2	2	1/4-20 UNC	1.57	.98	.47	.43	AF-2-U-W3
3	3	M6	44	30	12	11	AF-3-M-W3
3	3	1/4-20 UNC	1.73	1.18	.47	.43	AF-3-U-W3
4		M6	49	35	12	11	AF-4-M-W3
4 4	1/4-20 UNC	1.93	1.38	.47	.43	AF-4-U-W3	
5		M6	64	50	12	11	AF-5-M-W3
5	5	1/4-20 UNC	2.52	1.97	.47	.43	AF-5-U-W3
6		M6	74	60	12	11	AF-6-M-W3
0	6	1/4-20 UNC	2.91	2.36	.47	.43	AF-6-U-W3
7	7	M6	99	85	12	11	AF-7-M-W3
/	7 1/4–20 UNC	1/4-20 UNC	3.90	3.35	.47	.43	AF-7-U-W3
8	8	M6	124	110	12	11	AF-8-M-W3
0	0	1/4-20 UNC	4.88	4.33	.47	.43	AF-8-U-W3

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



# **STAUFF**[®]



# ① Type of Installation

A

Please select the type of installation (e.g. Weld Plates, Rail Nuts etc.) and add the corresponding Code to position (1) of the order code for your clamp assembly.



#### Installation on Weld Plate

-	Single Weld Plate Code: <b>SP</b>
-	Elongated Weld Plate Code: <b>SPV</b>
0 0 0 0	Twin Weld Plate (for STAUFF Group 1 to 6 only) Code: <b>DSP</b>
0 00	Group Weld Plate (for STAUFF Group 1 to 6 only) Code: RAP
4 - A	Angled Weld Plate (for STAUFF Group 1 to 6 only) Code: <b>WSP</b>
000	Bridge Weld Plate (for STAUFF Group 1A to 6 only) Code: <b>BSP</b>
Instal	lation on Mounting / Channel Rail
44	Hexagon Rail Nut Code: <b>SM (</b> Carbon Steel) Code: <b>SMG</b> (Stainless Steel)

Channel Rail Adaptor

Code: CRA

# (2) Group Size & Diameter

Please select the required group size and diameter and add the corresponding Code to position (2) of the order code for your clamp assembly.

Group	Outside		ity of Cla		
	Diameter	<b>Body Materials &amp; Designs</b>			
STAUFF	P/T/H	Profiled			
(DIN)	(mm)	Design	Туре Н	Type RI	Code
	6	•	•	0	106
	6,4	٠	٠	0	106.4
1	8	٠	٠	0	108
(0)	9,5	٠	٠	0	109.5
	10	•	٠	0	110
	12	•	٠	0	112
	6	•	•	0	106A
	6,4	•	•	0	106.4A
1A	8	•	•	0	108A
(1)	9,5	•	•	0	109.5A
	10	•	•	0	110A
	12	•	•	0	112A
	12,7	•	٠	0	212.7
	13,5	•	•	0	213.5
•	14	٠	٠	0	214
<b>2</b> (2)	15	٠	٠	0	215
(_)	16	٠	٠	0	216
	17,2	•	٠	0	217.2
	18	•	٠	0	218
	19	•	•	0	319
	20	•	٠	0	320
3	21,3	•	٠	0	321.3
(3)	22	•	٠	0	322
	25	•	٠	0	325
	25,4	٠	٠	0	325.4
	6	0	0	•	406
	8	0	0	•	408
	10	0	0	•	410
	12	0	0	•	412
	12,7	0	0	•	412.7
	14	0	0	•	414
	15	0	0	•	415
4	16	0	0	•	416
(4)	17,2	0	0	•	417.2
	18	0	0	•	418
	19	0	0	•	419
	26,9	•	•	0	426.9
	28	•	•	0	428
	28,6	•	0	0	428.6
	30	•	•	0	430
	32	•	•	0	432

Group STAUFF	Outside Diameter P / T / H	Availability of Clamp Body Materials & Designs Profiled			
(DIN)	(mm)	Design	Туре Н	Type RI	Code
(2)	32	•	•	0	532
	33,7	•	•	0	533.7
	35	•	•	0	535
5	38	•	•	0	538
(5)	40	•	•	0	540
	41,3	•	0	0	541.3
	42	•	•	0	542
	20	0	0	•	620
	21,3	0	0	•	621.3
	22	0	0	•	622
	25	0	0	•	625
	26,9	0	0	•	626.9
6	28	0	0	•	628
(6)	30	0	0	٠	630
	32	0	0	•	632
	44,5	٠	•	0	644.5
	48,3	٠	•	0	648.3
	50,8	٠	•	0	650.8
	54	•	•	0	654
	57,2	•	•	0	757.2
	60,3	•	•	0	760.3
7	63,5	•	•	0	763.5
(7)	70	•	•	0	770
	73	•	•	0	773
	76,1	•	•	0	776.1
8	88,9	•	•	0	888.9
(8)	102	•	•	0	8102L

Standard Option



Please see pages 32 and 33 with detailed order examples for some of the most popular Standard Series clamp assemblies.

# **3 Clamp Body Design & Material**

Please select the design and material of your clamp body and add the corresponding Code to position (3) of the order code for your clamp assembly.

Please check the availability of the selected clamp body design and material according to the matrix table in (2).

#### **Profiled Design**



Polypropylene (Colour: Black) Code: PP-BK



Code: PA



Aluminium Code: AL (for STAUFF Group 1A to 6 only)

#### Type H (Smooth)



Polypropylene (Colour: Black) Code: PP-H-BK



Thermoplastic Elastomer (87 Shore-A) Code: SA-H

#### Type RI (with Elastomer Insert)



Polyamide

Code: PA-R (for STAUFF Group 4 and 6 only)

See pages 154 / 155 for material properties and technical information.

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards

# (4) Mounting & Fitting Combination

Please select the mounting and fitting combination (e.g. bolts, screws, cover plates etc.) and add the corresponding Code to position ④ of the order code for your clamp assembly.

#### Installation with Cover Plate and Bolts

Cover Plate DP with Hexagon Head Bolts AS Code: DP-AS

Cover Plate DP with Socket Cap Screws IS* Code: DP-IS

#### Installation with Locking Plate and Bolts

Safety Locking Plate SIG with Stacking Bolts AF Code: SIG-AF

#### Installation with Inserts and Bolts

Inserts EP (Plastic) with Hexagon Head Bolts AS Code: EP-AS

Inserts ES (Steel) with Hexagon Head Bolts AS Code: ES-AS

#### Installation with Bolts only

Socket Cap Screws IS (Washers US included) Code: IS

Slotted Head Screws LI (Washers US included) Code: LI (for STAUFF Group 1 to 6 only)

Special lengths of Socket Cap Screws IS required. For exact lenghts, please see details of Hexagon Head Bolt, type AS (for use with Cover Plates DP) on page26.

## (5) Thread Type

Please select the required thread type and add the corresponding Code to position (5) of the order code for your clamp assembly.

Metric ISO thread Code: M

Unified coarse (UNC) thread Code: U

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.

# 6 Material & Surface Finishing

Please select the required material & surface finishing of the metal parts and add the corresponding Code to position (6) of the order code for your clamp assembly.

Metal parts made of Carbon Steel, zinc/nickel-plated	W3

Metal parts made of Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
Metal parts made of Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

Weld Plate made of Carbon Steel, phosphated; Other W10 metal parts made of Carbon Steel, zinc/nickel-plated

Individual combinations of alternative materials and surface finishings are available upon request. Contact STAUFF for further information

# (7) Assembling & Kitting

If required, please select an additional assembling and kitting option and add the corresponding Code to the last position of the order code for your clamp assembly.

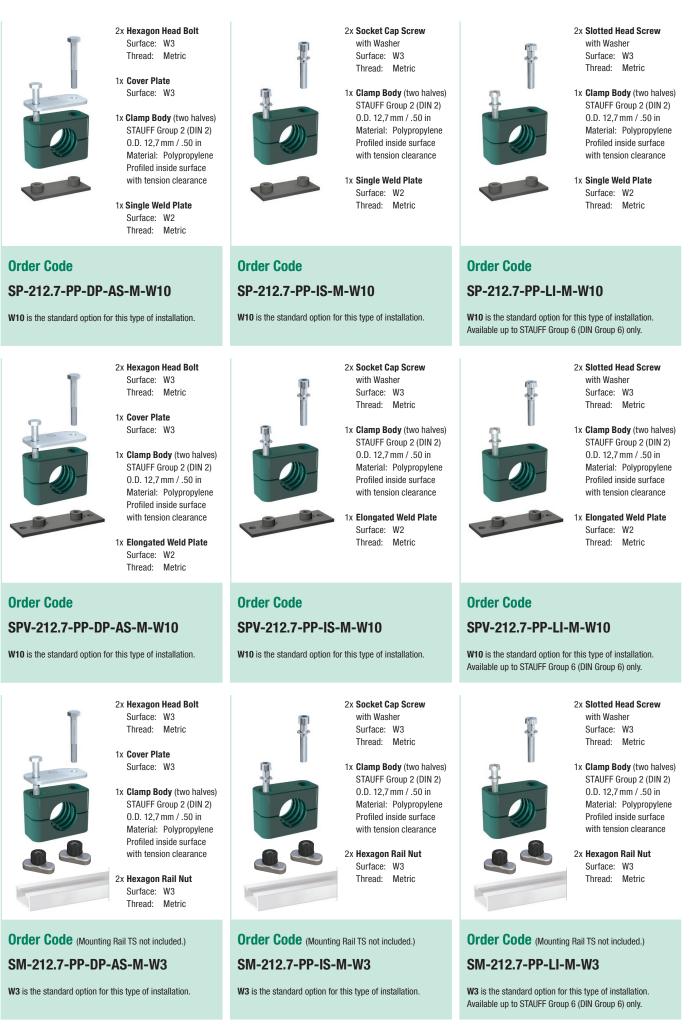
**Components supplied separately** Code: none (standard option)

**Components assembled** Code: A (special option)

Components packed in kits Code: K (special option)

A







2x Hexagon Head Bolt Surface: W3 Thread: Metric

1x Cover Plate Surface: W3

1x Clamp Body (two halves) STAUFF Group 2 (DIN 2) 0.D. 12,7 mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance



**Order Code** 

212.7-PP-IS-M-W3

W3 is the standard option for this type of installation.

2x Socket Cap Screw with Washer Surface: W3 Thread: Metric

1x Clamp Body (two halves) STAUFF Group 2 (DIN 2) 0.D. 12,7 mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance

# 2x Slotted Head Screw with Washer Surface: W3 Thread: Metric



1x **Clamp Body** (two halves) STAUFF Group 2 (DIN 2) Tube-0.D. 12,7 mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance

# Order Code

#### 212.7-PP-DP-AS-M-W3

W3 is the standard option for this type of installation.



2x **Stacking Bolt** Surface: W3 Thread: Metric

#### 1x Safety Locking Plate Surface: W3

1x **Clamp Body** (two halves) STAUFF Group 2 (DIN 2) 0.D. 12,7 mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance



Thread: Metric 1x Clamp Body (two halves) STAUFF Group 1 (DIN 0) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance Thread: Metric

1x Socket Cap Screw

with Washer

Surface: W3

1x Single Weld Plate Surface: W2 Thread: Metric

# Order Code 212.7-PP-SIG-AF-M-W3

**W3** is the standard option for this type of installation.



2x Hexagon Head Bolt Surface: W3 Thread: Metric

#### 2x Insert Material: Plastic

1x **Clamp Body** (two halves) STAUFF Group 2 (DIN 2) 0.D. 12,7 mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance

1x Single Weld Plate Surface: W2 Thread: Metric

# Order Code SP-212.7-PP-EP-AS-M-W10

W10 is the standard option for this type of installation.

www.stauff.com/1/en/#33

# SP-106-PP-IS-M-W10

**Order Code*** 

W10 is the standard option for this type of installation.

2x Hexagon Head Bolt Surface: W3 Thread: Metric

2x Insert Material: Plastic

1x **Clamp Body** (two halves) STAUFF Group 2 (DIN 2) 0.D. 12,7mm / .50 in Material: Polypropylene Profiled inside surface with tension clearance

1x Elongated Weld Plate Surface: W2 Thread: Metric

# Order Code SPV-212.7-PP-EP-AS-M-W10

W10 is the standard option for this type of installation.

# Order Code

#### 212.7-PP-LI-M-W3

W3 is the standard option for this type of installation.

# Thread codes

All threaded parts are available with Metric ISO thread or	
unified coarse (UNC) thread according to dimension table.	
Metric ISO thread	М

etric iso tilleau	IVI
nified coarse (UNC) thread	U

# **Material codes**

Un

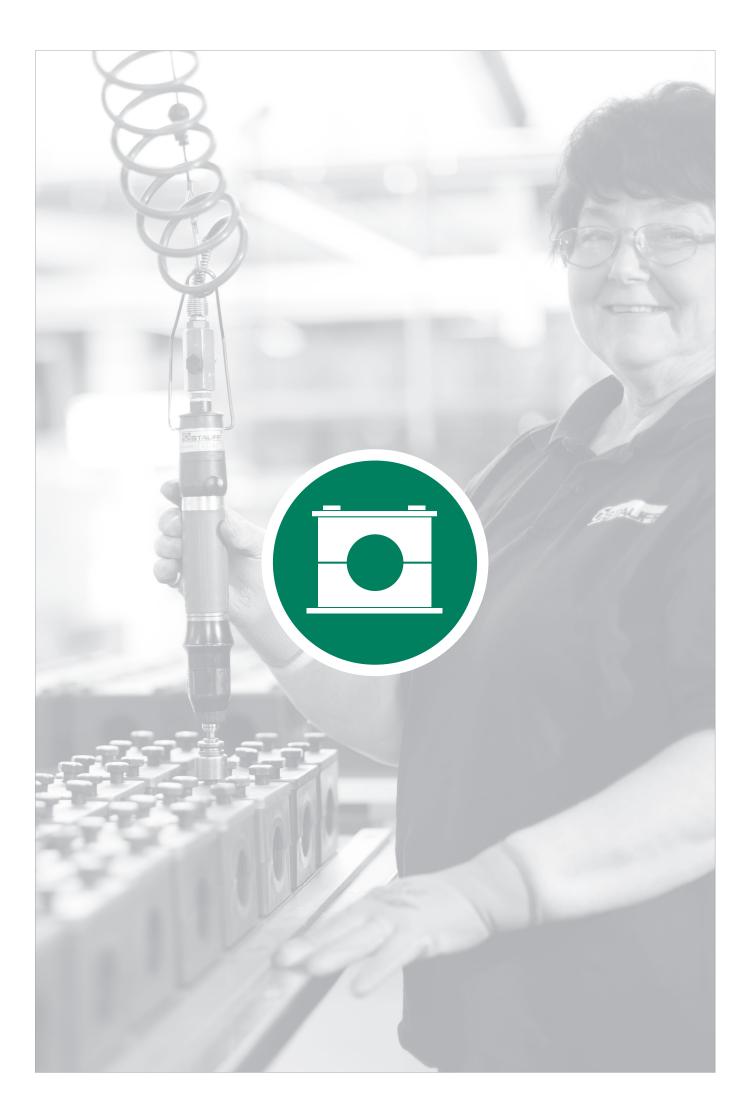
The below listed material codes describe the materials and surface finishings of metal parts that are most relevant for Standard Series clamp assemblies. Individual combinations of alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Metal parts made of Carbon Steel, zinc/nickel-plated	W3
Metal parts made of Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
Metal parts made of Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

Weld Plate made of Carbon Steel, phosphated; Other metal parts made of Carbon Steel, zinc/nickel-plated W10

#### **Technical Notes**

* Because of their design, STAUFF Group 1 (DIN Group 0) clamp assemblies only include one single bolt / screw.



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100

Clamp Body Profiled Inside Surface with Tension Clearance
Clamp Body

Smooth Inside Surface without Tension Clearance
Clamp Body with Elastomer Insert

36

38

39

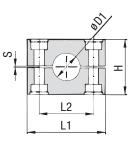
-	Weld Plate for Single Clamps	40
	SPAL	
	Weld Plate for Double Clamps	40
1000	SPAS	
	Elongated Weld Plate for Single Clamps	41
-9 91	SPAL-DUEB	
2.65	Elongated Weld Plate for Double Clamps	41
	SPAS-DUEB	
	Mounting Rail Nut	42
9	GMV	
	Mounting Rail	42
	STSV	
E	Channel Rail Adaptor	43
SOL	CRA	-10
e a e	Cover Plate for Single Clamps	44
	DPAL	
10	Cover Plate for Double Clamps	44
	DPAL	
1	Hexagon Head Bolt	45
	AS	
4	Socket Cap Screw	45
*	IS	-10
	Safety Washer (DIN 93)	46
	SI	
	Safety Washer (DIN 463)	46
	SI	
	Safety Locking Plate	47
	SIP	
	Stacking Bolt	47
N	AF	
	Clamp Assemblies	48

#### R STAUFF

# Clamp Body - Profiled Design

**Profiled Inside Surface with Tension Clearance** 





Ordering Codes		Group						Ordering Codes (2 Clamp	s Dimensions ( ^{mm} /in)									
ordering codes		EU.		Ø D1	ubc	Pipe	ASTM B88	Halves)	L1	L1								
Clamp Bady	*3*006-*PP	STAUFF	DIN	(mm)	(in)	(in)	(in)	( <b>**</b> = Material)	PP/PA/SA		L2	н	S min.	Width				
Clamp Body	3 000- FF		_	6	(11)	(11)	(11)	3006- <b>*</b> *		712	66		0	width				
One dama hade is an eletion of here al	lawa kaluas			6,4	1/4			3006.4-**										
One clamp body is consisting of two cl	clamp body is consisting of two clamp halves.			8	5/16			3008-**										
★ 1st part of STAUFF Group	3			9,5	3/8		1/4	3009.5-**										
* Exact outside diameter Ø D1 (mm)	-			10	0,0	1/8		3010-**										
	006 PP			12		170		3012-**										
* Material code (see below)	۲۲			12,7	1/2		3/8	3012.7-**	55	56	33	32	0,6	30,5				
		3S	1	13,5		1/4		3013.5-**	2.16	2.20	1.30	1.26	.02	1.20				
tandard Materials				14				3014-**					-					
				15				3015-**										
Delunyenvlene				16	5/8		1/2	3016-**										
Polypropylene				17,2	0,0	3/8	172	3017.2-**										
Colour: Green				18		0,0		3018-**										
Material code: PP				20				3020-**										
Delementere				19	3/4			4019-**										
Polypropylene				20	0/1			4020-**										
Colour: Black				21.3		1/2		4021.3-**										
Material code: PP-BK				22	7/8	172	3/4	4022-**										
Delusmide		4S	2	25	170		0/1	4025-**	70	70	45	48	0,6	30,5				
Polyamide		10	-	25,4	1			4025.4-**	2.76	2.76	1.77	1.89	.02	1.20				
Colour: Black				26,9		3/4		4026.9-**										
Material code: PA				28		0/1		4028-**										
	07 Chara A)			30				4030-**										
Thermoplastic Elastomer (	87 Shore-A)			30				5030-**				-						
Colour: Black				32	1-1/4			5032-**										
Material code: SA								33,7	1 1/ 4	1		5033.7- <b>*</b> *						
								35			1-1/4	5035-**	85	85	60	60	0,6	30.5
Aluminium		5S	3	38	1-1/2		/ .	5038-**	3.35	3.35	2.36	2.36	.02	1.20				
Colour: Self-Colour				40	1 1/2			5040- <b>*</b> *	0.00	0.00	2.00	2.00	.02	1.20				
Material code: AL				41,3			1-1/2	5040 <b>**</b>										
				42		1-1/4		5042-**										
e pages 154 / 155 for material propertie	es and technical			38	1-1/2	, .		6038-**										
ormation.				42		1-1/4		6042-**										
and Materials				44,5	1-3/4	1 1/1		6044.5- <b>*</b> *										
pecial Materials				48,3	1 0/ 1	1-1/2		6048.3- <b>*</b> *										
	talla an fina ana af			50,8	2	1 172		6050.8- <b>*</b> *										
ease contact STAUFF for further de	•			54	-		2	6054- <b>**</b>										
amp body materials, tested and ap		6S	4	55			-	6055- <b>*</b> *	115	120	90	89	2	45				
several international fire-protection		00		57				6057- <b>**</b>	4.53	4.72	3.54	3.50	.08	1.77				
uch as BS 6853, EN 45545-2, UL 94	and many more).			57,2	2-1/4			6057.2- <b>**</b>										
				60,3	2 1/ 7	2		6060.3- <b>*</b> *										
ee pages 156 / 157 for material prop	erties			63,5	2-1/2	L.		6063.5- <b>*</b> *										
nd technical information.				65	2-1/2			6065- <b>*</b> *										
Last Fredriges				70	2-3/4			6070- <b>*</b> *										
Product Features				10	2-3/4			00/0-77										

See page 37 for STAUFF Group 7S to 12S (DIN Group 5 to 10).

• Available for all commonly used pipe and tube outside diameters Additional outside diameters are available upon request. Please contact STAUFF for further information.

Proven, tested and trusted product in various markets

Recommended for the safe installation of rigid pipes and tubes

 Environmental protection due to vibration/noise reducing design - Excellent weathering resistance, even under extreme conditions



#### Clamp Body - Profiled Design

#### **Profiled Inside Surface with Tension Clearance**



F
-

STAUFF		Outside Diameter Nominal Pipe / Tube Bore Ø D1		Ordering Codes (2 Clamp Halves)	Dimensions ( ^{mm} / _{in} )								
STA	DIN	(mm)	(in)	Pipe (in)	( <b>**</b> = Material)	PP/PA	AL	L2	н	S min.	Width		
	_	60,3	(11)		7060.3- <b>*</b> *	11/18		LZ		5 mm.	wiutii		
		65			7065-**								
		70	2-3/4		7070-**								
		73	2 0/ 1	2-1/2 (ANSI B 36-10)	7073-**								
7S	5	75			7075-**	154	152	122	120	2	60		
	0	76.1	3	2-1/2 (DIN EN 10220)	7076.1-**	6.06	5.98	4.80	4.72	.08	2.36		
		80	0	2 //2 (5///21110220)	7080-**								
		82,5			7082.5-**								
		88.9	3-1/2	3	7088.9-**								
		88,9	3-1/2	3	8088.9-**								
		100			8100-**								
		102	4	3-1/2	8102-**								
8S	6	108			8108-**	206	208	168	168	2	80		
		114	4-1/2	4	8114- <b>**</b>	8.11	8.19	6.61	6.61	.08	3.15		
		127	5		8127-**								
		133			8133-**								
		127	5		9127- <b>**</b>								
		133			9133-**								
		140		5	9140- <b>**</b>	054	055	0.05	000	0	04		
9S	7	152	6		9152- <b>**</b>	251 9.88	255 10.04	205 8.07	200	3	91 3.58		
		159			9159- <b>**</b>	9.00	10.04	0.07	7.87	.12	3.00		
		165			9165- <b>**</b>								
		168		6	9168- <b>**</b>								
		168		6	10168-**								
		177,8			10177.8-**								
10S	8	193,7			10193.7-**	336	326	265	270	3	120		
103	0	203	8		10203- <b>**</b>	13.22	12.83	10.43	10.63	.12	4.72		
		216			10216-**								
		219		8	10219-**								
		219		8	11219-**	470	470	395	410	8	162		
11S	9	273		10	11273-**	18.50	18.50	15.55	16.14	.31	6.38		
		324		12	11324- <b>**</b>	10.00	10.00	10.00	10.14	.01	0.00		
12S	10	356		14	12356- <b>**</b>	630	630	534	530	20	182		

L2 L1

See page 36 for STAUFF Group 3S to 6S (DIN Group 1 to 4).

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Clamp Body	*7*060.3-*PP
One clamp body is consisting of	two clamp halves.
* 1 st part of STAUFF Group * Exact outside diameter Ø D1 ( * Material code (see below)	7 mm) 060.3 PP
	One clamp body is consisting of * 1st part of STAUFF Group * Exact outside diameter Ø D1 (

**Ordering Codes** 

## Colour: Green Material code: PP



Polypropylene Colour: Black Material code: PP-BK



Polyamide Colour: Black Material code: PA

Aluminium Colour: Self-Colour Material code: AL

See pages 154 / 155 for material properties and technical information.

#### **Special Materials**

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

#### **Product Features**

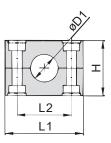
- · Proven, tested and trusted product in various markets
- Recommended for the safe installation of rigid pipes and tubes
- Available for all commonly used pipe and tube outside diameters
- Environmental protection due to vibration/noise reducing design
- Excellent weathering resistance, even under extreme conditions

#### R STAUFF

# Clamp Body • Type H

**Smooth Inside Surface without Tension Clearance** 





Ordering Codes			Outside Dian Hose Ø D1	ieter	Ordering Codes (2 Clamp Halves)	Dimensions ( ^{mm} / _{in} )					
Clamp Body *3*006-*PP-H	STAUFF	DIN	(mm)	(in)	( <b>**</b> -H = Material)	L1	L2	н	Width		
Clamp Body *3*006-*PP-H		_	6	(11)	3006- <b>**</b> -H		LZ		width		
and an end of the second the second state of the second state of the			6,4	1/4	3006.4- <b>**</b> -H						
ne clamp body is consisting of two clamp halves.			8	5/16	3008- <b>**</b> -H						
			9,5	3/8	3009.5- <b>**</b> -H						
1 st part of STAUFF Group 3			10	5/0	3010- <b>**</b> -H						
Exact outside diameter Ø D1 (mm) 006			12		3012- <b>**</b> -H			30,5			
Material code (see below) PP-H	3S	1	12,7	1/2	3012.7- <b>**</b> -H	55	33		30,5		
	00		13,5	1/2	3013.5- <b>**</b> -H	2.16	1.30	1.20	1.20		
undard Materials			14		3014- <b>**</b> -H						
			15		3015- <b>**</b> -H	i					
Delawardene			16	5/8	3016- <b>**</b> -H						
Polypropylene			17,2	0/0	3017.2- <b>**</b> -H	i					
Colour: Green Material code: PP-H			18		3018- <b>**</b> -H	1					
waterial coue: PP-n			19	3/4	4019- <b>**</b> -H						
Delumronulano			20	0/1	4020- <b>**</b> -H						
Polypropylene Colour: Green			21,3		4021.3- <b>**</b> -H						
Material code: PP-H-BK			22	7/8	4022- <b>**</b> -H	70	45	46,5	30,5		
Material coue: PP-H-BK	4S	2	25	110	4025- <b>**</b> -H	2.76	1.77	1.83	1.20		
Delverride		-	25,4	1	4025.4- <b>**</b> -H						
Polyamide Colour: Black			26,9		4026.9- <b>**</b> -H						
			28		4028- <b>**</b> -H						
Material code: PA-H			30		4030- <b>**</b> -H						
Thermonicatio Floctomer (07 Chore A)			30		5030- <b>**</b> -H						
Thermoplastic Elastomer (87 Shore-A) Colour: Black					32	1-1/4	5032- <b>**</b> -H				
Material code: SA-H								33,7	, .	5033.7- <b>**</b> -H	
Material coue: SA-H			35		5035- <b>**</b> -H	85	60	58	30,5		
name 154 / 155 for motorial properties and technical	5S	3	38	1-1/2	5038- <b>**</b> -H	3.35	2.36	2.28	1.20		
pages 154 / 155 for material properties and technical			40	1 1/2	5040- <b>**</b> -H	0.00	2.00	2.20	1120		
mation.			41,3		5041.3- <b>**</b> -H						
ecial Materials			42		5042- <b>**</b> -H						
			38	1-1/2	6038- <b>**</b> -H						
an contact CTAUFE for further datails on fire proof			42	1 1/2	6042- <b>**</b> -H						
ase contact STAUFF for further details on fire-proof			44,5	1-3/4	6044.5- <b>**</b> -H						
np body materials, tested and approved according everal international fire-protection standards			48,3	1 0/1	6048.3- <b>**</b> -H						
•			50.8	2	6050.8- <b>**</b> -H	115	90	87	45		
h as BS 6853, EN 45545-2, UL 94 and many more).			55		6055- <b>**</b> -H	4.53	3.54	3.43	1.77		
name 166 / 167 for motorial properties	6S	4	57		6057- <b>**</b> -H						
pages 156 / 157 for material properties			57,2	2-1/4	6057.2- <b>**</b> -H						
technical information.			60,3	2 1/ 1	6060.3- <b>**</b> -H						
oduct Features			63,5	2-1/2	6063.5- <b>**</b> -H						
			65	L 1/L	6065- <b>**</b> -H						
			70	2-3/4	6070- <b>**</b> -H						

- Proven, tested and trusted product in various markets
- · Recommended for the safe installation of hoses and cables
- Chamfered edges avoid damaging of the hose or cable Available for all commonly used hose and cable outside
- diameters
- Excellent weathering resistance, even under extreme conditions
- Additional outside diameters are available upon request. Please contact STAUFF for further information.

Catalogue 1 - Edition 02/2017

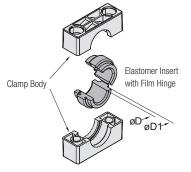
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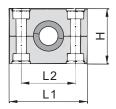
В





#### **Clamp Body with Elastomer Insert Type RI**







P

Group			e Diameter	•	(**R = Clamp			nsions				
÷		Pipe / T	'ube / Hose	Clamp Assembly	Clamp Body	Insert *	( ^{mm} /in)					
SIAUFF	~	ØD		(Clamp Body +								
s	DIN	(mm	(in	Insert	(2 Clamp Halves		Ø D1	L1	L2	Н	Widt	
		6		4006- <b>**</b> -R		RI-06-4/4S						
		8	5/16	4008- <b>**</b> -R		RI-08-4/4S						
		10		4010- <b>**</b> -R		RI-10-4/4S						
		12		4012- <b>**</b> -R		RI-12-4/4S						
		12,7	1/2	4012.7- <b>**</b> -R		RI-12.7-4/4S	05	70	45	40.5	00.5	
4S	2	14		4014- <b>**</b> -R	4S- <b>**</b> -R	RI-14-4/4S	25 .98	70 2.76	45	46,5 4.83	30,5	
		15		4015- <b>**</b> -R		RI-15-4/4S	.90	2.70	1.77	4.03	1.20	
		16	5/8	4016- <b>**</b> -R		RI-16-4/4S						
		17,2		4017.2- <b>**</b> -R		RI-17.2-4/4S						
		18		4018- <b>**</b> -R		RI-18-4/4S						
		19	3/4	4019- <b>**</b> -R		RI-19-4/4S						
		20		5020- <b>**</b> -R		RI-20-6/5S						
		21,3		5021.3- <b>**</b> -R		RI-21.3-6/5S						
		22	7/8	5022- <b>**</b> -R		RI-22-6/5S						
5S	3	25		5025- <b>**</b> -R	5S- <b>**</b> -R	RI-25-6/5S	38	85	60	58	30,5	
55	3	26,9		5026.9- <b>**</b> -R	33- <b>**</b> -h	RI-26.9-6/5S	1.50	3.35	2.36	2.28	1.20	
		28		5028- <b>**</b> -R		RI-28-6/5S						
		30		5030- <b>**</b> -R		RI-30-6/5S						
		32	1-1/4	5032- <b>**</b> -R		RI-32-6/5S						
		32	1-1/4	6032- <b>**</b> -R		RI-32-6S						
		33,7		6033.7- <b>**</b> -R		RI-33.7-6S						
		35		6035- <b>**</b> -R		RI-35-6S						
		38,7		6038.7- <b>**</b> -R		RI-38.7-6S						
		40		6040- <b>**</b> -R		RI-40-6S	64	115	90	87	45	
SS	4	42		6042- <b>**</b> -R	6S- <b>**</b> -R	RI-42-6S	2.52	4.53	3.54	3.43	45	
		45,5		6045.5- <b>**</b> -R		RI-45.5-6S	2.52	4.00	0.04	0.40	1.77	
		48		6048- <b>**</b> -R		RI-48-6S						
		51	2	6051- <b>**</b> -R		RI-51-6S						
		53,4		6053.4- <b>**</b> -R		RI-53.4-6S						
		56,4		6056.4- <b>**</b> -R		RI-56.4-6S						
		55		7055- <b>**</b> -R		RI-55-7S						
		57	2-1/4	7057- <b>**</b> -R		RI-57-7S						
		60		7060- <b>**</b> -R		RI-60-7S						
7S	5	63,5	2-1/2	7063.5- <b>**</b> -R	7S- <b>**</b> -R	RI-63.5-7S	88	154	122	120	60	
10	5	65		7065- <b>**</b> -R	73- <b>**</b> -N	RI-65-7S	3.56	6.06	4.80	4.72	2.36	
		70	2-3/4	7070- <b>**</b> -R		RI-70-7S						
		72		7072- <b>**</b> -R		RI-72-7S						
		76	3	7076- <b>**</b> -R		RI-76-7S						
		80		8080- <b>**</b> -R		RI-80-8S	114	208	168	168	80	
BS	6	88,9	3-1/2	8088.9- <b>**</b> -R	8S- <b>**</b> -R	RI-88.9-8S	4.49	8.11	6.61	6.61	80 3.15	
		102		8102- <b>**</b> -R		RI-102-8S	4.49	0.11	0.01	0.01	0.10	
		114		9114- <b>**</b> -R		RI-114-9S	150	251	205	200	91	
9S	7	133	5-1/4	9133- <b>**</b> -R	9S- <b>**</b> -R	RI-133-9S	5.91	9.88	8.07	7.87	3.58	
		140		9140- <b>**</b> -R		RI-140-9S	0.91	9.00	0.07	1.01	5.00	
		150		10150- <b>**</b> -R		RI-150-10S						
10S	8	165		10165- <b>**</b> -R	10S- <b>**</b> -R	RI-165-10S	200	336	265	270	120	
103	0	168		10168- <b>**</b> -R	109-李本-K	RI-168-10S	7.87	13.22	10.43	10.63	4.72	
		172		10172- <b>**</b> -R		RI-172-10S						

* Elastomer Inserts for Heavy Series clamp bodies, STAUFF Group 4S also fit into Standard Series clamp bodies, STAUFF Group 4. Elastomer Inserts for Heavy Series clamp bodies, STAUFF Group 5S also fit into Standard Series clamp bodies, STAUFF Group 6.

Additional outside diameters are available upon request. Please contact STAUFF for further information.

#### **Ordering Codes** *4*006-*PP-R **Clamp Assembly** One assembly is consisting of one clamp body and one insert. * 1st part of STAUFF Group 4 * Exact outside diameter Ø D (mm) 006 * Material code (see below) PP-R *4S-*PP-R **Clamp Body** One clamp body is consisting of two clamp halves. * STAUFF Group 4S * Material code (see below) PP-R *RI-*06-*4/4S **Elastomer Insert** * Elastomer Insert RI * Exact outside diameter Ø D (mm) 06 * STAUFF Group 4S (Heavy) and 4 (Standard) 4/4S 5S (Heavy) and 6 (Standard) 6/5S 6S (Heavy) 6S 7S (Heavy) 7S 8S (Heavy) 8S 9S (Heavy) 9S 10S (Heavy) 10S

#### **Standard Materials**



Colour: Black Material code: PP-R



Polyamide Colour: Black Material code: PA-R

Elastomer Insert 4S to 6S: Thermoplastic Elastomer (73 Shore-A) 7S to 10S: EPDM (70 Shore-A) Colour: Black

See pages 154 / 155 for material properties and technical information.

#### **Special Materials**

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

#### **Product Features**

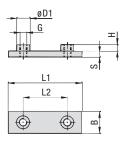
- · Proven, tested and trusted product in various markets
- · Either for the extra vibration/noise reducing installation of pipes and tubes or the extra gentle installation of hoses and cables
- · Available for all commonly used outside diameters
- Excellent weathering resistance, even under extreme conditions

www.stauff.com/1/en/#39

#### R ISTAUFF

# **Weld Plate for Single Clamps Type SPAL**



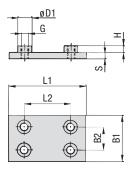


			Group		Dimensi	ons ( ^{mm} /in)	Ordering Codes					
Ordering C	odes		STAUFF	DIN	L1	L2	В	S	Н	Thread G	ØD1	(Standard Options)
<b>5</b> -			3S	1	74	33	30	8	8	M10	18	SPAL-3S-M-W2
Weld Plate	Neld Plate *SPAL-*3S-*M-*W2		33	· ·	2.91	1.30	1.18	.31	.31	3/8-16 UNC	.71	SPAL-3S-U-W2
			4S	2	86	45	30	8	8	M10	18	SPAL-4S-M-W2
* Weld Plate for S	Single Clamps	SPAL	40	2	3.39	1.77	1.18	.31	.31	3/8-16 UNC	.71	SPAL-4S-U-W2
		-	5S	3	100	60	30	8	8	M10	18	SPAL-5S-M-W2
* STAUFF Group		3S	55		3.94	2.36	1.18	.31	.31	3/8-16 UNC	.71	SPAL-5S-U-W2
* Thread code	Metric ISO thread	м	6S	4	140	90	45	10	8	M12	20	SPAL-6S-M-W2
	Unified coarse (UNC) thread	U	03	4	5.51	3.54	1.77	.39	.31	7/16-14 UNC	.78	SPAL-6S-U-W2
	( )	-	1 7S	5	180	122	60	10	12	M16	24	SPAL-7S-M-W2
* Material code	Carbon Steel, uncoated	W1 W2	13	5	7.09	4.80	2.36	.39	.47	5/8-11 UNC	.94	SPAL-7S-U-W2
	Carbon Steel, phosphated		8S	6	226	168	80	15	18	M20	30	SPAL-8S-M-W1
	Carbon Steel, zinc/nickel-plated	W3	03	b	8.90	6.61	3.15	.59	.71	3/4-10 UNC	1.18	SPAL-8S-U-W1
	Stainless Steel V2A		<b>9</b> S	7	270	205	90	15	21	M24	35	SPAL-9S-M-W1
	1.4301 / 1.4305 (AISI 304 / 303)	W4	93	1	10.63	8.07	3.54	.59	.83	7/8–9 UNC	1.38	SPAL-9S-U-W1
	Stainless Steel V4A		10S	8	340	265	120	25	21	M30	45	SPAL-10S-M-W1
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5	105	0	13.39	10.43	4.72	.98	.83	1-1/8-7 UNC	1.77	SPAL-10S-U-W1
	(		11S	9	520	395	160	30	38	M30	50	SPAL-11S-M-W1
			113	9	20.47	15.55	6.30	1.18	1.50	1-1/4-7 UNC	1.97	SPAL-11S-U-W1
			100	10	680	534	180	30	38	M30	50	SPAL-12S-M-W1
			12S	10	27.16	21.02	7.09	1.18	1.50	1-1/4-7 UNC	1.97	SPAL-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Weld Plate for Double Clamps Type SPAS**





			Group		Dimens	Ordering Codes							
Ordering C	odes		STAUFF	DIN	L1	L2	B1	B2	S	Н	Thread G	ØD1	(Standard Options)
			35	4	74	33	60	30,5	8	8	M10	18	SPAS-3S-M-W2
Weld Plate	*SPAS-*3S-*M-	*W2	33	1	2.91	1.30	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-3S-U-W2
			4S	2	86	45	60	30,5	8	8	M10	18	SPAS-4S-M-W2
	Davible Olamaa	0040	43	2	3.39	1.77	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-4S-U-W2
Weld Plate for I	Jouble Clamps	SPAS	5S	3	100	60	60	30,5	8	8	M10	18	SPAS-5S-M-W2
STAUFF Group		3S	55	5	3.94	2.36	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-5S-U-W2
			6S	1	140	90	90	46	10	8	M12	20	SPAS-6S-M-W2
Thread code	Metric ISO thread	М	03	4	5.51	3.54	3.54	1.81	.39	.31	7/16-14 UNC	.78	SPAS-6S-U-W2
	Unified coarse (UNC) thread	U	7S	5	180	122	120	61	10	12	M16	24	SPAS-7S-M-W2
	Carbon Steel, uncoated	14/4	13	5	7.09	4.80	4.72	2.40	.39	.47	5/8-11 UNC	.94	SPAS-7S-U-W2
Material code		W1	8S	6	226	168	160	81	15	18	M20	30	SPAS-8S-M-W1
	Carbon Steel, phosphated	W2	03	0	8.90	6.61	6.61	3.19	.59	.71	3/4-10 UNC	1.18	SPAS-8S-U-W1
	Carbon Steel, zinc/nickel-plated	W3	9S	7	270	205	180	91	15	21	M24	35	SPAS-9S-M-W1
	Stainless Steel V2A		50	1	10.63	8.07	7.09	3.58	.59	.83	7/8–9 UNC	1.38	SPAS-9S-U-W1
		W4	10S	8	340	265	240	121	25	21	M30	45	SPAS-10S-M-W1
	1.4301 / 1.4305 (AISI 304 / 303)		103	0	13.39	10.43	9.45	4.78	.98	.83	1-1/8-7 UNC	1.77	SPAS-10S-U-W1
	Stainless Steel V4A		11S	9	520	395	324	166	30	38	M30	50	SPAS-11S-M-W1
	1.4401 / 1.4571 (AISI 316 / 316 Ti	Ti)	115	9	20.47	15.55	12.76	6.54	1.18	1.50	1-1/4-7 UNC	1.97	SPAS-11S-U-W1
			100	10	680	534	364	186	30	38	M30	50	SPAS-12S-M-W1
			12S	10	27.16	21.02	14.33	7.32	1.18	1.50	1-1/4-7 UNC	1.97	SPAS-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Ordering Codes	
Wald Dist.	*0040 *20

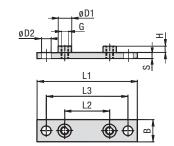
Weld Plate	*SPAS-*3S-*M-*	W2									
* Weld Plate for Double Clamps S											
* STAUFF Group		3S									
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U									
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W1 W2 W3									
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti	W4 )									



**Elongated Weld Plate for Single Clamps** 

**Type SPAL-DUEB** 

# STAUFF[®]

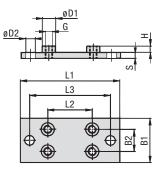




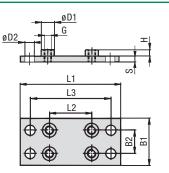
Group		Dimensions ( ^{mm} / _{in} )									Ordering Codes
STAUFF	DIN	L1	L2	L3	В	S	Н	Thread G	ØD1	ØD2	(Standard Options)
20	4	113	33	85	30	8	8	M10	18	13	SPAL-DUEB-3S-M-W2
3S	1	4.45	1.30	3.35	1.18	.31	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-3S-U-W2
4S	2	125	45	97	30	8	8	M10	18	13	SPAL-DUEB-4S-M-W2
		4.92	1.77	3.82	1.18	.31	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-4S-U-W2
-0	0	140	60	112	30	8	8	M10	18	13	SPAL-DUEB-5S-M-W2
5S 3	3	5.51	2.36	4.41	1.18	.31	.31	3/8-16 UNC	.71	.51	SPAL-DUEB-5S-U-W2
<u></u>	4	187	90	155	45	10	8	M12	20	16	SPAL-DUEB-6S-M-W2
6S		7.36	3.54	6.10	1.77	.39	.31	7/16-14 UNC	.78	.62	SPAL-DUEB-6S-U-W2
7S	5	238	122	198	60	10	12	M16	24	21	SPAL-DUEB-7S-M-W2
		9.37	4.80	7.80	2.36	.39	.47	5/8-11 UNC	.94	.83	SPAL-DUEB-7S-U-W2
	0	309	168	259	80	15	18	M20	30	26	SPAL-DUEB-8S-M-W1
8S	6	12.17	6.61	10.20	3.15	.59	.71	3/4-10 UNC	1.18	1.02	SPAL-DUEB-8S-U-W1
9S	7	370	205	310	90	15	21	M24	35	31	SPAL-DUEB-9S-M-W1
		14.57	8.07	12.20	3.54	.59	.83	7/8-9 UNC	1.38	1.22	SPAL-DUEB-9S-U-W1
	8	460	265	400	120	25	21	M30	45	31	SPAL-DUEB-10S-M-W
10S		18.11	10.43	15.75	4.72	.98	.83	1-1/8-7 UNC	1.77	1.22	SPAL-DUEB-10S-U-W1
11S	9	590	395	530	160	30	38	M30	50	31	SPAL-DUEB-11S-M-W
		23.23	15.55	20.87	6.30	1.18	1.50	1-1/4-7 UNC	1.97	1.22	SPAL-DUEB-11S-U-W1
400	10	750	534	690	180	30	38	M30	50	31	SPAL-DUEB-12S-M-W
12S		29.53	21.02	27.17	7.09	1.18	1.50	1-1/4-7 UNC	1.97	1.22	SPAL-DUEB-12S-U-W1

Ordering C	odes	
Weld Plate *	SPAL-DUEB-*3S-*M-*\	N2
* Elongated Weld	Plate for Single Clamps SPAL-D	UEB
* STAUFF Group		3S
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W1 W2 W3 W4
	, , , , , , , , , , , , , , , , , , ,	

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



#### STAUFF Group 3S to 9S



#### STAUFF Group 10S to 12S

Group		Dimensions ( ^{mm} / _{in} )									Ordering Codes	
STAUFF	DIN	L1	L2	L3	B1	B2	S	Н	Thread G	ØD1	ØD2	(Standard Options)
3S	1	113	33	85	60	30,5	8	8	M10	18	13	SPAS-DUEB-3S-M-W2
33	1	4.45	1.30	3.35	2.36	1.20	.31	.31	3/8-16 UNC	.71	.51	SPAS-DUEB-3S-U-W2
4S	2	125	45	97	60	30,5	8	8	M10	18	13	SPAS-DUEB-4S-M-W2
43		4.92	1.77	3.82	2.36	1.20	.31	.31	3/8-16 UNC	.71	.51	SPAS-DUEB-4S-U-W2
5S	3	140	60	112	60	30,5	8	8	M10	18	13	SPAS-DUEB-5S-M-W2
55	3	5.51	2.36	4.41	2.36	1.20	.31	.31	3/8-16 UNC	.71	.51	SPAS-DUEB-5S-U-W2
6S	4	187	90	155	90	46	10	8	M12	20	16	SPAS-DUEB-6S-M-W2
05	4	7.36	3.54	6.10	3.54	1.81	.39	.31	7/16-14 UNC	.78	.62	SPAS-DUEB-6S-U-W2
7S	5	238	122	198	120	61	10	12	M16	24	21	SPAS-DUEB-7S-M-W2
13		9.37	4.80	7.80	4.72	2.40	.39	.47	5/8-11 UNC	.94	.83	SPAS-DUEB-7S-U-W2
8S	6	309	168	259	160	81	15	18	M20	30	26	SPAS-DUEB-8S-M-W1
03		12.17	6.61	10.20	6.61	3.19	.59	.71	3/4-10 UNC	1.18	1.02	SPAS-DUEB-8S-U-W1
9S	7	370	205	310	180	91	15	21	M24	35	31	SPAS-DUEB-9S-M-W1
95	1	14.57	8.07	12.20	7.09	3.58	.59	.83	7/8–9 UNC	1.38	1.22	SPAS-DUEB-9S-U-W1
10S	8	460	265	400	240	121	25	21	M30	45	31	SPAS-DUEB-10S-M-W1
105		18.11	10.43	15.75	9.45	4.78	.98	.83	1-1/8-7 UNC	1.77	1.22	SPAS-DUEB-10S-U-W1
110	9	590	395	530	324	166	30	38	M30	50	31	SPAS-DUEB-11S-M-W1
11S		23.23	15.55	20.87	12.76	6.54	1.18	1.50	1-1/4-7 UNC	1.97	1.22	SPAS-DUEB-11S-U-W1
100	10	750	534	690	364	186	30	38	M30	50	31	SPAS-DUEB-12S-M-W1
12S		29.53	21.02	27.17	14.33	7.32	1.18	1.50	1-1/4-7 UNC	1.97	1.22	SPAS-DUEB-12S-U-W1

Elongated Weld Plate for Double Clamps Type SPAS-DUEB



Design	for STAUFF	Group	10S	to 12S	
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# **Ordering Codes**

Weld Plate *SPAS-DUEB-*3S-*M-*W2
----------------------------------

* Elongated Weld F	Plate for Double Clamps SPAS-D	UEB
* STAUFF Group		3S
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W1 W2 W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



## **Mounting Rail Nut**

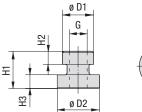
Stainless Steel V4A

1.4401 / 1.4571 (AISI 316 / 316 Ti)

W5

(for Use with Mounting Rail STSV) **Type GMV** 







Ordering Codes Mounting Rail Nut *GMV-*3-5S*M-*W3		Group         Dimensions ("""/m)           STAUFF         DIN         ØD1         ØD2         H1         H2         H3         Thread G							Ordering Codes (Standard Options)		
		3S	1								
* Mounting Rail N	ut (	GMV	4S	2	17,8	24	21	7,6	7,4	M10	GMV-3-5S-M-W3
* STAUFF Group	· · /	3-5S	45	۷	.70	.94	.83	.30	.29	3/8-16 UNC	GMV-3-5S-U-W3
	6S (DIN Group 4)	6S									
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U	5S	3							
* Material code	Carbon Steel, zinc/nickel-plated	W3	6S	4	19,8	24	23	8,8	8,8	M12	GMV-6S-M-W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4	03	4	.78	.94	.91	.35	.35	7/16-14 UNC	GMV-6S-U-W3

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Mounting Rail**

(for Use with Mounting Rail Nut GMV) **Type STSV** 



B1	
B2	(0)
	1 ±

	Group		Dimensions ( ^{mm} / _{in} )				Ordering Codes (Standard Options)		
Ordering C	odes	STAUFF	DIN	B1	B2	Н	S	Length of Rail: 1 m / 3.28 ft	Length of Rail: 2m / 6.56ft
Mounting Rai	35	1							
* Mounting Rail	STSV								
* Length of rail	1 m / 3.28 ft 1M	4S	2	40	13	22	5	CTOV AN WA	CTOV ON WI
	2 m / 6.56 ft <b>2M</b>			1.57	.51	.86	.19	STSV -1M-W1	STSV -2M-W1
	Alternative lengths available upon request. Contact STAUFF for further information.	5S	3	_					
* Material code	Carbon Steel, uncoated W1 Carbon Steel, zinc-plated, W32	6S	4						
	blue-chromated				·			·	·
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti) <b>W5</b>	Alternativ	ve materia	lls and surfa	ce finishings	are availabl	le upon requ	est. Contact STAUFF for furth	er information.

В



## Channel Rail Adaptor

*CRA-*3-5S-*M-*W3

CRA

3-5S

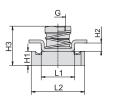
6S

M U

W3

W5

(for Use with Various Channel Rails) Type CRA



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Group		Dimensions (mr	Ordering Codes								
STAUFF	DIN	Thread G	L1	L2	L3	B1	B2	H1	H2	H3	(Standard Options)
3S	1										
4S	2	M10	22	35	38	22	20,5	9,2	5,5	27,5	CRA-3-5S-M-W3
43	2	3/8-16 UNC	.87	1.38	1.50	.87	.81	.36	.22	1.08	CRA-3-5S-U-W3
5S	3										
<b>60</b>	4	M12	21,5	35	45	25	19	9,2	5	27,5	CRA-6S-M-W3
6S	4	7/16-14 UNC	.85	1.38	1.77	.98	.75	.36	.20	1.08	CRA-6S-U-W3

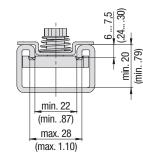
All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Compatibility with Channel Rail	Compatibility	with	Channel	Rails
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The STAUFF Channel Rail Adaptor, type CRA is suitable for various channel rails, including the following types:

HALFEN	HILTI	UNISTRUT®	STAUFF (Cushion Clamp Series)
HM 41/41	MQ-21, MQ-41, MQ-52, MQ-72	P1000, P1000T, P1000V, P1000VT, P1001	SCS-048-1-PL, SCS-048-1-GR
HZA 41/22	MQ-21U, MQ-41U, MQ-72U	P2000, P2000T	SCS-120-1-PL, SCS-120-1-GR
HZM 41/41	MQ-21D, MQ-41D, MQ-52-72D	P3003, P3003T, P3300V, P3300VT, P3301	See page 149 for technical information.
HZM 41/22		P4000, P4000T	
HL 41/41, HL 41/B2		P5000, P5000T, P5001, P5500, P5500T, P5501	

Contact STAUFF to check compatibility with additional types of channel rails.



Basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA

#### Recommended Bolt Lengths when using the Channel Rail Adaptor, Type CRA

Group		Hexagon Head Bolts AS (used with Cove	r Plates DPAL or DPAS)	Socket Cap Screws IS (used without Cover Plates DPAL or DPAS)				
STAUFF	DIN	Metric ISO thread	Unified coarse (UNC) thread	Metric ISO thread	Unified coarse (UNC) thread			
35	1	M10 x 40	3/8-16 UNC x 1-1/2	M10 x 25	3/8–16 UNC x 1			
4S	2	M10 x 55	3/8-16 UNC x 2-1/4	M10 x 40	3/8-16 UNC x 1-1/2			
5S	3	M10 x 65	3/8–16 UNC x 2-3/4	M10 x 50	3/8–16 UNC x 2			
6S	4	M12 x100	7/16-14 UNC x 3-3/4	M12 x 75	7/16-14 UNC x 3			

Clamp assemblies including Channel Rail Adaptors, type CRA are supplied with the recommended bolt lengths by default. See page 48 for further information on ordering.



www.stauff.com/1/en/#43

**Ordering Codes** 

* Channel Rail Adaptor

* STAUFF Group 3S to 5S (DIN Group 1 to 3)

6S (DIN Group 4)

Metric ISO thread

Stainless Steel V4A

Unified coarse (UNC) thread

Carbon Steel, zinc/nickel-plated

1.4401 / 1.4571 (AISI 316 / 316 Ti)

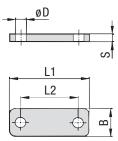
**Adaptor** 

* Thread code

* Material code

#### R STAUFF

**Cover Plate for Single Clamps Type DPAL** 





		Group		Dimension	S ( ^{mm} /in)	Ordering Codes			
Ordering Codes Cover Plate *DPAL-*3S-*W2		STAUFF	DIN	L1	L2	В	S	ØD	(Standard Options)
		3S	1	55	33	30	8	11	DPAL-3S-W2
		33		2.16	1.30	1.18	.31	.43	DFAL-33-WZ
		4S	2	70	45	30	8	11	DPAL-4S-W2
* Cover Plate for	Single Clamps DPAL	40	2	2.76	1.77	1.18	.31	.43	DFAL-43-WZ
		5S	3	85	60	30	8	11	DPAL-5S-W2
* STAUFF Group	3\$	55	3	3.35	2.36	1.18	.31	.43	DFAL-33-WZ
* Material code Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A	Carbon Steel, uncoated W1	6S	4	115	90	45	10	14	DPAL-6S-W2
		03	4	4.53	3.54	1.77	.39	.55	DFAL-03-WZ
		7S	5	152	122	60	10	19	DPAL-7S-W2
		13	5	5.98	4.80	2.36	.39	.75	DFAL-75-WZ
	W4	8S	6	206	168	80	15	22	DPAL-8S-W1
	1.4301 / 1.4305 (AISI 304 / 303)	03	ю	8.11	6.61	3.15	.59	.87	DFAL-03-WI
	Stainless Steel V4A W5	<b>9</b> S	7	251	205	90	15	26	DPAL-9S-W1
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	95	1	9.88	8.07	3.54	.59	1.02	DPAL-95-WI
	Aluminium EN AW-6060	10S	8	320	265	120	25	35	DPAL-10S-W1
	(for group sizes 3S to 5S only)	103	0	12.60	10.43	4.72	.98	1.38	DFAL-103-WT
	(1.0.1)	11S	9	470	395	160	30	35	DPAL-11S-W1
		115	9	18.50	15.55	6.30	1.18	1.38	DFAL-113-WI
		125	10	630	534	180	30	35	DPAL-12S-W1
		125	10	24.80	21.02	7.09	1.18	1.38	DFAL-123-WI

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Cover Plate for Double Clamps Type DPAS**



øD	
<u> </u>	s N
L1	
L2	-
÷	
$\oplus$	B B

			Group		Dimension	S ( ^{mm} /in)		Ordering Codes			
Ordering Co	odes		STAUFF	DIN	L1	L2	B1	B2	S	ØD	(Standard Options)
	<b>v</b>		3S	1	55	33	60	30,5	8	11	DPAS-3S-W2
Cover Plate	over Plate *DPAS-*3S-*W2				2.16	1.30	2.36	1.20	.31	.43	DPA5-35-W2
oovor r lato			4S	2	70	45	60	30,5	8	11	DPAS-4S-W2
* Cover Plate for D	ouble Clampa	DPAS	40	2	2.76	1.77	2.36	1.20	.31	.43	DI A3-43-W2
GOVEL FIALE IOLE	Jouble Glamps	DFAS	5S	3	83	60	60	30,5	8	11	DPAS-5S-W2
* STAUFF Group		3S		0	3.27	2.36	2.36	1.20	.31	.43	51 40 50 112
· · · · · · · · · · · · · · · · · · ·			6S	4	115	90	90	46	10	14	DPAS-6S-W2
* Material code	Carbon Steel, uncoated	W1	00	-	4.53	3.54	3.54	1.81	.39	.55	5170 00 112
	Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W2	7S	5	152	122	120	61	10	19	DPAS-7S-W2
		W3	10	0	5.98	4.80	4.72	2.40	.39	.75	
			8S	6	206	168	160	81	15	22	DPAS-8S-W1
	Stainless Steel V2A	W4		0	8.11	6.61	6.61	3.19	.59	.87	
	1.4301 / 1.4305 (AISI 304 / 303)		9S	7	251	205	180	91	15	26	DPAS-9S-W1
	Stainless Steel V4A		30	'	9.88	8.07	7.09	3.58	.59	1.02	51 40 50 11
	1.4401 / 1.4571 (AISI 316 / 316 T	i)	10S	8	320	265	240	121	25	35	DPAS-10S-W1
			100	0	12.60	10.43	9.45	4.78	.98	1.38	
			11S	9	470	395	321	166	30	35	DPAS-11S-W1
				5	18.50	15.55	12.64	6.54	1.18	1.38	
			12S	10	630	534	361	186	30	35	DPAS-12S-W1
			120	10	24.80	21.02	14.21	7.32	1.18	1.38	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



## **Hexagon Head Bolt Type AS**



#### **Hexagon Head Bolt AS** (according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Cover Plates DPAL or DPAS

Group STAUFF	DIN	Dimensions (mm/in) Thread G x L	Ordering Codes (Standard Options)	Ordering Codes			
	Dire	M10 x 45	AS-M10x45-W1	Ordering Godes			
3S	1	3/8–16 UNC x 1-3/4	AS-3/8-16UNCx1-3/4-W3*	Hexagon Head Bolt *AS-*M10x7			
	-	M10 x 60	AS-M10x60-W1	nexugon neur bon Ao mitoxi			
4S	2	3/8-16 UNC x 2-1/4	AS-3/8-16UNCx2-1/4-W3*	* Type of bolt Hexagon Head Bolt			
		M10 x 70	AS-M10x70-W1	(according to DIN 931 / 933			
5S	3	3/8-16 UNC x 2-3/4	AS-3/8-16UNCx2-3/4-W3*	or ANSI / ASME B18.2.1.)			
		M12 x 100	AS-M12x100-W1	· · · · · · · · · · · · · · · · · · ·			
6S	4	7/16–14 UNC x 4	AS-7/16-14UNCx4-W3*	* Thread type and size acc. to dimension table			
	_	M16 x 130 AS-M16x130-W1		* Material code Carbon Steel, uncoated			
7S	5	5/8-11 UNC x 5-1/4	AS-5/8-11UNCx5-1/4-W3*	Carbon Steel, zinc/nickel-plat			
00	0	M20 x 190	AS-M20x190-W1	· · ·			
8S	6	3/4-10 UNC x 7-1/2	AS-3/4-10UNCx7-1/2-W1	Stainless Steel V2A			
9S	-	M24 x 220	AS-M24x220-W1	1.4301 / 1.4305 (AISI 304 / 3			
95	1	7/8–9 UNC x 8-3/4	AS-7/8-9UNCx8-3/4-W1	Stainless Steel V4A			
100	0	M30 x 300	AS-M30x300-W1	1.4401 / 1.4571 (AISI 316 / 3			
10S	8	1-1/8-7 UNC x 12	AS-1-1/8-7UNCx12-W1				
110	0	M30 x 450	AS-M30x450-W1	La construction de la construction			
11S	9	1-1/4-7 UNC x 17-1/2	AS-1-1/4-7UNCx17-1/2-W1	* Standard finishing option for Heavy Series group size			
100	10	M30 x 560	AS-M30x250-W1	in North America is W3 (Carbon Steel, zinc/nickel-p			
12S	10	1-1/4-7 UNC x 22	AS-1-1/4-7UNCx22-W1				

1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A W5 1.4401 / 1.4571 (AISI 316 / 316 Ti)

Head Bolt *AS-*M10x70-*W1

Carbon Steel, zinc/nickel-plated

nishing option for Heavy Series group sizes 3S to 7S nerica is W3 (Carbon Steel, zinc/nickel-plated).

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

> **Socket Cap Screw** Type IS



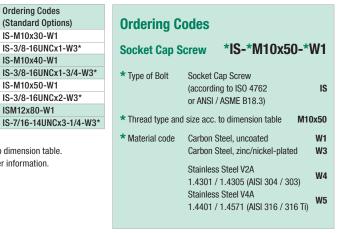
Group		Dimensions ( ^{mm} / _{in} )	Ordering Codes
STAUFF	DIN	Thread G x L	(Standard Options)
3S	1	M10 x 30	IS-M10x30-W1
33	1	3/8–16 UNC x 1	IS-3/8-16UNCx1-W3*
40	2	M10 x 40	IS-M10x40-W1
4S		3/8-16 UNC x 1-3/4	IS-3/8-16UNCx1-3/4-W3*
50	0	M10 x 50	IS-M10x50-W1
5S	3	3/8-16 UNC x 2	IS-3/8-16UNCx2-W3*
66	4	M12 x 80	ISM12x80-W1
6S	4	7/16 14 UNC x 2 1/4	IS-7/16-1/UNCv2-1//-W2

Socket Cap Screw IS (according to ISO 4762 or ANSI / ASME B18.3) Dimensions applicable only when used without Cover Plates

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

* Standard finishing option in North America is W3 (Carbon Steel, zinc/nickel-plated).

7/16-14 UNC x 3-1/4



AS

W1

W3

W4

M10x70

Gr

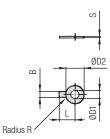
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#### **Safety Washer**

(for Use with Hexagon Head Bolt AS) Type SI (DIN 93)







#### Safety Washer SI (Bend longer tab down towards the side of the clamp body

and one side up towards one of the flats of the hexagon head bolt)

Ordering Codes								
Safety Washe	r *SI-*10.5-*DIN93-*\	N3						
* Safety Washer		SI						
* Exact inner diam	neter ØD1 (mm)	10.5						
* Type of washer	Safety washer with 1 tab (according to DIN 93)	N 93						
* Material code	Carbon Steel, zinc/nickel-plated	W3						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5						

Group		Dimension	S ( ^{mm} /in)					Ordering Codes
STAUFF	DIN	ØD1	В	ØD2	L	R	S	(Standard Options)
3S	1	10,5	10	26	22	4	0,75	SI-10.5-DIN93-W3
33	1	.41	.39	1.02	.87	.16	.03	31-10.5-DIN95-W5
4S	2	10,5	10	26	22	4	0,75	SI-10.5-DIN93-W3
43	2	.41	.39	1.02	.87	.16	.03	31-10.3-DIN93-W3
5S	3	10,5	10	26	22	4	0,75	SI-10.5-DIN93-W3
55	5	.41	.39	1.02	.87	.16	.03	31-10.3-011493-443
6S	4	13	12	30	28	6	1	SI-13-DIN93-W3
03	4	.51	.47	1.18	1.10	.24	.04	31-13-DIN93-W3
7S	5	17	15	36	32	6	1	SI-17-DIN93-W3
13		.67	.59	1.42	1.26	.24	.04	31-17-DIN93-W3
8S	6	21	18	42	36	6	1	SI-21-DIN93-W3
03		.83	.71	1.65	1.42	.24	.04	31-21-DIN93-W3
9S	7	25	20	50	42	6	1	SI-25-DIN93-W3
93	1	.98	.79	1.97	1.65	.24	.04	31-23-DIN93-W3
10S	8	31	26	63	52	10	1,6	SI-31-DIN93-W3
103	0	1.22	1.02	2.48	2.05	.39	.06	21-21-DIM22-M2
11S	9	31	26	63	52	10	1,6	SI-31-DIN93-W3
115	9	1.22	1.02	2.48	2.05	.39	.06	91-91-011/030-W3
12S	10	31	26	63	52	10	1,6	SI-31-DIN93-W3
123	<b>S</b> 10	1.22	1.02	2.48	2.05	.39	.06	91-91-011099-W9

Safety Washers, type SI are used as locking devices to prevent Hexagon Head Bolts, type AS from loosening. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Safety Washer**

**Ordering Codes** 

* Exact inner diameter ØD1 (mm)

* Type of washer Safety washer with 2 tabs

* Safety Washer

* Material code

(for Use with Hexagon Head Bolt AS) Type SI (DIN 463)



Safety Washer *SI-*10.5-*DIN463-*W3

(according to DIN 463)

Stainless Steel V4A

Carbon Steel, zinc/nickel-plated

1.4401 / 1.4571 (AISI 316 / 316 Ti)

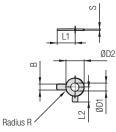
SI

10.5

W3

W5

**DIN 463** 



#### Safety Washer SI (Bend longer tab down towards the side of the clamp body and shorter tab up towards one of the flats of the hexagon head bolt)

Group		Dimens	ions ( ^{mm} / _{in} )		Ordering Codes				
STAUFF	DIN	ØD1	В	ØD2	L1	L2	R	S	(Standard Options)
3S	1	10,5	10	21	22	13	4	0,75	SI-10.5-DIN463-W3
33	1	.41	.39	.83	.87	.51	.16	.03	31-10.3-DIN403-W3
4S	2	10,5	10	21	22	13	4	1	SI-10.5-DIN463-W3
43	2	.41	.39	.83	.87	.51	.16	.04	31-10.3-DIN403-W3
5S	3	10,5	10	21	22	13	4	1	SI-10.5-DIN463-W3
55	3	.41	.39	.83	.87	.51	.16	.04	31-10.3-DIN403-W3
6S	4	13	12	24	28	15	6	1	SI-13-DIN463-W3
50		.51	.47	.94	1.10	.59	.24	.04	51-13-DIN403-W3
70	5	17	15	30	32	18	6	1	
7S	5	.67	.59	1.18	1.26	.71	.24	.04	SI-17-DIN463-W3
	6	21	18	37	36	21	6	1	
8S		.83	.71	1.46	1.42	.83	.24	.04	SI-21-DIN463-W3
00	-	25	20	44	42	25	6	1	
9S	7	.98	.79	1.73	1.65	.98	.24	.04	SI-25-DIN463-W3
10S	8	31	26	56	52	32	10	1,6	SI-31-DIN463-W3
105	0	1.22	1.02	2.20	2.05	1.26	.39	.06	51-31-DIN403-W3
110	0	31	26	56	52	32	10	1,6	CL 21 DINAC2 W2
11S	9	1.22	1.02	2.20	2.05	1.26	.39	.06	SI-31-DIN463-W3
100	10	31	26	56	52	32	10	1,6	
12S	10	1.22	1.02	2.20	2.05	1.26	.39	.06	SI-31-DIN463-W3

Safety Washers, type SI are used as locking devices to prevent Hexagon Head Bolts, type AS from loosening. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

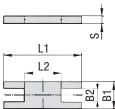
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## **Safety Locking Plate**

В

(for Use with Stacking Bolt AF) **Type SIP** 



R



B2	S	Ordering Codes (Standard Options)	Ordering Codes
15,2	8		chuoning couco
.60	.31	SIP-3S-W2	Safety Locking Plate *SIP-*3S
15,2	8	SIP-4S-W2	••••••• ••• •••
.60	.31	5IP-45-WZ	* Safety Locking Plate
15,2	8	SIP-5S-W2	
.60	.31	3IF-33-W2	* STAUFF Group
17,2	10	SIP-6S-W2	* Material code Carbon Steel, uncoated
.68	.39	31F-03-W2	Carbon Steel, phosphated
22	10	SIP-7S-W2	Carbon Steel, zinc/nickel-plated
.87	.39	3IF-73-W2	· ·
28	15	SIP-8S-W1	Stainless Steel V2A
1.10	.59	31F-03-W1	1.4301 / 1.4305 (AISI 304 / 303
31	15	SIP-9S-W1	Stainless Steel V4A
1.22	.59	91L-29-MI	1.4401 / 1.4571 (AISI 316 / 316
49	25	SIP-10-S-W1	
		31F-10-3-W1	

	,uoo							
Safety Locking Plate *SIP-*3S-*								
Safety Locking P	late	SIP						
STAUFF Group		3S						
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W1 W2 W3						
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5						

Group		Dimensior	1S ( ^{mm} /in)	Ordering Codes				
STAUFF	DIN	L1	L2	B1	B2	S	(Standard Options)	
3S	4	57	13	30	15,2	8	SIP-3S-W2	
33	1	2.24	.51	1.18	.60	.31	3IF-33-W2	
4S	2	70	26	30	15,2	8	SIP-4S-W2	
43	2	2.76	1.02	1.18	.60	.31	31F-43-W2	k –
5S	3	85	40	30	15,2	8	SIP-5S-W2	
55	3	3.35	1.57	1.18	.60	.31	3IF-33-W2	4
6S	4	116	68	45	17,2	10	SIP-6S-W2	k l
03		4.57	2.68	1.77	.68	.39	31F-03-W2	
7S	5	153	96	60	22	10	SIP-7S-W2	
15		6.02	3.78	2.36	.87	.39	51P-75-W2	
00	6	206	130	80	28	15	SIP-8S-W1	
8S	0	8.11	5.12	3.15	1.10	.59	51P-05-W1	
00	7	251	166	90	31	15		
9S	1	9.88	6.54	3.54	1.22	.59	SIP-9S-W1	
100	0	317	205	120	49	25		
10S	8	12.48	8.07	4.72	1.93	.98	SIP-10-S-W1	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

**Stacking Bolt** 

(for Use with Safety Locking Plate SIP) **Type AF** 



Group		Dimension	1S ( ^{mm} /in)				Ordering Codes	
STAUFF	DIN	L1	L2	L3 min.	Hex	Thread G	(Standard Options)	0
3S	1	49	25	15	15	M10	AF-3S-M-W2	
35	1	1.93	.98	.59	.59	3/8-16 UNC	AF-3S-U-W3*	S
40	2	65	40	15	15	M10	AF-4S-M-W2	U
4S	2	2.56	1.57	.59	.59	3/8-16 UNC	AF-4S-U-W3*	*
5S	3	77	51	15	15	M10	AF-5S-M-W2	
55		3.03	2.01	.59	.59	3/8-16 UNC	AF-5S-U-W3*	*
6S	4	110	82	18	17	M12	AF-6S-M-W2	
05		4.33	3.23	.71	.67	7/16-14 UNC	AF-6S-U-W3*	*
7S	-	144	110	24	22	M16	AF-7S-M-W2	
15	5	5.67	4.33	.94	.87	5/8-11 UNC	AF-7S-U-W3*	*
00	0	200	150	30	27	M20	AF-8S-M-W2	
8S	6	7.87	5.91	1.18	1.06	3/4-10 UNC	AF-8S-U-W1*	
00	7	240	180	50	30	M24	AF-9S-M-W2	
9S	7	9.45	7.09	1.97	1.18	7/8-9 UNC	AF-9S-U-W1*	
100	0	331	256	62	46	M30	AF-10S-M-W2	
10S	8	13.03	10.08	2.44	1.81	1-1/8-7 UNC	AF-10S-U-W1*	

SW

က G

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

* Standard finishing option for Heavy Series group sizes 3S to 7S in North America is W3 (Carbon Steel, zinc/nickel-plated). Standard finishing option for Heavy Series group sizes 8S to 10S in North America is W1 (Carbon Steel, uncoated).



Stainless Steel V4A W5 1.4401 / 1.4571 (AISI 316 / 316 Ti)

М

U





## ① Type of Installation

Please select the type of installation (e.g. Weld Plates, Rail Nuts etc.) and add the corresponding Code to position (1) of the order code for your clamp assembly.

$\mathbf{O}$	Without Installation Equipment					
V	Code: none					

#### **Installation on Weld Plate**

-	Weld Plate for Single Clamps Code: SPAL
66	Weld Plate for Double Clamps Code: SPAS
-	Elongated Weld Plate for Single Clamps Code: SPAL-DUEB
- 6 6	Elongated Weld Plate for Double Clamps Code: SPAS-DUEB
Instal	lation on Mounting / Channel Rail

#### Mounting Rail Nut

a Code: GMV (for STAUFF Group 3S to 6S only)

Channel Rail Adaptor Code: CRA (for STAUFF Group 3S to 6S only)

## (2) Group Size & Diameter

Please select the required group size and diameter and add the corresponding Code to position (2) of the order code for your clamp assembly.

Group STAUFF (DIN)	Outside Diameter P / T / H (mm)							
. ,	6	•	•	0	3006			
	6,4	•	•	0	3006.4			
	8	•	•	0	3008			
	9,5	•	•	0	3009.5			
	10	•	•	0	3010			
	12	•	•	0	3012			
3S	12,7	•	•	0	3012.7			
(1)	13,5	•	•	0	3013.5			
	14	•	•	0	3014			
	15	•	•	0	3015			
	16	•	•	0	3016			
	17,2	•	•	0	3017.2			
	18	•	•	0	3018			
	20	•	0	0	3020			

#### (2) Group Size & Diameter CONTINUATION

Group	Outside Diameter	Availabi Body Ma			
STAUFF	P/T/H	Profiled		<b>J</b>	
(DIN)	(mm)	Design	Туре Н	Type RI	Code
	6	0	0	٠	4006
	8	0	0	٠	4008
	10	0	0	•	4010
	12	0	0	•	4012
	12,7	0	0	•	4012.7
	14	0	0	•	4014
	15	0	0	•	4015
	16	0	0	•	4016
4S	17,2	0	0	•	4017.2
(2)	18	0	0	•	4018
(-/	19	•	•	•	4019
	20	•	•	0	4020
	21,3	•	•	0	4021.3
	22	•	•	0	4022
	25	•	•	0	4025
	25,4	•	•	0	4025.4
	26,9	•	•	0	4026.9
	28	•	•	0	4028
	30	•	•	0	4030
	20	0	0	•	5020
	21,3	0	0	•	5021.3
	22	0	0	•	5022
	25	0	0	•	5025
	26,9	0	0	•	5026.9
	28	0	0	•	5028
5S	30	•	•	•	5030
(3)	32	•	•	•	5032
	33,7	•	•	0	5033.7
	35	•	•	0	5035
	38	•	•	0	5038
	40	•	•	0	5040
	41,3	•	•	0	5041.3
	42	•	•	0	5042
	32	0	0	•	6032
	33,7	0	0	•	6033.7
	35	0	0	•	6035
	38	•	•	0	6038
	38,7	0	0	•	6038.7
	40	0	0	•	6040
6S	42	•	•	•	6042
(4)	44,5	•	•	0	6044.5
	45,5	0	0	•	6045.5
	48	0	0	•	6048
	48,3	•	•	0	6048.3
	50,8	•	•	0	6050.8
	51	0	0	•	6051
	53,4	0	0	•	6053.4
	54	•	0	0	6054

#### (2) Group Size & Diameter CONTINUATION

Group	Outside		lity of Cla		
	Diameter		aterials &	Designs	
STAUFF	P/T/H	Profiled			
(DIN)	(mm)	Design	Туре Н	Type RI	Code
	55	•	•	0	6055
	56,4	0	0	•	6056
	57	•	•	0	6057
6S	57,2	•	•	0	6057
(4)	60,3	٠	•	0	6060
	63,5	•	•	0	6063
	65	•	•	0	6065
	70	•	•	0	6070
	55	0	0	•	7055
	57	0	0	•	7057
	60	0	0	•	7060
	60,3	•	0	0	7060
	63,5	0	0	•	7063
	65	•	0	•	7065
7S	70	•	0	•	7070
(5)	72	0	0	•	7072
(-)	73	•	0	0	7073
	75	•	0	0	7075
	76	0	0	•	7076
	76,1	•	0	0	7076
	80	•	0	0	7080
	82,5	•	0	0	7082
	88,9	•	0	0	7088
	80	0	0	•	8080
	88,9	•	0	•	8088
	100	•	0	0	8100
8S	102	•	0	•	8102
(6)	108	•	0	0	8108
	114	•	0	0	8114
	127	•	0	0	8127
	133	•	0	0	8133
	114	0	0	•	9114
	127 133	•	0	•	9127
	133	•	0	•	9133 9140
9S (7)	140	•	0	0	9140
(')	152	•	0	0	9159
	165	•	0	0	9165
	168	•	0	0	9168
	150	0	0	•	1015
	165	0	0	•	1016
	168	•	0	•	1016
	172	0	0	•	1017
10S	177,8	•	0	0	1017
(8)	193,7	•	0	0	1019
	203	•	0	0	1013
	216	•	0	0	1021
	219	•	0	0	1021
	219	•	0	0	1121
11S	273	•	0	0	1127
(9)	324	•	0	0	1132
12S	356	•	0	0	1235
(10)	406	-	0	0	1240

• Standard Option



Please see pages 50 and 51 with detailed order examples for some of the most popular Heavy Series clamp assemblies.



Please select the design and material of your clamp body and add the corresponding Code to position ③ of the order code for your clamp assembly.

Please check the availability of the selected clamp body design and material according to the matrix table in ②.

#### **Profiled Design**



Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards.

#### (4) Mounting & Fitting Combination

Please select the mounting and fitting combination (e.g. bolts, screws, cover plates etc.) and add the corresponding Code to position ④ of the order code for your clamp assembly.

#### Installation with Cover Plate and Bolts

Cover Plate for Single Clamps DPAL with Hexagon Head Bolts AS Code: DPAL-AS

Cover Plate for Double Clamps DPAS with Hexagon Head Bolts AS Code: DPAS-AS

Cover Plate for Single Clamps DPAL with Socket Cap Screws IS* Code: DPAL-IS (for STAUFF Group 3S to 6S only)

#### Installation with Locking Plate and Bolts

Safety Locking Plate SIP with Stacking Bolts AF Code: SIP-AF

#### Installation with Bolts only

Socket Cap Screws IS Code: IS

* Special lengths of Socket Cap Screws IS required. For exact lenghts, please see details of Hexagon Head Bolt, type AS (for use with Cover Plates DPAL or DPAS) on page 45.

## **(5)** Thread Type

Please select the required thread type and add the corresponding Code to position (5) of the order code for your clamp assembly.

Metric ISO thread Code: M

Unified coarse (UNC) thread Code: U

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.

#### 6 Material & Surface Finishing

Please select the required material & surface finishing of the metal parts and add the corresponding Code to position (6) of the order code for your clamp assembly.

Metal parts made of Carbon Steel, uncoated	W1
Metal parts made of Carbon Steel, phosphated	W2
Metal parts made of Carbon Steel, zinc/nickel-plated	W3
Metal parts made of Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
Metal parts made of Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5
Weld Plate made of Carbon Steel, phosphated; Other metal parts made of Carbon Steel, zinc/nickel-plated	W10
Weld Plate and Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W12
Mounting Rail Nuts made of Carbon Steel, zinc/nickel-plated; Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W13
Weld Plate / Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, zinc/nickel-plated	W15
Mounting Rail Nuts made of Carbon Steel, zinc/nickel-plated; Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, zinc/nickel-plated	W16
Safety Locking Plate made of Carbon Steel, phosphated; Stacking Bolts made of Carbon Steel, zinc/nickel-plated	W17
Safety Locking Plate made of Carbon Steel, uncoated; Stacking Bolts made of Carbon Steel, phosphated	W18
Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W19
Individual combinations of alternative materials and s finishings are available upon request. Contact STAUF	

## (7) Assembling & Kitting

further information

If required, please select an additional assembling and kitting option and add the corresponding Code to the last position of the order code for your clamp assembly.

Components supplied separately Code: none (standard option)

Components assembled Code: A (special option)

Components packed in kits Code: K (special option)

## Heavy Series according to DIN 3015, Part 2



- 2x Hexagon Head Bolt Surface: W1 Thread: Metric
- 1x Cover Plate for Single Clamps Surface: W2
- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Weld Plate for Single Clamps Surface: W2 Thread: Metric

## **Order Code**

**Order Code** 

#### SPAL-3006-PP-DPAL-AS-M-W12

W12 (STAUFF Group 3S to 7S) and W1 (STAUFF Group 8S to 12S) are the standard options for this type of installation.

SPAL-DUEB-3006-PP-DPAL-AS-M-W12

W12 (STAUFF Group 3S to 7S) and W1 (STAUFF Group 8S to 12S)

are the standard options for this type of installation.



- 2x Hexagon Head Bolt Surface: W1 Thread: Metric
- 1x Cover Plate for Single Clamps Surface: W2
- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Elongated Weld Plate for Single Clamps Surface: W2 Thread: Metric



## **Order Code**

#### SPAS-3006-PP-DPAS-AS-M-W12

**W12** (STAUFF Group 3S to 7S) and **W1** (STAUFF Group 8S to 12S) are the standard options for this type of installation.



4x Hexagon Head Bolt Surface: W1 Thread: Metric

4x Hexagon Head Bolt

Thread: Metric

1x Cover Plate for Double Clamps

2x Clamp Body (four halves)

0.D. 6 mm / .24 in

Surface: W2

Thread: Metric

STAUFF Group 3S (DIN 1)

Material: Polypropylene

1x Weld Plate for Double Clamps

Profiled inside surface with tension clearance

Surface: W1

Surface: W2

- 1x Cover Plate for Double Clamps Surface: W2
- 2x **Clamp Body** (four halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Elongated Weld Plate for Double Clamps Surface: W2 Thread: Metric

## **Order Code**

## SPAS-DUEB-3006-PP-DPAS-AS-M-W12

W12 (STAUFF Group 3S to 7S) and W1 (STAUFF Group 8S to 12S) are the standard options for this type of installation.



#### 2x Socket Cap Screw Surface: W1 Thread: Metric

- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Weld Plate for Single Clamps Surface: W2 Thread: Metric

- 2x Socket Cap Screw Surface: W1
- Thread: Metric
- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Elongated Weld Plate for Single Clamps Surface: W2 Thread: Metric

## Order Code SPAL-DUEB-3006-PP-IS-M-W12

 $\label{eq:W12} \textbf{W12} \text{ is the standard option for this type of installation.} \\ \textbf{Available up to STAUFF Group 6S (DIN Group 4) only.} \\ \textbf{W12} \textbf{W12} \textbf{W12} \textbf{W12} \textbf{W13} \textbf$ 





B

**Order Code** 

SPAL-3006-PP-IS-M-W12

W12 is the standard option for this type of installation.

Available up to STAUFF Group 6S (DIN Group 4) only.

# STAUFF



Order Code (Mounting Rail STSV not included.)

GMV-3006-PP-DPAL-AS-M-W13

W13 is the standard option for this type of installation.

Available up to STAUFF Group 6S (DIN Group 4) only.

- 2x Hexagon Head Bolt Surface: W1 Thread: Metric
- 1x Cover Plate for Single Clamps Surface: W2
- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 2x Mounting Rail Nut Surface: W3 Thread: Metric

2x Hexagon Head Bolt

1x Cover Plate for Single Clamps

Profiled inside surface with tension clearance

1x Clamp Body (two halves) STAUFF Group 3S (DIN 1)

0.D. 6 mm / .24 in Material: Polypropylene

Surface: W1 Thread: Metric

Surface: W2



#### 2x **Socket Cap Screw** Surface: W1 Thread: Metric

- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 2x **Mounting Rail Nut** Surface: W3 Thread: Metric

#### Order Code (Mounting Rail STSV not included.)

#### GMV-3006-PP-IS-M-W13

 $\ensuremath{\textbf{W13}}$  is the standard option for this type of installation. Available up to STAUFF Group 6S (DIN Group 4) only.

#### **Thread codes**

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.
Metric ISO thread Unified coarse (UNC) thread

## **Material codes**

The below listed material codes describe the materials and surface finishings of metal parts that are most relevant for Heavy Series clamp assemblies. Individual combinations of alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Metal parts made of Carbon Steel, uncoated Metal parts made of Carbon Steel, phosphated Metal parts made of Carbon Steel, zinc/nickel-plated	W1 W2 W3
Metal parts made of Stainless Steel V2A: 1.4301 / 1.4305 (AISI 304 / 303) Metal parts made of Stainless Steel V4A: 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5
Weld Plate made of Carbon Steel, phosphated; Other metal parts made of Carbon Steel, zinc/nickel-plated	W10
Weld Plate and Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W12
Mounting Rails Nut made of Carbon Steel, zinc/nickel-plated; Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W13
Weld Plate and Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, zinc/nickel-plated	W15
Mounting Rail Nuts made of Carbon Steel, zinc/nickel-plated; Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, zinc/nickel-plated	W16
Safety Locking Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, zinc/nickel-plated	W17
Safety Locking Plate made of Carbon Steel, uncoated; Bolts made of Carbon Steel, phosphated	W18
Cover Plate made of Carbon Steel, phosphated; Bolts made of Carbon Steel, uncoated	W19

## **Order Code**

## 3006-PP-DPAL-AS-M-W19

W19 (STAUFF Group 3S to 7S) and W1 (STAUFF Group 8S to 12S) are the standard options for this type of installation.



Surface: W2 Thread: Metric

2x Stacking Bolt

- 1x Safety Locking Plate Surface: W2
- 1x **Clamp Body** (two halves) STAUFF Group 3S (DIN 1) 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance

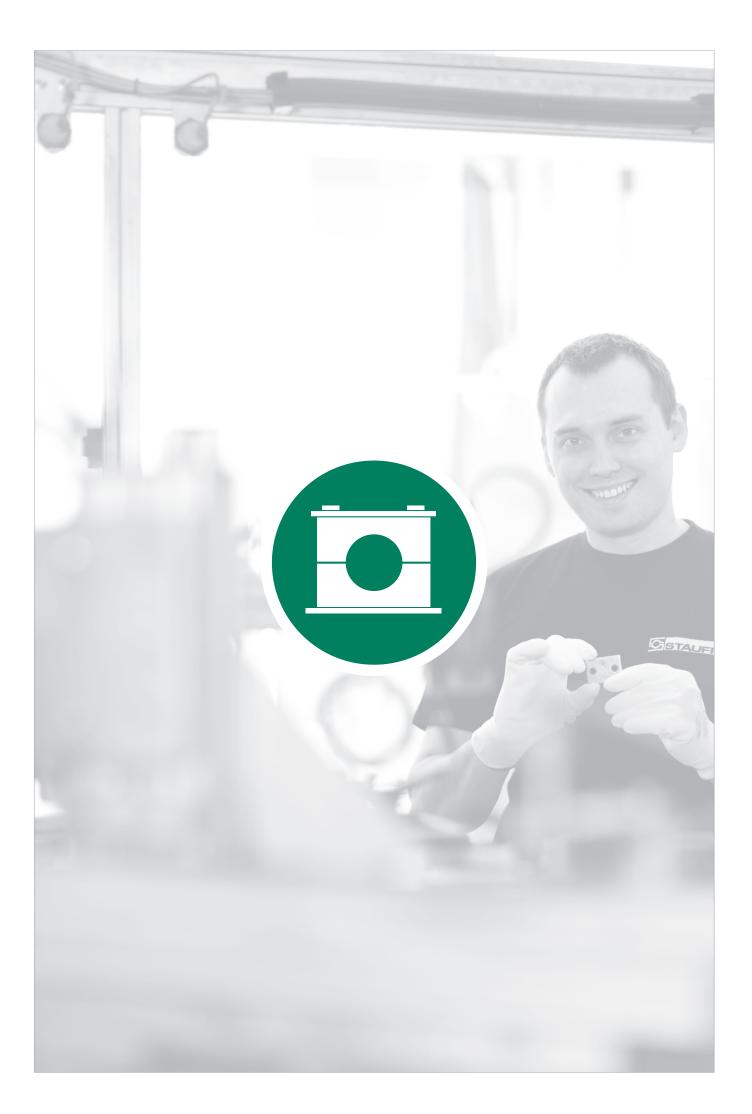
## **Order Code**

## 3006-PP-SIP-AF-M-W2

 $\rm W2$  (STAUFF Group 3S to 7S) and  $\rm W18$  (STAUFF Group 8S to 10S) are the standard options for this type of installation. Available up to STAUFF Group 10S (DIN Group 8) only.

М

п





1

<b>Clamp Body</b> Profiled Inside Surface with Tension Clearance	54	- 0	Single Weld Plate	55
<b>Clamp Body</b> Smooth Inside Surface without Tension Clearance	54	e e	Group Weld Plate RAP	55
		2	Hexagon Rail Nut SM / SMG	56
			Mounting Rail	56
		S.E.	Channel Rail Adaptor CRA	57
			<b>Cover Plate</b> GD	58
		1	Hexagon Head Bolt AS	58
		١	Socket Cap Screw	59
		Ø	Safety Locking Plate	60
		E	Safety Locking Plate	60
		1	Stacking Bolt AF	61
			Clamp Assemblies	62

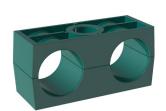
## Clamp Body - Profiled Design

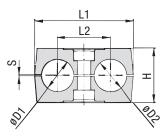
C

## Clamp Body • Type H

Profiled Inside Surface with Tension Clearance Smooth Inside Surface w/o Tension Clearance







R

STAUFF

Ordering Codes			Outside Diameter Pipe / Tube / Hose		Nomin		Ordering Codes (2 Clamp Halves)	Dimensions (mm/in)								
•	STAUFF	z	Ø D1 /		Pipe	ASTM B88	· · /			Profiled Design						
Clamp Body *1*06/06*-PP	ST	DIN	(mm)	(in)	(in)	(in)	( <b>**</b> - <b>*</b> = Material)	L1	L2	Н	S min.	Н	Widt			
One clamp body is consisting of two clamp halves.			6				106/06-**-*									
one clamp body is consisting of two clamp naives.			6,4	<b>6,4</b> 1/4			106.4/06.4- <b>**</b> - <b>*</b>									
* 1st Part of STAUFF Group 1	1D	1	8	5/16			108/08-**-*	36	20	27	0,6	26,5	30			
<ul> <li>* Exact outside diameters Ø D1 / Ø D2 (mm)</li> <li>* Material code (see below)</li> <li>PP</li> </ul>		1	9,5	3/8		1/4	109.5/09.5- <b>**</b> - <b>*</b>	1.42	.79	1.06	.02	1.04	1.18			
			10		1/8		110/10- <b>**-*</b>									
esigns & Standard Materials			12				112/12-**-*									
-			12,7	1/2		3/8	212.7/12.7- <b>**-*</b>									
Polypropylene = Profiled Design Profiled inside surface with tension clearance			13,5		1/4		213.5/13.5- <b>**-*</b>					26	30 1.18			
Colour: Green		2	14				214/14- <b>**</b> -*									
Material code: PP	2D		15				215/15- <b>**-*</b>	53 2.09	29 1.14	27 1.06	0,7					
Polypropylene - Profiled Design			16	5/8		1/2	216/16- <b>**-*</b>									
Profiled inside surface with tension clearance Colour: Black			17,2		3/8		217.2/17.2-**-*									
Material code: PP-BK			18				218/18-**-*									
Polypropylene = Type H		0	19	3/4			319/19- <b>**-*</b>									
Smooth inside surface without tension clearance						20				320/20-**-*						
Colour: Green Material code: <b>PP-H</b>	20		21,3		1/2		321.3/21.3-**-*	67	36	37	0,7	36,5	30			
	3D	3	3	3	3	22	7/8		3/4	322/22-**-*	2.64	1.42	1.46	.03	1.44	1.18
Polypropylene - Type H Smooth inside surface without tension clearance							25				325/25- <b>**-*</b>					
Colour: Black			25,4	1			325.4/25.4-**-*									
Material code: <b>PP-H-BK</b>			26,9		3/4		426.9/26.9-**-*									
Polyamide = Profiled Design	4D	4	28				428/28-**-*	80	45 1.77	40 1.57	0,7 .03	38 1.46	30			
Profiled inside surface with tension clearance Colour: Black			30				430/30- <b>**</b> - <b>*</b>	0.10	1.77	1.07	.00	1.40	1.10			
Material code: <b>PA</b>			32	1-1/4			532/32-**-*									
Polyamide = Type H			33,7		1		533.7/33.7- <b>**-*</b>									
Smooth inside surface without tension clearance			35			1-1/4	535/35-**-*	106	56	53	0,7	52	30			
Colour: Black	5D	5	38	1-1/2			538/38-**-*	4.17	2.20	2.09	.03	2.04	1.18			
Material code: PA-H			40				540/40-**-*									
e pages 154 / 155 for properties and technical information.			42		1-1/4		542/42-**-*									

#### Additional outside diameters and combinations of different outside diameters are available upon request. Please contact STAUFF for further information.

See pages 156 / 157 for material properties and technical information.

#### **Product Features**

· Proven, tested and trusted product in various markets

Please contact STAUFF for further details on fire-proof

clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

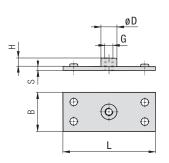
- Profiled design recommended for the safe installation of rigid pipes and tubes; type H recommended for the safe installation of hoses and cables
- · Available for all commonly used pipe and tube outside diameters
- Environmental protection due to vibration/noise reducing design
- Excellent weathering resistance, even under extreme conditions

www.stauff.com/1/en/#54



## STAUFF

## Single Weld Plate Type SP



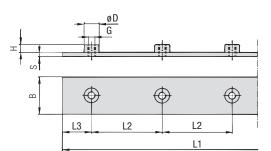


Group		Dimensio	ns ( ^{mm} /in)					Ordering Codes	
STAUFF	DIN	L	В	S	Н	ØD	Thread G	(Standard Options)	Ordering (
1D	4	37	30	3	6,5	12	M6	SP-1D-M-W2	
U	1	1.46	1.18	.12	.26	.47	1/4-20 UNC	SP-1D-U-W2	Weld Plate
0.0	0	55	30	5	6	14	M8	SP-2D-M-W2	* Single Weld Pl
2D	2	2.17	1.18	.20	.24	.55	5/16-18 UNC	SP-2D-U-W2	* STAUFF Group
0.0		70	30	5	6	14	M8	SP-3D-M-W2	* Thread code
3D	3	2.76	1.18	.20	.24	.55	5/16-18 UNC	SP-3D-U-W2	
40		85	30	5	6	14	M8	SP-4D-M-W2	* Material code
4D	4	3.35	1.18	.20	.24	.55	5/16-18 UNC	SP-4D-U-W2	
	_	110	30	5	6	14	M8	SP-5D-M-W2	
5D	5	4.33	1.18	.20	.24	.55	5/16-18 UNC	SP-5D-U-W2	

Ordering Co	odes	
Weld Plate	*SP-*1D-*M-*\	N2
* Single Weld Plate	<del>9</del>	SP
* STAUFF Group		1D
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W2 W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.





Group		Dimens	ions ( ^{mm} /	/in)						Ordering Codes
STAUFF	DIN	L1	L2	L3	В	S	Н	ØD	Thread G	(Standard Options)
1D	1	196	40	18	30	3	6,5	12	M6	RAP-1D-40-5-M-W1
ID	1	7.72	1.57	.71	1.18	.12	.26	.47	1/4-20 UNC	RAP-1D-40-5-U-W1
2D	2	288	58	28	30	5	6	14	M8	RAP-2D-58-5-M-W1
20	2	11.34	2.28	1.10	1.18	.20	.24	.55	5/16-18 UNC	RAP-2D-58-5-U-W1
3D	3	358	72	35	30	5	6	14	M8	RAP-3D-72-5-M-W1
30	3	14.09	2.83	1.37	1.18	.20	.24	.55	5/16-18 UNC	RAP-3D-72-5-U-W1
4D	4	444	90	42	30	5	6	14	M8	RAP-4D-90-5-M-W1
40	4	17.48	3.54	1.65	1.18	.20	.24	.55	5/16-18 UNC	RAP-4D-90-5-U-W1
5D	5	558	112	55	30	5	6	14	M8	RAP-5D-112-5-M-W1
50	5	21.97	4.41	2.16	1.18	.20	.24	.55	5/16-18 UNC	RAP-5D-112-5-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Ordering C	odes	
Weld Plate	*RAP-*1D-*40-*5-*M-*	W1
* Group Weld Plat	е	RAP
* STAUFF Group		1D
* Pipe Center Spa	cing L2 (mm)	40
* Number of Clarr	ips	5
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated	W1 W2 W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5

#### R TALIF

## **Hexagon Rail Nut**

(for Use with Mounting Rail TS) Type SM / SMG





## C

2D to 5D (DIN Group 2 to 5)

Unified coarse (UNC) thread

Carbon Steel, zinc/nickel-plated

1.4301 / 1.4305 (AISI 304 / 303)

1.4401 / 1.4571 (AISI 316 / 316 Ti)

Metric ISO thread

Stainless Steel V2A

Stainless Steel V4A

* Thread code

* Material code

STAUFF Grou	p 1D ST/	AUFF Group 2	D to 5D		
Ordering C	odes			Group STAUFF	
Hexagon Rail	Nut *SM-*1	-8/1D-*N	I-*W3	1D	
* Hexagon Rail Nu	ıt Carbon Steel Stainless Steel		SM SMG	2D	
* STAUFF Group	1D (DIN Group 1)		1-8/1D	3D	

2-5D

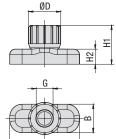
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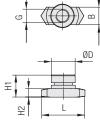
W3

W4

W5



STAUFF Group 1D



STAUFF Group 2D to 5D

Group STAUFF	DIN	Dimensions ("" Thread G	ⁿ /in) L	В	H1	H2	ØD	Ordering Codes (Standard Options)
		M6	25,5	10,4	14,2	5,5	12	SM-1-8/1D-M-W3
1D	1	1/4-20 UNC	1.00	.41	.56	.22	.47	SM-1-8/1D-U-W3
2D	2							
3D	3	M8	25,5	10,4	13	5	14	SM-2-5D-M-W3
4D	4	5/16-18 UNC	1.00	.41	.51	.20	.55	SM-2-5D-U-W3
5D	5							

The Hexagon Rail Nut, type SM-1-8/1D is also suitable for Standard Series, STAUFF Group 1 to 8.

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Mounting Rail**

(for Use with Hexagon Rail Nut SM / SMG) Type TS





Dimensions (mm/in)

B2

11

.43





Mounting Rail TS-11

B1

28

1.10

Group

1D

2D

3D

4D

5D

Alternative

STAUFF DIN

1

2

3

4

5

**Mounting Rail TS-14** 

S

2

Mounting Rails, type TS-11/14/30 are suitable for all Twin Series and Standard Series group sizes.

.08

Mounting Rail TS-30

Length of Rail: 2m / 6.56ft

Height 11 mm / .43 in TS-11-2M-W1

Height 14 mm / .55 in

Height 30 mm / 1.18 in

TS-14-2M-W1

TS-30-2M-W1

Ordering Codes (Standard Options)

Length of Rail: 1 m / 3.28ft

Height 11 mm / .43 in TS-11-1M-W1

Height 14 mm / .55 in

Height 30 mm / 1.18 in

TS-14-1M-W1

TS-30-1M-W1

Ordering Codes					
Mounting Rai	I *TS-*11-*1M-*\	<b>N</b> 1			
* Mounting Rail		TS			
* Height of rail	11 mm / .43 in 14 mm / .55 in 30 mm / 1.18 in	11 14 30			
* Length of rail	1 m / 3.28 ft 2 m / 6.56 ft	1M 2M			
	Alternative lengths available upon req Contact STAUFF for further informat				
* Material code	Carbon Steel, uncoated Carbon Steel, hot-dip galvanised	W1 W98			
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5			

materials and surface finishings are available upon request. Contact S	TAUFF for further information.
[	Dimensional drawings: All dimens

Dimensional drawings: All dimensions in mm (in).

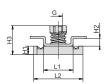


## Channel Rail Adaptor

C

(for Use with Various Channel Rails) Type CRA





FALI



STAUFF Group 1D

STAUFF	Group	2-3D	/ 4-5D	

6

B1 B2 L1 L2 L3

Group STAUFF	DIN	Dimensions ("" Thread G	/in) L1	L2	L3	B1	B2	H1	H2	H3	Ordering Codes (Standard Options)
		M6	21	35	40	16	19	6	5,5	20,5	CRA-1-8/1D-M-W3
1D	1	1/4-20 UNC	.83	1.38	1.57	.63	.75	.24	.22	.81	CRA-1-8/1D-U-W3
2D	2	M8	21	35	38	53	19	9	5,5	23,5	CRA-2-3D-M-W3
3D	3	5/16-18 UNC	.83	1.38	1.50	2.09	.75	.35	.22	.93	CRA-2-3D-U-W3
4D	4	M8	21	35	38	80	19	9	5,5	23,5	CRA-4-5D-M-W3
5D	5	5/16-18 UNC	.83	1.38	1.50	3.15	.75	.3	.22	.93	CRA-4-5D-U-W3

Ordering Codes					
Adaptor	*CRA-*1-8/1D-*M	-*W3			
* Channel Rail Ada	aptor	CRA			
* STAUFF Group	1D (DIN Group 1) 2D to 3D (DIN Group 2 to 3) 4D to 5D (DIN Group 4 to 5)	1-8/1D 2-3D 4-5D			
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U			
* Material code	Carbon Steel, zinc/nickel-plated	W3			
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316	Ti) <b>W5</b>			

The Channel Rail Adaptor, type CRA 1-8/1D is also suitable for Standard Series, STAUFF Group 1 to 8.

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

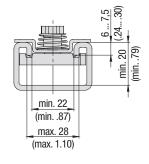


#### **Compatibility with Channel Rails**

The STAUFF Channel Rail Adaptor, type CRA, is suitable for various channel rails, including the following types:

HALFEN	HILTI	UNISTRUT®	STAUFF (Cushion Clamp Series)
HM 41/41	MQ-21, MQ-41, MQ-52, MQ-72	P1000, P1000T, P1000V, P1000VT, P1001	SCS-048-1-PL, SCS-048-1-GR
HZA 41/22	MQ-21U, MQ-41U, MQ-72U	P2000, P2000T	SCS-120-1-PL, SCS-120-1-GR
HZM 41/41	MQ-21D, MQ-41D, MQ-52-72D	P3003, P3003T, P3300V, P3300VT, P3301	See page 149 for technical information.
HZM 41/22		P4000, P4000T	
HL 41/41, HL 41/B2		P5000, P5000T, P5001, P5500, P5500T, P5501	

Contact STAUFF to check compatibility with additional types of channel rails.

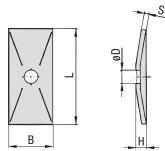


Basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA

Dimensional drawings: All dimensions in mm (in).

#### R STAUF

## **Cover Plate** Type GD





# C

Ordering C	odes	
Cover Plate	*GD-*1D-*\	N3
* Cover Plate		GE
* STAUFF Group		10
* Material code	Carbon Steel, zinc/nickel-plated	W
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5
		-

Group		Dimensions (	^{nm} /in)	Ordering Codes			
STAUFF	DIN	L	В	Н	S	ØD	(Standard Options)
1D	1	34	30	7	3	7	GD-1D-W3
ID	1	1.34	1.18	.28	.12	.28	dD-1D-w3
2D	2	52	30	7	3	9	GD-2D-W3
20	2	2.05	1.18	.28	.12	.35	GD-2D-W3
3D	3	65	30	7	3	9	GD-3D-W3
30	3	2.56	1.18	.28	.12	.35	dD-3D-W3
4D	4	79	30	7	3	9	GD-4D-W3
40	4	3.11	1.18	.28	.12	.35	GD-4D-W3
5D	5	102	30	7	3	9	GD-5D-W3
50	5	4.02	1.18	.28	.12	.35	dD-3D-W3

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Hexagon Head Bolt Type AS**





#### **Hexagon Head Bolt AS** (according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Cover Plate GD

Ordering C	odes	
Hexagon Hea	d Bolt *AS-*M8x35-*\	N3
* Type of bolt	Hexagon Head Bolt (according to DIN 931 / 933 or ANSI / ASME B18.2.1.)	AS
* Thread type and	d size acc. to dimension table M8	3x35
* Material code	Carbon Steel, zinc/nickel-plated	W3
	Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5

Group STAUFF	DIN	Dimensions (""/n) Thread G x L	Ordering Codes (Standard Options)	
1D	1	M6 x 35	AS-M6x35-W3	
ID	1	1/4-20 UNC x 1-3/8	AS-1/4-20UNCx1-3/8-W3	
2D	2	M8 x 35	AS-M8x35-W3	
20	2	5/16-18 UNC x 1-3/8	AS-5/16-18UNCx1-3/8-W3	
3D	3	M8 x 45	AS-M8x45-W3	
30	3	3	5/16-18 UNC x 1-3/4	AS-5/16-18UNCx1-3/4-W3
4D	4	M8 x 50	AS-M8x50-W3	
4D	4	5/16-18 UNC x 2	AS-5/16-18UNCx2-W3	
ED.	F	M8 x 60	AS-M8x60-W3	
5D	5	5/16-18 UNC x 2-1/2	AS-5/16-18UNCx2-1/2-W3	

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

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#### R BTAUF

Group STAUFF

1D

2D

3D

4D

5D

## Socket Cap Screw Type IS



Socket Cap Screw IS (according to ISO 4762 or ANSI / ASME B18.3) Dimensions applicable only when used with Cover Plate GD

G

DIN	Dimensions ( ^{mm} / _{in} ) Thread G x L	Ordering Codes (Standard Options)	Ordering Codes
4	M6 x 35	IS-M6x35-W3	
1	1/4-20 UNC x 1-3/8	IS-1/4-20UNCx1-3/8-W3	Hexagon Head Bolt *IS-*M8x35-*W3
2	M8 x 35	IS-M8x35-W3	* Type of bolt Socket Cap Screw
2	5/16–18 UNC x 1-3/8	IS-5/16-18UNCx1-3/8-W3	(according to ISO 4762 IS or ANSI / ASME B18.3)
3	M8 x 45	IS-M8x45-W3	* Thread type and size acc. to dimension table M8x35
5	5/16–18 UNC x 1-3/4	IS-5/16-18UNCx1-3/4-W3	* Material code Carbon Steel, zinc/nickel-plated W3
4	M8 x 50	IS-M8x50-W3	Stainless Steel V2A
4	5/16–18 UNC x 2	IS-5/16-18UNCx2-W3	1.4301 / 1.4305 (AISI 304 / 303) W4
E	M8 x 60	IS-M8x60-W3	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)
5	5/16-18 UNC x 2-1/2	IS-5/16-18UNCx2-1/2-W3	

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



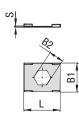


## **Safety Locking Plate**

C

Type SI (for Use with Stacking Bolt AF)





Safety Locking Plate SI (Prevents Stacking Bolt from Loosening)

Ordering Codes	G
Safety Locking Plate *SI-*1	1D-*W3 ¹¹
* Safety Locking Plate	SI
* STAUFF Group 1D (DIN Group 1)	1D
2D to 5D (DIN Group 2 to 5) * Material code Carbon Steel, zinc/nickel-pla	2-5D ated W3 ³¹
Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / Stainless Steel V4A	W5
1.4401 / 1.4571 (AISI 316 /	316 Ti) 5

Group		Dimensions (mm/in)	Ordering Codes			
STAUFF	DIN	L	B1	B2	S	(Standard Options)
1D	1	27	22	11,2	0,5	SI-1D-W3
ID	1	1.06	.86	.44	.02	31-10-W3
2D	2					
3D	3	27	22	12,2	0,5	SI-2-5D-W3
4D	4	1.06	.86	.48	.02	31-2-30-103
5D	5					

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## Safety Locking Plate

**Ordering Codes** 

Safety Locking Plate * Safety Locking Plate

* STAUFF Group 1D (DIN Group 1)

**Type SIV** (for Use with Stacking Bolt AF)



2D to 3D (DIN Group 2 to 3)

1.4401 / 1.4571 (AISI 316 / 316 Ti)

* Material code Carbon Steel, zinc/nickel-plated

Stainless Steel V4A

*SIV-*1D-*W3

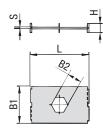
SIV

1D

W3

W5

2-3D



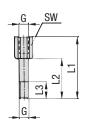
#### Safety Locking Plate SIV (Prevents Stacking Bolt from Loosening and Upper Clamp from Turning)

G	Group		Dimensions ("	^m /in)	Ordering Codes			
S	STAUFF	DIN	L	B1	B2	S	Н	(Standard Options)
	ID	1	27	28	11,1	1	7	SIV-1D-W3
<b>'</b>	D	I	1.06	1.10	.44	.04	.27	510-10-103
2	2D	2	45	28	12,1	1	7	
3	BD	3	1.77	1.10	.48	.04	.27	SIV-2-3D-W3

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

## **Stacking Bolt**

(for Use with Safety Locking Plates SI / SIV) Type AF





Group		Dimensions ("	^m /in)				Ordering Codes			
STAUFF	DIN	Thread G	L1	L2	L3 min.	Hex	(Standard Options)	Ordering Co	odes	
1D	4	M6	34	20	12	11	AF-1D-M-W3		*AF *4D *M *1	10
IU	1	1/4-20 UNC	1.33	.78	.47	.43	AF-1D-U-W3	Stacking Bolt	*AF-*1D-*M-*\	V3
2D	2	M8	33	20	12	12	AF-2D-M-W3	* Stacking Bolt		AF
20	2	5/16-18 UNC	1.30	.78	.47	.47	AF-2D-U-W3	* STAUFF Group		1D
3D	3	M8	44	29	12	12	AF-3D-M-W3	* Thread code	Metric ISO thread	М
30	3	5/16-18 UNC	1.73	1.14	.47	.47	AF-3D-U-W3		Unified coarse (UNC) thread	U
		M8	49	34	12	12	AF-4D-M-W3	* Material code	Carbon Steel, zinc/nickel-plated	W3
4D	4	5/16-18 UNC	1.92	1.33	.47	.47	AF-4D-U-W3		Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W4
5D	5	M8	61	46	12	12	AF-5D-M-W3		Stainless Steel V4A	W5
50	5	5/16-18 UNC	2.40	1.81	.47	.47	AF-5D-U-W3		1.4401 / 1.4571 (AISI 316 / 316 Ti)	

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

#### ര TALIF



Please see page 63 with detailed order examples for some of the most popular Twin Series clamp assemblies.

## 1 Type of Installation

C

Please select the type of installation (e.g. weld plates, rail nuts, etc.) and add the corresponding Code to position ① of the order code for your clamp assembly.

Without Installation Equipment Code: none

#### **Installation on Weld Plate**

Single Weld Plate Code: SP

> Group Weld Plate Code: RAP

#### Installation on Mounting / Channel Rail

**Mounting Rail Nut** . Code: SM (Carbon Steel) Code: SMG (Stainless Steel)

di s **Channel Rail Adaptor** Code: CRA

## 2 Group Size & Diameters

Please select the required group size and diameter and add the corresponding Code to position 2 of the order code for your clamp assembly.

Group		Availability of Body Materia		
STAUFF	P/T/H	Profiled	Type	
(DIN)	(mm)	Design	Н	Code
(2)	6	•	•	106/06
	6,4	•	•	106.4/06.4
1D	8	•	•	108/08
(1)	9,5	•	•	109.5/09.5
	10	•	•	110/10
	12	•	•	112/12
	12,7	•	•	212.7/12.7
	13,5	•	•	213.5/13.5
	14	•	•	214/14
2D	15	•	•	215/15
(2)	16	•	•	216/16
	17,2	•	•	217.2/17.2
	18	•	•	218/18
	19	•	•	319/19
	20	•	•	320/20
3D	21,3	•	•	321.3/21.3
(3)	22	•	•	322/22
	25	•	•	325/25
	25,4	•	•	325.4/25.4
	26,9	•	•	426.9/26.9
4D	28	•	•	428/28
(4)	30	•	•	430/30
	32	•	•	532/32
	33,7	•	•	533.7/33.7
5D	35	•	•	535/35
(5)	38	•	•	538/38
	40	•	•	540/40
	42	٠	٠	542/42

## **(3) Clamp Body Design & Material**

Please select the design and material of your clamp body and add the corresponding Code to position 3 of the order code for your clamp assembly.

Please check the availability of the selected clamp body design and material according to the matrix table in (2).

#### **Profiled Design**





Polypropylene (Colour: Black) Code: PP-BK

Polyamide Code: PA

#### Type H (Smooth)



Polypropylene (Colour: Black) Code: PP-H-BK



See pages 154 / 155 for material properties and technical information.

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards.

#### 4 Mounting & Fitting Combination

Please select the mounting and fitting combination (e.g. Bolts, Cover Plates, etc. ) and add the corresponding Code to position ④ of the order code for your clamp assembly.

#### Installation with Cover Plate and Bolt

Cover Plate GD with **Hexagon Head Bolt AS** Code: GD-AS

Cover Plate GD with Socket Cap Screw IS Code: GD-IS

#### Installation with Locking Plate and Bolt

Safety Locking Plate SI with Stacking Bolt AF Code: SI-AF

Safety Locking Plate SIV with **Stacking Bolt AF** Code: SIV-AF (for STAUFF Group 1D to 3D only)

#### **(5)** Thread Type

Please select the required thread type and add the corresponding Code to position (5) of the order code for your clamp assembly.

Metric ISO thread Code: M

Unified coarse (UNC) thread Code: U

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.

## 6 Material & Surface Finishing

Please select the required material & surface finishing of the metal parts and add the corresponding Code to position (6) of the order code for your clamp assembly.

Metal parts made of Carbon Steel, zinc/nickel-plated W3

Metal parts made of Stainless Steel V2A W4 1.4301 / 1.4305 (AISI 304 / 303)

Metal parts made of Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)

Weld Plate made of Carbon Steel, phosphated; Other W10 metal parts made of Carbon Steel, zinc/nickel-plated

W5

Individual combinations of alternative materials and surface finishings are available upon request. Contact STAUFF for further information

## Assembling & Kitting

If required, please select an additional assembling and kitting option and add the corresponding Code to the last position of the order code for your clamp assembly.

**Components supplied separately** Code: none (standard option)

**Components assembled** Code: A (special option)

Components packed in kits Code: K (special option)





1x Hexagon Head Bolt Surface: W3 Thread: Metric

> 1x Cover Plate Surface: W3

- 1x Clamp Body (two halves) STAUFF Group 1D (DIN 1) both 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Weld Plate Surface: W2 Thread: Metric

#### **Order Code**

#### SP-106/06-PP-GD-AS-M-W10

W10 is the standard option for this type of installation.



- 1x Stacking Bolt Surface: W3 Thread: Metric
- 1x Safety Locking Plate (Type SI) Surface: W3 Thread: Metric
- 1x Clamp Body (two halves) STAUFF Group 1D (DIN 1) both 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance

## **Order Code**

## 106/06-PP-SI-AF-M-W3

W3 is the standard option for this type of installation.



- 1x Hexagon Head Bolt Surface: W3 Thread: Metric
- 1x Cover Plate Surface: W3
- 1x Clamp Body (two halves) STAUFF Group 1D (DIN 1) both 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance
- 1x Hexagon Rail Nut Surface: W3 Thread: Metric

## Order Code (Mounting Rail TS not included.)

## SM-106/06-PP-GD-AS-M-W3

W3 is the standard option for this type of installation.



## 1x Hexagon Head Bolt Surface: W3

Thread: Metric 1x Cover Plate

- Surface: W3
- 1x Clamp Body (two halves) STAUFF Group 1D (DIN 1) both 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance

## **Order Code**

## 106/06-PP-GD-AS-M-W3

W3 is the standard option for this type of installation.



- 1x Stacking Bolt Surface: W3 Thread: Metric
- 1x Safety Locking Plate (Type SIV) Surface: W3 Thread: Metric
- 1x Clamp Body (two halves) STAUFF Group 1D (DIN 1) both 0.D. 6 mm / .24 in Material: Polypropylene Profiled inside surface with tension clearance

## **Order Code**

## 106/06-PP-SIV-AF-M-W3

W3 is the standard option for this type of installation. This type of installation is available up to STAUFF Group 3D only.

## **Thread Codes**

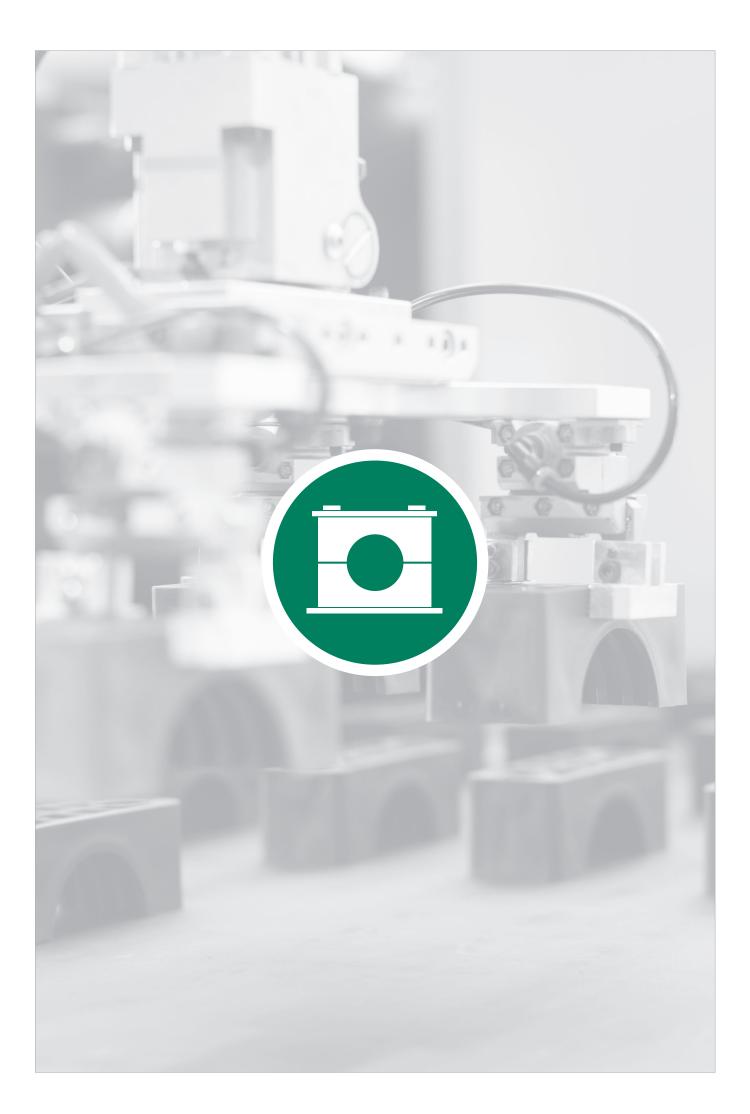
A

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.	
Metric ISO thread	M
Unified coarse (UNC) thread	U

## **Material Codes**

The below listed material codes describe the materials and surface finishings of metal parts that are most relevant for Twin Series clamp assemblies. Individual combinations of alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Metal parts made of Carbon Steel, zinc/nickel-plated	W3
Metal parts made of Stainless Steel V2A: 1.4301 / 1.4305 (AISI 304 / 303) Metal parts made of Stainless Steel V4A: 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W4 W5
Weld Plate made of Carbon Steel, phosphated Other metal parts made of Carbon Steel, zinc/nickel-plated	W10





-0-0-	Clamp Body Profiled Inside Surface with Tension Clearance	66
10-0	Clamp Body with Elastomer Inserts	66
-	Weld Plate SPAD	67
10 00 M	Cover Plate DPAD	67
١	Hexagon Head Bolt AS	68
3	<b>Mounting Rail Nut</b> GMV	68
	Mounting Rail STSV	68
and the second sec	Channel Rail Adaptor CRA	68
٩	Socket Cap Screw	68
	Safety Locking Plate	68
١	Stacking Bolt	68
	Clamp Assemblies	69

#### R STALIEF

## Clamp Body - Profiled Design

#### **Profiled Inside Surface with Tension Clearance**





Clam	- <b>n</b>	a dar
Lam	пв	nnv

One clamp body is consisting of two clamp halves.

*4*012.7/12.7-*PP

4

* 1st part of STAUFF Group

**Ordering Codes** 

* Exact outside diameters Ø D1 / Ø D2 (mm) 012.7/12.7 * Material code (see below) PP

#### **Standard Materials**

0 1

Colour: Green Material code: PP

Polypropylene

Polyamide Colour: Black Material code: PA

See pages 154 / 155 for material properties and technical information.

## **Clamp Body with Elastomer Inserts** Type RI



Orde	ring Codes			
Clam	p Assembly	*4*0	06/06-*	PP-R
One ass	embly is consisting o	f one clamp l	oody and two	o inserts.
* Exact	art of STAUFF Group t outside diameters rial code (see below		(mm)	4 006/06 PP-R
Standa	rd Materials			
0-0	<b>Polypropylene</b> Colour: Black Material code: <b>PP</b>	-R	Polyamid Colour: Bl Material c	
	Elastomer Inserts			

Thermoplastic Elastomer (73 Shore-A)

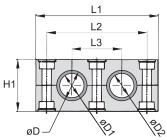
Colour: Black

Group	Outside Diameter		meter Nominal Bore		Ordering Codes	Dimensions ( ^{mm} / _{in} )						
	Pipe / Tu	ube		Copper Tube	(2 Clamp Halves)							
	Ø D1 / Ø	D2	Pipe	ASTM B88								
STAUFF	(mm)	(in)	(in)	(in)	(** = Material)	L1	L2	L3	H1	S	Width	
	12,7	1/2		3/8	4012.7/12.7-**							
	19	3/4			4019/19- <b>**</b>							
	20				4020/20-**	115	90	45	48	1.2	30	
4S-D	21,3		1/2		4021.3/21.3-**	4.53	3.54	45	1.89	.05	1.18	
	22			3/4	4022/22-**	4.55	5.54	1.77	1.05	.05	1.10	
	25,4	1			4025.4/25.4-**							
	26,9		3/4		4026.9/26.9-**							
	32	1-1/4			5032/32- <b>**</b>							
5S-D	33,7		1		5033.7/33.7- <b>**</b>	145	120	60	60	2,0	30	
55-D	38	1-1/2			5038/38- <b>**</b>	5.71	4.72	2.36	2.36	.08	1.18	
	42		1-1/4		5042/42- <b>**</b>							

L1 L2 L3

H1

Additional outside diameters and Clamp Bodies, type H (smooth inside surface without tension clearance) are available upon request. Please contact STAUFF for further information.



For use with Elastomer Inserts of the Heavy Series, STAUFF Group 4S and 5S (see page 39 for details)

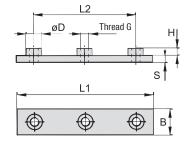
Group	•		Ordering Codes	Dimensions						
			(Clamp Assembly)	( ^{mm} / _{in} )						
	Ø D1 / Ø D2									
STAUFF	(mm)	(in)	(**R = Material)	ØD	L1	L2	L3	H1	Width	
	6		4006/06- <b>**</b> -R							
	8	5/16	4008/08- <b>**</b> -R							
	10		4010/10- <b>**</b> -R	]						
	12		4012/12- <b>**</b> -R		115	90	45	48		
	12,7	1/2	4012.7/12.7- <b>**</b> -R	25					30	
4S-D	14		4014/14- <b>**</b> -R	.98	4.53	3.54	1.77	1.89	1.18	
	15		4015/15- <b>**</b> -R	.30					1.10	
	16	5/8	4016/16- <b>**</b> -R							
	17,2		4017.2/17.2- <b>**</b> -R							
	18		4018/18- <b>**</b> -R							
	19	3/4	4019/19- <b>**</b> -R							
	20		5020/20- <b>**</b> -R							
	21,3		5021.3/21.3- <b>**</b> -R							
	22	7/8	5022/22- <b>**</b> -R							
5S-D	25		5025/25- <b>**</b> -R	38	145	120	60	60	30	
00 0	26,9		5026.9/26.9- <b>**</b> -R	1.50	5.71	4.72	2.36	2.36	1.18	
	28		5028/28- <b>**</b> -R							
	30		5030/30- <b>**</b> -R							
	32	1-1/4	5032/32- <b>**</b> -R							

See pages 154 / 155 for properties and technical information. Additional outside diameters are available upon request. Please contact STAUFF for further information.



#### 

## Weld Plate Type SPAD



Group	Dimensi	ons ( ^{mm} /in)	Ordering Codes					
STAUFF	L1	L2	В	S	Н	Thread G	ØD	(Standard Options)
40 D	130	90	30	8	8,5	M10	18	SPAD-4S-M-W1
4S-D	5.12	3.54	1.18	.31	.33	3/8-16 UNC	.71	SPAD-4S-U-W2*
	160	120	30	8	8,5	M10	18	SPAD-5S-M-W1
5S-D	6.30	4.72	1.18	.31	.33	3/8-16 UNC	.71	SPAD-5S-U-W2*

All threaded parts are available with Metric ISO thread or unified Coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

* Standard finishing option in North America is W2 (Carbon Steel, phosphated).

Ordering Codes Weld Plate *SPAD-*4S-*M-*W1							
* Weld Plate	S	PAD					
* STAUFF Group	4S-D 5S-D	4S 5S					
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U					
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303) Stainless Steel V4A	W1 W2 W3 W4					
	1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5					

Cover Plate Type DPAD



Group	Dimensions (	Dimensions ( ^{mm} / _{in} )						
STAUFF	L1	L2	В	S	ØD	(Standard Options)		
4S	115	90	30	8	11	DPAD-4S-W1*		
43	4.53	3.54	1.18	.31	.43	DFAD-43-WI		
5S	145	120	30	8	11	DPAD-5S-W1*		
33	5.71	4.72	1.18	.31	.43	DFAD-33-W1		

L2

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L1

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All threaded parts are available with Metric ISO thread or unified Coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

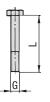
* Standard finishing option in North America is W3 (Carbon Steel, phosphated).

Ordering Codes						
Cover Plate	*DPAD-*4S-*	W1				
* Cover Plate	[	PAD				
* STAUFF Group	4S-D 5S-D	4S 5S				
* Material code	Carbon Steel, uncoated Carbon Steel, phosphated Carbon Steel, zinc/nickel-plated Stainless Steel V2A 1.4301 / 1.4305 (AISI 304 / 303)	W1 W2 W3 W4				
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5				

## Hexagon Head Bolt Type AS

D





#### Hexagon Head Bolt AS

(according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Cover Plate DPAD

Ordering Co	des
Hexagon Head	Bolt *AS-*M10x70-*W1
(	lexagon Head Bolt according to DIN 931 / 933 AS r ANSI / ASME B18.2.1.)
* Thread type and s	ize acc. to dimension table M10x70
	Carbon Steel, uncoated W1 Carbon Steel, zinc/nickel-plated W3
1	Stainless Steel V2A .4301 / 1.4305 (AISI 304 / 303) W4
-	Stainless Steel V4A .4401 / 1.4571 (AISI 316 / 316 Ti) <b>W5</b>

	Group STAUFF	DIN	Dimensions (""/") Thread G x L	Ordering Codes (Standard Options)	
	4S	2	M10 x 60		AS-M10x60-W1
			3/8-16 UNC x 2-1/4	AS-3/8-16UNCx2-1/4-W3*	
	5S	0	M10 x 70	AS-M10x70-W1	
		3	3/8-16 UNC x 2-3/4	AS-3/8-16UNCx2-3/4-W3*	

All threaded parts are available with Metric ISO thread orunified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

If required, use Safety Washers, type SI as locking devices to prevent Hexagon Head Bolts, type AS from loosening. See page 46 for details.

* Standard finishing option in North America is W3 (Carbon Steel, zinc/nickel-plated).

## **Further Metal Hardware**

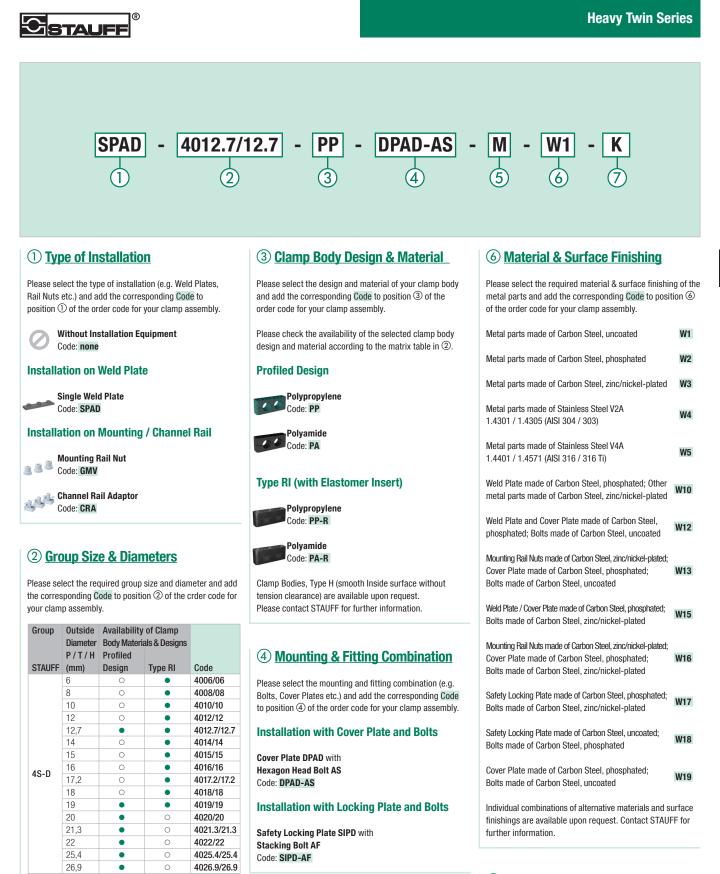
For Use with the Heavy Twin Series



www.stauff.com/1/en/#68

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## Assembling & Kitting

If required, please select an additional assembling and kitting option and add the corresponding Code to the last position of the order code for your clamp assembly.

Components Supplied Separately Code: none (Standard Option)

Components Assembled Code: A (Special Option)

Components Packed in Kits Code: K (Special Option)

•

•

20

22

25

28

30

32

38

42

Standard Option

33.7

5S-D

26.9

21.3

•

•

•

.

5020/20

5022/22

5025/25

5028/28

5030/30

5032/32

5038/38

5042/42

5033.7/33.7

5021.3/21.3

5026.9/26.9

(5) Thread Type

Metric ISO thread

Unified coarse (UNC) thread

Code: M

Code: U

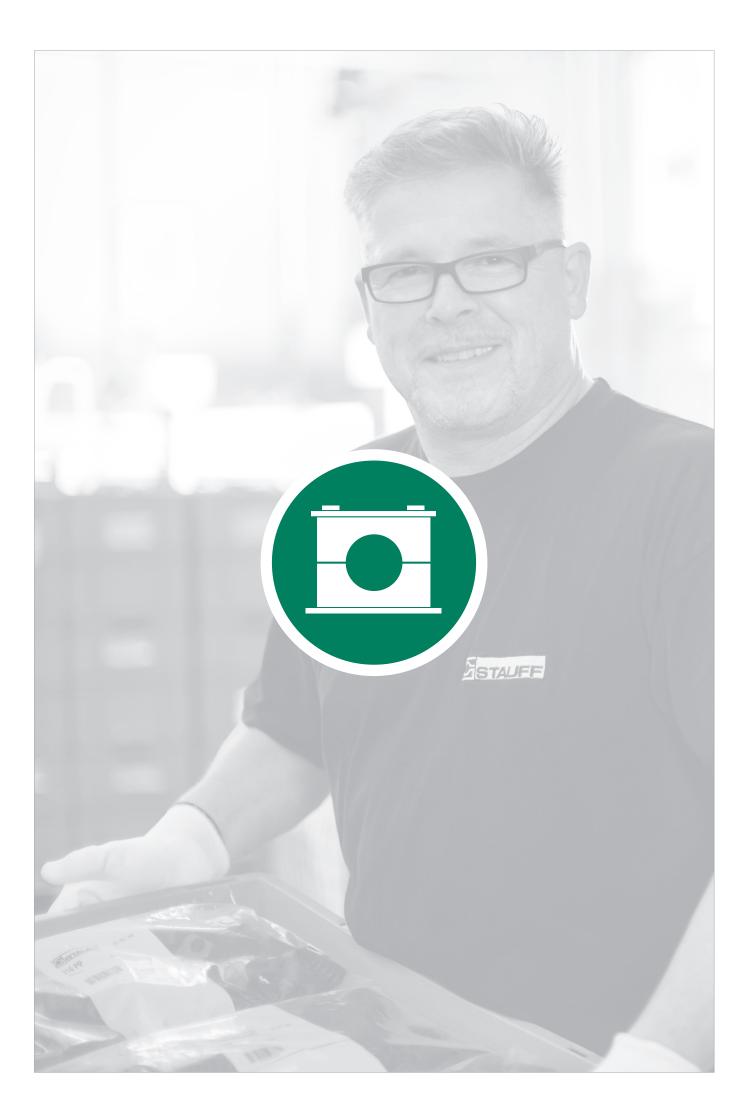
Please select the required thread type and add the corresponding

Code to position (5) of the order code for your clamp assembly.

All threaded parts are available with Metric ISO thread or unified

coarse (UNC) thread according to dimension table.

D





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#### STAUFF ACT Anti-Corrosion Technology



Crevice corrosion formed under a regular plastic clamp



Crevice corrosion formed under a regular plastic clamp

#### **Stainless Steel Pipework**

Stainless steel pipework on oil and gas platform and processing plants (that are located offshore and up to 50 km inland) is used over a wide range of temperature, flow and pressure conditions, e.g. for process instrumentation and sensing, as well as for chemical inhibition, hydraulic or utility lines.

The typical tubing material selected for these particular applications is AISI 316 stainless steel, although in more recent times other tube materials have been utilized to try and counteract the offshore corrosion issue.

In all major offshore oil and gas regions – including the Gulf of Mexico, the North Sea, the Gulf of Guinea and the China Sea – corrosion of AISI 316 stainless steel pipework can be observed, and has been a researched and well documented problem as well as a costly and time consuming issue with regard to maintenance processes for many years.

#### **Pitting Corrosion**

One of the most prevalent forms of localised corrosion is pitting corrosion: Under certain specific conditions – particularly involving chlorides (such as sodium chloride in seawater) and exacerbated by elevated temperatures – small pits can form in a stainless steel surface.

Dependent upon both the environment and the stainless steel itself, these pits may continue to grow and eventually lead to perforation of tubing walls and leaks, while the majority of the surface may still be totally unaffected.

Pitting corrosion is often quite easy to recognise: small individual pits and - in later stages - sometimes deeper and connected pits can be observed by visual inspection with the unaided eye.

#### **Crevice Corrosion**

Another dominant type is crevice corrosion, which is a lot more difficult to observe: It usually tends to occur in shielded areas such as crevices, formed under gaskets, washers, fastener heads, insulating material, surface deposits, disbonded coatings, threads and lap joints.

Pipe clamps made of plastic in particular have also been prone to inducing crevice corrosion in the past, because the plastic deforms around the tubing and creates even tighter crevices.

Crevice corrosion is always initiated by changes in the local chemistry within the shielded area, usually associated with a stagnant solution on the micro-environmental level:

- Trapped seawater becomes stagnant
- Depletion of inhibitor and oxygen
- A shift to acid conditions
- Build-up of aggressive ion species
- (such as sodium chloride in seawater)
- Accelerated corrosion process

Crevice corrosion can have serious and adverse consequences eventually leading to perforation of tubing walls and the escape of highly flammable and hazardous fluids and chemicals.

#### **Material Selection**

Hence, the selection of proper materials and the use of robust design and safe construction practices are mandatory, even if crevices are sometimes difficult or even impossible to avoid in tubing installations when using regular types of tubing supports and clamps.

This is where STAUFF ACT Clamps come into play ...

#### **Corrosion Facts**

Corrosion in general is a naturally occurring phenomenon commonly defined as the deterioration of a substance (usually a metal) or its properties because of a reaction with its environment. Like other natural hazards, corrosion can cause not only expensive but also dangerous damage to almost everything from automobiles, home appliances and drinking water systems to pipelines, bridges and public buildings.

Figures provided by the U.S. National Climatic Data Center underline that major weather related disasters the U.S. incurred total losses of averaging USD 17 billion annually (1980 – 2001). According to U.S. corrosion studies, the estimated direct cost of metallic corrosion in general was USD 276 billion on an annual basis in 1998. This represented 3,1% of the U.S. Gross Domestic Product.

Direct corrosion costs associated with the domestic oil and gas production activities in the U.S. were determined to be about USD 1,4 billion annually, with USD 0,6 billion attributed to surface piping and facility costs, USD 0,5 billion to downhole tubing, and USD 0,3 billion to capital expenditures related to corrosion.

The U.S. refineries represent approximately 23% of the world's petroleum production in 1996 supplying more than 18 million barrels of refined petroleum products per day, with a total corrosion related direct cost of USD 3,7 billion. Maintenance expenses make up USD 1,8 billion of this total, vessel expenses are USD 1,4 billion and fouling costs are approximately USD 0,5 billion annually.

Source of Information: Report No. FHWA-RD-01-156, September 2001 Corrosion Costs and Preventive Strategies in the United States Report by CC Technologies Laboratories, Inc. to Federal Highway Administration Office of Infrastructure Research and Development



Technology protected

by utility model patent

ACT Mounting Hardware is made of Stainless Steel V4A

(Material Code: W55) with enhanced corrosion resistance

during production, processing and handling (delivered in

hermetically-sealed quality storage bags with 25 pieces

each to avoid contamination during transport)

Suitable for continuous exposure to temperatures

from -25 °C to +80 °C (from -13 °F to +176 °F)

- To be used in sub-sea and top-side environments;

alleviating the requirement for two different products

High UV stability of the clamp body material;

resistant against seawater, rain and oil

by practically excluding metallic and non-metallic impurities

Corrosion Innovation

#### **Main Features**

Efficient Prevention of Crevice Corrosion under Pipe Clamps on Stainless Steel Pipework Middle- and Long-Term Cost Savings due to Extended Service and Maintenance Intervals

#### **Construction based on STAUFF Clamps**

- Design based on Original STAUFF Clamps according to DIN 3015, Parts 1 and 3 (Standard Series and Twin Series), the tried and tested industry standard for several decades
- Covering the most commonly used metric and imperial pipe diameters from 6 mm to 42 mm (from 1/4 inch to 1 1/2 inch)
- Alternative configurations and pipe diameters on request
- Installation time reduction (compared to alternative designs)

#### Independent Testing and Approval

- Subject to stringent testing at the STAUFF in-house laboratories located in Werdohl (Germany)
- Salt spray tests according to ASTM B117 applied in controlled laboratory environments
- Long-term field tested on a rig in the Dutch sector of the North Sea
- Tests results independently assessed by Centre for Corrosion Technolog at Sheffield Hallam University
- Fully detailed, independent test reports available on request

#### **Innovative Design and Materials**

- Material and design in compliance with section 7.3 (Tubing Installation) of the Norwegian offshore standard Norsok Z-010 (Revision 3, published in October 2000), API RP 552 and NACE SP 0108-2008 (section 13)
- O Clamp body made of flame-retardant PP-VO plastic material; tested and VO classified according to UL 94
- Integrated ACE anti-corrosion elastomer strips avoid the accumulation of seawater between clamp body and pipe
- Orainage channels aid the dispersal of seawater (self-draining)





Salt-spray testing of ACT Mounting Hardware (above of the picture) compared to contaminated hardware made of Stainless Steel V4A (below of the picture)

#### Design

STAUFF ACT Clamps are an innovatively designed solution for the installation of instrumentation pipework where anti-corrosion properties are of paramount importance (e.g. in the fields of offshore oil and gas exploration and processing).

The design - based on the tried and tested STAUFF Clamps according to DIN 3015 - offers installation time reduction and long term cost savings due to extended service intervals.

The STAUFF ACT clamp body design is available for the Standard Series (DIN 3015, Part 1) and the Twin Series (DIN 3015, Part 3) to cover the most commonly used metric and imperial pipe diameters from 6 mm to 42 mm (1/4 inch to 1 1/2 inch).

#### Development

Throughout their development, STAUFF ACT Clamps have been subject to stringent testing at the STAUFF in-house laboratories located in Werdohl, Germany.

In order to ensure credibility of the product, the development process has also involved independent testing.

## Sheffield Hallam University

To achieve this, the services of the Centre for Corrosion Technology at Sheffield Hallam University's Materials and Engineering Research Institute have been utilized, applying advanced techniques with equipment such as high resolution surface metrology and form measurement systems. In a controlled laboratory environment, continous hot salt spray tests according to ASTM B117 have been applied for periods of 2000 hours to various clamp configurations holding AISI 316 stainless steel tubing.



In addition to that, independent field test samples – located on an oil rig in the Dutch sector of the North Sea – have also been assessed at the Sheffield Hallam University facilities.

Both independent tests have recorded positive results in favour of the anti-corrosion attributes of the STAUFF ACT Clamp. Fully detailed test reports are available upon request.

#### Conformity

Using flame-retardant PP-V0 plastic material for the clamp body and ACE anti-corrosion elastomer material for the rubber strips, STAUFF ACT Clamps have been constructed in compliance with section 7.3 (Tubing Installation) of the Norwegian offshore standard Norsok Z-010 (Revision 3, published in October 2000). They also comply with Norsok I-001 (Revision 4, published in January 2010), API RP 552 and NACE SP 0108-2008 (section 13).

#### **The Norsok Organisation**



Norsok is a Norwegian industry initiative to add value, reduce cost and lead time and remove unnecessary activities in offshore field developments and operations.

The Norsok standards are developed by the Norwegian petroleum industry and are jointly issued by the Norwegian Oil Industry Association (OLF) and the Federation of Norwegian Engineering Industries (TBL). They are administered by the Norwegian Technology Standards Institution (NTS).

The purpose of the Norsok industry standards is to replace the individual oil company specifications for use in existing and future petroleum industry developments, subject to the individual company's review and application. Ε



#### R STAUFF

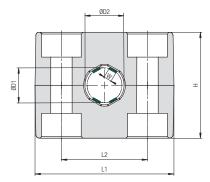
## Standard Series according to DIN 3015, Part 1 **ACT Clamp Body**



Ordering Codes Clamp Body	*2-*12.7-*ACT
Clamp Body, STAUFF Group 1A	*1-*06.4A-*ACT
One clamp body consists of two i	dentical clamp
halves, each with two integrated	rubber strips.
* STAUFF Group	2
* Exact outside diameter Ø D1 (mi	m) <b>12.7</b>
	ACT



Integrated Rubber Strips made of Anti-Corrosion Elastomer (ACE)



Group Size		Outside Ø D1	Diameter	Ordering Code	Packaging Unit	Dimer	Dimensions ( ^{mm} /in)					
STAUFF	DIN	(mm)	(in)	(2 Clamp Halves)	(in pieces / bag)	ØD2	w	L1	L2	Н	Width	
		6		106A-ACT	25	9	1,4					
				100111101	20	.35	.06					
		6,4	1/4	106.4A-ACT	25	9,4 .37	1,5 .06					
						.37	1,8					
		8		108A-ACT	25	.43	.07	37	20	26	30	
1A	1	0.5	0./0	400 54 407	05	12,5	2,2	1.46	.79	1.06	1.18	
		9,5	3/8	109.5A-ACT	25	.49	.09					
		10		110A-ACT	25	13	2,3					
		10			20	.51	.09					
		12		112A-ACT	25	15	2,8					
					-	.59	.11					
		12,7	1/2	212.7-ACT	25	15,7	3,5	-				
						.62 17	.14 3,5					
		14		214-ACT	25	.67	.14					
						17,3	3,5					
		14,3	9/16	214.3-ACT	25	.68	.14	42	26	32	30	
2	2					18	3,5	1.65	1.02	1.30	1.18	
		15		215-ACT	25	.71	.14					
		10	E /0	016 ACT	05	19	3,5					
		16	5/8	216-ACT	25	.74	.14					
		18		218-ACT	25	21	3,5					
		10		210-401	20	.83	.14					
		19	3/4	319-ACT	25	22	3,5	_				
				010 1101	20	.87	.14					
		20		320-ACT	25	23 .91	3,5					
						24,3	.14 3,5	50	33	25.5	30	
3	3	21,3		321.3-ACT	25	.96	.14	1.97	1.30	35,5 1.42	1.18	
						28	3,5	1.57	1.00	1.72	1.10	
		25		325-ACT	25	1.10	.14					
		05.4		005 4 40T	05	28,4	3,5					
		25,4	1	325.4-ACT	25	1.12	.14					
		26,9		426.9-ACT	25	31,1	6,0					
		20,3		420.3-A01	20	1.22	.24					
4	4	28		428-ACT	25	32,2	6,0	59	40	42	30	
	-					1.27	.24	2.32	1.57	1,65	1.18	
		30		430-ACT	25	34,2	6,0	-				
						1.35	.24					
		32	1 1/4	532-ACT	25	36,2 1.43	7 .28	-				
						39,2	7					
		35		535-ACT	25	1.54	.28	71	52	58	30	
5	5	0.0	1.1/0	500 A0T	05	42,2	8	2.80	2.05	2.28	1.18	
		38	1 1/2	538-ACT	25	1.66	.31	1				
		12		542-ACT	25	46,2	8					
		42		542-ACT	25	1.82	.31					

Additional sizes and outside diameters are available upon request. Please contact STAUFF for further information.



#### **ACT Mounting Hardware** Installation on Single Weld Plates

#### Required components (for use with single weld plate):

- 2 ACT Hexagon Head Bolts AS...W55
- 1 ACT Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Single Weld Plate SP...W55

Before welding, always make sure that the designated position of the ACT Weld Plate is suitable for the expected loads.

## ACT Mounting Hardware Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

## ACT Hexagon Head Bolt Type AS ... W55 (according to DIN 931 / 933)



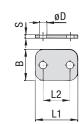


Dimensions applicable only when used with Cover Plate DP and Weld Plate SP

Group STAUFF	DIN	Dimensions ( ^{mm} / _{in} ) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6 x 30 M6 x 1.18	AS-M6x30-W55	25
2	2	M6 x 35 M6 x 1.38	AS-M6x35-W55	25
3	3	M6 x 40 M6 x 1.57	AS-M6x40-W55	25
4	4	M6 x 45 M6 x 1.77	AS-M6x45-W55	25
5	5	M6 x 60 M6 x 2.36	AS-M6x60-W55	25

**ACT Cover Plate** 

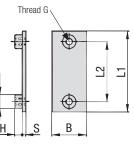
Type DP ... W55



Group		Dimen	sions ( ^m	^m /in)		Ordering Code	Packaging Unit	
STAUFF	DIN	L1	L2	В	S	ØD		(in pieces / bag)
1A	1	34	20	30	3	7	DP-1A-W55	25
IA	1	1.34	.79	1.18	.12	.28	DF-IA-W55	20
2	2	40,5	26	30	3	7	DP-2-W55	25
2	2	1.59	1.02	1.18	.12	.28	DP-2-W00	20
3	3	48	33	30	3	7	DP-3-W55	25
3	3	1.89	1.30	1.18	.12	.28	DP-3-W55	20
4	4	57	40	30	3	7	DP-4-W55	05
4	4	2.24	1.57	1.18	.12	.28	DP-4-W00	25
E	F	70	52	30	3	7		05
5	5	2.76	2.05	1.18	.12	.28	DP-5-W55	25

## ACT Single Weld Plate Type SP ... W55





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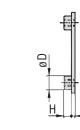
Group		Dime	ensior	1 <b>S (</b> ^{mm}	/in)				Ordering Code	Packaging Unit	
STAUFF	DIN	G	L1	L2	В	S	Н	ØD		(in pieces / bag)	
1A	1	M6	36	20	30	3	6,5	12	SP-1A-M-W55	25	
IA	1	WIO	1.42	0.79	1.18	.12	.26	.47	3F-1A-10-W33	20	
2	2	M6	42	26	30	3	6,5	12	SP-2-M-W55	25	
2	2	WIO	1.65	1.02	1.18	.12	.26	.47	3F-2-IW-W33	20	
3	3	M6	50	33	30	3	6,5	12	SP-3-M-W55	25	
3	3	IVIO	1.97	1.30	1.18	.12	.26	.47	3F-3-INI-W35	20	
4	4	M6	60	40	30	3	6,5	12	SP-4-M-W55	0.5	
4	4	IVIO	2.36	1.57	1.18	.12	.26	.47	3F-4-IVI-W00	25	
5	5	M6	71	52	30	3	6,5	12	SP-5-M-W55	25	
5	5	IVIO	2.80	2.05	1.18	.12	.26	.47	3F-3-1VI-W33	20	

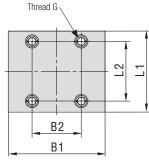
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Alternative types of weld plates are available upon request. Please contact STAUFF for further information.

## ACT Double Weld Plate Type SPD ... W55





STAINLESS STEEL	STAIN-LEEK STEEL											
Group	Dim	ensio	ns ( ^{mr}	ⁿ /in)			Ordering Code	Packaging Unit				
STAUFF	DIN	G	L1	L2	B1	B2	S	Н	ØD		(in pieces / bag)	
1A	4	M6	36	20	60	30,5	3	6,5	12	SPD-1A-M-W55	25	
IA	1	IVIO	1.42	0.79	2.36	1.20	.12	.26	.47	SPD-IA-INI-W00	20	
2	2	M6	42	26	60	30,5	3	6,5	12	SPD-2-M-W55	25	
2	2	IVIO	1.65	1.02	2.36	1.20	.12	.26	.47	5PD-2-IVI-W00		
0	0	M6	50	33	60	30,5	3	6,5	12		25	
3	3	IVIO	1.97	1.30	2.36	1.20	.12	.26	.47	SPD-3-M-W55		

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## **ACT Mounting Hardware** Multi-Level Installation (with Weld Plate)

#### Required components for each level:

- 2 ACT Stacking Bolt AF...W55
- I ACT Safety Locking Plate SIG...ACT-W55
- 1 ACT Clamp Body (2 Clamp Halves)

The upper layer is secured by a cover plate and hexagon head bolts. The lower layer has to be mounted to a weld plate (with a recommended maximum of two levels in total).

## ACT Mounting Hardware Material Properties and Handling Instructions

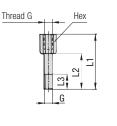
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

## ACT Stacking Bolt Type AF ... W55





## ACT Safety Locking Plate Type SIG ... ACT-W55





Group		Dimensions ( ^{mm} / _{in} )		Ordering Code	Packaging Unit	Group	Group		sions ( ^{mm}	/in)		Ordering Code	Packaging Unit			
STAUFF	DIN	G	L1	L2	L3 min.	Hex		(in pieces / bag)	STAUFF	DIN	L	B1	B2	S		(in pieces / bag)
1.0	4	M6	34	20	12	11	AF-1/1A/1D-M-W55	05	1A	4	33	28	11,2	2	SIG-1A-ACT-W55	25
IA	1A 1 M6	IVIO	1.34	.79	.47	.43	AF-1/1A/1D-W155	20	IA	1	1.30	1.10	.44	.08		
0	2	M6	40	26	12	11	AF-2-M-W55	25	2	2	39	28	11,2	2	SIG-2-ACT-W55	25
2	2	1.57 1.24 .47 .	.43	AF-2-IVI-W00	20	۷	2	1.54	1.10	.44	.08	310-2-A01-WJJ	20			
3	3	M6	44	30	12	11	AF-3-M-W55 25	25	3	3	47	28	11,2	2	SIG-3-ACT-W55	25
3	3 100	1.73	1.18	.47	.43	AF-3-IVI-W33	23	3	3	1.85	1.10	.44	.08	310-3-ACT-W35	20	
4	4	M6	49	35	12	11	AF-4-M-W55	25	4	4 4	56	28	11,2	2	SIG-4-ACT-W55	25
4	4 4	IVIO	1.93	1.38	.47	.43	AF-4-IVI-W00	20	4		2.20	1.10	.44	.08		20
5	5	M6	64	50	12	11	AF-5-M-W55	25	5	5	69	28	11,2	2	SIG-5-ACT-W55	25
5	5 5	IVIO	2.52	1.97	.47	.43			0		2.72	1.10	.44	.08		







#### **ACT Mounting Hardware** Installation with Channel Rail Adaptors

#### **Required components:**

- 2 ACT Hexagon Head Bolts AS...W55
- 1 ACT Cover Plate DP. W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Channel Rail Adaptors CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.).

#### **Material Code** 55

#### **ACT Mounting Hardware** Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

## **ACT Hexagon Head Bolt** Type AS ... W55 (according to DIN 931 / 933)



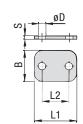


Dimensions applicable only when used with Cover Plate DP and Weld Plate SP

Group STAUFF	DIN	Dimensions ( ^{mm} / _{in} ) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6 x 30 M6 x 1.18	AS-M6x30-W55	25
2	2	M6 x 35 M6 x 1.38	AS-M6x35-W55	25
3	3	M6 x 40 M6 x 1.57	AS-M6x40-W55	25
4	4	M6 x 45 M6 x 1.77	AS-M6x45-W55	25
5	5	M6 x 60 M6 x 2.36	AS-M6x60-W55	25

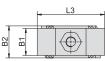
**ACT Cover Plate** 

Type DP ... W55



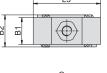
Group		Dimen	sions ("	^{ım} /in)		Ordering Code	Packaging Unit		
STAUFF	DIN	L1	L2	В	S	ØD		(in pieces / bag)	
1A	1	34	20	30	3	7	DP-1A-W55	25	
IA	1	1.34	.79	1.18	.12	.28	DF-IA-W55	20	
2	2	40,5	26	30	3	7	DP-2-W55	25	
2	2	1.59	1.02	1.18	.12	.28	DF-2-W55	20	
3	3	48	33	30	3	7	DP-3-W55	25	
3	3	1.89	1.30	1.18	.12	.28	DF-3-W35	20	
4	4	57	40	30	3	7	DP-4-W55	05	
4	4	2.24	1.57	1.18	.12	.28	DP-4-W00	25	
F	F	70	52	30	3	7	DP-5-W55	25	
5	5	2.76	2.05	1.18	.12	.28	DP-5-W55		

## **ACT Channel Rail Adaptor Type CRA ... W55**



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#### **Suitability Chart for ACT Channel Rail Adaptors** in the Standard Series

The STAUFF Channel Rail Adaptor, type CRA, is suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.). The drawing describes the basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA.

In case of doubt, please do not hesitate to contact STAUFF prior to field application.

min. 22 (min. .87)

max. 28 (max. 1.10)

Group		Dimensions	Ordering Code	Packaging Unit									
STAUFF	DIN	G	L1	L2	L3	B1	B2	H1	H2	H3		(in pieces / bag)	
1A	1												
2	2												
3	3	M6	21	35	40	16	19	6	5,5	20,5	CRA-1-8/1D-M-W55	25	
			.83	1.38	1.57	.63	.75	.24	.22	.81			
4	4												
5	5												







#### ACT Mounting Hardware Installation in Field Trays / Cable Ladders

#### **Required components:**

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- 1 ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

### ACT Mounting Hardware W555 Material Properties and Handling Instructions

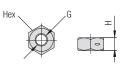
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### All-Metal Self-Locking ACT Nut Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)





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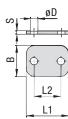
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For use with ACT Hammerhead Bolts HKS ... W55

Group STAUFF	DIN	Dimensions Thread G	Dimensions ( ^{mm} / _{in} ) Thread G H Hex		Ordering Code	Packaging Unit (in pieces / bag)
1A	1	M6	5 .20	10 .39	MUS-HKS-M6-W55	25
2	2					
3	3					
4	4					
5	5					

**ACT Cover Plate** 

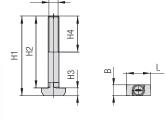
Type DP ... W55



Group		Dimen	sions ("	^{ım} /in)		Ordering Code	Packaging Unit	
STAUFF	DIN	L1	L2	В	S	ØD		(in pieces / bag)
1A	1	34	20	30	3	7	DP-1A-W55	25
IA I	1.34	.79	1.18	.12	.28	DF-IA-W55	20	
2	2	40,5	26	30	3	7	DP-2-W55	25
2 2	2	1.59	1.02	1.18	.12	.28	DF-2-W35	20
3	3	48	33	30	3	7	DP-3-W55	25
3	3	1.89	1.30	1.18	.12	.28	DF-3-W35	20
4	4	57	40	30	3	7	DP-4-W55	25
4	4	2.24	1.57	1.18	.12	.28	DP-4-W00	20
5	F	70	52	30	3	7	DP-5-W55	05
5	5	2.76	2.05	1.18	.12	.28	DP-5-W55	25

### ACT Hammerhead Bolt Type HKS ... W55

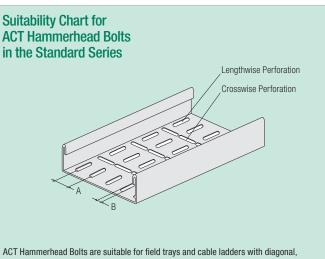




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For use with Self-Locking ACT Nuts MUS-HKS ... W55

Group		Dim	ensior	1 <b>S (</b> ^{mm} /i	n)				Ordering Code	Packaging Unit
STAUFF	DIN	G	H1	H2	H3	H4 min	В	L		(in pcs. / bag)
1A	4	M6	44,3	40	4,3	20	6,1	13,3	HKS-M6x40-W55	25
IA	I	IVIO	1.74	1.57	.17	.79	.24	.52	HK5-W0X40-W55	25
2	2	M6	49,3	45	4,3	20	6,1	13,3	HKS-M6x45-W55	25
2	2	IVIO	1.94	1.77	.17	.79	.24	.52	NK3-W0X43-W33	20
3	3	M6	54,3	50	4,3	20	6,1	13,3	HKS-M6x50-W55	25
5	5	IVIO	2.14	1.97	.17	.79	.24	.52	11K3-100X30-1033	20
4	4	M6	59,3	55	4,3	20	6,1	13,3	HKS-M6x55-W55	25
4	4	IVIO	2.33	2.17	.17	.79	.24	.52	HK2-100200-0000	20
5	5	M6	74,3	70	4,3	20	6,1	13,3	HKS-M6x70-W55	25
5	J	IVIO	2.93	2.76	.17	.79	.24	.52	11K3-100X70-1035	20



ACT Hammernead Boits are suitable for field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations that meet the following requirements:

- Dimension A: Equal to the bolt center spacing of the clamp assembly
   Dimension B: 6,2 mm ... 7,0 mm / .24 in ... .28 in (Min ... Max)
- In case of doubt, please do not hesitate to contact STAUFF prior to field application.



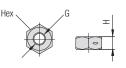
#### **ACT Mounting Hardware Multi-Level Installation** (with Stacking & Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- I ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Safety Locking Plate SIG...ACT-W55
- 2 ACT Stacking Bolts AF-HKSK...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HKSK ... W55

### **All-Metal Self-Locking ACT Nut** Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)





For use with ACT Stacking Bolts AF-HKS ... W55

Group STAUFF	DIN	Dimensions Thread G	s ( ^{mm} / _{in} ) H	Hex	Ordering Code	Packaging Unit (in pieces / bag)
1A	1					(
2	2	M6	5 .20	10 .39	MUS-HKS-M6-W55	25
3	3					

#### **Material Code ACT Mounting Hardware** W55

# Material Properties and Handling Instructions

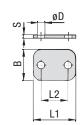
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

## **ACT Cover Plate** Type DP ... W55





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Group		Dimen	sions ("	^{ım} /in)			Ordering Code	Packaging Unit
STAUFF	DIN	L1	L2	В	S	ØD		(in pieces / bag)
1A	4	34	20	30	3	7	DP-1A-W55	25
IA	1	1.34	.79	1.18	.12	.28	DP-IA-W55	20
2	2	40,5	26	30	3	7	DP-2-W55	05
2	2	1.59	1.02	1.18	.12	.28	DP-2-W00	25
3	3	48	33	30	3	7	DP-3-W55	25
3	3	1.89	1.30	1.18	.12	.28	DP-3-W00	20

### **ACT Stacking Bolt** Type AF-HKSK ... W55



Dimensi

44 M6

1 54 M6

2. 64 M6

2.

G L1

Group

1A

2

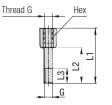
3

STAUFF DIN

1

2

3



For use with Self-Locking ACT Nuts MUS-HKS ... W55

ions (	^{mm} /in)			Ordering Code	Packaging Unit	
1	L2	L3 min.	Hex		(in pieces / bag)	
4	30	12	11	AF-HKSK-1A-M-W55	25	
.73	1.18	.47	.43	AL-UK2V-IM-IM-M22	20	
4	40	12	11	AF-HKSK-2-M-W55	25	
.13	1.57	.47	.43	AF-IIK3K-2-IVI-W33	20	
4	40	12	11	AF-HKSK-3-M-W55	25	
.52	1.57	.47	.43	AI -IIK3K-3-W-W33	20	

### **ACT Safety Locking Plate** Type SIG ... ACT-W55





Group Dir STAUFF DIN L		Dimens L	ions ( ^{mm} ) B1	/in) B2	S	Ordering Code	Packaging Unit (in pieces / bag)
1A	4	33	28	11,2	2	SIG-1A-ACT-W55	25
IA	1	1.30	1.10	.44	.08	51G-1A-AC1-W55	20
2	2	39	28	11,2	2	SIG-2-ACT-W55	25
2	2	1.54	1.10	.44	.08	510-2-ACT-W55	20
3	3	47	28	11,2	2	SIG-3-ACT-W55	25
3	3	1.85	1.10	.44	.08	310-3-ACT-W35	20



Group Dimensions ( ^{mm} / _{in} )								Ordering Code	Packaging Unit	
STAUFF	DIN	G	H1	H2	H3	H4 min	В	L		(in pcs. / bag)
1A	4	M6	29,3	25	4,3	20	6,1	13,3	HKSK-M6x25-W55	25
IA	1	IVIO	1.15	.98	.17	.79	.24	.52		20
2	2	M6	36,3	32	4,3	20	6,1	13,3	HKSK-M6x32-W55	25
2	2	IVIO	1.43	1.26	.17	.79	.24	.52	HK3K-IVI0X32-W33	
0	3	MG	39,3	35	4,3	20	6,1	13,3	HKSK-M6x35-W55	05
3	3	M6	1.55	1.38	.17	.79	.24	.52		20



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1	-	7	1	1
	7		4	1
				1





#### ACT Mounting Hardware Multi-Level Installation in Field Trays / Cable Ladders (with Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- 2 ACT Self-Locking Nuts MUS-HKS ... W55
- 1 ACT Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 ACT Hammerhead Bolts HKSV ... W55

# Waterial Code ACT Mounting Hardware Material Properties and Handling Instructions

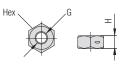
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### All-Metal Self-Locking ACT Nut Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)





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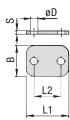
For use with ACT Hammerhead Bolts HKS ... W55

Group STAUFF DIN		Dimensions Thread G	s ( ^{mm} / _{in} ) H	Hex	Ordering Code	Packaging Unit (in pieces / bag)
STAULT	DIN	Thieau u		IICX		(iii pieces / bay)
1A	1					
2	2	M6	5	10	MUS-HKS-M6-W55	25
2	2	INIO	.20	.39	W00-110-W00	20
3	3					



**ACT Cover Plate** 

Type DP ... W55

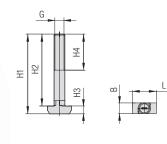


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INOX	

STAINLESS STEEL									
Group		Dimen	sions ( ^m	^m /in)			Ordering Code	Packaging Unit	
STAUFF	DIN	L1	L2	B S ØD			(in pieces / bag)		
1A	4	34	20	30	3	7	DP-1A-W55	05	
IA	1	1.34	.79	1.18	.12	.28	DF-IA-W55	25	
2	2	40,5	26	30	3	7	DP-2-W55	25	
2	2	1.59	1.02	1.18	.12	.28	DP-2-W55	20	
2	2	48	33	30	3	7	DP-3-W55	05	
3	3 3	1.89	1.30	1.18	.12	.28	DP-3-W55	25	

### ACT Hammerhead Bolt Type HKSV ... W55

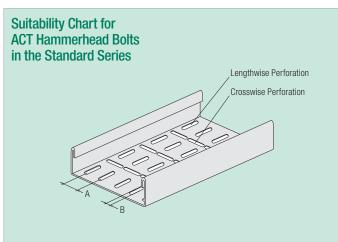




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For use with Self-Locking ACT Nuts MUS-HKS ... W55

Group		Dim	ension	s ( ^{mm} /in	)				Ordering Code	Packaging Unit
STAUFF	DIN	G	H1	H2	H3	H4 min	В	L		(in pcs. / bag)
1A	4	M6	68,3	64	4,3	20	6,1	13,3	HKSV-M6x64-W55	05
IA	1	IVIO	2.69	2.52	.17	.79	.24	.52	HK5V-IVI0X04-W00	20
0	2	MG	80,3	76	4,3	20	6,1	13,3	HKSV-M6x76-W55	05
2	2	M6	3.16	2.99	.17	.79	.24	.52	HK5V-IVIOX/0-W00	20
2	3	M6	87,3	83	4,3	20	6,1	13,3	UKOV MOVOD WEE	0.5
3	3	IVIO	3.44	3.27	.17	.79	.24	.52	HKSV-M6x83-W55	20



ACT Hammerhead Bolts are suitable for field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations that meet the following requirements:

- Dimension A: Equal to the bolt center spacing of the clamp assembly
   Dimension B: 6,2 mm ... 7,0 mm / .24 in ... .28 in (Min ... Max)
- In case of doubt, please do not hesitate to contact STAUFF prior to field application.





**Order Code** 

**Order Code** 

## STAUFF ACT Clamps: Anti-Corrosion Technology



Required components (for each level) for a maximum of two levels in total:

2 Stacking Bolt AF...W55

1 Safety Locking Plate SIG...ACT-W55

1 ACT Clamp Body (2 Clamp Halves)

The upper layer has to be secured by a cover plate and hexagon head bolts. The lower level has to be mounted to a weld plate.

SP-110a-ACT-DP-AS-M-W55

#### Installation on Weld Plate

#### Required components:

- 2 Hexagon Head Bolts AS...W55
- 1 Cover Plate DP...W55
- 1 ACT Clamp Body (2 Clamp Halves) 1 Single Weld Plate SP...W55

Before welding, always make sure that the designated position of the weld plate is suitable for the expected loads.

### **Order Code**

#### 110a-ACT-SIG-AF-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



#### Installation with Channel Rail Adaptors

Required components:

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

- 2 Hexagon Head Bolts AS...W55
- 1 Cover Plate DP...W55
- 1 Clamp Body (2 Clamp Halves) 2 Channel Rail Adaptors CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.).



#### Installation in Field Trays / Cable Ladders

Required components:

2 Self-Locking Nuts MUS-HKS ... W55 1 Cover Plate DP ... W55

- 1 Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

#### CRA-110a-ACT-DP-AS-M-W55 HKS-110a-ACT-DP-MUS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



#### **Multi-Level Installation** in Field Trays / Cable Ladders

Required components (for a maximum of two levels in total):

- 2 Self-Locking Nuts MUS-HKS ... W55 1 Cover Plate DP ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Safety Locking Plate SIG...ACT-W55
- 2 Stacking Bolts AF-HKSK...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKSK ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

### **Order Codes**

Upper Level: HKSK-212.7-ACT-DP-MUS-M-W55 Lower Level: 212.7-ACT-SIG-AF-HKSK-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



#### **Multi-Level Installation** in Field Trays / Cable Ladders

Required components (for a maximum of two levels in total):

2 Self-Locking Nuts MUS-HKS ... W55 1 Cover Plate DP ... W55

- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Clamp Body (2 Clamp Halves)
- 2 Hammerhead Bolts HKSV ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

### **Order Codes**

#### Upper Level: 212.7-ACT (Clamp Body only) Lower Level: HKSV-212.7-ACT-DP-MUS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

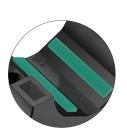


#### R STAUFF

### Twin Series according to DIN 3015, Part 3 **ACT Clamp Body**

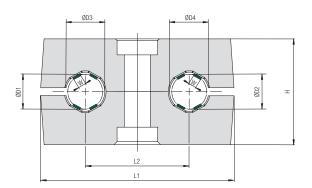


### **Ordering Codes** *2*12.7/12.7-*ACT **Clamp Body** One clamp body consists of two identical clamp halves, each with four integrated rubber strips. * 1st Part of STAUFF Group * Exact outside diameters Ø D1 / Ø D2 (mm) 12.7/12.7 * Material code ACT



Integrated Rubber Strips made of Anti-Corrosion Elastomer (ACE)

2



Group S	ize		Diameters	Ordering Code	Packaging Unit	Dime	nsions	( ^{mm} /in)			
STAUFF	DIN	ØD1/ØD (mm)	2 (in)	(2 Clamp Halves)	(in pieces / bag)	ØD3/ ØD4	W	L1	L2	Н	Width
		6		106/06-ACT	25	9 .35	1,4 .06	_			
		6,4	1/4	106.4/06.4-ACT	25	9,4 .37	1,5 .06				
1D	1	9,5	3/8	109.5/09.5-ACT	25	12,5 .49	2,2 .09	36 1.42	20 .79	26,6 1.05	30 1.18
		10		110/10-ACT	25	13 .51	2,3 .09	-			
		12		112/12-ACT	25	15 .59	2,8 .11	-			
0.0	0	12,7	1/2	212.7/12.7-ACT	25	15,7 .62	3,5 .14	53	29	26,6	30
2D	2	14		214/14-ACT	25	17 .67	3,5 .14	2.09	1.14	1.05	1.18
		18		318/18-ACT	25	21 .83	3,5 .14	-			
		19	3/4	319/19-ACT	25	22 .87	3,5 .14	-			
3D	3	20		320/20-ACT	25	23 .91	3,5 .14	67 2.64	36 1.42	36,6 1.44	30 1.18
		21,3		321.3/21.3-ACT	25	24,3 .96	3,5 .14				
		25,4	1	325.4/25.4-ACT	25	28,4 1.12	3,5 .14	-			

Additional outside diameters and combinations of different outside diameters are available upon request. Please contact STAUFF for further information.





#### **ACT Mounting Hardware** Installation on Single Weld Plates

#### **Required components:**

- I ACT Hexagon Head Bolt AS...W55
- I ACT Cover Plate GD...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Single Weld Plate SP...W55

Before welding, always make sure that the designated position of the ACT Weld Plate is suitable for the expected loads.

#### **Material Code ACT Mounting Hardware** W55 Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### **ACT Hexagon Head Bolt** Type AS ... W55 (according to DIN 931 / 933)





Dimensions applicable only when used with Cover Plate GD and Weld Plate SP

Group STAUFF	DIN	Dimensions ( ^{mm} / _{in} ) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1D	1	M6 x 35 M6 x 1.38	AS-M6x35-W55	25
2D	2	M8 x 35 M8 x 1.38	AS-M8x35-W55	25
3D	3	M8 x 45 M8 x 1.77	AS-M8x45-W55	25



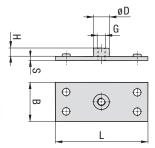


Group		Dimen	sions ("	^{im} /in)		Ordering Code	Packaging Unit		
STAUFF	DIN	L	В	Н	S	ØD		(in pieces / bag)	
10	4	34	30	7	3	7	GD-1D-W55	25	
1D 1		1.34	1.18	.28	.12	.28	GD-1D-W55	20	
2D	2	52	30	7	3	9	GD-2D-W55	05	
20	2	2.05	1.18	.28	.12	.35	GD-2D-W00	25	
3D	3	65	30	7	3	9	GD-3D-W55	25	
30	3	2.56	1.18	.28	.12	.35	GD-3D-W55	20	

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### **ACT Single Weld Plate** Type SP ... W55





Group		Dime	nsions	; ( ^{mm} /in)				Ordering Code	Packaging Unit	
STAUFF	DIN	G	L	В	S	Н	ØD		(in pieces / bag)	
1D	4	M6	37	30	3	6,5	12	SP-1D-M-W55	25	
ID	1	IVIO	1.46	1.18	.12	.26	.47	5P-1D-INI-W00	25	
2D	2	M8	55	30	5	6	14	SP-2D-M-W55	25	
20	2	IVIO	2.17	1.18	.20	.24	.55	5P-2D-IVI-W00	20	
3D	3	M8	70	30	5	6	14	SP-3D-M-W55	25	
30	3	OIVIO	2.76	1.18	.20	.24	.55	35-30-101-0033	20	

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### ACT Mounting Hardware Multi-Level Installation (with Weld Plate)

#### Required components for each level:

- I ACT Stacking Bolt AF...W55
- 1 ACT Safety Locking Plate SIV...ACT
- 1 ACT Clamp Body (2 Clamp Halves)

The upper layer is secured by a cover plate and hexagon head bolts. The lower layer has to be mounted to a weld plate (with a recommended maximum of two levels in total).

### ACT Mounting Hardware Material Properties and Handling Instructions

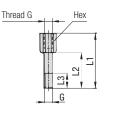
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### ACT Stacking Bolt Type AF ... W55

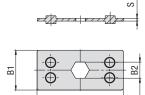




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Group		Dimen	isions (	^{mm} /in)			Order Code	Packaging Unit
STAUFF	DIN	G	L1	L2	L3 min.	Hex		(in pieces / bag)
1D	4	M6	34	20	12	11	AF-1/1A/1D-M-W55	25
ID	I	WIO	1.33	.78	.47	.43	AF-1/1A/1D-W-W55	25
2D	2	M8	33	20	11	12	AF-2D-M-W55	25
20	2	INIO	1.30	.78	.43	.47	AF-2D-IVI-W35	20
3D	3	M8	44	29	15	12	AF-3D-M-W55	25
30	3	WIO	1.73	1.14	.59	.47	AF-3D-IVI-W33	25

### ACT Safety Locking Plate Type SIV ... ACT



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Made of flame-retardant PP-V0 plastic material; tested and V0 classified according to UL 94

Group		Dimens	sions ( ^{mm} ,	/in)		Order Code	Packaging Unit	
STAUFF	DIN	L	B1	B2	S		(in pieces / bag)	
1D	4	34	30	11,2	2	SIV-1D-PP-V0-ACT	25	
ID	1	1.39	1.18	.44	.08	SIV-ID-PP-VU-AGI	20	
2D	2	52	30	12,1	2	SIV-2D-PP-VO-ACT	25	
20	2	2.05	1.18	.48	.08	31V-2D-FF-VU-AG1	20	
3D	3	65	30	12,1	2	SIV-3D-PP-VO-ACT	25	
30	3	2.56	1.18	.48	.08	318-30-FP-VU-AG1	20	

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www.stauff.com/1/en/#84





#### **ACT Mounting Hardware** Installation with Channel Rail Adaptors

#### **Required components:**

- I ACT Hexagon Head Bolt AS...W55
- I ACT Cover Plate GD...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Channel Rail Adaptor CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.).

#### Material Code 55

#### **ACT Mounting Hardware** Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### **ACT Hexagon Head Bolt** Type AS ... W55 (according to DIN 931 / 933)



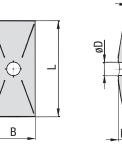


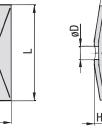
Dimensions applicable only when used with Cover Plate GD and Weld Plate SP

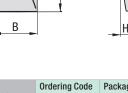
Group STAUFF	DIN	Dimensions ( ^{mm} / _{in} ) Thread G x L	Ordering Code	Packaging Unit (in pieces / bag)
1D	1	M6 x 35 M6 x 1.38	AS-M6x35-W55	25
2D	2	M8 x 35 M8 x 1.38	AS-M8x35-W55	25
3D	3	M8 x 45 M8 x 1.77	AS-M8x45-W55	25



**ACT Cover Plate** 



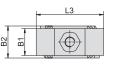


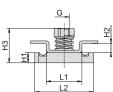


Group		Dimen	sions ("	^{im} /in)			Ordering Code	Packaging Unit	
STAUFF	DIN	L	В	H	S	ØD		(in pieces / bag)	
1D	4	34	30	7	3	7	GD-1D-W55	25	
U	1	1.34	1.18	.28	.12	.28	GD-1D-W55	20	
2D	2	52	30	7	3	9	GD-2D-W55	25	
20	2	2.05	1.18	.28	.12	.35	GD-2D-W00	25	
20	2	65	30	7	3	9		05	
30	3D 3	2.56	1.18	.28	.12	.35	GD-3D-W55	25	

### **Channel Rail Adaptor Type CRA ... W55**



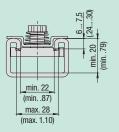


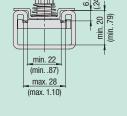


#### **Suitability Chart for ACT Channel Rail Adaptors** in the Twin Series

The STAUFF Channel Rail Adaptor, type CRA, is suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.). The drawing describes the basic dimensional requirements for channel rails to be used with STAUFF Channel Rail Adaptors, type CRA.

In case of doubt, please do not hesitate to contact STAUFF prior to field application.





INOX STAINLESS STEEL		-										
Group		Dimensions	( ^{mm} / _{in} )								Order Code	Packaging Unit
STAUFF	DIN	G	L1	L2	L3	B1	B2	H1	H2	H3		(in pieces / bag)
1D	4	M6	21	35	40	16	19	6	5,5	20,5	CRA-1-8/1D-M-W55	25
IU	I	IVIO	.83	1.38	1.57	.63	.75	.24	.22	.81	GRA-1-0/10-INI-W35	20
2D	2	M8	21	35	38	53	19	9	5,5	23,5	CRA-2-3D-M-W55	25
3D	3	IVIO	.83	1.38	1.50	2.09	.75	.35	.22	.93	UNA-2-3D-IM-M33	20

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#### **ACT Mounting Hardware** Installation in Field Trays / Cable Ladders

#### **Required components:**

- 1 ACT Self-Locking Nut MUS-HKS ... W55
- I ACT Cover Plate GD ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Hammerhead Bolt HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

#### Material Code **ACT Mounting Hardware** h Material Properties and Handling Instructions

ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

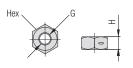
ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### **All-Metal Self-Locking ACT Nut** Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)



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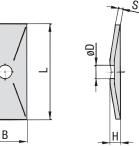


For use with ACT Hammerhead Bolts HKS ... W55

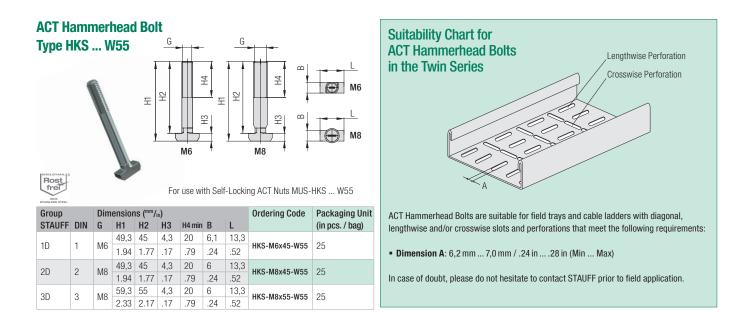
Group STAUFF	•		Hex	Ordering Code	Packaging Unit (in pieces / bag)	
1D	4	M6	5	10		25
ID	1	IVIO	.20	.39	MUS-HKS-M6-W55	20
2D	2	M8	6,5	13	MUS-HKS-M8-W55	25
3D	3	MO	.26	.51	M02-UV2-M0-M22	20



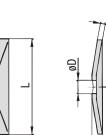
**ACT Cover Plate** 



STAINLESS STEEL									
Group		Dimen	sions ("	^m /in)		Ordering Code	Packaging Unit		
STAUFF	DIN	L	B H S ØD					(in pieces / bag)	
1D	4	34	30	7	3	7	GD-1D-W55	25	
ID	1	1.34	1.18	.28	.12	.28	GD-1D-W55	20	
2D	2	52	30	7	3	9	GD-2D-W55	05	
20	2	2.05	1.18	.28	.12	.35	GD-2D-W55	25	
3D	3	65	30	7	3	9	GD-3D-W55	05	
งม	3	2.56	1.18	.28	.12	.35	GD-3D-M33	25	



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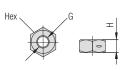
#### **ACT Mounting Hardware Multi-Level Installation** (with Stacking & Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- I ACT Self-Locking Nut MUS-HKS ... W55
- I ACT Cover Plate GD ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- I ACT Stacking Bolt AF-HKSK...W55
- I ACT Safety Locking Plate SIV...ACT
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 ACT Hammerhead Bolt HKSK ... W55

### **All-Metal Self-Locking ACT Nut** Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)







For use with ACT Stacking Bolts AF-HKS ... W55

Group STAUFF	DIN	Dimensior Thread G	ns ( ^{mm} / _{in} ) H	Hex	Ordering Code	Packaging Unit (in pieces / bag)	
10	-	M6	5	10		05	
1D	1	IVIO	.20	.39 MUS-HKS-M6-W55		25	
2D	2	M8	6,5	13	MUS-HKS-M8-W55	25	
3D	3	MO	.26	.51	MO2-UV2-M02-M22	20	

### Material Code W55

### **ACT Mounting Hardware** Material Properties and Handling Instructions

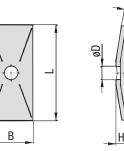
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

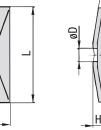
ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

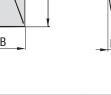
Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

### **ACT Cover Plate** Type GD ... W55









Group		Dimen	sions ("	^m /in)		Ordering Code	Packaging Unit	
STAUFF	DIN	L	В	Н	S	ØD		(in pieces / bag)
1D	4	34	30	7	3	7	GD-1D-W55	25
ID	1	1.34	1.18	.28	.12	.28	GD-1D-W55	20
2D	2	52	30	7	3	9	GD-2D-W55	25
20	2	2.05	1.18	.28	.12	.35	GD-2D-W00	20
3D	3	65	30	7	3	9	GD-3D-W55	25
30	3	2.56	1.18	.28	.12	.35	GD-3D-M33	20

### **ACT Stacking Bolt** Type AF-HKSK ... W55



Dimensions (

L1

49

1.93

50

61

1.97

2.40 1.81 .59

G

M6

M8

M8

^{1m}/in)

L2

35

37

46

1.38

1.47 .43

Rost

Group

1D

2D

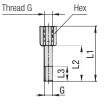
3D

STAUFF DIN

1

2

3



For use with Self-Locking ACT Nuts MUS-HKS ... W55

**Order Code** 

AF-HKSK-1D-M-W55 25

AF-HKSK-2D-M-W55 25

AF-HKSK-3D-M-W55 25

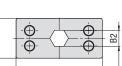
Packaging Unit

(in pieces / bag)

### **ACT Safety Locking Plate** Type SIV ... ACT

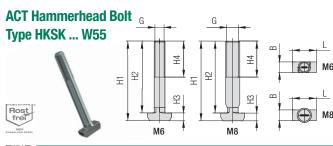






Made of flame-retardant PP-VO plastic material; tested and VO classified according to UL 94

Group		Dimens	ions ( ^{mm} )	/in)		Order Code	Packaging Unit
STAUFF	DIN	L	B1	B2	S		(in pieces / bag)
1D	4	34	30	11,2	2	SIV-1D-PP-V0-ACT	25
ID	I	1.39	1.18	.44	.08	SIV-ID-PP-VU-AGI	20
2D	2	52	30	12,1	2	SIV-2D-PP-VO-ACT	25
20	2	2.05	1.18	.48	.08	31V-2D-FF-VU-AG1	20
3D	3	65	30	12,1	2	SIV-3D-PP-VO-ACT	25
30	3	2.56	1.18	.48	.08	SIV-3D-PP-VU-AGT	20



L3 min. Hex

11

.43

12

.47

12

.47

12

.47

11

15

Group		Dim	ensior		Ordering Code	Packaging Unit					
STAUFF	DIN	G	H1	H2	H3	H4 min	В	L		(in pcs. / bag)	
10	4	MG	29,3	25	4,3	20	6,1	13,3	HKSK-M6x25-W55	05	
1D	I	M6	1.15	.98	.17	.79	.24	.52	HK5K-INI0X20-W00	20	
2D	2	MO	32,3	28	4,3	20	6	13,3	HKSK-M8x28-W55	05	
20	2	M8	1.27	1.10	.17	.79	.24	.52	HK5K-INI0X20-W00	20	
3D	3	MO	42,3	38	4,3	20	6	13,3	HKSK-M8x38-W55	05	
งม	3	M8	1.67	1.50	.17	.79	.24	.52	UV9V-INIQX38-M22	20	

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#### **ACT Mounting Hardware** Multi-Level Installation in Field Trays / Cable Ladders (with Hammerhead Bolts)

Required components (for a recommended maximum of two levels in total):

- I ACT Self-Locking Nut MUS-HKS ... W55
- I ACT Cover Plate GD ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- I ACT Safety Locking Plate SIV-ACT
- 1 ACT Clamp Body (2 Clamp Halves) I ACT Hammerhead Bolt HKSV ... W55

#### **ACT Mounting Hardware N55** Material Properties and Handling Instructions

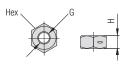
ACT Mounting Hardware is made of Stainless Steel V4A (Material Code: W55) with enhanced corrosion resistance by practically excluding metallic and non-metallic impurities during production, processing and handling.

ACT Mounting Hardware is always delivered in hermetically-sealed quality storage bags with 25 pieces each to avoid contamination during transport.

Always make sure that ACT Mounting Hardware is stored separately from carbon steel and any other metals, and that appropriate tools are used to assemble the clamps.

**All-Metal Self-Locking ACT Nut** Type MUS-HKS ... W55 (similar to DIN 980 / Biloc)





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For use with ACT Hammerhead Bolts HKS ... W55

M8

For use with Self-Locking ACT Nuts MUS-HKS ... W55

Ordering Code

HKSV-M6x72-W55 25

HKSV-M8x73-W55 25

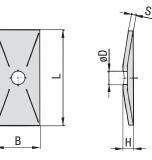
HKSV-M8x93-W55 25

Group		Dimensior	IS ( ^{mm} /in)		Ordering Code	Packaging Unit	
STAUFF	DIN	Thread G	Н	Hex		(in pieces / bag)	
1D	4	M6	5	10	MUS-HKS-M6-W55	25	
ID			.20	.39	1003-003-100-0033	20	
2D	2		6,5	13			
		M8	.26	.51	MUS-HKS-M8-W55	25	
3D	3		.20	.01			

# **ACT Cover Plate** Type GD ... W55

Material Code





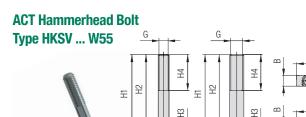
M6

M8

Packaging Unit

(in pcs. / bag)

Group		Dimen	sions ("	^{im} /in)			Ordering Code	Packaging Unit
STAUFF	DIN	L	В	H	S	ØD		(in pieces / bag)
1D	4	34	30	7	3	7	GD-1D-W55	25
ID	1	1.34	1.18	.28	28 .12 .28 GD-ID-W55		20	
2D	2	52	30	7	3	9	GD-2D-W55	25
20	2	2.05	1.18	.28	.12	.35	GD-2D-W00	20
20	0	65	30	7	3	9	GD-3D-W55	05
3D	3	2.56	1.18	.28	.12	.35	GD-3D-W55	25



M6

H4 min B

.24

.24 .52

.79 .24 .52

20 6 13,3

.79

20 6 L

13,3

.52

13,3

Dimensions (mm/in)

76,3 72

H1 H2 H3

3.00 2.83 .17

77,3 73 4,3

3.04 2.87 .17

97,3 93 4,3

3.83 3.66 .17 .79

4,3 20 6,1

G

M6

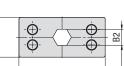
M8

M8

### **ACT Safety Locking Plate** Type SIV ... ACT







Made of flame-retardant PP-VO plastic material; tested and VO classified according to UL 94

Group		Dimens	ions ( ^{mm} /		Order Code	Packaging Unit	
STAUFF	DIN	L	B1	B2	S		(in pieces / bag)
1D	4	34	30	11,2	2	SIV-1D-PP-V0-ACT	25
ID	1	1.39	1.18	.44	.08	SIV-ID-PP-VU-AGI	20
2D	2	52	30	12,1	2	SIV-2D-PP-V0-ACT	25
20	2	2.05	1.18	.48	.08	51V-2D-PP-VU-AG1	20
3D	3	65	30	12,1	2	SIV-3D-PP-VO-ACT	25
30	3	2.56	1.18	.48	.08	31V-3D-FP-VU-AG1	20



Rost

Group

1D

2D

3D

STAUFF DIN

1

2

3



## STAUFF ACT Clamps: Anti-Corrosion Technology

#### Multi-Level Installation (with Weld Plate)

Required components (for each level) for a maximum of two levels in total:

1 Stacking Bolt AF...W55

- 1 Safety Locking Plate SIG...W55
- 1 ACT Clamp Body (2 Clamp Halves)

The upper layer has to be secured by a cover plate and hexagon head bolts. The lower level has to be mounted to a weld plate.

### Order Code

#### 110/10-ACT-SIV-ACT-AF-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



### Order Code

#### SP-110/10-ACT-GD-AS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

#### Installation with Channel Rail Adaptors

Required components:

1 Hexagon Head Bolt AS...W55

Installation on Weld Plate

1 Hexagon Head Bolt AS...W55 1 Cover Plate GD...W55

1 Single Weld Plate SP...W55

1 ACT Clamp Body (2 Clamp Halves)

Before welding, always make sure that

is suitable for the expected loads.

the designated position of the weld plate

Required components:

- 1 Cover Plate GD...W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Channel Rail Adaptor CRA...W55

Suitable for various brands and types of channel rails (including Halfen, Hilti, Unistrut® etc.).



HKS-110/10-ACT-GD-MUS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.

**Order Code** 

#### Installation in Field Trays / Cable Ladders

Required components:

- 1 Self-Locking Nut MUS-HKS ... W55
- 1 Cover Plate GD ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Hammerhead Bolt HKS ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

## Order Code

### CRA-110/10-ACT-GD-AS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



#### Multi-Level Installation in Field Trays / Cable Ladders

<u>Required components</u> (for a maximum of two levels in total):

- 1 Self-Locking Nut MUS-HKS ... W55
- 1 Cover Plate GD ... W55
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Stacking Bolt AF-HKSK...W55
- 1 Safety Locking Plate SIV...ACT
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Hammerhead Bolt HKSK ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

### **Order Codes**

Upper Level: HKSK-212.7/12.7-ACT-GD-MUS-M-W55 Lower Level: 212.7/12.7-ACT-SIV-ACT-AF-HKSK-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.



#### Multi-Level Installation in Field Trays / Cable Ladders

<u>Required components</u> (for a maximum of two levels in total):

1 Self-Locking Nut MUS-HKS ... W55

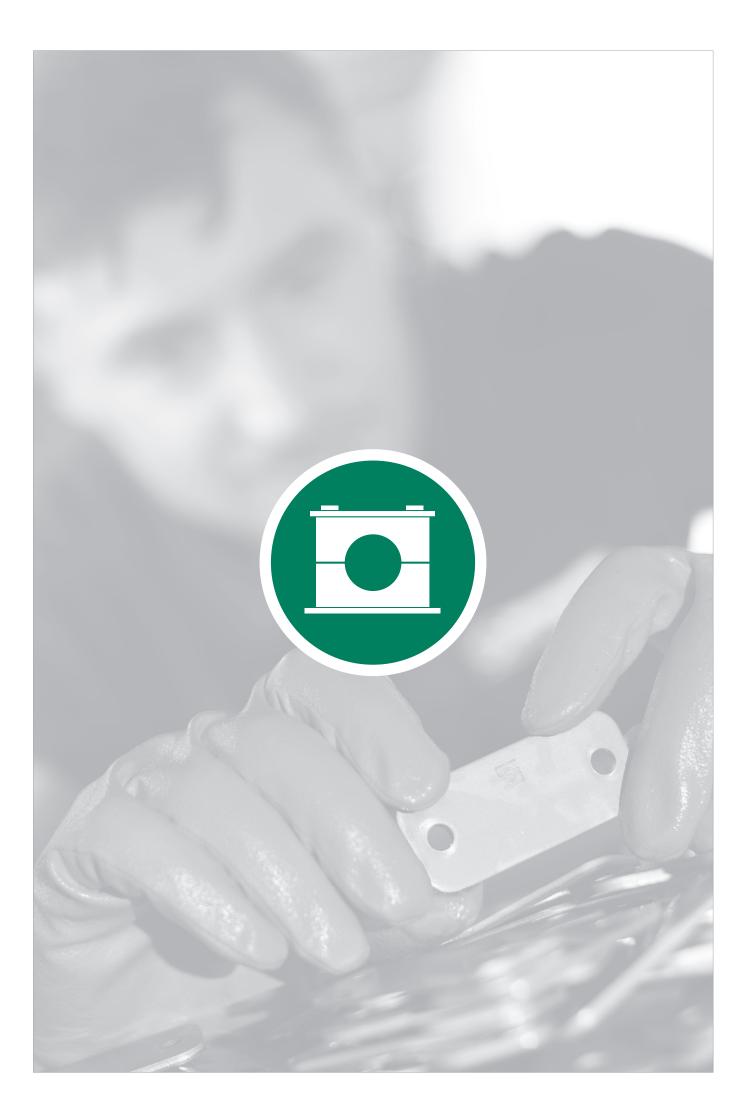
- 1 Cover Plate GD ... W55 1 ACT Clamp Body (2 Clamp Halves)
- 1 Safety Locking Plate SIV-ACT
- 1 ACT Clamp Body (2 Clamp Halves)
- 1 Hammerhead Bolt HKSV ... W55

Suitable for commonly used field trays and cable ladders with diagonal, lengthwise and/or crosswise slots and perforations.

## Order Codes Upper Level: 212.7/12.7-ACT-SIV-ACT

### Lower Level: HKSV-212.7/12.7-ACT-GD-MUS-M-W55

W55 is the recommended option for metal hardware to be used with STAUFF ACT Clamps.





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	Weld Stud with Female Thread SWG-SF	92
9	Distance Plate for DIN 3015 Clamps SWG-DIP	93
	Cable Tie Holder SWG-CTH-11-M6	93
	Cable Tie / Tension Belt Holder SWG-CTH-30-M6-1	93
6	Cable Tie / Tension Belt Holder SWG-CTH-30-M6-2	93
	Starterkit SWG-WI06-Starterkit	94
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### **STAUFF SWG Stud Welding System**

In many areas, stud welding is considered to be the most economic fastening method for components and is sometimes even the only technically feasible solution. Because the stud is joined with the substructure over the entire surface of the stud, a high strength of the ioint can be achieved.

STAUFF is now using this proven principle for the installation of pipe, tube, hose and cable clamps in the Standard Series (according to DIN 3015, part 1) as well as in the Twin Series (according to DIN 3015, part 3) with M6 mounting thread, where female threaded weld studs replace the regular weld plates; distance plates made from plastic provide the necessary spacing between the clamp bodies and the substructure.

If required, the system can also be adopted for alternative fastening methods, e.g. for clamping belts, cable ties or conduit hoses.

In addition to the individual components - weld studs, distance plates, clamp bodies and metal hardware required - STAUFF also provides the correspondingly designed assembly tools such as the weld inverter and the weld gun with distance tube, stud retainer and distance adaptor for DIN 3015 clamps. The lightweight and compact weld inverter works without high-voltage current.

Thanks to increased productivity and flexibility for the installation of clamps, the system offers considerable savings potentials for users with significant processing volumes, especially when working in horizontal or overhead position. The amount of rework on welding locations can be significantly decreased, and material distortion is reduced to a minimum through low thermal stress

The joint of the weld stud with the substructure impresses in particular with a high degree of strength and safety, which is at least at the same level as for regular weld plates.

- Developed and optimised to the functions of original STAUFF Clamps in the Standard Series (DIN 3015, Part 1)
- Versatile combination and adaptation options available (e.g. fastening elements for conduit hoses, clamping belts and cable ties)
- All installation options are fully covered by only one weld stud
- Significant time and cost savings by a quicker welding process and reduced rework on welding locations
- Material distortion reduced to a minimum through low thermal stress (particularly significant when handling thin metal sheets)
- High degree of safety and protection against corrosion due to a welded joint over the whole surface
- Lightweight and compact designed welding inverter
- By default no shielding gas or ceramic ferrule required
- Works without high-voltage current

**Ordering Codes** 

* Weld Stud with Female Thread

Weld Stud

* Thread code

* Material code

### Weld Stud with Female Thread **Type SWG-SF**



Metric ISO thread

Steel 4.8 with galvanised

W124

copper coating C1E

(DIN EN ISO 4042)

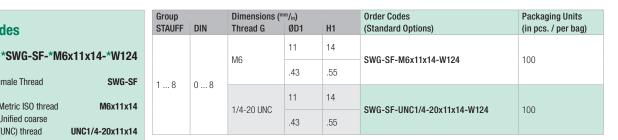
Unified coarse

(UNC) thread



Assembly using weld plates

100%



Alternative materials are available upon request. Please contact STAUFF for further information.

Maximum torque rating: 6 N·m / 4.43 ft·lb. Specific series can further limit the torque rating. In case of doubt, please contact STAUFF in advance.



### **Reduction of the** assembly time per clamp*

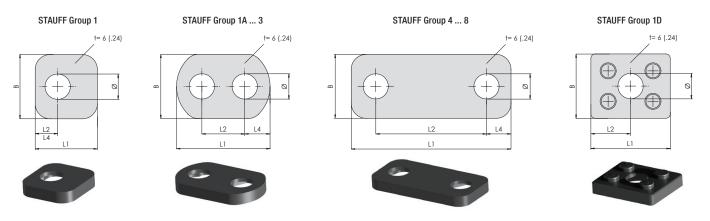


*For a typical assembly procedure in production environments.

F



### **Distance Plate for DIN 3015 Clamps Type SWG-DIP**



Group		Pipe/Tube-Ø (mm/in)	Dimen	sions (m	ⁿ /in)			Order Codes	Packaging Units	
STAUFF	DIN	Clamp Body	L1	L2*	L4	В	Ø	(Standard Options)	(in pcs. / per bag)	Ordering Cod
1	0	6 12	29	10,5	10,5	30	11,8	SWG-DIP-1-PP-BK	25	j
1	0	.2448	1.14	.41	.41	1.18	.46	SWG-DIF-I-FF-DK	20	Distance Plate
1A	4	6 12	43,5	20	11,8	30	11,8	SWG-DIP-1A-PP-BK	25	
IA		.2448	1.71	.79	.46	1.18	.46	SWU-DIF-IA-FF-DK	20	* Distance Plate
2	2	12,7 18	48,5	26	11,3	30	11,8	SWG-DIP-2-PP-BK	25	
2	2	.5071	1.90	1.02	.44	1.18	.46	SWU-DIF-2-FF-DK	20	* STAUFF Group
3	3	19 25,4	56,5	33	11,8	30	11,8	SWG-DIP-3-PP-BK	25	
3	3	.75 1.00	2.22	1.30	.46	1.18	.46	SWG-DIP-3-PP-BK	20	* Material code P
4	4	26,9 32	62	40	11	30	11,8	SWG-DIP-4-PP-BK	25	
4	4	1.06 1.26	2.44	1.57	.43	1.18	.46	SWU-DIF-4-FF-DK	20	
5	5	32 42	75	52	11,5	30	11,8	SWG-DIP-5-PP-BK	25	
5	5	1.26 1.65	2.95	2.05	.45	1.18	.46	SWU-DIF-J-FF-DK	20	
6	6	44,5 54	88	66	11	30	11,8	SWG-DIP-6-PP-BK	25	
0	0	1.75 2.12	3.46	2.60	.43	1.18	.46	SWU-DIF-0-FF-DK	20	
7	7	57,2 76,1	121	94	13,5	30	11,8	SWG-DIP-7-PP-BK	10	
1	1	2.25 3.00	4.76	3.70	.53	1.18	.46	SWU-DIF-/-FF-DK	10	
8	8	88,9 102	147	120	13,5	30	11,8	SWG-DIP-8-PP-BK	10	
U	U	3.50 4.00	5.78	4.72	.53	1.18	.46	SWU-DIF-O-FF-DK	10	
1D	4	6 12	37	18,5	-	30	11,8	SWG-DIP-1D-PP-BK	25	
ID	1	.2448	1.45	.73	-	1.18	.46	SWU-DIF-ID-PP-DK	20	

Alternative materials are available upon request. Please contact STAUFF for further information.

* ±0,1(.003)

29 (1.14)

16,4 (.65)

Ø6,6 (.26

Ø,

224 (.94)

.59) 6,5 (.26)

X3

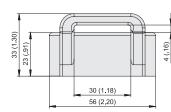
50 (1.97)

30 (1.18)

Material: Polyamide (reinforced)

Suitable for hexagon socket button cap screws M6x12 (ISO 7380-1)

Standard packaging unit: 25 pcs.



Material: Polyamide (reinforced)

Suitable for socket cap screws M6x12 (ISO 4762) or hexagon socket button cap screws M6x12 (ISO 7380-1)

Standard packaging unit: 25 pcs.

Dimensional drawings: All dimensions in mm (in).



Distance Plat	e *SWG-DIP*2	*PP-BK
* Distance Plate		SWG-DIP
* STAUFF Group		2
* Material code	Polypropylene (Colour: Black)	PP-BK



**Cable Tie Holder** 

**Cable Tie / Tension Belt Holder** Type SWG-CTH-30-M6-1











#### Starterkit including:

- 1 Weld Inverter SWG-WI06
- 1 Weld Gun SWG-WG
- 1 Ground Cable SWG-GC
- 1 Distance Tube DIT-SR6-SWG-WG30 (for STAUFF Groups 2 to 8)
- 5 Stud Retainer SWG-SR6
- 1 Toolkit (Box Spanner/Hex Wrench)
- Operating Manual (English / German)

#### **Required Accessories:**

Distance Adaptor SWG-AGS-... for DIN 3015 Clamps

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- Weld Stud SWG-SF
- Distance Tube DIT-SR6-SWG-WG25
- (for STAUFF Group 1A, if required)

F

Type SWG-WI06

Weld Inverter

#### **Characteristics**

- Works without high-voltage current
- No heavy extension cords required
- Extremely powerful and robust
- Compact in design
- Lightweight with only 18 kg / 40 lbs
- Welding current: 100 ... 650 A (stepless control)
- Welding time: 5 ... 200 ms (stepless control)
- Connection Cable: 3 m / 9.84 ft

#### **Required Accessories**

Weld Gun SWG-WG and Accessories
 Ground Cable SWG-GC

### **Technical Data**

- Primary Power
- = 100 V to 240 V, 1 phase, 50/60 Hz, 16 AT
- Primary Plug
- 16 A 2-pin grounded safety plug (plug type F CEE 7/4)
- IP Code
- IP 44 (also permits operation outdoors)
- Ambient Temperature Limits
- ±0 °C ... +40 °C / +32 °F ... +104 °F Dimensions (L x W x H)
- 474 x 337 x 351 mm / 18.66 x 13.27 x 13.82 in

### Weld Gun - Arc Ignition Type SWG-WG



#### Characteristics

- Compact in design
- Lightweight with only 0,8 kg / 1.8 lbs (without cable)
- Ergonomic handle
- Comfortable setup
  Connection Cable: 5 m / 16.40 ft
- **Required Accessories**
- Distance Adaptor SWG-AGS-... for DIN 3015 Clamps
- Distance Tube DIT-SR6-SWG-WG30 (for STAUFF Groups 2 to 8)
- Distance Tube DIT-SR6-SWG-WG25 (for STAUFF Group 1A)
- Stud Retainer SWG-SR6

#### **Technical Data**

#### Lift

- Adjustment range 3 mm / .11 in, lockable
- Workplace noise level • Up to 90 dB (A) may occur during welding
- Dimensions (L x W x H)
- 200 x 65 x 140 mm / 7.87 x 2.56 x 5.51 in (without cable, without distance tube)

### **Distance Adaptor Type SWG-AGS**

**Distance Tube Type DIT-SR6-SWG** 

www.stau	ff com/1	/en/#95	

SWG-GC

Catalogue 1 - Edition 02/2017

**Characteristics** 

### Cable length: 5 m / 16.40 ft

Equipped with 2 vice grips 10"

Stud Ke
Type SW0





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95

**Ground Cable Type SWG-GC** 

STAUFF	DIN	for use with	Ordering Codes
1	0	Distance Tube Type A	NO DISTANCE ADAPTOR REQUIRED
1A	1	Distance Tube Type A	SWG-AGS-1A
2	2	Distance Tube Type B	SWG-AGS-2
3	3	Distance Tube Type B	SWG-AGS-3
4	4	Distance Tube Type B	SWG-AGS-4
5	5	Distance Tube Type B	SWG-AGS-5
6	6	Distance Tube Type B	SWG-AGS-6
7	7	Distance Tube Type B	SWG-AGS-7
8	8	Distance Tube Type B	SWG-AGS-8
1D	1D	Distance Tube Type A	NO DISTANCE ADAPTOR REQUIRED

**Ordering Codes** 

DIT-SR6-SWG-WG25

DIT-SR6-SWG-WG30



Group

Туре

А

В

**Order Code** 

1) Туре Stud Retainer

**Order Code** 

1) Туре Ground Cable

W

Standard packaging unit: 5 pcs.

for use with

Distance Adaptor SWG-AGS-1A

Distance Adaptor SWG-AGS-2...8

SWG-SR6

(1)

SWG-SR6

SWG-GC







	Introduction	98
ee	STAUFF Bond Plate for DIN 3015 Clamps	99
	Adhesive Cartridge CB420-50(E)	100
a la	Manual Adhesive Dispenser SBD	101
	Dispenser Slide SBDS-81	101
	Mixing Tip	101

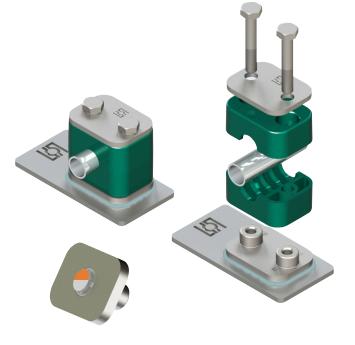


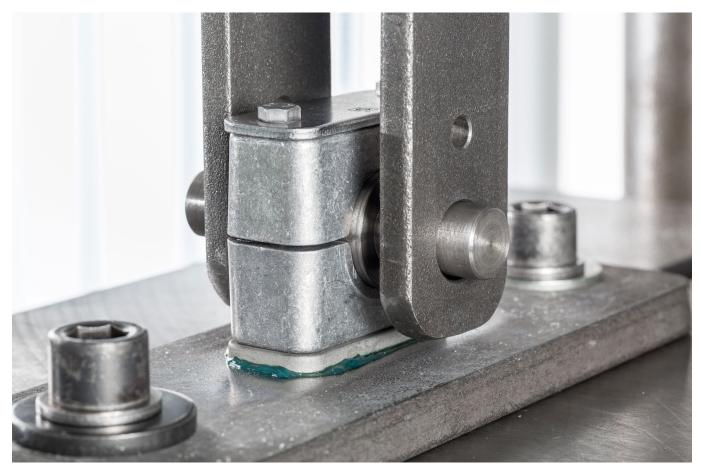
### STAUFF Bond Adhesive Bonded Fastening

The innovative STAUFF Bond system allows for pipes, tubes, hoses, cables and other components with outside diameters up to 102 mm / 4.00 in to be adhesively bonded to almost any surface material, such as prepared or unprepared metals, thermoplastics and composites.

It enables assembly and service technicians such as tube fitters to replace expensive and sometimes complicated mechanical fastening methods for STAUFF Clamps such as welding, brazing, bolting and riveting - a crucial benefit especially in safety-critical situations where welding is usually not considered to be an option.

- Reduce cycle time and labor cost during installation
- Eliminate need for hot work, fire watch and gas freeing
- Expensive tools and welding equipment no longer necessary
- No external power supply or electrical power required for installation
- Can be used with a variety of surfaces,
- especially in safety-critical situations when welding is not an option
- Enhance structural design, strength and integrity
- Reduce number of holes drilled into the structure
- Prevent galvanic corrosion and potential leak paths
- Maximize design and work sequence flexibility
- Facilitate last minute changes and additions
- Simplify subsequent modification and repair



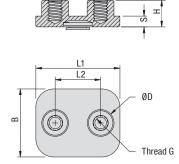


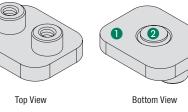
Tensile testing of the STAUFF Bond Plate (type SBP) with STAUFF Bond Adhesive (type CB420-50E) in the STAUFF Technology Centre. Please contact STAUFF for detailed test reports.

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### STAUFF Bond Plate for DIN 3015 Clamps Type SBP









Adhesive to be applied to this primed area of the bond plate
 Internal dynamic installation fixture providing constant positive pressure and holding the bond plate in position while the advesive cures¹

Group		Diameter (mm/in)	Dimensions (	^{nm} /in)						Order Codes	Packaging Unit	
STAUFF	DIN	Clamp Body	Thread G	L1	L2	В	S	Н	ØD	(Standard Options)	(in Pieces)	
1A	1	6 12	M6	36	20	30	5	11,3	11,8	SBP-1A-M-W5	05	
IA	1	.2448	1/4-20 UNC	1.42	.79	1.18	.20	.44	.46	SBP-1A-U-W5	25	
2	2	12,7 18	M6	42	26	30	5	11,3	11.8	SBP-2-M-W5	25	
2	2	.5071	1/4-20 UNC	1.65	1.02	1.18	.20	.44	.46	SBP-2-U-W5	20	
3	3	19 25,4	M6	50	33	30	5	11,3	11,8	SBP-3-M-W5	05	
3	3	.75 1.00	1/4-20 UNC	1.97	1.30	1.18	.20	.44	.46	SBP-3-U-W5	25	
4	4	26,9 32	M6	60	40	30	5	11,3	11.8	SBP-4-M-W5	25	
4	4	1.06 1.26	1/4-20 UNC	2.36	1.57	1.18	.20	.44	.46	SBP-4-U-W5	20	
5	5	32 42	M6	71	52	30	5	11,3	11,8	SBP-5-M-W5	25	
5	5	1.26 1.65	1/4-20 UNC	2.80	2.05	1.18	.20	.44	.46	SBP-5-U-W5	20	
6 ¹	6	44,5 54	M6	88	66	30	5	11,3	11.8	SBP-6-M-W5	25	
0	0	1.75 2.12	1/4-20 UNC	3.46	2.60	1.18	.20	.44	.46	SBP-6-U-W5	25	

Ordering Co	odes	
STAUFF Bond	Plate *SBP-*2-*M	-*W5
* STAUFF Bond Pla	ate	SBP
* STAUFF Group		2
* Thread code	Metric ISO thread Unified coarse (UNC) thread	M U
* Material code	Stainless Steel V4A 1.4408 (AISI 316)	W5

Please note: The bonding surface of the STAUFF Bond Plate is primed with a two-component chemically cured waterborne primer (MIL-PRF-85582) that forms a film that is resistant to chemicals, solvents, moisture and abrasion.

¹Please note: For STAUFF Group 6, STAUFF Bond Plates are equipped with each two internal installation fixtures.

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### Adhesive Cartridge Type CB420-50(E)



#### **Processing instructions**

#### Cure Time

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15 to 18 minutes to 75% of ultimate strength and 24 hours to 100% of ultimate strength at room temperature of +24 °C / +75 °F.

#### Shelf Life

Minimum 9 months when stored in a dry place and in the original package at temperatures from +13 °C to +24 °C / +55 °F to +75 °F

Shelf life can be maximized by refrigeration at temperatures from +7 °C to +13 °C / +45 °F to +55 °F.

Do not freeze adhesive!

#### **Characteristics**

The STAUFF Bond acrylic structural adhesive is a two-component thixotropic paste adhesive (mixing ratio of 10:1) packed in a suitable 50 ml / 1.69 oz dual cartridge.

It is capable of bonding a wide variety of prepared or unprepared metals, engineering thermoplastics and composites, and replacing commonly used mechanical fastening methods such as welding, brazing, bolting and riveting in various industries.

The STAUFF Bond adhesive cures quickly at room temperature and exhibits excellent environmental and chemical resistance.

#### Temperature

Operating temperature range from -55 °C to +121 °C / -67 °F to +240 °F.

Pay attention to the expiry dates printed on the cartridges.

Alternative types of adhesives are available on request. Please contact STAUFF for further information.

Find the safety data sheets at <u>www.stauff.com/en/bond/sds</u>

#### **Ordering Code**



#### **Required Accessories**

Adhesive Dispenser, Dispenser Slide, Mixing Tip

Recommended number of STAUFF Bond Plates SBP to be installed with a single Adhesive Cartridge Type CB420-50(E)								
STAUFF Group         1A         2         3         4         5         6         7         8								
No. of Bond Plates	25	25	20	20	15	15	5	5

#### **Installation Guideline**

#### **Surface Preparation**

Thorough surface preparation is an essential part of adhesive bonding and at least as important as the actual installation.

Lightly abrade glossy surfaces to improve the adhesive bond strength. Just prior to adhesive application, clean surfaces with solvent using clean and lintless rags or paper towels. Do not use shop towels, rags or paper wipes contaminated with oil, soap or reclaimed solvents.

Clean one small area at a time, then dry with a clean cloth before the solvent evaporates to prevent re-deposition of contaminants. To maintain a clean solvent supply, always pour the solvent onto the washing cloth.

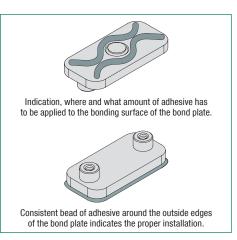
You may also want to clean the bottom of the bond plate prior to adhesive preparation. Use a clean cloth saturated with solvent to wipe the part with a single circular motion. Use caution not to disturb the internal fixture.

Safety note: Always wear gloves and protective glasses!

#### **Dispensing Directions**

- Place the cartridge into the retaining lip on the dispensing gun. Mark the position of the cap of the cartridge, remove it by turning counter-clockwise and keep it for later use. When reclosing the cartridge, the cap must be used in the exact same position as it was before to avoid unwanted mixing and curing.
- 2 Activate the dispensing gun slightly to extrude a small amount of adhesive onto scrap material to ensure adequate flow of both components. Attach the mixing tip to the adhesive cartridge and dispense a small line of adhesive onto scrap material to ensure adequate mixing.
- 3 Remove the protective foil from the internal dynamic installation fixture(s) of the bond plate.
- Apply suitable amount of adhesive to the bonding surface of the bond plate (see drawing on the left), position the part in the desired location on the surface and press lightly on the center of the bond plate to actuate the installation fixture(s), which will provide constant positive pressure and hold the bond plate in position while the advesive cures.

- A consistent bead of adhesive around the outside edges of the bond plate indicates proper installation and is a good visual quality assurance check.
- When not in use, remove and dispose the mixing tip and replace the cap to preserve remaining adhesive.



Selection, proper application and correct installation of the products are the user's responsibility!





## **STAUFF Bond: Adhesive Bonded Fastening**

### Manual Adhesive Dispenser Type SBD

# Ordering Code SBD 1 Type

Manual Adhesive Dispenser

SBDS-81

1

#### **Required Accessories**

Dispenser Slide, Mixing Tip

#### **Characteristics**

SBD

SBDS-81

The STAUFF Bond Manual Adhesive Dispenser has been designed for use with STAUFF Bond dual adhesive cartridges. It is paired with a specific slide for dispensing adhesives with the correct mixing ratio.



#### **Ordering Code**

1) Type



The STAUFF Dispenser Slide is used in combination with the Manual Adhesive Dispenser and provides the required mixing ratio for the dispensing adhesives.

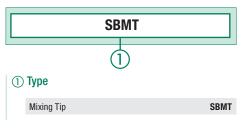


#### **Required Accessories**

Dispenser Slide

Adhesive Dispenser, Mixing Tip

#### **Ordering Code**



Standard packaging unit: 50 pcs.

#### **Required Accessories**

Adhesive Dispenser, Dispenser Slide

#### **Characteristics**

The STAUFF Mixing Tip is designed to twist and lock onto the end of the adhesive cartridge. It does not only provide proper interleaving of pre-portioned components but additionally pre-phasing to ensure optimum mix uniformity.

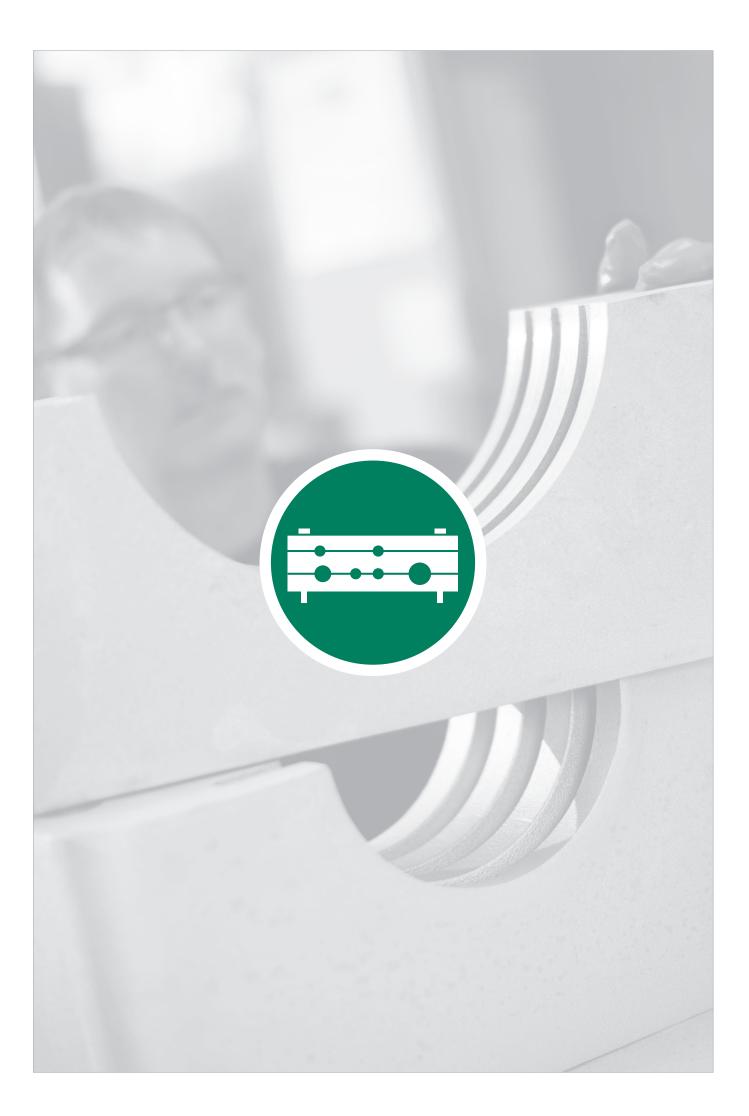
To prevent pre-mix of the adhesive, the tip integrates a barri separating the individual adhesive components until they rea the integral mixer. If open time of adhesive in the mixing tip exceeds the adhesive pot life, the adhesive will become cure in the tip, preventing further dispensing. Removal of the used tip and replacement with a fresh tip is as simple as twisting to remove the cured tip, wiping off the end of the cartridge, and twisting a new tip in place. Mixing Tip Type SBMT

Dispenser Slide Type SBDS-81



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#### **Machined Versions**

Custom-designed clamping systems for pipes, tubes, hoses, cables and other components according to customer's specifications or based on STAUFF developments, made of thermoplastics, metals and non-ferrous metals.



































### Injection Moulded Versions (Flexi Clamps)

Custom-designed clamping systems for pipes, tubes, hoses, cables and other components according to customer's specifications or based on STAUFF developments, made of Polypropylene, Polyamide and other thermoplastics.



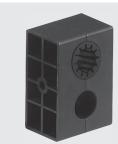




















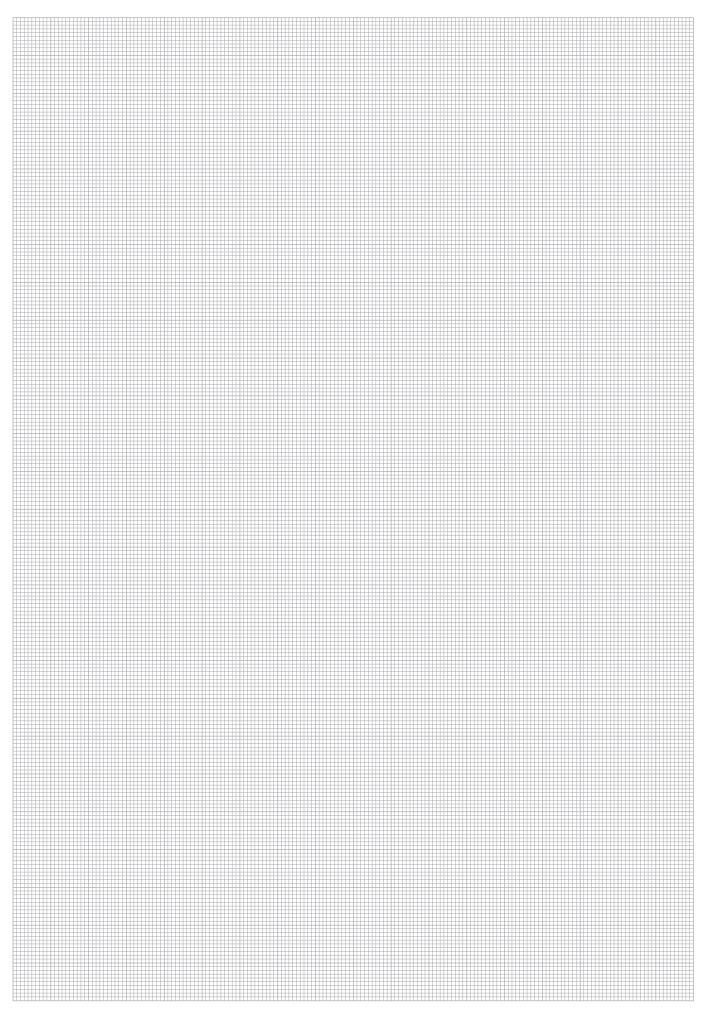


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Catalogue 1 - Edition 02/2017

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### Clamp Body - Single Design **Type LBBU**



Order	ring Co	des
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Clamp Body	*LBBU-*1*06-*SA-*!	M8/U5/16
* Light Series LBBU		LBBU
* STAUFF Group		1
* Exact outside diar	neter Ø D1 (mm)	06
* Material code (see	e below)	SA
* Thread code (suita	ble for bolts M8 and U5/16)	M8/U5/16

#### **Standard Materials**

Thermoplastic Elastomer (87 Shore-A) Colour: Black Material code: SA

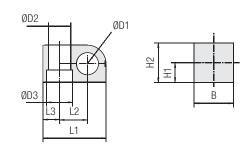
See pages 154 / 155 for material properties and technical information

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Product Features**

Π

- Compact and light-weight design for applications in which space is limited
- Available in 3 different sizes and covering all standard metric and imperial diameters between 4 mm and 32 mm
- · Vibration-damping and noise-reducing clamp body material with UV, ozone and weathering-resistant characteristics
- Advanced design with a film hinge allows the top part of the Plastic clamp body to open up and insert or replace the pipe, tube or hose without the use of force
- · Embedded metal sleeve to ensure stability of the clamp assembly



Group	Outside I Pipe / Tu Ø D1		Nominal Bore Pipe	Ordering Codes (1 Clamp Body)	Dimensions ( ^{mm} / _{in} )							
STAUFF	(mm)	(in)	(in)		Ø D2	Ø D3	L1	L2	L3	H1	H2	В
	6			LBBU-106-SA-M8/U5/16								
	6,4	1/4		LBBU-106.4-SA-M8/U5/16								
	8	5/16		LBBU-108-SA-M8/U5/16								
1	9,5	3/8		LBBU-109.5-SA-M8/U5/16	12	14	34	15	9	10	20	20
'	10		1/8	LBBU-110-SA-M8/U5/16	.47	.55	1.34	.59	.35	.39	.79	.79
	11			LBBU-111-SA-M8/U5/16								
	12			LBBU-112-SA-M8/U5/16								
	12,7	1/2		LBBU-112.7-SA-M8/U5/16								
	4			LBBU-204-SA-M8/U5/16								
	6			LBBU-206-SA-M8/U5/16								
	6,4	1/4		LBBU-206.4-SA-M8/U5/16								
	8	5/16		LBBU-208-SA-M8/U5/16								
	9,5	3/8		LBBU-209.5-SA-M8/U5/16								
	10		1/8	LBBU-210-SA-M8/U5/16								
	11			LBBU-211-SA-M8/U5/16								
	12			LBBU-212-SA-M8/U5/16	12	14	39	18	9	12	24	20
2	12,7	1/2		LBBU-212.7-SA-M8/U5/16	.47	.55	1.54	.71	.35	.47	.94	.79
	13,5		1/4	LBBU-213.5-SA-M8/U5/16								
	14			LBBU-214-SA-M8/U5/16								
	15			LBBU-215-SA-M8/U5/16								
	16	5/8		LBBU-216-SA-M8/U5/16								
	17,2		3/8	LBBU-217.2-SA-M8/U5/16								
	18			LBBU-218-SA-M8/U5/16								
	19	3/4		LBBU-219-SA-M8/U5/16								
	20			LBBU-220-SA-M8/U5/16								
	21,3	- 10		LBBU-321.3-SA-M8/U5/16								
	22	7/8		LBBU-322-SA-M8/U5/16								
	23			LBBU-323-SA-M8/U5/16								
3	25			LBBU-325-SA-M8/U5/16	12	14	57,5	23,5	15	20	40	30
	25,4	1		LBBU-325.4-SA-M8/U5/16	.47	.55	2.26	.93	.59	.79	1.57	1.18
	28			LBBU-328-SA-M8/U5/16								
	30			LBBU-330-SA-M8/U5/16								
	32	1-1/4		LBBU-332-SA-M8/U5/16								

Additional outside diameters are available upon request. Please contact STAUFF for further information.



Type of Mounting SP (with Weld Plate LBBU-SP)

Clamp assembly consisting of:

- I Hexagon Head Bolt AS I Cover Plate LBBU-DP
- I Sleeve LBBU-HUE
- I Clamp Body LBBU
- I Weld Plate LBBU-SP
- **Order Code** LBBU-SP-216-SA-DP-AS-M8-W10 W10 (Weld Plate made of Carbon Steel, phosphated;

Other metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.

# Clamp assembly consisting of: I Hexagon Head Bolt AS

- I Cover Plate LBBU-DP
- I Sleeve LBBU-HUE
- (for use with Mounting Rail TS, see page 24 for details)

#### Order Code (Mounting Rail TS not included.) LBBU-SM-216-SA-DP-AS-M8-W3

W3 (Metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.

#### Type of Mounting SM (with Hexagon Rail Nut SM-2-5D)



- 1 Clamp Body LBBU
- 1 Hexagon Rail Nut SM-2-5D

#### **Order Code** LBBU-PM-216-SA-DP-AS-M8-W3

W3 (Metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.

Alternative sizes (e.g. for bolts M6 and 1/4–20 UNC), materials and surface finishings are available upon request.



Type of Mounting PM

(for panel mounting without Weld Plate or Hexagon Rail Nut)

Clamp assembly consisting of:

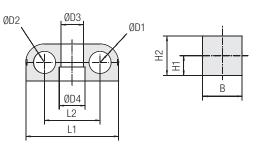
I Hexagon Head Bolt AS

I Cover Plate LBBU-DP 1 Sleeve LBBU-HUE

I Clamp Body LBBU



### Clamp Body - Twin Design Type LBBU



Group		e Diameters Tube / Hose Ø D2	Nominal Bore Pipe	Ordering Codes (1 Clamp Body)		nsions						Order
STAUFF	(mm)	(in)	(in)		Ø D3	Ø D4	L1	L2	H1	H2	В	Clamp
	4			LBBU-104/04-SA-M8/U5/16								
	6			LBBU-106/06-SA-M8/U5/16								* Light S
	6,4	1/4		LBBU-106.4/06.4-SA-M8/U5/16								* 1st Pa
	8	5/16		LBBU-108/08-SA-M8/U5/16	12	14	50	30	10	20	20	* Exact (
1D	9,5	3/8		LBBU-109.5/09.5-SA-M8/U5/16	.47	.55	1.97	1.18	.39	.79	.79	* Materi
	10		1/8	LBBU-110/10-SA-M8/U5/16		.00	1.57	1.10	.00	.15	.15	* Thread
	11			LBBU-111/11-SA-M8/U5/16								
	12			LBBU-112/12-SA-M8/U5/16								
	12,7	1/2		LBBU-112.7/12.7-SA-M8/U5/16								Standar
	4			LBBU-204/04-SA-M8/U5/16								
	6			LBBU-206/06-SA-M8/U5/16								
	8	5/16		LBBU-208/08-SA-M8/U5/16								00
	9,5	3/8		LBBU-209.5/9.5-SA-M8/U5/16								
	10		1/8	LBBU-210/10-SA-M8/U5/16								
	11			LBBU-211/11-SA-M8/U5/16								See pages
	12			LBBU-212/12-SA-M8/U5/16								information
2D	12,7	1/2		LBBU-212.7/12.7-SA-M8/U5/16	12	14	59	35	12	24	20	
20	13,5		1/4	LBBU-213.5/13.5-SA-M8/U5/16	.47	.55	2.32	1.38	.47	.94	.79	Alternative
	14			LBBU-214/14-SA-M8/U5/16								Please cor
	15			LBBU-215/15-SA-M8/U5/16								
	16	5/8		LBBU-216/16-SA-M8/U5/16								Product
	17,2		3/8	LBBU-217.2/17.2-SA-M8/U5/16								
	18			LBBU-218/18-SA-M8/U5/16								<ul> <li>Compact</li> </ul>
	19	3/4		LBBU-219/19-SA-M8/U5/16								applicati
	20			LBBU-220/20-SA-M8/U5/16								<ul> <li>Available</li> </ul>
	21,3			LBBU-321.321.3-SA-M8/U5/16								metric a
	22	7/8		LBBU-322/22-SA-M8/U5/16								<ul> <li>Vibration</li> </ul>
	23			LBBU-323/23-SA-M8/U5/16	1							with UV,
20	25			LBBU-325/25-SA-M8/U5/16	12	14	86	47	20	40	30	<ul> <li>Advance</li> </ul>
3D	25,4	1		LBBU-325.4/25.4-SA-M8/U5/16	.47	.55	3.39	1.85	.79	1.57	.79	the Plast
	28			LBBU-328/28-SA-M8/U5/16								pipe, tub
	30			LBBU-330/30-SA-M8/U5/16	1							<ul> <li>Embedde</li> </ul>
	32	1-1/4		LBBU-332/32-SA-M8/U5/16								Linouuu

Additional outside diameters and combinations of different outside diameters are available upon request. Please contact STAUFF for further information.



**Type of Mounting SP** (with Weld Plate LBBU-SP)

Clamp assembly consisting of: • 1 Hexagon Head Bolt AS

- 1 Cover Plate LBBU-DP
- 1 Sleeve LBBU-HUE
- 1 Clamp Body LBBU
- 1 Weld Plate LBBU-SP

Order Code LBBU-SP-216/16-SA-DP-AS-M8-W10 W10 (Weld Plate made of Carbon Steel, phosphated; Other metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.

### Type of Mounting SM (with Hexagon Rail Nut SM-2-5D) Clamp assembly consisting of:

1 Hexagon Head Bolt AS

- 1 Cover Plate LBBU-DP
- 1 Sleeve LBBU-HUE
- 1 Clamp Body LBBU
- 1 Hexagon Rail Nut SM-2-5D (for use with Mounting Rail TS, see page 24 for details)

#### Order Code (Mounting Rail TS not included.) LBBU-SM-216/16-SA-DP-AS-M8-W3

**W3** (Metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.



### **Ordering Codes**

Clamp Body *LBBU-*1*06/06-*SA-*M8/U5/16

 * Light Series LBBU
 LBBU

 * 1st Part of STAUFF Group
 1

 * Exact outside diameters Ø D1 / Ø D2 (mm)
 06/06

 * Material code (see below)
 SA

 * Thread code (suitable for bolts M8 and U5/16)
 M8/U5/16

### Standard Materials

Colour: Black Material code: SA

See pages 154 / 155 for material properties and technical

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Product Features**

 Compact and light-weight design for applications in which space is limited

- Available in 3 different sizes and covering all standard metric and imperial diameters between 4 mm and 32 mm
- Vibration-damping and noise-reducing clamp body material with UV, ozone and weathering-resistant characteristics
- Advanced design with a film hinge allows the top part of the Plastic clamp body to open up and insert or replace the pipe, tube or hose without the use of force
- Embedded metal sleeve to ensure stability of the clamp assembly



### Type of Mounting PM

(for panel mounting without Weld Plate or Hexagon Rail Nut)

Clamp assembly consisting of:

- 1 Hexagon Head Bolt AS1 Cover Plate LBBU-DP
- 1 Cover Plate LBBU-DP
  1 Sleeve LBBU-HUE
- 1 Clamp Body LBBU
- Order Code LBBU-PM-216/16-SA-DP-AS-M8-W3

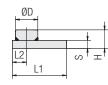
W3 (Metal parts made of Carbon Steel, zinc/nickel-plated) is the standard option for this type of installation. For UNC threads / bolts, please replace M8 by U5/16.

Alternative sizes (e.g. for bolts M6 and 1/4–20 UNC), materials and surface finishings are available upon request.

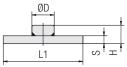




Ordering Codes							
Weld Plate	*LBBU-SP-*1D-*	M8-*W2					
* Light Series LBI	BU	LBBU					
* Weld Plate		-SP					
* STAUFF Group		1D					
* Thread code	Metric ISO thread: M8 UNC thread: 5/16–18 UNC	M8 U5/16					
* Material code	Carbon Steel, phosphated	W2					







STAUFF Group 1D to 3D

Group	Dimensio	ons ( ^{mm} /in)					Ordering Codes
STAUFF	ØD	L1	L2	Н	S	Thread G	(Standard Options)
4	14	34	9	10,3	5	M8	LBBU-SP-1-M8-W2
1	.55	1.34	.35	.41	.20	5/16-18 UNC	LBBU-SP-1-U5/16-W2
2	14	39	9	10,3	5	M8	LBBU-SP-2-M8-W2
2	.55	1.54	.35	.41	.20	5/16-18 UNC	LBBU-SP-2-U5/16-W2
3	14	57,5	15	10,3	5	M8	LBBU-SP-3-M8-W2
3	.55	2.26	.59	.41	.20	5/16-18 UNC	LBBU-SP-3-U5/16-W2
1D	14	50		10,3	5	M8	LBBU-SP-1D-M8-W2
ID	.55	1.97		.41	.20	5/16-18 UNC	LBBU-SP-1D-U5/16-W2
20	14	59	$\neg$ $\lor$	10,3	5	M8	LBBU-SP-2D-M8-W2
2D	.55	2.32	$\neg$ $\land$	.41	.20	5/16-18 UNC	LBBU-SP-2D-U5/16-W2
3D	14	86		10,3	5	M8	LBBU-SP-3D-M8-W2
30	.55	3.39	$\square$	.41	.20	5/16-18 UNC	LBBU-SP-3D-U5/16-W2

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative sizes (e.g. for bolts M6 and 1/4-20 UNC), materials and surface finishings are available upon request.

ØD1

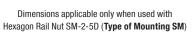
ØD2

### Sleeve Type LBBU-HUE



Dimensions applicable only when used with Weld Plate LBBU-SP (**Type of Mounting SP**)

Group	Dime	nsions	( ^{mm} /in)	Ordering Codes
STAUFF	ØD1	ØD2	L	(Standard Options)
1	12	9	13,5	LBBU-HUE-1/1D-SP-
'	.47	.35	.53	M8/U5/16-W3
2	12	9	17,5	LBBU-HUE-2/2D-SP-
2	.47	.35	.69	M8/U5/16-W3
3	12	9	33,5	LBBU-HUE-3/3D-SP-
3	.47	.35	1.32	M8/U5/16-W3
1D	12	9	13,5	LBBU-HUE-1/1D-SP-
ID	.47	.35	.53	M8/U5/16-W3
20	12	9	17,5	LBBU-HUE-2/2D-SP-
20	.47	.35	.69	M8/U5/16-W3
3D	12	9	33,5	LBBU-HUE-3/3D-SP-
30	.47	.35	1.32	M8/U5/16-W3



Group	Dimer	isions	( ^{mm} /in)	Ordering Codes
STAUFF	ØD1	ØD2	L	(Standard Options)
1	12	9	12,8	LBBU-HUE-1/1D-SM-
1	.47	.35	.50	M8/U5/16-W3
2	12	9	16,8	LBBU-HUE-2/2D-SM
2	.47	.35	.66	M8/U5/16-W3
3	12	9	32,8	LBBU-HUE-3/3D-SM-
3	.47	.35	1.29	M8/U5/16-W3
1D	12	9	12,8	LBBU-HUE-1/1D-SM-
ID	.47	.35	.50	M8/U5/16-W3
20	12	9	16,8	LBBU-HUE-2/2D-SM-
20	.47	.35	.66	M8/U5/16-W3
3D	12	9	32,8	LBBU-HUE-3/3D-SM-
30	.47	.35	1.29	M8/U5/16-W3

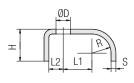
Dimensions applicable only when used for panel mounting without Weld Plate or Hexagon Rail Nut (**Type of Mounting PM**)

Group	Dimer	nsions	( ^{mm} /in)	Ordering Codes
STAUFF	ØD1	ØD2	L	(Standard Options)
1	12	9	18,8	LBBU-HUE-1/1D-PM-
1	.47	.35	.74	M8/U5/16-W3
2	12	9	22,7	LBBU-HUE-2/2D-PM-
2	.47	.35	.89	M8/U5/16-W3
3	12	9	38,8	LBBU-HUE-3/3D-PM-
3	.47	.35	1.53	M8/U5/16-W3
1D	12	9	18,8	LBBU-HUE-1/1D-PM-
ID	.47	.35	.74	M8/U5/16-W3
2D	12	9	22,7	LBBU-HUE-2/2D-PM-
20	.47	.35	.89	M8/U5/16-W3
20	12	9	38,8	LBBU-HUE-3/3D-PM-
3D	47	35	1.53	M8/U5/16-W3

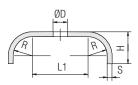
Alternative sizes (e.g. for bolts M6 and 1/4–20 UNC), materials and surface finishings are available upon request.



# **Cover Plate Type LBBU-DP**











Group	Dimension	ns ( ^{mm} /in)					Ordering Codes	
STAUFF	ØD	L1	L2	R	Н	S	(Standard Options)	Orde
1	9	15	9	10	16	3	LBBU-DP-1-M8/U5/16-W3	
1	.35	.59	.35	.39	.63	.12	LBBU-DF-1-W0/05/10-W3	Cover
2	9	18	9	12	20	3	LBBU-DP-2-M8/U5/16-W3	
2	.35	.71	.35	.47	.79	.12	LBBU-DP-2-W0/U5/10-W3	* Light
3	9	23,5	15	19,5	28	3	LBBU-DP-3-M8/U5/16-W3	+ 0.
3	.35	.93	.59	.77	1.10	.12	LBBU-DP-3-W0/U5/10-W3	* Cover
10	9	30		10	16	3	LBBU-DP-1D-M8/U5/16-W3	* STAU
1D	.35	1.18		.39	.63	.12	LBB0-DP-1D-W8/05/16-W3	-
0.0	9	35		12	20	3		* Threa
2D	.35	1.38		.47	.79	.12	LBBU-DP-2D-M8/U5/16-W3	* Mater
<b>0</b> D	9	47		19,5	28	3		
3D	.35	1.85		.77	.63	.12	LBBU-DP-3D-M8/U5/16-W3	

Ordering Codes								
Cover Plate *LBBU-DP-*1D-*M8/U5/16-*W3								
* Light Series LBE	U	LBBU						
* Cover Plate		-DP						
* STAUFF Group		1D						
* Thread code (sui	table for bolts M8 and U5/16)	M8/U5/16						
* Material code	Carbon Steel, zinc/nickel-pla	ited W3						

Alternative sizes (e.g. for bolts M6 and 1/4-20 UNC), materials and surface finishings are available upon request.

# **Hexagon Head Bolt** Type AS



#### Hexagon Head Bolt AS

(according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used with Weld Plate LBBU-SP (Type of Mounting SP) or Hexagon Rail Nut SM-2-5D (Type of Mounting SM)

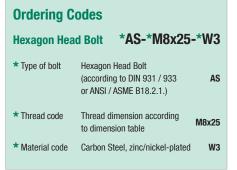
Dimensions (mm/in)	Ordering Codes
Thread G x L	(Standard Options)
M8 x 25	AS-M8x25-W3
5/16-18 UNC x 1	AS-U5/16-18x1-W3
M8 x 28	AS-M8x28-W3
5/16-18 UNC x 1-1/8	AS-U5/16-18x1-1/8-W3
M8 x 45	AS-M8x45-W3
5/16-18 UNC x 1-3/4	AS-U5/16-18x1-3/4-W3
M8 x 25	AS-M8x25-W3
5/16-18 UNC x 1	AS-U5/16-18x1-W3
M8 x 28	AS-M8x28-W3
5/16-18 UNC x 1-1/8	AS-U5/16-18x1-1/8-W3
M8 x 45	AS-M8x45-W3
5/16-18 UNC x 1-3/4	AS-U5/16-18x1-3/4-W3
	Thread G x L M8 x 25 5/16–18 UNC x 1 M8 x 28 5/16–18 UNC x 1-1/8 M8 x 45 5/16–18 UNC x 1-3/4 M8 x 25 5/16–18 UNC x 1 M8 x 28 5/16–18 UNC x 1-1/8 M8 x 45



#### Hexagon Head Bolt AS

(according to DIN 931 / 933 or ANSI / ASME B18.2.1.) Dimensions applicable only when used for panel mounting without Weld Plate or Hexagon Rail Nut (Type of Mounting PM)

Dimensions (mm/in)	Ordering Codes
Thread G x L	(Standard Options)
M8 x 30	AS-M8x30-W3
5/16-18 UNC x 1-1/4	AS-U5/16-18x1-1/4-W3
M8 x 35	AS-M8x35-W3
5/16-18 UNC x 1-3/8	AS-U5/16-18x1-3/8-W3
M8 x 50	AS-M8x50-W3
5/16-18 UNC x 2	AS-U5/16-18x2-W3
M8 x 30	AS-M8x30-W3
5/16-18 UNC x 1-1/4	AS-U5/16-18x1-1/4-W3
M8 x 35	AS-M8x35-W3
5/16-18 UNC x 1-3/8	AS-U5/16-18x1-3/8-W3
M8 x 50	AS-M8x50-W3
5/16-18 UNC x 2	AS-U5/16-18x2-W3
	Thread G x L M8 x 30 5/16–18 UNC x 1-1/4 M8 x 35 5/16–18 UNC x 1-3/8 M8 x 50 5/16–18 UNC x 2 M8 x 30 5/16–18 UNC x 1-1/4 M8 x 35 5/16–18 UNC x 1-3/8 M8 x 50



All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative sizes (e.g. for bolts M6 and 1/4–20 UNC), materials and surface finishings are available upon request.



#### R STAUFF

# Clamp Body - Single Design Type LB



Orde	ering C	odes	
Clam	p Body	*LB-*1*03.	2 <b>-*PP</b>
* STAU * Exac		Clamp Body / Single Design iameter Ø D1 (mm) see below)	LB 1 03.2 PP
Standa	rd Mate	erials	
0	<b>Polypro</b> Colour: E Material		

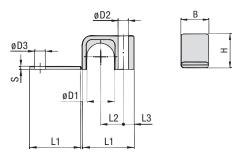
•	Polyamide
	Colour: Yellow
	Material code: PA

See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

Pneumatics, Instrumentation and Automotive Technology, Machine Tool Industry, Lubrication, Mechanical Engineering



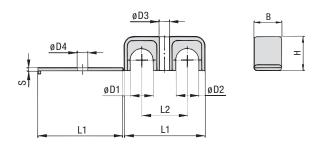
Group	Outside I Pipe / Tu Ø D1	Diameter be / Hose	Nominal Bore Pipe	Ordering Codes (1 Clamp Body)	Dimensions ( ^{mm} / _{in} )							
STAUFF	(mm)	(in)	(in)	(** = Material)	L1	L2	L3	В	Н	S	Ø D2	Ø D3
	3,2	1/8		LB-103.2-**								
1	6			LB-106- <b>**</b>	22	9	6,5	12	10,5	2	6,8	7
1	6,4	1/4		LB-106.4-**	.87	.35	.26	.47	.41	.08	.27	.28
	8			LB-108- <b>**</b>								
	9,5	3/8		LB-209.5-**								
2	10		1/8	LB-210- <b>**</b>	27	11	7	16	15	2	6,8	7
2	11,1			LB-211.1- <b>**</b>	1.06	.43	.28	.63	.59	.08	.27	.28
	12			LB-212- <b>**</b>								
	12,7	1/2		LB-312.7- <b>**</b>								
	13,5		1/4	LB-313.5-**								
	14			LB-314- <b>**</b>	34	15	7	20	22,5	2	6,8	7
3	15			LB-315- <b>**</b>	1.34	.59	.28	.79	.89	.08	.27	.28
	16	5/8		LB-316- <b>**</b>	1.54	.00	.20	.13	.03	.00	.21	.20
	17,2		3/8	LB-317.2-**								
	18			LB-318- <b>**</b>								
	19	3/4		LB-419- <b>**</b>								
	20			LB-420- <b>**</b>								
4	21,3		1/2	LB-421.3- <b>**</b>	42	19	7	20	30	2	6,8	7
4	22			LB-422- <b>**</b>	1.65	.75	.28	.79	1.18	.08	.27	.28
	25			LB-425- <b>**</b>								
	25,4	1		LB-425.4- <b>**</b>								

Additional outside diameters are available upon request. Please contact STAUFF for further information.



**Light Series** 

# Clamp Body • Twin Design **Types LBG / LBU**



Group		Diameters be / Hose D2	Nominal Bore Pipe	Ordering Codes (1 Clamp Body)	Dimen: ( ^{mm} / _{in} )	Dimensions ( ^{mm} /in)					
STAUFF	(mm)	(in)	(in)	(** = Material)	L1	L2	В	Н	S	Ø D3	Ø D4
	3,2	1/8		LBG-103.2/03.2-**							
1	6			LBG-106/06-**	31	18	12	10,5	2	6,8	7
'	6,4	1/4		LBG-106.4/06.4-**	1.22	.71	.47	.41	.08	.27	.28
	8			LBG-108/08-**							
	9,5	3/8		LBG-209.5/09.5-**							
2	10		1/8	LBG-210/10-**	39	22	16	15	2	6,8	7
2	11,1			LBG-211.1/11.1-**	1.54	.87	.63	.59	.08	.27	.28
	12			LBG-212/12-**							
	12,7	1/2		LBG-312.7/12.7-**							
	13,5		1/4	LBG-313.5/13.5-**							
	14			LBG-314/14- <b>**</b>	53	30	20	22,5	2	6,8	7
3	15			LBG-315/15-**	2.09	1.18	.79	.89	.08	.27	.28
	16	5/8		LBG-316/16-**	2.03	1.10	.13	.03	.00	.21	.20
	17,2		3/8	LBG-317.2/17.2-**							
	18			LBG-318/18-**							
	19	3/4		LBG-419/19-**							
	20			LBG-420/20-**							
4	21,3		1/2	LBG-421.3/21.3-**	70	38	20	30	2	6,8	7
-	22			LBG-422/22-**	2.76	1.50	.79	1.18	.08	.27	.28
	25			LBG-425/25-**							
	25,4	1		LBG-425.4/25.4-**							

Additional outside diameters and combinations of different outside diameters (Clamp Body, Type LBU) are available upon request. Please contact STAUFF for further information.



Ordering Codes						
Clamp Body	*LBG-*1*03.2/03	3.2 <b>-*PP</b>				
* Light Series:	Clamp Body / Twin Design with identical diameters Clamp Body / Twin Design with different diameters	LBG LBU				
	ameters Ø D1 / Ø D2 (mm) see below)	1 03.2/03.2 PP				
* Material code (s	· · · ·	PP				

# **Standard Materials**



Polyamide 🤎 Colour: Yellow Material code: PA

See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

Pneumatics, Instrumentation and Automotive Technology, Machine Tool Industry, Lubrication, Mechanical Engineering **Ordering Codes** 

* Exact outside diameter Ø D1 (mm)
* Material code (see below)

Polypropylene Colour: Green Material code: PP

Polyamide Colour: Black Material code: PA

Clamp Body * Light Series:

* STAUFF Group

**Standard Materials** 

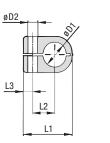
#### 

# Clamp Body = Single Design Type LN



*

Clamp Body / Singl





		Group		Diameter ube / Hose	Nominal Bore Pipe	Ordering Codes (1 Clamp Body)	Dimens ( ^{mm} / _{in} )	ions				
LN-*1*06-*	*PP	STAUFF	(mm)	(in)	(in)	(** = Material)	L1	L2	L3	В	Н	Ø D2
			6			LN-106- <b>**</b>	22	9	7	14,5	13,5	6,8
gle Design	LN	1	6,4	1/4		LN-106.4-**	.87	.35	.28	.57	.53	.27
	1		8			LN-108- <b>**</b>	.07	.55	.20	.57	.55	.21
	06		8			LN-208-**		11 .43		14,5		
	PP		9,5	3/8		LN-209.5-**	27		7		18,5	6,8
		2	10		1/8	LN-210-**	1.06		.28	.57	.59	.27
			12			LN-212- <b>**</b>	1.00		.20	.07	.00	.21
			12,7	1/2		LN-212.7-**						
			10		1/8	LN-310-**						
			12			LN-312-**						
		3	12,7	1/2		LN-312.7-**	33	15	7	14,5	23,5	6,8
			13,5		1/4	LN-313.5-**	1.30	.59	.28	.57	.93	.27
			14			LN-314- <b>**</b>	1.50					
			15			LN-315- <b>**</b>						
			16	5/8		LN-316- <b>**</b>						
			14			LN-414- <b>**</b>						
			15			LN-415- <b>**</b>						
ies and technical			16	5/8		LN-416- <b>**</b>						
			17,2		3/8	LN-417.2-**	40	19	7	14,5	30,5	6.0
		4	18			LN-418- <b>**</b>	1.57	.75	.28	.57	1.20	6,8
n request.			19	3/4		LN-419- <b>**</b>	1.57	.15	.20	.57	1.20	.21
rmation.			20			LN-420- <b>**</b>						
			21,3		1/2	LN-421.3- <b>**</b>						
			22			LN-422-**						

See pages 154 / 155 for material properties and techn information.

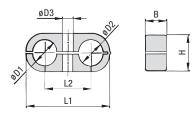
Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

 Pneumatics, Instrumentation and Automotive Technology, Machine Tool Industry, Lubrication, Mechanical Engineering Additional outside diameters are available upon request. Please contact STAUFF for further information.

**Light Series** 

# Clamp Body • Twin Design Type LNGF / LNUF





Group		Diameters be / Hose D2	Nominal Bore Pipe	Ordering Codes (1 Clamp Body)	Dimensions ( ^{mm} / _{in} )				
STAUFF	(mm)	(in)	(in)	(** = Material)	L1	L2	В	Н	Ø D3
	6			LNGF-106/06-**	32	18	14.5	13,5	6.8
1	6,4	1/4		LNGF-106.4/06.4-**	1.26	.70	.57	.53	.27
	8			LNGF-108/08-**	1.20	.10	.01	.00	
	8			LNGF-208/08-**					
	9,5	3/8		LNGF-209.5/09.5-**	41	22	14,5	18,5	6,8
2	10		1/8	LNGF-210/10-**	1.61	.86	.57	.73	.27
	12			LNGF-212/12-**	1.01	.00	.01		
	12,7	1/2		LNGF-212.7/12.7-**					
	10		1/8	LNGF-310/10-**					
	12			LNGF-312/12-**					
	12,7	1/2		LNGF-312.7/12.7-**	54	30	14,5	23.5	6.8
3	13,5		1/4	LNGF-313.5/13.5-**	2.13	1.18	.57	.93	.27
	14			LNGF-314/14-**	2.10	1.10	.07	.00	
	15			LNGF-315/15-**					
	16	5/8		LNGF-316/16-**					
	14			LNGF-414/14- <b>**</b>	_				
	15			LNGF-415/15-**					
	16	5/8		LNGF-416/16-**	_				
	17,2		3/8	LNGF-417.2/17.2-**	70	38	14,5	30.5	6,8
4	18			LNGF-418/18-**	2.76	1.50	.57	1.20	.27
	19	3/4		LNGF-419/19-**					
	20			LNGF-420/20-**					
	21,3		1/2	LNGF-421.3/21.3-**					
	22			LNGF-422/22-**					

Additional outside diameters and combinations of different outside diameters (Clamp Body, type LNUF) are available upon request. Please contact STAUFF for further information.

Ordering Codes								
Clamp Body	*LNGF-*1*06/0	6-*PP						
* Light Series:	Clamp Body / Twin Design with identical diameters Clamp Body / Twin Design	LNGF						
	with different diameters	LNUF						
* STAUFF Group		1						
* Exact outside d	iameters Ø D1 / Ø D2 (mm)	06/06						
* Material code (s	see below)	PP						

#### **Standard Materials**



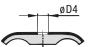


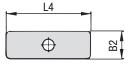
See pages 154 / 155 for material properties and technical information. Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

 Pneumatics, Instrumentation and Automotive Technology, Machine Tool Industry, Lubrication, Mechanical Engineering

# Cover Plate Type DPL





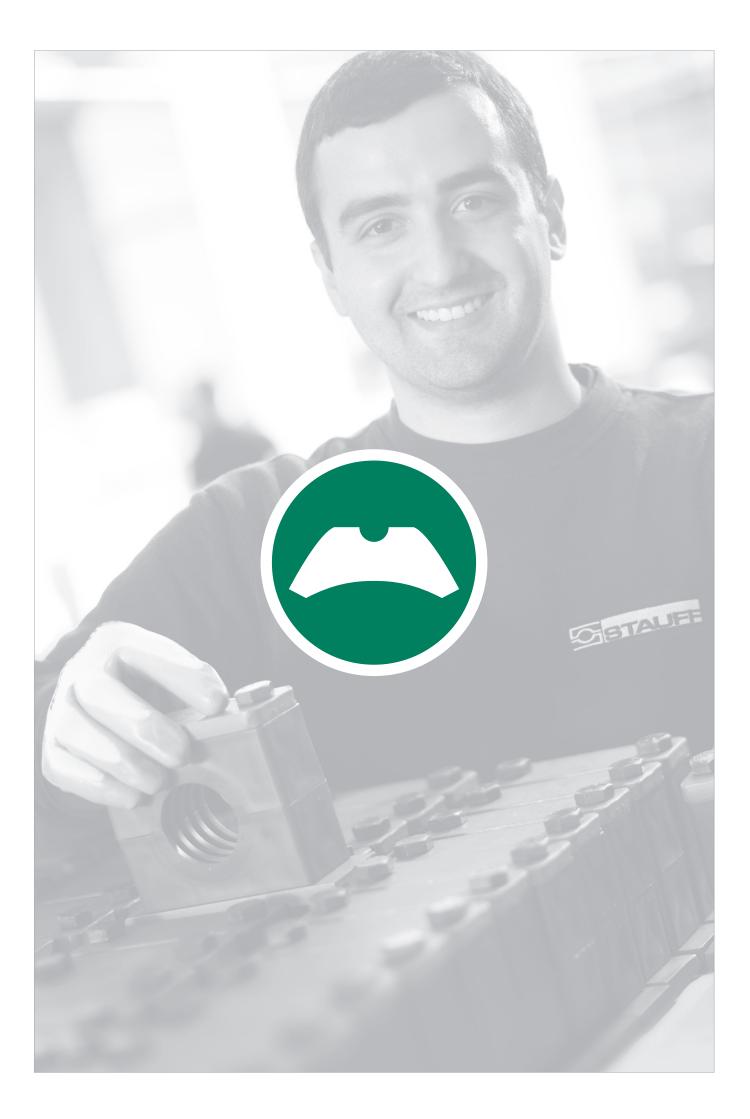


Group	Dimensions (mm/in)		Ordering Codes		
STAUFF	L4	B2	Ø D4	(Standard Options)	0
1	29,5	15,5	6,8	DPL-1-W3	
l .	1.16	.61	.27	DFE-1-W3	Co
2	40	15,5	6,8	DPL-2-W3	
2	1.57	.61	.27	DFL-2-W3	*(
2	51	16	6,8		
3	2.01	.63	.27	DPL-3-W3	* (
4	63,5	16	6,8		*
4	2.50	.63	.27	DPL-4-W3	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information. Please note: The maximum tightening torque for bolts is 2,5 N·m (1.85 ft·lb).

Ordering Codes									
Cover Plate	*DPL-*1-	*W3							
* Cover Plate for Clamp Body / Twin Design									
* STAUFF Group		1							
* Material code	Carbon Steel, zinc/nickel-plated	W3							







122



Saddle / Piggyback Clamp

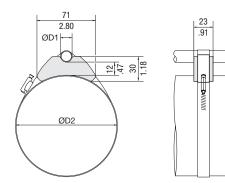
ZR-518

Custom-Designed Saddle / Piggyback Clamps

#### R ISTAU

# Saddle / Piggyback Clamps Type ZR





Order Code		Min/Max Out Pipe / Tube	side Diameters	S *		Tightening Strap Dimensions (Not Included in Scope of Delivery)			
	7D 510 DV0005	Ø D1 (mm)	(in)	Ø D2 (mm)			(in)	Width (mm)	(in)
Saddle Clamp	ZR-518-BK9005	(((((((((((((((((((((((((((((((((((((((	(11)	50 70	(in) 1.96 2.76	(mm) 196 254	7.71 10.00	(1111)	
tandard Material				60 80	2.36 3.15	225 284	8.86 11.18		
Thermoplastic Elast Colour: Black	omer (73 Shore-A)			70 90	2.76 3.54	254 314	10.00 12.36		
ee pages 154 / 155 for proper			80 105	3.15 4.13	284 359	11.18 14.13			
		10 22	.3987	90 120	3.54 4.72	314 404	12.36 15.90	13	.51
				105 140	4.13 5.51	359 464	14.13 18.27		
				125 160	4.92 6.30	419 525	16.50 20.66		
				145 180	5.71 7.09	479 586	18.86 23.07		
				165 200	6.50 7.87	540 647	21.26 25.47		

* Ø D1 depending on Ø D2!

# Saddle / Piggyback Clamps

Type ZR saddle clamps from STAUFF allow direct fixing and safe guiding of pipes, tubes and hoses on hydraulic cylinders and other round or oval structures, without causing damage to their strength or integrity as with screw-fixing or welding and without preparation or reworking of the surface coating. The simple system also allows a pipe, tube or hose with a small outer diameter to be installed on top of a significantly larger one.

The position can be adjusted at any time thanks to free axial and radial positioning of the clamps on the structure. This also makes the system suitable for retrofitting.

The standard version ZR-518 made of thermoplastic elastomer material covers diameters in a range from 50 to 200 mm / 1.96 to 7.87 in for the cylinder and from 10 to 22 mm / .39 to .87 inch for the attached tube or hose. The diameters to be covered are used to calculate the overall length of the required tightening straps or the dimensions of the steel strap or worm drive hose clamp, e.g. according to DIN 3017.

STAUFF meets deviating requirements with numerous other variants which were implemented in the past and can be manufactured again at any time.

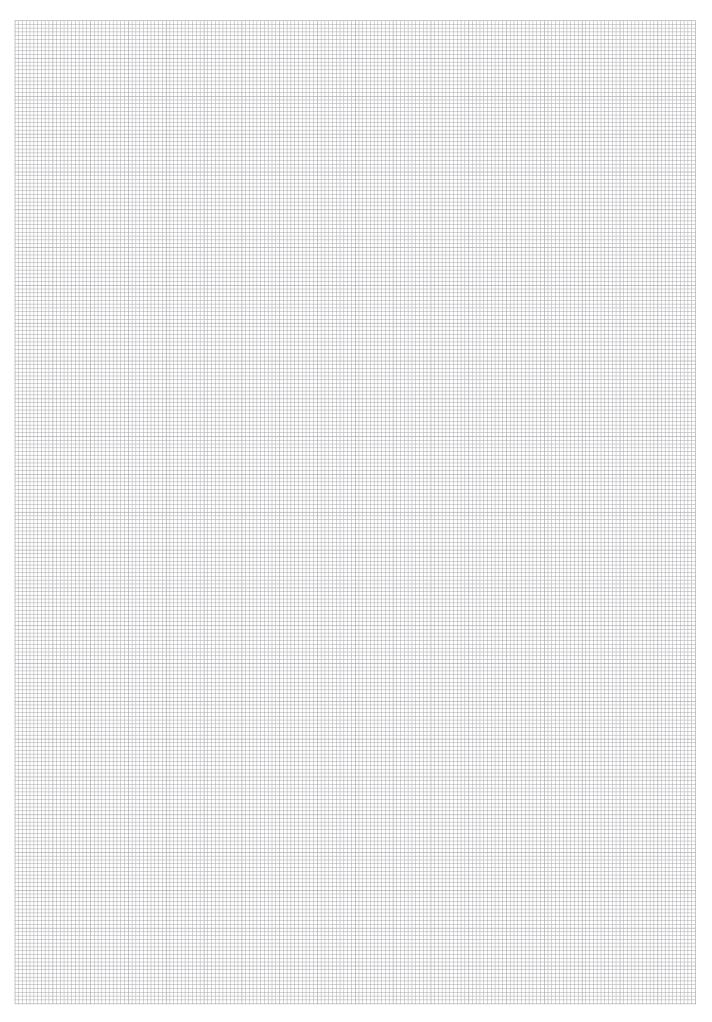
If required, customised clamps can be developed for specific requirements or manufactured based on drawings and models provided.

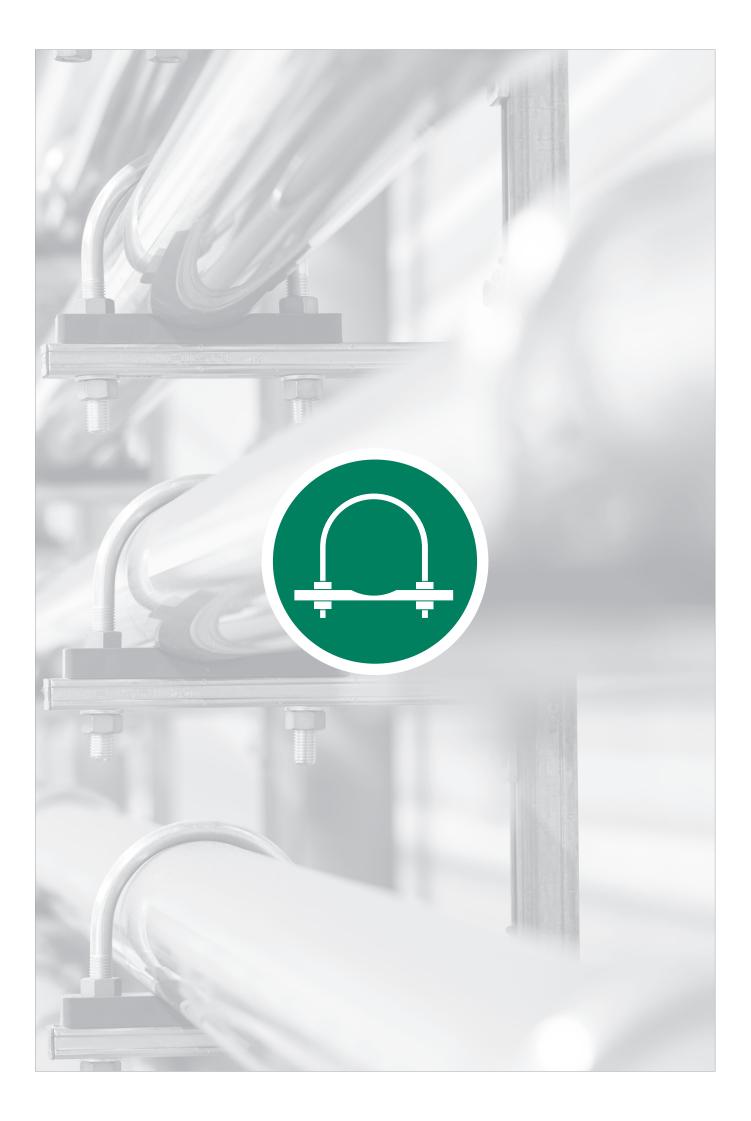
Please contact STAUFF for further information.



Dimensional drawings: All dimensions in mm (in).









0	Flat Steel U-Bolt with Plastic Pipe Saddle (Short) and U-Profile FB / RUK	126
$\bigcap$	Round Steel U-Bolt with Plastic Pipe Saddle (Short) RB / RUK	128
Ω	Round Steel U-Bolt with Plastic Pipe Saddle (Long) RB / RUL	130
$\bigcap$	Round Steel U-Bolt (DIN 3570, Type A) without Plastic Pipe Saddle RBD	132



# R

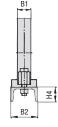
# Flat Steel U-Bolt with Plastic Pipe Saddle (Short) and U-Profile

Type FB+RUK (To be used as Fixed Point Clamps only)



도	H2	
-		

Outside Dismaten Nami



Flat Steel U-Bolt (type FB) with Plastic Pipe Saddle (type RUK), U-Profile and Hexagon Head Bolts

Clamp Assembly         *FB+RUK-*48.3-*PP-*W1         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0 <th0< th="">         0         0        &lt;</th0<>	Ordering Codes		ter Outside Diameter nal Pipe / Tube		Nominal Bore	Dimensions ( ^{mm} /in)						U-Profile	
One clamp assembly is consisting of one flat Steel U-Both (type FB), one Platic (bpg Stdh) (one U-Frofile (to DN 1026) with two Nuts (to DN EN ISO 4032) and two Hexagon Head Botts (to DN EN ISO 4014 / 4017). $40$ $48.3$ $19.3$ $1-1/2$ $100$ $76$ $95$ $67$ $5$ $20 \times 3$ $50 \times 3$ * Clamp Assembly (as listed above)       FB+RUK $57$ $2.28$ $115$ $88$ $106$ $73.2$ $5$ $20 \times 3$ $50 \times 3$ $50 \times 3$ * Clamp Assembly (as listed above)       FB+RUK $57$ $2.28$ $2.41$ $2$ $115$ $88$ $106$ $73.2$ $5$ $20 \times 3$ $50 \times 3$ $50 \times 3$ * Clamp Assembly (as listed above)       FB+RUK $48.3$ $3.04$ $2.41$ $2$ $115$ $88$ $106$ $73.2$ $5$ $20 \times 3$ $50 \times 3$ $50 \times 3$ $36 \times 3$ $36 \times 3$ $36 \times 4$ $410 \times 4$ $80 \times 4$ $86.9$ $3.56$ $3$ $160$ $122$ $140$ $40 \times 4$ $80 \times 4$		Ø D1	Ø D1	1	Pipe	Flat Stee	l U-Bolt (T	ype FB)				(DIN 1026)	
40       48,3       193       1-1/2       100       76       95       67       5       20x3       50x3         0ne clamp assembly is consisting of one Flat Steel U-Bott (type FB), one Plastic Pipe Saddle (type RUK), one U-Profile (to DIN 1026) with two Nuts (to DIN EN ISO 4032) and two Hexagon Head Botts (to DIN EN ISO 4014 / 4017).       76       228       115       65       103       71.5       5       20x3       50x3       50x3         * Clamp Assembly (as listed above)       FB+RUK       60.3       2.41       2       115       68       106       73.2       5       20x3       50x3       <	ssembly *FB+RUK-*48.3-*PP-*W1	DN (mm)	(mm) (ir	n) (	(in)	L1	L2	H1	H2	H3	B1	B2 x H4	
One camp assembly is consisting of one Flat Steel U-Bolt (type FB) one Plastic Pipe Saddle (type RUK), one U-Profile (to DN1 V2602) and two Hexagon Head Bolts (to DNN ENS 04014 / 4017).         57         2.28         15         85         103         71.5         5         20.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.3         50.		40 49.2	10.2 1	02	1 1/0	100	76	95	67	5	20 x 3	50 x 38	
type FB) one Plastic Pipe Saddle (type RUK), one U-Profile (to DN 1026) with two Muts (to DN EN ISO 4022) and two Hexagon Head Bolts (to DN EN ISO 4014 / 4017).       57       2.28       115       85       103       71,5       5       20.33       50.33         * Champ Assembly (as listed above)       FB+RUK       60,3       2.41       2       115       86       106       73.2       5       20.33       50.33       50.33         * Champ Assembly (as listed above)       FB+RUK       FB       76,1       3.04       2.1/2       132       104       122       81.6       5       20.33       50.33       50.33       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83       50.83	assembly is consisting of one Flat Steel U-Bolt	40 40,3	40,3	.93	1-1/2	3.94	2.99	3.74	2.64	.20	.78 x .12	1.97 x 1.50	
(i) D IN 1026) with two Nuts (to DIN EN ISO 4032) and two Hexagon Head Bolts (to DIN EN ISO 4014 / 4017).       50       61       2.12       4.53       3.35       4.06       2.81       2.0       78 x.12       1.97 x         * Clamp Assembly (as listed above)       FB+RUK       65.       76,1       3.04       2.112       115       88       106       73.2       5       20 x 3       50 x 3		57	57 24	20		115	85	103	71,5	5	20 x 3	50 x 38	
vvo Hexagon Head Boits (to DIN EN ISO 4014 / 4017).         %         Gal         2.41         2         115         88         106         73.2         5         20x3         50x3           * Clamp Assembly (as listed above)         FB+RUK         *         (asc)         76,1         3.04         2-1/2         132         104         122         81         5         20x3         50x3         50x3           * Katerial of Pipe Saddle (see below)         PP           * Material code         Carbon Steel, nncoated         W1         3.56         3         160         122         146         97.5         8.40 x 4         80x4         80x4           Bit carbon Steel, nncoated         W1         Garbon Steel, nncoated         W1         3.56         3         160         122         146         97.5         3.84         31         1.57 x.16         3.15x           Bit carbon Steel, nncoated         W1         W33         W33         W33         W33         144.37         4         160         147         171         110         8.40 x 4         80 x 4           Bit carbon Steel, nncoated         W33         W33         1.437         5.37         6.50         6.73         4.33         1.57 x.16         3.15			57 2	.20		4.53	3.35	4.06	2.81	.20	.78 x .12	1.97 x 1.50	
* Clamp Assembly (as listed above)       FB+RUK       Case of the transmission of transmissing transmission of transmission of transmission of tr	, , , , ,		60.2 2	11 4	2		88	106	73,2	5	20 x 3	50 x 38	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		00,3	00,3 2.4	.41 2	2	4.53	3.46	4.17	2.88	.20	.78 x .12	1.97 x 1.50	
★ Exact outside diameter Ø D1 (mm)       48.3         ★ Material of Pipe Saddle (see below)       PP         ★ Material of Pipe Saddle (see below)       PP         ★ Material od Pipe Saddle (see below)       PP         ★ Material od Pipe Saddle (see below)       PP         ★ Material ode       Carbon Steel, uncoated       W13         Carbon Steel, uncoated       W33         Stainless Steel V4A       1.430         1.4401 / 1.4571 (AISI 316 / 316 T)       W56         Please note:       The U-Profile (to DIN 1026) is made of Carbon Steel, uncoated. All items are supplied non-assembled.       139,7       5.59       5       110       165       190       119,5       8       40 x4       80 x4         Stainless for Plastic Pipe Saddles       139,7       5.59       5       210       165       190       119,5       8       40 x4       80 x4         125       139,7       5.59       5       210       165       190       119,5       8       40 x4       80 x4         126       139,7       5.59       5       210       172       197       123       8       40 x4       80 x4         120       172       197       123       8       40 x4       80 x4 <td< td=""><td>ssembly (as listed above) FB+RUK</td><td>65 76 1</td><td>76.1 20</td><td>04</td><td>2 1/2</td><td>132</td><td>104</td><td>122</td><td>81</td><td>5</td><td>20 x 3</td><td>50 x 38</td></td<>	ssembly (as listed above) FB+RUK	65 76 1	76.1 20	04	2 1/2	132	104	122	81	5	20 x 3	50 x 38	
★ Material of Pipe Saddle (see below)       PP         ★ Material code       Carbon Steel, uncoated       W1         Carbon Steel, uncoated       W1         Carbon Steel, uncoated       W33         Stainless Steel V4A       W33         1.4401 / 1.4571 (AISI 316 / 316 T)       W56         Please note:       The U-Profile (to DIN 1026) is made of Carbon Steel, uncoated. All items are supplied non-assembled.       130         510       6.36       4.36       5.73       6.37       4.33       3.1       1.57 x.16       3.15 x         125       114,3       4.57       4       100       165       190       119,5       8       40 x 4       80 x 4         1.4401 / 1.4571 (AISI 316 / 316 T)       W56       114,3       4.57       4       100       165       190       119,5       8       40 x 4       80 x 4         125       139,7       5.59       5       210       165       190       119,5       8       40 x 4       80 x 4         126       139,7       5.59       5       210       120       132,5       8       40 x 6       80 x 4         150       139,7       7.75       255       21       230       137       1.57 x.16		····	70,1 0.0	.04 2	2-1/2					.20		1.97 x 1.50	
★ Material of Pipe Saddle (see below)       PP         ★ Material code       Carbon Steel, uncoated       W1         Carbon Steel, zinc-plated, bule-chromated       W33         blue-chromated       W33         Stainless Steel V4A       1.4401 / 1.4571 (ASI 316 / 316 T)         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4         114.3       4.57       4.57         114.3       4.57       4.827         114.3       4.57       4.827         115.5       115.5       150.5         115.5       150.5       150.5       40.4         115.5       155.5       150.5<	Itside diameter Ø D I (mm) 48.3	80 88 9	88.9 31	56	3			-		-		80 x 45	
* Material code       Carbon Steel, uncoated xinc-plated, zinc-plated, blue-chromated       W33 W33 W33       1100       4.32       6.69       5.51       6.50       4.21       .31       1.57 x.16       3.15 x .00 x         Please note:       The U-Profile (to DIN 1026) is made of Carbon Steel, uncoated. All items are supplied non-assembled.       133       5.32       210       172       197       123       8       40 x 4       80 x 4         Please note:       The U-Profile (to DIN 1026) is made of Carbon Steel, uncoated. All items are supplied non-assembled.       159       5.59       5       210       172       197       123       8       40 x 4       80 x 4         Standard Materials for Plastic Pipe Saddles       159       6.69       275       211       177       100       8.66       5.22       .31       1.57 x.16       3.15 x         Standard Materials for Plastic Pipe Saddles       175       193,7       7.75       210       172       197       123       8       40 x 6       80 x 4         Polypropylene Colour: Green Material code: PP       Polyamide Colour: Black Material code: PA       193,7       7.75       210       200       201       22.5       8       40 x 6       80 x 4         Polyamide Colour: Black Material code: PA       See       200 <td>of Pipe Saddle (see below) PP</td> <td>00,0</td> <td>00,0</td> <td>.00</td> <td>0</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>3.15 x 1.77</td>	of Pipe Saddle (see below) PP	00,0	00,0	.00	0							3.15 x 1.77	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		108	108 4	32								80 x 45	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	,		100	.02								3.15 x 1.77	
Number of the chronitation         Number of the chronitation <th< td=""><td>W33</td><td></td><td>114.3 4</td><td>57</td><td>4</td><td></td><td></td><td>-</td><td>-</td><td>-</td><td></td><td>80 x 45</td></th<>	W33		114.3 4	57	4			-	-	-		80 x 45	
Name         No.6         No.6 <th< td=""><td>Diue-chromated</td><td></td><td>111,0</td><td>.01</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>3.15 x 1.77</td></th<>	Diue-chromated		111,0	.01								3.15 x 1.77	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Stainless Steel V4A	133	133 53	32						-		80 x 45	
Please note:       The U-Profile (to DIN 1026) is made of Carbon Steel, uncoated. All items are supplied non-assembled.       139,7       5.59       5 $210$ $172$ $197$ $123$ 8 $40 \times 4$ $80 \times 4$ Image: Steel (uncoated. All items are supplied non-assembled.         Standard Materials for Plastic Pipe Saddles         Standard Materials for Plastic Pipe Saddles $175$ $193,7$ $6.76$ $7.75$ $4.84$ $3.1$ $1.57 \times .24$ $3.15 \times .24$	1.4401 / 1.4571 (AISI 316 / 316 Ti)			02								3.15 x 1.77	
Piece Index       Inter 0-Frome (to Dir 1020) is indue of Carbon Steel, uncoated. All items are supplied non-assembled.       150       150       159       6.36       265       201       220       132,5       8       40 x 6       80 x 4         150       168,3       6.73       6.36       275       211       230       137       8       40 x 6       80 x 4         168,3       6.73       6.75       211       230       137       8       40 x 6       80 x 4         175       193,7       7.75       211       230       137       8       40 x 6       80 x 4         175       193,7       7.75       305       236       255       150       8       40 x 6       80 x 4         175       193,7       7.75       305       236       255       150       8       40 x 6       80 x 4         12.01       9.29       1.04       5.91       .31       1.57 x.24       3.15 x         200       201       200       261       280       162,5       8       40 x 6       80 x 4         200       219,1       8.76       8       200       261       280       162,5       8       40 x 8       80 x 4	The U Drefile (to DNI 1000) is mode of		139.7 54	59 5	5							80 x 45	
Supplied non-assembled.         159         6.36         201         22.0         102.5         6         40.70         30.74           150         168,3         6.73         6         1.43         7.91         8.66         5.22         3.1         1.57 x.24         3.15 x           Standard Materials for Plastic Pipe Saddles         175         193,7         7.75         6         225         150         8         40 x 6         80 x 4           Polypropylene Colour: Green Material code: PP         175         193,7         7.75         305         236         255         150         8         40 x 6         80 x 4           200         211,1         2.20         1.24         1.91         6.34         .31         1.57 x.24         3.15 x           200         102,1         9.29         1.04         5.91         .31         1.57 x.24         3.15 x           200         201         220         260         277         161         8         40 x 6         80 x 4           200         219,1         8.76         8         200         12.60         1.28         11.02         6.40         .31         1.57 x.24         3.15 x           210,1         8.76 </td <td>· · · · · · · · · · · · · · · · · · ·</td> <td></td> <td>,.</td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>3.15 x 1.77</td>	· · · · · · · · · · · · · · · · · · ·		,.		-							3.15 x 1.77	
$ \frac{150}{168,3} + \frac{1.43}{6.73} + \frac{7.91}{1.83} + \frac{8.66}{5.22} + \frac{5.22}{.31} + \frac{1.57 \times .24}{1.57 \times .24} + \frac{3.15 \times .24}{3.15 \times .24} + \frac{3.15 \times .24}{1.83} + \frac{1.57 \times .24}{1.91} + \frac{1.57 \times .24}{1.$	,	159	159 6.3	36					, ,			80 x 45	
Standard Materials for Plastic Pipe Saddles       168,3       6.73       6       275       211       230       137       8       40 x 6       80 x 4         Standard Materials for Plastic Pipe Saddles       175       193,7       7.75       305       236       255       150       8       40 x 6       80 x 4         Polypropylene Colour: Green Material code: PP       Polymide Colour: Black Material code: PA       216       8.64       320       260       271       161       8       40 x 6       80 x 4         Polymide Colour: Black Material code: PA       Polymide Colour: Black Material code: PA       216       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         See pages 154 / 155 for material properties and technical       318       1,272       385       330       334       185,5       8       40 x 8       80 x 4         See pages 154 / 155 for material properties and technical       318       1,272       440       375       382       212       8       40 x 8       80 x 4	supplied non-assembled.									-		3.15 x 1.77	
Standard Materials for Plastic Pipe Saddles       175       193,7       7.75       305       236       255       150       8       40 x 6       80 x 4         Polypropylene Colour: Green Material code: PP       Polymide Colour: Black Material code: PA       216       8.64       320       260       277       161       8       40 x 6       80 x 4         Polymide Colour: Black Material code: PA       Polyamide Colour: Black       210       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         See pages 154 / 155 for material properties and technical       316       1.57 x.24       3.15 x         Polyamide Colour: Black       Polyamide Material code: PA       200       8       667       8       40 x 6       80 x 4         310       1.57 x.24       3.15 x       3.16 x       3.16 x       3.16 x       3.17 x       3.17 x       3.15 x         See pages 154 / 155 for material properties and technical       318       1.2 rz       440       375       382       212       8       40 x 8       80 x 4			<b>168.3</b> 6.7	73 6	6							80 x 45	
Polypropylene Colour: Green Material code: PP       11/5       193,7       7.75       12.01       9.29       1.04       5.91       .31       1.57 x.24       3.15 x         Polypropylene Colour: Green Material code: PP       200       216       8.64       2200       260       277       161       8       40 x 6       80 x 4         Polyamide Colour: Black Material code: PA       219,1       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         200       219,1       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         200       250       267       10.68       380       325       328       186,5       8       40 x 8       80 x 4         250       250       273       10.92       10       385       330       334       189,5       8       40 x 8       80 x 4         See pages 154 / 155 for material properties and technical       318       12 72       440       375       382       212       8       40 x 8       80 x 4		,-								-		3.15 x 1.77	
Polypropylene Colour: Green Material code: PP       216       8.64       320       260       277       161       8       40 x 6       80 x 4         200       216       12.60       1.24       1.91       6.34       .31       1.57 x.24       3.15 x         219,1       8.76       8       261       280       162,5       8       40 x 6       80 x 4         Polyamide Colour: Black Material code: PA       200       261       280       162,5       8       40 x 6       80 x 4         200       219,1       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         200       201       1.28       11.02       6.40       .31       1.57 x.24       3.15 x         200       201       1.28       12.60       1.28       11.02       6.40       .31       1.57 x.24       3.15 x         200       250       250       380       325       328       186,5       8       40 x 8       80 x 4         201       273       10.92       10       385       330       334       189,5       8       40 x 8       80 x 4         58ee pages 154 / 155 for material properties and	Standard Materials for Plastic Pipe Saddles		<b>193,7</b> 7.7	75									
Polyamide Colour: Black Material code: PA       200       216       8.64       12.60       1.24       1.91       6.34       .31       1.57 x.24       3.15 x         Polyamide Colour: Black Material code: PA       200       219,1       8.76       8       200       261       280       162,5       8       40 x 6       80 x 4         Polyamide Colour: Black Material code: PA       200       267       10.68       380       325       328       186,5       8       40 x 8       80 x 4         250       273       10.92       10       385       330       334       189,5       8       40 x 8       80 x 4         See pages 154 / 155 for material properties and technical       318       12 72       440       375       382       212       8       40 x 8       80 x 4												3.15 x 1.77	
Polyamide Colour: Black Material code: PA       200       219,1       8.76       8       320       261       280       162,5       8       40 x 6       80 x 4         Polyamide Colour: Black Material code: PA       Polyamide Colour: Black Material code: PA       267       10.68       380       325       328       186,5       8       40 x 8       80 x 4         See pages 154 / 155 for material properties and technical       318       12.72       10       385       330       334       189,5       8       40 x 8       80 x 4	olypropylene	216	216 8.6	64						-			
Polyamide Colour: Black Material code: PA     219,1     8.76     8     12.60     1.28     11.02     6.40     .31     1.57 x.24     3.15 x       250     267     10.68     380     325     328     186,5     8     40 x 8     80 x 4       273     10.92     10     385     330     334     189,5     8     40 x 8     80 x 4       See pages 154 / 155 for material properties and technical     318     12.72     440     375     382     212     8     40 x 8     80 x 4	olour: Green	200						-				3.15 x 1.77	
Polyamide Colour: Black Material code: PA         267         10.68         380         325         328         186,5         8         40 x 8         80 x 4           250         273         10.92         14.96         12.80         12.91         7.34         .31         1.57 x .31         3.15 x           See pages 154 / 155 for material properties and technical         318         12.72         440         375         382         212         8         40 x 8         80 x 4	aterial code: PP	219,1	219,1 8.7	76 8	8								
Portunitie         267         10.68         14.96         12.80         12.91         7.34         .31         1.57 x.31         3.15 x           Material code: PA         250         273         10.92         10         385         330         334         189,5         8         40 x 8         80 x 4           See pages 154 / 155 for material properties and technical         318         12 72         440         375         382         212         8         40 x 8         80 x 4			-									3.15 x 1.77	
250     273     10.92     10     385     330     334     189,5     8     40 x 8     80 x 4       See pages 154 / 155 for material properties and technical     318     12 72     440     375     382     212     8     40 x 8     80 x 4	-	267	<b>267</b> 10	0.68						-			
273         10.92         10         15.16         12.99         13.15         7.46         .31         1.57 x .31         3.15 x           See pages 154 / 155 for material properties and technical         318         12.72         440         375         382         212         8         40 x 8         80 x 4		250											
See pages 154 / 155 for material properties and technical <b>318</b> 12.72 440 375 382 212 8 40 x 8 80 x 4	aterial code: PA	273	<b>273</b> 10	0.92 1	10								
	54 / 155 for material properties and technical	318	<b>318</b> 12	2.72		17.32	14.76	15.04	8.35	.31	1.57 x .31	3.15 x 1.77	
		300										80 x 45	
		323,9	<b>323,9</b> 12	2.96 1	12							3.15 x 1.77	
										-		100 x 50	
<b>355,6</b> 14.22 14 18.90 16.54 16.57 9.25 47 2.36 y 31 3.94 y	act STAUFF for further information.		<b>355,6</b> 14	4.22 1	14							3.94 x 1.97	
350 490 430 434 242 12 60 x 8 100 y	<b>ana</b>											100 x 50	
Applications 368 1/ /2	JIIS	368	<b>368</b> 14	4.72						-		3.94 x 1.97	
550 470 472 261 12 60 x 8 100 x	and a sector front diality of the second											100 x 50	
406,4 16.26 16	<ul> <li>Standing or hanging installation of pipes and tubes on beams, profiles and consoles</li> <li>Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube</li> </ul>		<b>406,4</b> 16	6.26   1	16							3.94 x 1.97	
Ductor of rotations, provide and consolicits									-			100 x 50	
400 <b>419</b> 16.76			<b>419</b> 16	6.76								3.94 x 1.97	
												100 x 50	
			<b>457</b> 18	8.28	18							3.94 x 1.97	
630 570 574 312 12 60 x 8 100 x								-		-		100 x 50	
<b>508</b> 20.32 20 24 80 22.44 22.60 12.28 47 2.36x 31 3.94x			<b>508</b> 20	0.32 2	20					-		3.94 x 1.97	
500 640 585 587 319 12 60 x 8 100 x												100 x 50	
521 20.84		521	<b>521</b> 20	0.84								3.94 x 1.97	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

#### **Applications**

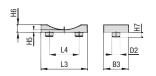
- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube

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# Flat Steel U-Bolt with Plastic Pipe Saddle (Short) and U-Profile

# (To be used as Fixed Point Clamps only) Type FB+RUK



Plastic Pipe Saddle (type RUK) (For size DN 40, dimension L4 is staggered by 90°)



Hexagon Head Bolt AS (according to DIN EN ISO 4014 / 4017)

<b>DN</b> 40 50	Ø D1 (mm)		Pipe			Hexagon Head Bolt						
	. ,			Plastic L3	Pipe Sa	ddle (ty B3	pe RUK) D2	H5	H6	H7	(DIN EN ISO 4014 / 4017) Thread G x L	
		. ,	(in)	24	25	35	8	5	8	5		
50	48,3	1.93	1-1/2	.94	.98	1.38	.31	.20	.31	.20	M10 x 40	
50	67	0.00		38	25	50	10	5	10	6	M10 x 40	
50	57	2.28		1.50	.98	1.97	.39	.20	.39	.24	M10 x 40	
	60.2	2.41	2	38	25	50	10	5	10	6	M10 x 40	
	60,3		2	1.50	.98	1.97	.39	.20	.39	.24	WITU X 40	
65	76,1	3.04	2-1/2	38	25	50	10	5	10	6	M10 x 40	
00	70,1	3.04	2-1/2	1.50	.98	1.97	.39	.20	.39	.24	WITU X 40	
80	<b>88,9</b> 3.56		3	75	40	70	15	8	17	10	M 12 x 55	
00	00,5	5.50	5	2.95	1.57	2.76	.59	.31	.67	.39	WI 12 X 33	
	108 4.	4.32		75	40	70	15	8	17	10	M 12 x 55	
100	100	4.02		2.95	1.57	2.76	.59	.31	.67	.39	WI 12 X 00	
100	114,3	4.57	4	75	40	70	15	8	17	10	M 12 x 55	
	111,0	1.07		2.95	1.57	2.76	.59	.31	.67	.39	IN 12 X 00	
	133	5.32		75	40	70	15	8	17	10	M 12 x 55	
125				2.95	1.57	2.76	.59	.31	.67	.39		
	139,7	5.59	5	75	40	70	15	8	17	10	M 12 x 55	
	,.		-	2.95	1.57	2.76	.59	.31	.67	.39		
	159	6.36		140	90	75	25	8	26	10	M 16 x 75	
150				5.51	3.54	2.95	.98	.31	1.02	.39		
	168,3	6.73	6	140	90	75	25	8	26	10	M 16 x 75	
	,.		-	5.51	3.54	2.95	.98	.31	1.02	.39		
	193,7	7.75		140	90	75	25	8	26	10	M 16 x 75	
	,			5.51	3.54	2.95	.98	.31	1.02	.39		
	216	8.64		140	90	75	25	8	26	10	M 16 x 75	
200	-			5.51	3.54	2.95	.98	.31	1.02	.39		
	219,1	8.76	8	140	90	75	25	8	26	10	M 16 x 75	
				5.51	3.54	2.95	.98	.31	1.02	.39		
	267	10.68		140	90	75	25	8	26	10	M 20 x 80	
250				5.51	3.54	2.95	.98	.31	1.02	.39		
	273	10.92	10	140	90	75	25	8	26	10	M 20 x 80	
				5.51	3.54	2.95	.98	.31	1.02	.39		
	318	12.72		220	150	75	30	8	32	10	M 20 x 80	
300				8.66	5.91	2.95	1.18	.31	1.26	.39		
	323,9	12.96	12	220	150	75	30	8	32	10	M 20 x 80	
				8.66	5.91	2.95	1.18	.31	1.26	.39		
	355,6	14.22	14	220	150 5.91	75 2.95	30	8	32 1.26	10	M 24 x 100	
350				8.66	150	75	30	.31 8		.39		
	368	14.72		220		2.95			32 1.26	10	M 24 x 100	
				8.66	5.91	-	1.18	.31		.39		
	406,4	16.26	16	220 8.66	150 5.91	75 2.95	30 1.18	8	32 1.26	10 .39	M 24 x 100	
								.31				
400	419	16.76		220 8.66	150	75 2.95	30 1.18	8 .31	32	10	M 24 x 100	
-				220	5.91 150	2.95	30	.31	1.26 32	.39		
	457	18.28	18						-	10	M 24 x 100	
				8.66	5.91	2.95	1.18 30	.31	1.26	.39		
	508	20.32	20	220	150	75		8	32	10	M 24 x 100	
500				8.66	5.91	2.95	1.18	.31	1.26	.39		
	521	20.84		220 8.66	150 5.91	75 2.95	30 1.18	8 .31	32 1.26	10 .39	M 24 x 100	



Ord	ering	Codes

Flat Steel U-B	olt *FB-*A-48	*FB-*A-48.3-*W1					
* Flat Steel U-Bol	t	FB					
* Exact outside di	A-48.3						
* Material code	Carbon Steel, uncoated Carbon Steel, zinc-plated, blue-chromated	W1 W32					
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 31	6 Ti) <b>W5</b>					
only Plastic Pi	ipe Saddle *RUK-*4	8.3 <b>-*</b> PP					
* Plastic Pipe Sac	ldle (Short)	RUK					
* Exact outside diameter Ø D1 (mm) 48							
* Material of Pipe	Saddle (see below)	PP					
Please note All its	me are supplied non-assembled						

Please note: All items are supplied non-assembled.

#### **Standard Materials for Plastic Pipe Saddles**



Colour: Black Material code: PA

See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube





# **Round Steel U-Bolt with Plastic Pipe Saddle (Short) Type RB+RUK**



# **Ordering Codes**

Clamp Assem	bly *RB+RUK-*48.3-*	PP-*W1							
One clamp assembly is consisting of one Round Steel U-Bolt (type RB), one Plastic Pipe Saddle (type RUK) and four Nuts (to DIN EN ISO 4032).									
* Clamp Assembl	y (as listed above)	RB+RUK							
* Exact outside d	48.3								
* Material of Pipe	PP								
* Material code	Carbon Steel, uncoated Carbon Steel, zinc-plated, blue-chromated	W1 W32							
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 31	6 Ti) <b>W5</b>							
Please note: All items are supplied non-assembled.									
Standard Mate	erials for Plastic Pipe Sa	ddles							

Polypropylene Colour: Green Material code: PP Polyamide Colour: Black

Material code: PA

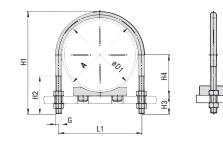
See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

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- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube







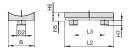
Round Steel U-Bolt (type RB) with Plastic Pipe Saddle (type RUK)

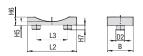
**Recommended Installation** >DN25

Diameter Nominal		Diameter ube	Nominal Bore	Dimensions ( ^{mm} / _{in} )							
DN	Ø D1 (mm)	(in)	Pipe (in)	Round S	Steel U-Bo L1	lt (Type RE H1	l) H2	H3	H4	Thread G	
DI	. ,	. ,	(11)		40	73,5	41	30	17,5		
20	25	.98		30	1.57	2.89	1.61	1.18	.69	M10	
20	26,9	1.06	3/4	1.18	40	73,5	41	30	18,5	M10	
	20,0	1.00	0/1		1.57	2.89	1.61	1.18	.73	inito	
	30	1.18		38	48 1.89	81 3.19	48	30 1.18	20 .79	M10	
25				1.50	48	81	48	30	22		
	33,7	1.33	1	1.00	1,89	3,19	1,89	1,18	.87	M10	
	38	1.50			56	89	48	30	24	M10	
32	30	1.50		46	2.20	3.50	1.89	1.18	.94	IVITO	
02	42,4	1.69	1-1/4	1.81	56	89	48	30	26,2	M10	
	,		-		2.20	3.50	1.89	1.18 35	1.03		
	44,5	1.76		52	62 2.44	100 3.94	55 2.17	1.38	27,2 1.07	M10	
40		1.05		2.05	62	100	55	35	29		
	48,3	1.90	1-1/2		2.44	3.94	2.17	1.38	1.14	M10	
	57	2.28			76	118	63	39	33,5	M12	
50	51	2.20		64	2.99	4.65	2.48	1.54	1.32	19112	
	60,3	2.41	2	2.52	76	118	63 2.48	39	35,2	M12	
				82	2.99 94	4.65 135	77	1.54 39	1.39 43		
65	76,1	3.04	2-1/2	3.23	3.70	5.31	3.03	1.54	1.69	M12	
80	000	2 56	2	94	106	152	82	41	52,5	M12	
80 88	88,9	3.56	3	3.70	4.17	5.98	3.23	1.61	2.07	M12	
	108	4.32		10-	136	190	105	49	62	M16	
100				120	5.35	7.48	4.13	1.93	2.44		
	114,3	4.57	4	4.72	136 5.35	190 7.48	105 4.13	49 1.93	65 2.56	M16	
					164	217	105	49	74,5		
125 -	133	5.32		148	6.46	8.54	4.13	1.93	2.93	M16	
	139,7	5.59	5	5.83	164	217	105	49	78	M16	
	153,1	5.53	5		6.46	8.54	4.13	1.93	3.07	IVITO	
	159	6.36		170	192	247	105	51	87,5	M16	
150				<b>176</b>	7.56	9.72 247	4.13 105	2.01 51	3.44 92		
	168,3	6.73	6	6.93	7.56	9.72	4.13	2.01	3.62	M16	
170	100 7	7 75		202	218	273	105	51	105	MIC	
175	193,7	7.75		7.96	8.58	10.75	4.13	2.01	4.13	M16	
	216	8.64			248	311	125	59	116	M20	
200		0.0 T		228	9.76	12.24	4.92	2.32	4.57	EO	
	219,1	8.76	8	8.98	248 9.76	311 12.24	125 4.92	59 2.32	117,5 4.63	M20	
					303	364	4.92	59	4.63		
050	267	10.68		282	11.93	14.33	4.92	2.32	5.57	M20	
250	273	10.92	10	11.10	302	364	125	59	144,5	M20	
	215	10.32	10		11.89	14.33	4.92	2.32	5.69	IVIZU	
	318	12.72		000	352	418	125	62	167	M20	
300				<b>332</b> 13.07	13.86 352	16.46 418	4.92 125	2.44 62	6.57 170		
	323,9	12.96	12	13.07	13.86	16.46	4.92	2.44	6.69	M20	
	055.0	14.00	- 4		402	475	145	70	186	1404	
350	355,6	14.22	14	378	15.83	18.70	5.71	2.76	7.32	M24	
JJU	368	14.72		14.88	402	475	145	70	192	M24	
					15.83	18.70	5.71	2.76	7.56		
	406,4	16.26	16	120	452 17.80	526	145	70 2.76	211	M24	
400				<b>428</b> 16.85	452	20.71 526	5.71 145	2.76	8.31 217,5		
	419	16.76		10.00	17.80	20.71	5.71	2.76	8.56	M24	
	500	00.00	20		554	627	145	70	262	MOA	
500	508	20.32	20	530	21.81	24.69	5.71	2.76	10.31	M24	
000	521	20.84		20.87	554	627	145	70	269	M24	
	521	20.04			21.81	24.69	5.71	2.76	10.59	1112-7	



# Round Steel U-Bolt with Plastic Pipe Saddle (Short) Type RB+RUK





Plastic Pipe Saddle (type RUK) (For sizes DN 20 to DN 40)

Plastic Pipe Saddle (type RUK) (From size DN 50 on)

Norme         Participant and processes	Diameter Nominal	Outside Pipe / Tu	Diameter	Nominal Bore	. ,							
20         25         9.9         30         30         35         25         24         5         8         5         8           26.9         1.66         34         1.86         35         25         24         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8         5         8		Ø D1	Ø D1									
20         25         30         138         98         34         20         31         20         31           26         26         5         8         5         8         5         8           30         1.88         98         34         20         31         20         31           37         1.33         1.38         98         34         20         31         20         31           37         1.33         1.33         1.38         98         34         20         31         20         31           30         1.33         1.33         1.38         98         94         20         31         20         31           31         39         34         34         34         34         34         33         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34         34	DN	(mm)	(in)	(in)	A							
100         100         300         1.38         98         24         5         8         5         8           260         1.08         1.08         38         1.38         98         94         20         31         20         31         20         31           360         1.38         98         94         20         31         20         31         20         31           37         1.33         1         1.38         98         94         20         31         20         31           38         1.50         6         2         2         6         8         5         8           31         1.09         1.14         1.18         38         98         94         20         31         20         31           32         42.0         31         20         31         30         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20		25	.98									
209     1.18     30     1.18     34     35     20     31     20     31       30     1.18     36     25     24     5     8     5     8       33.7     1.33     1.3     1.38     38     94     20     31     20     31       33     1.50     1.38     98     94     20     31     20     31       34     1.50     1.38     98     94     20     31     20     31       34     1.60     1.58     98     94     20     31     20     31       42.4     1.69     1.14     1.58     98     94     20     31     20     31       40     1.69     1.76     1.38     98     94     20     31     20     31       50     1.60     1.60     1.50     98     94     20     31     20     31       61     3.90     1.12     1.38     98     94     20     31     20     31       50     5     1.60     38     25     50     5     10     6     10       50     1.50     98     1.50     98     1.50     98     1.	20											
30         1.18         30         1.30         30         31.30         1.50         33.6         2.5         2.4         5         8         5         8           32         1.50         1.50         35         2.5         2.4         5         8         5         8           38         1.50 $Aee$ 1.38         .98         .94         2.0         .31         .20         .31           38         1.60 $1.14$ 1.38         .98         .94         2.0         .31         .20         .31           42.4         1.69         1.174         1.38         .98         .94         2.0         .31         .20         .31           44.5         1.76         2.88         .96         .94         .20         .31         .20         .31           57         2.89         .90         .112         .38         .25         .50         5         1.0         6         .00         .31         .20         .31           60         1.61         .34         .52         .35         .35         .36         .36         .36         .36         .36         .36         .36         .		26,9	1.06	3/4	1.10							
30         1.18         38         1.8         38         38         20         31         20         31           33.7         1.33         1.33         1.50         36         25         24         5         8         5         8           32         38         1.50         1.50         46         1.38         98         94         20         31         20         31           32         42.4         1.69         1.1/4         1.138         38         94         20         31         20         31           40         43.3         1.00         1.1/2         2.05         35         2.5         2.4         5         8         5         8           50         43.3         1.00         1.1/2         2.05         35         2.5         2.4         5         8         5         8           60.3         2.41         2.0         33         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0         31         2.0 </td <td></td>												
33.7         1.33         1         1.60         36         2.5         2.4         5         8         5         8           32         38         1.50         46         1.38         .98         .94         2.0         .31         2.0         .31           32         38         1.69         1.1/4         1.81         .98         .94         .20         .31         .20         .31           42.4         1.69         1.1/4         1.81         .98         .94         .20         .31         .20         .31           44.5         1.76         .52         2.4         5         8         5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8         .5         8		30	1.18		38							
1         1         38         38         38         20         31         20         31         20         31           32         38         1.50         46         35         25         24         5         8         5         8           32         42,4         1.69         1.74         138         38         25         24         5         8         5         8           40         43         1.90         1.74         25         35         25         24         5         8         5         8           40.0         43.1         1.90         1.72         25         35         25         24         5         8         5         8         8           50         6.3         2.10         1.38         98         9.4         200         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20	25	00.7	1.00	4								
38         1.30         46         1.38         98         94         20         31         20         31           42.4         1.69         1.14         1.81         35         25         24         5         8         5         8           40         43.3         1.90         1-1/2         20         38         986         94         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         31         31         31         31         31         31         31         31		33,1	1.33			1.38	.98	.94	.20	.31	.20	.31
32         1         1         46         1.38         38         94         2.0         3.1         2.0         3.1           42.4         1.69         1.714         35         25         24         5         8         5         8           40         43.5         1.76         35         25         24         5         8         5         8           40.0         1.90         1.90         35         25         24         5         8         5         8         8         94         20         31         20         31           60.0         1.90         1.90         36         25         24         5         8         5         8         5         8         8         5         8         8         5         8         8         3         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30         30		38	1 50									
42.4         1.69         1-1/4         1.81         35         2.5         2.42         5         8         5         8         5         8           40         44,5         1.76         7         2         1.88         388         94         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20         31         20	32	50	1.00									
44.5         1.76         2         2         5         2         3         5         8         5         8           40.0         1.90         1-1/2         20         35         25         24         5         8         5         8           50         2.28         2.28         36         25         50         5         10         6         10           60.3         2.41         2         2.52         38         25         50         5         10         6         10           60.3         2.41         2         2.52         38         25         50         5         10         6         10         5         39         2.4         39           65         7.1         3.04         2.12         32.3         15.0         38         197         2.0         39         2.4         39           60         8.9         3.60         3.70         2.95         1.57         2.76         31         6.77         39         59           100         15.7         2.76         31         6.7         39         59         5         5.53         1.57         2.76         31	-	42,4	1.69	1-1/4	1.81							
44,6         1,7b         52         1.38         98         94         20         31         20         31           48,3         1.90         1.1/2         2.05         35         2.2         4         5         8         5         8           50         6         2.28         6         38         25         50         5         10         6         10           60.3         2.41         2         2.52         38         25         50         5         10         6         10           65         76,1         3.04         2.1/2         82         38         25         50         5         10         6         10           66         76,1         3.04         2.1/2         82         38         25         50         5         10         6         10           700         88,9         3.56         3         9         75         40         70         8         17         10         15           100         133         5.22         75         76         40         70         8         17         10         15           120         133												
40         48,3         1.90         1.1/2         2.05         35         25         24         5         8         5         8           50         57         2.28         64         1.38         .98         .94         .20         .31         .20         .31           50         60,3         2.41         2         2.52         .38         .25         .50         5         10         6         10           60,3         2.41         2         .252         .38         .25         .50         5         10         6         10           60,3         2.41         2.12         .32         .38         .25         .50         5         10         6         10         10         15         .39         .39         .34         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .39         .59         .51         .51         .51         .51         .51         .51         <		44,5	1.76		52							
46,3         1.90         11/2         138         98         94         20         31         20         31           50         228         228         64         150         98         1.97         20         39         24         39           60,3         2.41         2         2.52         38         25         50         5         10         6         10           65         76,1         3.04         2.1/2         82         38         25         50         5         10         6         10           80         88,9         3.56         3         47         75         40         70         8         17         10         15           100         114,3         4.57         4         75         40         70         8         17         10         15           1143         4.57         4         75         40         70         8         17         10         15           125         1143         5.51         5.51         5.51         3.54         2.55         3.1         67         39         59           126         133,7         7.59         5.8	40											
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		<b>48,3</b> 1.90	1.90	1-1/2								
50         60,3         2.41         2         60,3         2.41         2         2.50         3.80         1.97         2.00         3.9         2.44         3.9           65         76,1         3.04         2-1/2         38         25         50         5         10         6         10           68         88,9         3.56         3         82         38         25         50         5         10         6         10           100         88,9         3.56         3         94         75         40         70         8         17         10         15           101         14.3         4.57         4         47         75         40         70         8         17         10         15           114.3         4.57         4         47         75         40         70         8         17         10         15           125         139.7         5.59         5         5         1.57         2.76         31         6.7         39         59           136         6.32         1.67         2.51         1.57         2.76         31         1.02         39		57	0.00			38	25	50	5		6	
60.3         2.41         2         2.52         3.8         2.5         5.0         5.         1.0         6         1.0           65         76.1         3.04         2-1/2         82         38         25         5.0         5         1.0         6         10           80         86.9         3.56         3         94         75         40         70         8         17         10         15           100         114.3         4.57         4         75         40         70         8         17         10         15           110         15.3         5.32         75         40         70         8         17         10         15           110         15.3         5.57         2.76         31         6.7         39         59           125         133         5.32         75         40         70         8         17         10         15           126         1.37         2.76         31         6.7         39         59         55         15.7         2.76         31         6.7         39         59           126         6.36         75	50	57	2.20									
65         76.1         3.04         2-1/2         82         38         25         50         5         10         6         10           80         86,9         3.56         3         323         1.50         98         1.97         20         39         24         39           80         86,9         3.56         3         370         2.96         1.57         2.76         31         6.77         39         59           100         114,3         4.57         4         75         40         70         8         17         10         15           120         2.95         1.57         2.76         31         6.77         39         59           133         5.32         1.48         2.95         1.57         2.76         31         6.7         39         59           139,7         5.59         5         5.83         75         40         70         8         167         39         59           150         1.57         2.76         31         6.7         39         59           150         1.57         2.76         31         1.02         39         98	00	60.3	2.41	2	2.52							
b5         b6,1         3.04         2-1/2         3.23         1.50         98         1.97         2.0         3.9         2.4         3.9           80         86,9         3.56         3         370         2.95         1.57         2.76         3.1         67         3.9         5.9           100         14.3         4.57         4         4.72         75         4.0         70         8         17         10         15           100         114.3         4.57         4         4.72         75         4.0         70         8         17         10         15           120         133         5.32         148         2.95         1.57         2.76         3.1         6.7         39         .59           125         139,7         5.59         5         5.83         75         4.0         70         8         17         10         15           120         6.36         176         5.15         3.54         2.95         3.11         1.02         39         98           150         188,3         6.73         6         6.31         3.54         2.95         3.11         1.02         <		,-		-	00							
80         88,9         3.56         3         94         75         40         70         8         17         10         15           100         13.8         4.32         120         2.95         1.57         2.76         31         67         39         59           100         114,3         4.57         4         75         40         70         8         17         10         15           114,3         4.57         4         75         40         70         8         17         10         15           125         133         5.32         1.67         2.95         1.57         2.76         31         6.7         39         59           139,7         5.59         5         5.83         75         40         70         8         17         10         15           139,7         5.59         5         5.51         3.54         2.95         3.11         1.02         39         .98           150         193,7         7.75         202         140         90         75         8         26         10         25           166         5.51         3.54         2.95<	65	76,1	3.04	2-1/2								
80         8.69         3.70         2.95         1.57         2.76         31         67         39         59           100         4.32         120         12         2.95         1.57         2.76         31         67         39         59           114.3         4.57         4         75         40         70         8         17         10         15           133         5.32         1.57         2.76         31         6.7         39         59           139,7         5.9         5         6.83         75         40         70         8         17         10         15           139,7         5.9         5         557         2.76         31         6.7         39         59           168         6.36         75         8         26         10         25         55         157         2.76         31         1.02         39         98           175         193,7         7.75         202         140         90         75         8         26         10         25           176         19.3,7         7.75         202         140         90         75 <td></td>												
108         4.32         120         75         40         70         8         17         10         15           114.3         4.57         4         4.72         75         40         70         8         17         10         15           114.3         4.57         4         4.72         75         40         70         8         17         10         15           125         133         5.32         148         2.95         1.57         2.76         .31         .67         .39         .59           139,7         5.59         5         5.83         75         40         70         8         17         10         15           2.95         1.57         2.76         .31         .67         .39         .59         59         55         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51         .51	80	88,9	3.56	3								
100         103         4.32         120         2.95         1.57         2.76         31         6.77         39         59           114,3         4.57         4         75         40         70         8         17         10         15           125         133         5.32         148         2.95         1.57         2.76         31         6.7         39         59           139,7         5.59         5         75         40         70         8         17         10         15           2.95         1.57         2.76         31         6.7         39         .59         .59         .59         .59         .59         .59         .59         .59         .57         .276         .31         .67         .39         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59         .59					0.10							
100         114,3         4.57         4         4.72         75         40         70         8         17         10         15           125         133         5.32         -         148         2.95         1.57         2.76         .31         .67         .39         .59           139,7         5.59         5         5.83         75         40         70         8         17         10         15           150         159         5.59         5         5.83         75         40         70         8         10         25           150         6.36         -         166         5.51         3.54         2.95         .31         1.02         39         .98           150         168,3         6.73         6         -         5.51         3.54         2.95         .31         1.02         .39         .98           175         193,7         7.75         2         202         140         90         75         8         26         10         25           200         193,7         7.75         2         228         5.51         3.54         2.95         .31         1.02	100	108	4.32		120							
133         5.32         148         75         40         70         8         17         10         15           139,7         5.59         5         5.83         75         40         70         8         17         10         15           150         159         6.36         75         40         70         8         1.67         39         59           150         159         6.36         75         40         70         8         1.67         39         59           150         6.36         76         40         70         8         26         10         25           168,3         6.73         6         76         5.51         3.54         2.95         3.1         1.02         39         38           175         193,7         7.75         202         140         90         75         8         26         10         25           200         219,1         8.64         228         5.51         3.54         2.95         3.1         1.02         39         .98           200         10.8         284         286         10         25         .551         3.54 <td>100</td> <td>11/1 3</td> <td>4.57</td> <td>4</td> <td>4.72</td> <td>75</td> <td>40</td> <td>70</td> <td>8</td> <td>17</td> <td>10</td> <td></td>	100	11/1 3	4.57	4	4.72	75	40	70	8	17	10	
125         133         5.32         148         2.95         1.57         2.76         31         67         39         59           139,7         5.59         5         5.83         75         40         70         8         17         10         15           150         159         6.36         75         8.0         2.76         31         6.7         39         59           168,3         6.73         6         176         5.51         3.54         2.95         31         1.02         39         98           175         193,7         7.75         2140         90         75         8         26         10         25           7.96         5.51         3.54         2.95         31         1.02         39         98           200         193,7         7.75         216         2.95         31         1.02         39         98           201         8.64         288         5.51         3.54         2.95         31         1.02         39         98           201         10.68         282         5.51         3.54         2.95         31         1.02         39         9		114,5	4.57	7								
125         139,7         5.59         5         5.83         75         40         70         8         17         10         15           150         159         6.36         176         10         15         2.95         1.57         2.76         3.1         6.77         39         59           150         159         6.36         176         5.51         3.54         2.95         3.1         1.02         39         .98           168,3         6.73         6         6.93         140         90         75         8         26         10         25           175         193,7         7.75         2.02         140         90         75         8         26         10         25           200         219,1         8.64         228         5.51         3.54         2.95         31         1.02         .39         .98           200         219,1         8.76         8         8.98         140         90         75         8         26         10         25           219,1         8.76         8         8.98         140         90         75         8         26         10		133	5.32									15
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	125											
150         159         6.36         176         140         90         75         8         26         10         25           168,3         6.73         6         176         5.51         3.54         2.95         .31         1.02         .39         .98           175         193,7         7.75         202         140         90         75         8         26         10         25           200         193,7         7.75         202         140         90         75         8         26         10         25           200         216         8.64         222         140         90         75         8         26         10         25           219,1         8.76         8         898         140         90         75         8         26         10         25           251         3.51         3.54         2.95         .31         1.02         .39         .98           250         267         10.68         282         2551         3.54         2.95         .31         1.02         .39         .98           300         318         12.72         2832         20	120	139,7	5.59	5	0.00							
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$												
168,3         6.73         6         6.93         140         90         75         8         26         10         25           175         193,7         7.75         202         140         90         75         8         26         10         25           200         193,7         7.75         202         140         90         75         8         26         10         25           200         216         8.64         228         5.51         3.54         2.95         .31         1.02         .39         .98           210         8.64         228         5.51         3.54         2.95         .31         1.02         .39         .98           219,1         8.76         8         8.98         140         90         75         8         26         10         25           250         10.68         282         140         90         75         8         26         10         25           273         10.92         10         11.10         140         90         75         8         32         10         30           300         323,9         12.96         12	150	159	6.36		176							
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	150	168 3	6.73	6	6.93	140	90		8		10	25
113         133         7.96         5.51         3.54         2.95         3.1         1.02         .39         .98           200         216         8.64         228         5.51         3.54         2.95         .31         1.02         .39         .98           210         219,1         8.76         8         228         5.51         3.54         2.95         .31         1.02         .39         .98           250         219,1         8.76         8         140         90         75         8         26         10         25           250         267         10.68         282         5.51         3.54         2.95         .31         1.02         .39         .98           273         10.92         10         11.10         140         90         75         8         26         10         25           300         318         12.72         332         8.66         5.91         2.95         .31         1.02         .39         .98           300         323,9         12.96         12         332         8.66         5.91         2.95         .31         1.26         .39         1.18 <td></td> <td>100,5</td> <td>0.75</td> <td>0</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>		100,5	0.75	0								
216         8.64         28         3.54         2.95         3.1         1.02         3.98         398           200         219,1         8.64         28         5.51         3.54         2.95         31         1.02         39         398           219,1         8.76         8         26         10         25         5.51         3.54         2.95         31         1.02         39         98           250         219,1         8.76         8         8.98         140         90         75         8         26         10         25           250         267         10.68         282         5.51         3.54         2.95         .31         1.02         .39         .98           273         10.92         10         11.10         140         90         75         8         26         10         25           300         318         12.72         282         20         150         75         8         32         10         30           323.9         12.96         12         13.07         220         150         75         8         32         10         30           356.	175	193.7	7.75									
210         3.04         228         5.51         3.54         2.95         .31         1.02         .39         .98           219,1         8.76         8         8.98         140         90         75         8         26         10         25           267         10.68         282         5.51         3.54         2.95         .31         1.02         .39         .98           273         10.92         10         282         5.51         3.54         2.95         .31         1.02         .39         .98           300         318         10.92         10         11.10         140         90         75         8         26         10         25           318         12.72         282         5.51         3.54         2.95         .31         1.02         .39         .98           300         318         12.72         332         8.66         5.91         2.95         .31         1.02         .39         .98           301         32.99         12.96         12         13.07         220         150         75         8         .32         10         .30         .36         .18         .		,	-		7.96							
200         219,1         8.76         8         8.98         140         90         75         8         26         10         25           267         10.68         282         5.51         3.54         2.95         .31         1.02         .39         .98           273         10.92         10         282         5.51         3.54         2.95         .31         1.02         .39         .98           300         10.92         10         11.10         140         90         75         8         26         10         25           318         12.72         332         55.1         3.54         2.95         .31         1.02         .39         .98           300         318         12.72         11.10         140         90         .75         8         .26         10         .25           323,9         12.92         10         32         .20         150         75         8         .32         10         .30           356.         14.22         14         378         8.66         5.91         2.95         .31         1.26         .39         1.18           368         14.72		216	8.64		228							
219,1         8.76         8         5.51         3.54         2.95         .31         1.02         .39         .98           250         267         10.68         282         5.51         3.54         2.95         .31         1.02         .39         .98           273         10.92         10         11.10         140         90         75         8         26         10         25           300         273         10.92         10         11.10         140         90         75         8         26         10         25           300         318         12.72         13         11.10         140         90         75         8         22         10         30           323,9         12.96         12         332         866         5.91         2.95         .31         1.26         .39         1.18           350         35,6         14.22         14         378         8.66         5.91         2.95         .31         1.26         .39         1.18           350         368         14.72         14.88         220         150         75         8         .32         10         .30	200											
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		219,1	8.76	8	5.00							
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		267	10.69									
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	250	207	10.00							1.02		.98
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	200	273	10.92	10	11.10							
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			TOTOL									
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		318	12.72		222							
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	300											
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		323,9	12.96	12	10.07							
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		055.0	14.00	14				-				
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	250	355,6	14.22	14	378							
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	300	368	14 72		14.88							
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		500	1 1.7 6									
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		406,4	16.26	16	400							
419         16.76         8.66         5.91         2.95         .31         1.26         .39         1.18           508         2.32         20         530         8.66         5.91         2.95         .31         1.26         .39         1.18           508         2.32         20         530         8.66         5.91         2.95         .31         1.26         .39         1.18           500         521         2.84         2.87         220         150         75         8         32         10         30	400											
508         2.32         20         220         150         75         8         32         10         30           500         530         530         8.66         5.91         2.95         .31         1.26         .39         1.18           521         2.84         2.87         220         150         75         8         32         10         30		419	16.76		10.05							
500         2.32         20         530         8.66         5.91         2.95         .31         1.26         .39         1.18           500         521         2.84         2.87         220         150         75         8         32         10         30			0.05									
<b>500</b> 2.87 220 150 75 8 32 10 30	500	508	2.32	20	530							
8.66 5.91 2.95 .31 1.26 .39 1.18	500	521	2.84						8			30
		JZI	2.04			8.66	5.91	2.95	.31	1.26	.39	1.18



# **Ordering Codes**

Round Steel U-Bolt *RB-*A-52-*W1-*COMPL								
One Round Steel U-Bolt (type RB) inlcludes four Nuts (to DIN EN ISO 4032).								
* Round Steel U-B	olt	RB						
* Dimension A (mr	m)	A-52						
* Material code	Carbon Steel, uncoated	W1						
	Carbon Steel, zinc-plated, blue-chromated	W32						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316	/ 316 Ti) <b>W5</b>						
only Plastic Pi	pe Saddle *RUK	-*48.3-*PP						
* Plastic Pipe Sade	dle (Short)	RUK						
* Exact outside diameter Ø D1 (mm) 48.3								
* Material of Pipe	Saddle (see below)	PP						

#### **Standard Materials for Plastic Pipe Saddles**



See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube



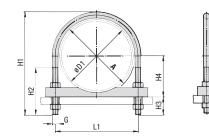
# Round Steel U-Bolt with Plastic Pipe Saddle (Long) **Type RB+RUL**



Ordering C	odes		Diameter Nominal	Outside Pipe / Tu Ø D1	
Clamp Assem	bly *RB+RUL-*48.3	-*PP-*W1	DN	(mm)	(in)
One clamp accord	bly is consisting of one Round	d Ctool II Dolt		25	.98
	stic Pipe Saddle (type RUL) ar		20	26,9	1.06
,	,			30	1.18
* Clamp Assembly	,	RB+RUL	25	33,7	1.33
* Exact outside di	ameter Ø D1 (mm)	48.3		00	1.50
* Material of Pipe	Saddle (see below)	PP	32	38	1.50
* Material code	Carbon Steel, uncoated Carbon Steel, zinc-plated,	W1		42,4	1.69
	blue-chromated	W32	40	44,5	1.76
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 /	316 Ti) <b>W5</b>	40	48,3	1.90
Please note: All ite	) led.	50	57	2.28	
			50	60,3	2.41
Standard Mate	rials for Plastic Pipe	Saddles	65	76,1	3.04
Polyprop			80	88,9	3.56
Colour: G Material o			100	108	4.32
Polyamic	le		100	114,3	4.57
Colour: B Material				133	5.32
			125	139,7	5.59
See pages 154 / 155 information.		159	6.36		
Alternative met of t			150		
	s are available upon request JFF for further information.			168,3	6.73
			175	193,7	7.75

#### **Applications**

- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube







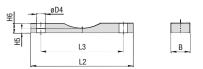
Round Steel U-Bolt (type RB) with Plastic Pipe Saddle (type RUL)

**Recommended Installation** >DN50

Diameter Nominal		Diameter ube	Nominal Bore	I Dimensions ( ^{mm} / _{in} )								
DN	Ø D1 (mm)	(in)	Pipe (in)	Round S	Steel U-Bo L1	lt (Type RE H1	8) H2	H3	H4	Thread G		
2			(,		40	73,5	41	30	17,5			
00	25	.98		30	1.57	2.89	1.61	1.18	.69	M10		
20	26,9	1.06	3/4	1.18	40	73,5	41	30	18.5	M10		
	20,5	1.00	5/4		1.57	2.89	1.61	1.18	.73	INITO		
	30	1.18			48	81	48	30	20	M10		
25				<b>38</b> 1.50	1.89 48	3.19 81	1.89 48	1.18 30	.79 22			
	33,7	1.33	1	1.50	1.89	3.19	1.89	1.18	.87	M10		
					56	89	48	30	24			
00	38	1.50		46	2.20	3.50	1.89	1.18	.94	M10		
32	40.4	1.60	1 1/4	1.81	56	89	48	30	26,2	MIO		
	42,4	1.69	1-1/4		2.20	3.50	1.89	1.18	1.03	M10		
	44,5	1.76			62	100	55	35	27,2	M10		
40	,0	1.70		52	2.44	3.94	2.17	1.38	1.07	WITO		
	48,3	1.90	1-1/2	2.05	62	100	55	35	29	M10		
					2.44	3.94	2.17	1.38 39	1.14			
	57	2.28		64	76 2.99	118 4.65	63 2.48	1.54	33,5 1.32	M12		
50				2.52	76	118	63	39	35,2			
	60,3	2.41	2	2.02	2.99	4.65	2.48	1.54	1.39	M12		
05	70.4	0.04	0.1/0	82	94	135	77	39	43	1410		
65	76,1	3.04	2-1/2	3.23	3.70	5.31	3.03	1.54	1.69	M12		
80	88,9	3.56	3	94	106	152	82	39	54,5	M12		
00	00,9	3.00	3	3.70	4.17	5.98	3.23	1.54	2.15	IVITZ		
	108	4.32			136	190	105	47	64	M16		
100				120	5.35	7.48	4.13	1.85	2.52			
	114,3	4.57	4	4.72	136	190	105	47	67	M16		
					5.35 164	7.48	4.13 105	1.85 47	2.64 76,5			
	133	5.32		148	6.46	8.54	4.13	1.85	3.01	M16		
125				5.83	164	217	105	47	80			
	139,7	5.59	5	0.00	6.46	8.54	4.13	1.85	3.15	M16		
	150	0.00			192	247	105	47	91,5	MIC		
150	159	6.36		176	7.56	9.72	4.13	1.85	3.60	M16		
100	168,3	6.73	6	6.93	192	247	105	47	96	M16		
	100,5	0.75	0		7.56	9.72	4.13	1.85	3.78	WITO		
175	193,7	7.75		202	218	273	105	47	109	M16		
-	,			7.96	8.58	10.75	4.13	1.85	4.29	-		
	216	8.64		228	248 9.76	311 12.24	125 4.92	55 2.17	120 4.72	M20		
200				8.98	248	311	125	55	4.72			
	219,1	8.76	8	5.00	9.76	12.24	4.92	2.17	4.78	M20		
	0.0-	10.00			303	364	125	55	145,5	1400		
250	267	10.68		282	11.93	14.33	4.92	2.17	5.73	M20		
250	273	10.92	10	11.10	302	364	125	55	148,5	M20		
	213	10.92	10		11.89	14.33	4.92	2.17	5.85	IVIZU		
	318	12.72			352	418	125	55	174	M20		
300	0.0			332	13.86	16.46	4.92	2.17	6.85			
	323,9	12.96	12	13.07	352	418	125	55	177	M20		
					13.86 402	16.46 475	4.92 145	2.17 63	6.97 193			
	355,6	14.22	14	378	402	18.70	5.71	2.48	7.60	M24		
350				14.88	402	475	145	63	199			
	368	14.72			15.83	18.70	5.71	2.48	7.83	M24		
	400.4	10.00	16		452	526	145	63	218	M04		
100	406,4	16.26	16	428	17.80	20.71	5.71	2.48	8.58	M24		
400	419	16.76		16.85	452	526	145	63	224,5	M24		
	413	10.70			17.80	20.71	5.71	2.48	8.84	IVIZ-T		
	508	20.32	20		554	627	145	63	269	M24		
	1			530	21.81	24.69 627	5.71 145	2.48 63	10.59			
500				20.87	554				276			



# Round Steel U-Bolt with Plastic Pipe Saddle (Long) Type RB+RUL



#### Plastic Pipe Saddle (type RUL)

Diameter Nominal	Outside Pipe / T	e Diameter Tube	Nominal Bore	Dimensions ( ^{mm} /in)						
DN	Ø D1	(	Pipe		ipe Saddle					6.54
DN	(mm)	(in)	(in)	A	L2	L3	B	H5	H6	Ø D4
	25	.98		30	75 2.95	40	30	5	12	11
20				1.18	75	1.57 40	1.18 30	.20 5	.47 12	.43
	26,9	1.06	3/4	1.10	2.95	1.57	1.18	.20	.47	.43
					80	48	30	5	12	11
05	30	1.18		38	3.15	1.89	1.18	.20	.47	.43
25	22.7	1.00	1	1.50	80	48	30	5	12	11
	33,7	1.33	1		3.15	1.89	1.18	.20	.47	.43
	38	1.50			90	56	30	5	12	11
32				46	3.54	2.20	1.18	.20	.47	.43
	42,4	1.69	1-1/4	1.81	90	56	30	5	12 .47	.43
					3.54 95	2.20 62	1.18 35	.20 5	15	.43
	44,5	1.76		52	3.74	2.44	1.38	.20	.59	.43
40				2.05	95	62	35	5	15	11
	48,3	1.90	1-1/2	2.00	3.74	2.44	1.38	.20	.59	.43
		0.00			110	76	35	5	15	14
50	57	2.28		64	4.33	2.99	1.38	.20	.59	.55
30	60,3	2.41	2	2.52	110	76	35	5	15	14
	00,0	۲.۳۱	4		4.33	2.99	1.38	.20	.59	.55
65	76,1	3.04	2-1/2	82	135	94	35	5	15	14
	,.			3.23	5.31	3.70	1.38	.20	.59	.55
80	88,9	3.56	3	94	145	106	40	10	20	14
				3.70	5.71 190	4.17 136	1.57 40	.39 10	.79 20	.55 18
	108	4.32		120	7.48	5.35	1.57	.39	.79	.71
100				4.72	190	136	40	10	20	18
	114,3	4.57	4		7.48	5.35	1.57	.39	.79	.71
	100	E 22			220	164	40	10	20	18
125	133	5.32		148	8.66	6.46	1.57	.39	.79	.71
120	139,7	5.59	5	5.83	220	164	40	10	20	18
	100,1	0.00	0		8.66	6.46	1.57	.39	.79	.71
	159	6.36		170	250 9.84	192	50	12	25	18
150				<b>176</b> 6.93	250	7.56	1.97 50	.47	.98 25	.71
	168,3	6.73	6	0.35	9.84	7.56	1.97	.47	.98	.71
				202	270	218	50	12	25	18
175	193,7	7.75		7.96	10.63	8.58	1.97	.47	.98	.71
	216	8.64			315	248	50	12	25	22
200	210	0.04		228	12.40	9.76	1.97	.47	.98	.87
200	219,1	8.76	8	8.98	315	248	50	12	25	22
	,.		-		12.40	9.76	1.97	.47	.98	.87
	267	10.68		202	370	302	50	.47	25	22
250				<b>282</b> 11.10	14.57 370	11.89 302	1.97 50	.47	.98 25	.87 22
	273	10.92	10	11.10	14.57	11.89	1.97	.47	.98	.87
	046	10 70			420	352	60	15	30	22
200	318	12.72		332	16.54	13.86	2.36	.59	1.18	.87
300	323,9	12.96	12	13.07	420	352	60	15	30	22
	525,5	12.30	12		16.54	13.86	2.36	.59	1.18	.87
	355,6	14.22	14	070	480	402	60	15	30	26
350	,-			378	18.90	15.83	2.36	.59	1.18	1.02
	368	14.72		14.88	480 18.90	402 15.83	60 2.36	15 .59	30 1.18	26
					540	452	60	15	30	26
	406,4	16.26	16	428	21.26	17.80	2.36	.59	1.18	1.02
400	44.0	10 70		16.85	540	452	60	15	30	26
	419	16.76			21.26	17.80	2.36	.59	1.18	1.02
	508	20.32	20		640	554	60	15	30	26
500	000	20.32	20	530	25.20	21.81	2.36	.59	1.18	1.02
500	521	20.84		20.87	640	554	60	15	30	26
					25.20	21.81	2.36	.59	1.18	1.02



# **Ordering Codes**

Round Steel U-Bolt*RB-*A-52-*W1-*COMPL								
One Round Steel U-Bolt (type RB) inIcludes four Nuts (to DIN EN ISO 4032).								
* Round Steel U-E	Bolt	RB						
* Dimension A (m	m) <b>/</b>	4-52						
* Material code	Carbon Steel, uncoated	W1						
	Carbon Steel, zinc-plated, blue-chromated	W32						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti)	W5						
only Plastic Pi	ipe Saddle *RUL-*48.3-*	*PP						
* Plastic Pipe Saddle (Long)								
* Exact outside diameter Ø D1 (mm) 48.3								
* Material of Pipe	Saddle (see below)	PP						

## **Standard Materials for Plastic Pipe Saddles**



Colour: Black Material code: PA

See pages 154 / 155 for material properties and technical information.

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Applications**

- Standing or hanging installation of pipes and tubes on beams, profiles and consoles
- Design with two threaded ends allows for ideal adaptation to suit the exact outer diameter of the pipe or tube

# Round Steel U-Bolt (without Plastic Pipe Saddle) Type RBD (DIN 3570, Type A)



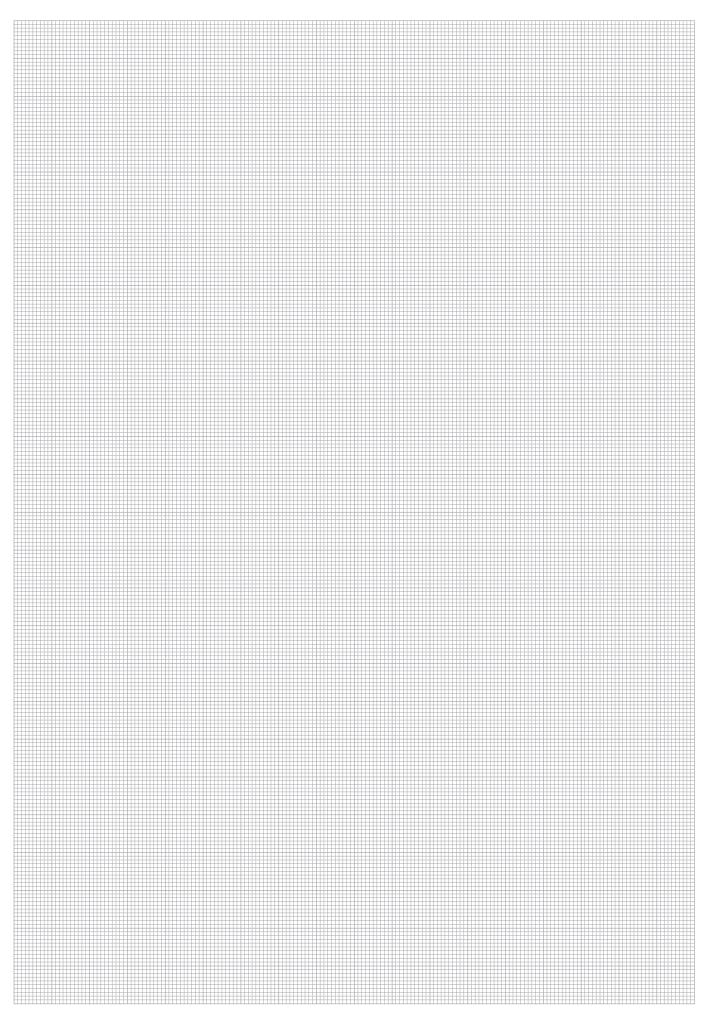
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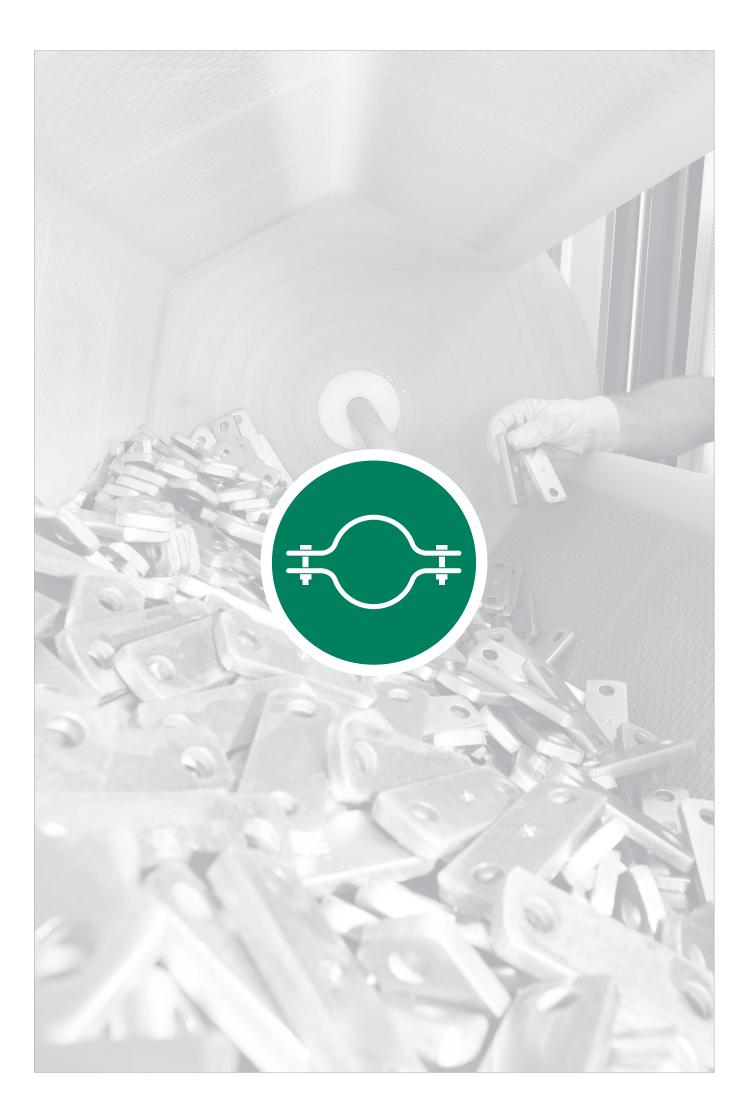
#### Round Steel U-Bolt (type RBD)

Ordering C	odes			Nominal	Pipe / Tu Ø D1	Bore Pipe	
Clamp Assem	bly *RBD-*A-30-*W1-*	COMPL		DN	(mm)	(in)	(in)
One clamp accem	bly is consisting of one Round S	tool II-Rolt		20	25	.98	
	ng to DIN 3570, Type A) and two		20	26,9	1.06	3/4	
						1.18	
	* Clamp Assembly (as listed above) RBD					1.33	1
<ul> <li>Dimension A (m</li> <li>Material code</li> </ul>	m) Carbon Steel, uncoated	A-30 W1		00	38	1.50	
	Carbon Steel, zinc-plated, blue-chromated	W32		32	42,4	1.69	1-1/4
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 31	e Ti) W5		40	44,5	1.76	
Please note: All ite	ems are supplied non-assembled	,		10	48,3	1.90	1-1/2
				50	57	2.28	
Applications				50	60,3	2.41	2
• •	ng installation of pipes and profiles and consoles			65	76,1	3.04	2-1/2
<ul> <li>Design with two t</li> </ul>	hreaded ends allows for ideal			80	88,9	3.56	3
adaptation to suit	the exact outer diameter of the		100	108	4.32		
			100	114,3	4.57	4	
			125	133	5.32		
				120	139,7	5.59	5
					159	6.36	

Diameter Nominal	Outside Pipe / Tu	Diameter be	Nominal Bore	Dimensions (				
DN	Ø D1 (mm)	(in)	Pipe	Round Steel U-Bolt (Type RBD) A L H1			H2	Thread C
DN	(11111)	(in)	(in)	А				Thread G
	25	.98		30	40 1.57	70 2.76	40 1.57	M10
20				1.18	40	70	40	
	26,9	1.06	3/4	1.10	1.57	2.76	1.57	M10
					48	76	40	
	30	1.18		38	1.89	2.99	1.57	M10
25	00.7	1.00	4	1.50	48	76	40	1410
	33,7	1.33	1		1,89	2.99	1.57	- M10
	38	1.50			56	86	50	M10
32	00	1.00		46	2.20	3.39	1.97	WITO
02	42,4	1.69	1-1/4	1.81	56	86	50	M10
					2.20	3.39	1.97	
	44,5	1.76		52	62 2.44	92 3.62	50 1.97	M10
40				2.05	62	92	50	
	48,3	1.90	1-1/2	2.00	2.44	3.62	1.97	M10
					76	109	50	
50	57	2.28		64	2.99	4.29	1.97	M12
50	60.0	0.41	2	2.52	76	109	50	MID
	60,3	2.41	2		2.99	4.29	1.97	M12
65	76,1	3.04	2-1/2	82	94	125	50	M12
00	70,1	5.04	2-1/2	3.23	3.70	4.92	1.97	
80	88,9	3.56	3	94	106	138	50	M12
	00,0	0.00	-	3.70	4.17	5.43	1.97	
	108	4.32		100	136	171	60	M16
100				<b>120</b> 4.72	5.35 136	6.73	2.36 60	
	114,3	4.57	4	4.72	5.35	171 6.73	2.36	M16
					164	191	60	
	133	5.32		148	6.46	7.52	2.36	M16
125			_	5.83	164	191	60	
	139,7	5.59	5		6.46	7.52	2.36	M16
	159	6.36			192	217	60	M16
150	159	0.30		176	7.56	8.54	2.36	IVI I O
100	168,3	6.73	6	6.93	192	217	60	M16
	,.	0.1.0	Ŭ		7.56	8.54	2.36	
175	193,7	7.75		202	218	249	60	M16
	-			7.96	8.58 248	9.80	2.36 70	
	216	8.64		228	9.76	283	2.76	M20
200				8.98	248	283	70	
	219,1	8.76	8	0.00	9.76	11.14	2.76	M20
	007	10.00			303	334	70	1400
250	267	10.68		282	11.93	13.15	2.76	M20
250	273	10.92	10	11.10	302	334	70	M20
	215	10.32	10		11.89	13.15	2.76	WIZU
	318	12.72			352	385	70	M20
300				332	13.86	15.16	2.76	
	323,9	12.96	12	13.07	352	385	70	M20
					13.86 402	15.16 435	2.76 70	
	355,6	14.22	14	378	402 15.83	435	2.76	M24
350				14.88	402	435	70	
	368	14.72			15.83	17.13	2.76	M24
	400.4	10.00	10		452	487	70	1404
400	406,4	16.26	16	428	17.80	19.17	2.76	M24
400	110	16.76		16.85	452	487	70	M24
	419	16.76			17.80	19.17	2.76	M24
	508	20.32	20		554	589	70	M24
500	500	20.02	20	530	21.81	23.19	2.76	111LT
	521	20.84		20.87	554	589	70	M24
					21.81	23.19	2.76	







#### ®

	Metal Pipe Clamp with Tension Clearance Two-Bolt Design DIN 3567-A	136
	Metal Pipe Clamp with Tension Clearance Three-Bolt Design (Extended to One Side) DIN 3567-B	137
	Heavy Saddle with Tension Clearance Single-Bolt Design DIN 1592	138
1	Heavy Saddle with Tension Clearance Two-Bolt Design DIN 1593	139
2	Light Saddle with Tension Clearance Single-Bolt Design DIN 1596	140
s	Light Saddle with Tension Clearance Two-Bolt Design DIN 1597	141

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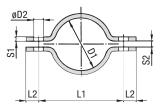
# Metal Pipe Clamp with Tension Clearance (DIN 3567-A) Two-Bolt Design

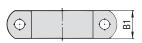


Ordering C	Ordering Codes								
Metal Pipe Cla	Metal Pipe Clamp *DIN3567-A*-20*W1								
	One metal pipe clamp is consisting of two clamp halves. Hexagon head bolts and nuts are not included.								
* Metal Pipe Clam	np to DIN 3567, type A DIN3	567-A							
* STAUFF Group (	Ø D1)	-20							
* Material code	Carbon Steel, uncoated	W1							
	Carbon Steel, hot-dip galvanised	W40							
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti	<b>W</b> 5							
Clamp Assem	bly *DIN3567-A*-20*W1*C0	MPL							
•	bly is consisting of two clamp halves I bolts and two hexagon head nuts.	;,							
* Metal Pipe Clarr	np to DIN 3567, type A DIN3	567-A							
* STAUFF Group (	Ø D1)	-20							
* Material code	Carbon Steel, uncoated	W1							
	Carbon Steel, hot-dip galvanised	W40							
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti	) <b>W</b> 5							
* Clamp assembly	y with bolts and nuts C	OMPL							
Please note: All ite	ms are supplied non-assembled.								

# **Applications**

 Installation of pipes, tubes and other construction elements on beams, profiles and consoles



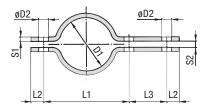


STAUFF Group	Nominal	Size	Dimensior	1S ( ^{mm} /in)					Accessories
Ø D1	(mm)	Pipe (in)	L1	L2	S1	S2	D2	B1	Hexagon Head Bolts (Hexagon Head Nuts)
	(1111)	(11)	57	15	5	7	11.5	30	(Hexayon Head Nuts)
20	4.5		2.24	.59	.20	.28	.45	1.18	
22	15		59	15	5	7	11.5	30	
22			2.32	.59	.20	.28	.45	1.18	
25			62	15	5	7	11.5	30	_
	20		2.44	.59	.20 5	.28 7	.45	1.18	
27		3/4	2.60	15 .59	5 .20	.28	11.5 .45	30 1.18	-
			68	15	5	7	11.5	30	M10 x 30
30	05		2.68	.59	.20	.28	.45	1.18	(M10)
34	25	1	72	15	5	7	11.5	30	3/8-16 UNC x 1-1/4
34		1	2.83	.59	.20	.28	.45	1.18	(3/8–16 UNC)
38			76	15	5	7	11.5	30	_
	32		2.99 82	.59 15	.20 5	.28 7	.45 11.5	1.18 30	
43		1-1/4	3.23	.59	.20	.28	.45	1.18	-
			84	15	5	7	11.5	30	
45	40		3.31	.59	.20	.28	.45	1.18	
49	40	1-1/2	88	15	5	7	11.5	30	
45		1-1/2	3.46	.59	.20	.28	.45	1.18	
57			104	18	6	9	14	40	_
	50		4.09	.71 18	.24 6	.35 9	.55 14	1.57 40	M1005
61		2	4.25	.71	.24	.35	.55	1.57	M12 x 35 (M12)
			122	18	6	9	14	40	7/16–14 UNC x 1-3/8
77	65	2-1/2	4.80	.71	.24	.35	.55	1.57	(7/16-14 UNC)
89	80	3	136	18	6	9	14	40	
05	00	0	5.35	.71	.24	.35	.55	1.57	
108			172	24	8	11	18	50	-
	100		6.77 178	.94 24	.31 8	.43	.71 18	1.97 50	
115		4	7.01	.94	.31	.43	.71	1.97	-
100			196	24	8	11	18	50	
133	125		7.72	.94	.31	.43	.71	1.97	
140	120		204	24	8	11	18	50	
			8.03	.94	.31	.43	.71	1.97	M16 x 45
159			222 8.74	24 .94	8 .31	11 .43	18 .71	50 1.97	(M16) 5/8–11 UNC x 1-3/4
	150		232	24	8	.43	18	50	(5/8–11 UNC)
169			9.13	.94	.31	.43	.71	1.97	(0, 0, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,
194	175		258	24	8	11	18	50	
194	175		10.16	.94	.31	.43	.71	1.97	
216			280	24	8	11	18	50	-
	200		11.02 284	.94 24	.31 8	.43	.71 18	1.97 50	
220			284	.94	.31	.43	.71	1.97	-
0.07			342	30	8	14	23	60	
267	250		13.46	1.18	.31	.55	.91	2.36	
273	250		348	30	8	14	23	60	
210			13.70	1.18	.31	.55	.91	2.36	M20 x 50
318			392	30	8	14	23	60	(M20)
	300		15.43 398	1.18 30	.31 8	.55 14	.91 23	2.36 60	3/4–10 UNC x 2 (3/4–10 UNC)
324			15.67	1.18	.31	.55	.91	2.36	
260	250		444	30	8	14	23	60	
368	350		17.48	1.18	.31	.55	.91	2.36	
407			498	36	10	18	27	70	
101	400		19.61	1.42	.39	.71	1.06	2.76	M24 x 60
419			510 10.08	36 1.42	10 .39	18 .71	27 1.06	70 2.76	(M24) 7/8–9 UNC 2-3/8
			614	36	.39	.71	27	2.76	(7/8–9 UNC 2-3/8
521	500		24.17	1.42	.39	.71	1.06	2.76	, ,
			/						





# Metal Pipe Clamp with Tension Clearance (DIN 3567-B) Three-Bolt Design (Extended to One Side)







STAUFF Group	Nomina	l Size	Dimens	ions ( ^{mm} /ir	n)					Accessories	
Ø D1	(mm)	Pipe	14	L2	L3	S1	S2	D2	B1	Hexagon Head Bolts	
וטט	(mm)	(in)	L1 57	15	46	5	52 7	11.5	30	(Hexagon Head Nuts	
20			2.24	.59	1.81	.20	.28	.45	1.18	_	
	15		59	15	46	5	7	11.5	30		
22			2.32	.59	1.81	.20	.28	.45	1.18		
			62	15	46	5	7	11.5	30		
25			2.44	.59	1.81	.20	.28	.45	1.18		
	20		66	15	46	5	7	11.5	30		
27		3/4	2.60	.59	1.81	.20	.28	.45	1.18		
			68	15	46	5	7	11.5	30	M10 x 30	
30			2.68	.59	1.81	.20	.28	.45	1.18	(M10)	
	25		72	15	46	5	7	11.5	30	3/8–16 UNC x 1-1/4	
34		1	2.83	.59	1.81	.20	.28	.45	1.18	(3/8–16 UNC)	
			76	15	46	5	7	11.5	30	· · · · · ·	
8			2.99	.59	1.81	.20	.28	.45	1.18		
•	32		82	15	46	5	7	11.5	30		
3		1-1/4	3.23	.59	1.81	.20	.28	.45	1.18		
-			84	15	46	5	7	11.5	30		
15	10		3.31	.59	1.81	.20	.28	.45	1.18		
10	40	1 1/0	88	15	46	5	7	11.5	30		
9		1-1/2	3.46	.59	1.81	.20	.28	.45	1.18		
-7			104	18	54	6	9	14	40		
57	50		4.09	.71	2.13	.24	.35	.55	1.57		
-	50	0	108	18	54	6	9	14	40	M12 x 35	
51		2	4.25	.71	2.13	.24	.35	.55	1.57	(M12)	
7	CE.	0.1/0	122	18	54	6	9	14	40	7/16-14 UNC x 1-3/8	
7	65	2-1/2	4.80	.71	2.13	.24	.35	.55	1.57	(7/16-14 UNC)	
0	00	0	136	18	54	6	9	14	40		
89	80	3	5.35	.71	2.13	.24	.35	.55	1.57		
00			172	24	70	8	11	18	50		
08	100		6.77	.94	2.76	.31	.43	.71	1.97		
15	100	4	178	24	70	8	11	18	50		
15		4	7.01	.94	2.76	.31	.43	.71	1.97		
22			196	24	70	8	11	18	50		
33	125		7.72	.94	2.76	.31	.43	.71	1.97		
40	120		204	24	70	8	11	18	50		
-+0			8.03	.94	2.76	.31	.43	.71	1.97	M16 x 45	
59			222	24	70	8	11	18	50	(M16)	
00	150		8.74	.94	2.76	.31	.43	.71	1.97	5/8-11 UNC x 1-3/4	
69	100		232	24	70	8	11	18	50	(5/8-11 UNC)	
00			9.13	.94	2.76	.31	.43	.71	1.97		
94	175		258	24	70	8	11	18	50	_	
~	110		10.16	.94	2.76	.31	.43	.71	1.97		
216			280	24	70	8	11	18	50		
	200		11.02	.94	2.76	.31	.43	.71	1.97		
20	200		284	24	70	8	11	18	50	_	
			11.18	.94	2.76	.31	.43	.71	1.97	_	
267			342	30	86	8	14	23	60		
	250		13.46	1.18	3.39	.31	.55	.91	2.36		
273			348	30	86	8	14	23	60	_	
			13.70	1.18	3.39	.31	.55	.91	2.36	M20 x 50	
18			392	30	86	8	14	23	60	(M20)	
	300		15.43	1.18	3.39	.31	.55	.91	2.36	3/4-10 UNC x 2	
324			398	30	86	8	14	23	60	(3/4-10 UNC)	
			15.67	1.18	3.39	.31	.55	.91	2.36		
868	350		444	30	86	8	14	23	60		
			17.48	1.18	3.39	.31	.55	.91	2.36		
07			498	36	104	10	18	27	70		
	400		19.61	1.42	4.09	.39	.71	1.06	2.76	M24 x 60	
119			510	36	104	10	18	27	70	(M24)	
-			10.08	1.42	4.09	.39	.71	1.06	2.76	7/8-9 UNC 2-3/8	
521	500		614	36	104	10	18	27	70	(7/8–9 UNC)	
	0000		24.17	1.42	4.09	.39	.71	1.06	2.76		

# **Ordering Codes**

**Metal Pipe Clamp** 

*DIN3567-B*-20*W1

One metal pipe clamp is consisting of two clamp halves. Hexagon head bolts and nuts are not included.

* Metal Pipe Clamp to DIN 3567, type B DIN3567								
* STAUFF Group (Ø D1)								
* Material code	Carbon Steel, uncoated	W1						
	Carbon Steel, hot-dip galvan	ised W40						
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 3	316 Ti) <b>W5</b>						
Clamp Assembly *DIN3567-B*-20*W1*COMPL								
0	N. S.	had as						

One clamp assembly is consisting of two clamp halves, three hexagon head bolts and three hexagon head nuts.

* Metal Pipe Clam	DIN3567-B	
* STAUFF Group (	-20	
* Material code	Carbon Steel, uncoated	W1
	Carbon Steel, hot-dip galvan	ised W40
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 3	316 Ti) <b>W5</b>
* Clamp assembly	with bolts and nuts	COMPL
Please note: All ite	ms are supplied non-assemble	ed.

#### **Applications**

 Installation of pipes, tubes and other construction elements on beams, profiles and consoles

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.



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# Heavy Saddle with Tension Clearance (DIN 1592)

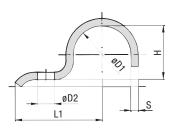
Single-Bolt Design

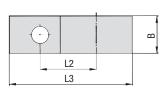


Ordering Codes					
Heavy Saddle	*DIN1592-	•*7-*W66			
* Heavy Saddle to	DIN 1592	DIN1592			
* STAUFF Group (	ð D1)	7			
* Material code	Carbon Steel, uncoated	W1			
	Carbon Steel, zinc-plated and thick-film passivated	W66			
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 3	316 Ti) <b>W5</b>			

## Applications

 Installation of pipes, tubes, poles and other round components directly on the substrate (floor, wall or ceiling)





STAUFF Group	Diameter Range		Dimensions ( ^{mm} / _{in} )						
Ø D1	(mm)	(in)	L1	L2	L3	Н	D2	В	S
7	5,5 7	.2228	22	14	27,5	5	6,6	16	2
1	5,5 7	.2220	.87	.55	1.08	.20	.26	.63	.08
9	79	.2835	27	18	33,5	6	6,6	20	2
9	19	.2033	1.06	.71	1.32	.24	.26	.79	.08
13	9,5 13	.3951	40	25	49,5	9	11	25	3
15	9,0 10	.0901	1.57	.98	1.95	.35	.43	.98	.12
15,5	13 15,5	.5161	41	26	52	12	11	25	3
15,5	1010,0	.0101	1.61	1.02	2.05	.47	.43	.98	.12
19	15,5 19	.6175	43	28	55,5	15	11	25	3
13	13,3 19	.017 3	1.69	1.10	2.19	.59	.43	.98	.12
23	20 23	.7991	51	35	67	19	14	30	5
20	20 20	.1991	2.01	1.38	2.64	.75	.55	1.18	.20
26	23 26	.91 1.02	52	36	70	22	14	30	5
20	20 20	.91 1.02	2.05	1.42	2.76	.87	.55	1.18	.20
28,5	26 28,5	28,5 1.02 1.12	53	37	73	24	14	30	5
20,5	20 20,5		2.09	1.46	2.87	.94	.55	1.18	.20
31	28,5 31	1.12 1.22	55	39	75,5	27	14	30	5
51	20,0 01	1.12 1.22	2.17	1.54	2.97	1.06	.55	1.18	.20
36	33 36	1.30 1.42	57	41	81	32	14	40	5
30	55 50	1.30 1.42	2.24	1.61	3.19	1.26	.55	1.57	.20
39	36 39	1.42 1.54	59	43	83,5	34	14	40	5
03	5058	1.42 1.04	2.32	1.69	3.29	1.34	.55	1.57	.20
43	39 43	1.54 1.69	68	48	94,5	38	18	40	5
43	03 40	1.04 1.09	2.68	1.89	3.72	1.50	.71	1.57	.20
46	43 46	1.69 1.81	70	50	98	41	18	40	5
-10	40 40	1.031.01	2.76	1.97	3.86	1.61	.71	1.57	.20
49	46 49	1.81 1.93	73	53	105,5	44	18	40	8
-13	40 43	1.01 1.93	2.87	2.09	4.15	1.73	.71	1.57	.31
52 *	49 52	1.93 2.05	76	56	110	47	18	40	8
52	4J JZ	1.90 2.00	2.99	2.20	4.33	1.85	.71	1.57	.31
58	53 58	2.09 2.28	78	58	115	52	18	40	8
50	55 50	2.09 2.20	3.07	2.28	4.53	2.05	.71	1.57	.31
61	58 61	2 20 2 40	80	60	118,5	57	18	40	8
01	0001	2.28 2.40	3.15	2.36	4.67	2.24	.71	1.57	.31

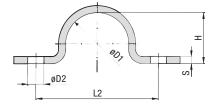
* Similar to DIN 1592.



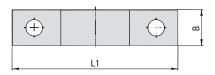
STAUFF Diameter Range

# Heavy Saddle with Tension Clearance (DIN 1593)

**Two-Bolt Design** 



Dimensions (mm/in)





Ordering C	odes		
Heavy Saddle	*DIN1593-*2	7-*W66	
* Heavy Saddle to	DIN 1593	DIN1593	
 * STAUFF Group (	Ø D1)	7	
* Material code	Carbon Steel, uncoated	W1	
	Carbon Steel, zinc-plated and thick-film passivated	W66	
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 31	6 Ti) <b>W5</b>	

# **Applications**

 Installation of pipes, tubes, poles and other round components directly on the substrate (floor, wall or ceiling)

Group	Diamotor ii	ango							
Ø D1	(mm)	(in)	L1	L2	Н	D2	В	S	
7	5,5 7	.2228	44	28	5	6,6	16	2	
<u>'</u>	0,0 1	.2220	1.73	1.10	.20	.26	.63	.08	
9	79	.2835	48	32	6	6,6	20	2	
9	19	.2033	1.89	1.26	.24	.26	.79	.08	
13	9,5 13	.3951	52	36	9	6,6	20	2	
15	9,0 10	.0001	2.05	1.42	.35	.26	.79	.08	
15,5	13 15,5	.5161	56	40	12	6,6	20	2	
15,5	15 10,0	.0101	2.20	1.57	.47	.26	.79	.08	
19	15.5 19	61 75	60	44	15	6,6	20	2	
19	15,5 19	.6175	2.36	1.73	.59	.26	.79	.08	
<b></b>	00 00	70 01	82	56	19	11	25	3	
23	20 23	.7991	3.23	2.20	.75	.43	.98	.12	
00	00 00	01 1 00	84	58	22	11	25	3	
26	23 26	.91 1.02	3.31	2.28	.87	.43	.98	.12	
00 F	00 00 5	1.00 1.10	90	64	24	11	25	3	
28,5	26 28,5	1.02 1.12	3.54	2.52	.94	.43	.98	.12	
	00.5 01	1 10 1 00	90	64	27	11	25	3	
31	28,5 31	1.12 1.22	3.54	2.52	1.06	.43	.98	.12	
			106	80	32	11	30	5	
36	33 36	1.30 1.42	4.17	3.15	1.26	.43	1.18	.20	
	00 00	4.40 4.51	110	84	34	11	30	5	
39	36 39	1.42 1.54	4.33	3.31	1.34	.43	1.18	.20	
	00 10	4.54 4.05	120	88	38	14	30	5	
43	39 43	1.54 1.69	4.72	3.46	1.50	.55	1.18	.20	
	40 40	1.00 1.01	122	90	41	14	30	5	
46	43 46	1.69 1.81	4.80	3.54	1.61	.55	1.18	.20	
	10 15		122	90	44	14	30	5	
49	46 49	1.81 1.93	4.80	3.54	1.73	.55	1.18	.20	
			142	110	52	14	40	5	
58	53 58	2.09 2.28	5.59	4.33	2.05	.55	1.57	.20	
			142	110	57	14	40	5	
61	58 61	2.28 2.40	5.59	4.33	2.24	.55	1.57	.20	
			152	120	66	14	40	5	
71	67 71	2.64 2.80	5.98	4.72	2.60	.55	1.57	.20	
			176	136	72	18	40	5	
77	73 77	2.87 3.03	6.93	5.35	2.83	.71	1.57	.20	
			184	144	76	18	40	5	
81	77 81	3.03 3.19	7.24	5.67	2.99	.71	1.57	.20	
			198	158	85	18	40	8	
91	88 91	3.39 3.58	7.80	6.22	3.35	.71	1.57	.31	
			214	174	98	18	40	8	
103	99 103	3.90 4.06	8.43	6.85	3.86	.71	1.57	.31	
			220	180	104	18	40	8	
109	105 109	4.13 4.29	8.66	7.09	4.09	.71	40	.31	
			226	1	-			1	
115	110 115	4.33 4.53		186	109	18	40	8	
			8.90	7.32	4.29	.71	1.57	.31	

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

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# Light Saddle with Tension Clearance (DIN 1596)

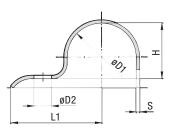
Single-Bolt Design

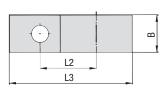


Ordering Codes					
Light Saddle	*DIN1596-	•*7-*W66			
* Light Saddle to	DIN 1596	DIN1596			
* STAUFF Group (	Ø D1)	7			
* Material code	Carbon Steel, uncoated Carbon Steel, zinc-plated and thick-film passivated	W1 W66			
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 3	316 Ti) <b>W5</b>			

## **Applications**

 Installation of pipes, tubes, poles and other round components directly on the substrate (floor, wall or ceiling)





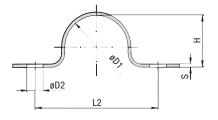
STAUFF Group	Diameter R	ange	Dimensio	ons ( ^{mm} /in)					
Ø D1	(mm)	(in)	L1	L2	L3	Н	D2	В	S
7	5.5 7	.2228	26	14	31,5	5	6,6	16	2
<u> </u>	0,0 1		1.02	.55	1.24	.20	.26	.63	.08
9	79	.2835	28	16	34,5	6	6,6	16	2
5	1 0	.2000	1.10	.63	1.36	.24	.26	.63	.08
13	9,5 13	.3951	30	18	38,5	9	6,6	20	2
15	3,5 15	.0301	1.18	.71	1.52	.35	.26	.79	.08
15,5	13 15,5	.5161	32	20	41,75	12	6,6	20	2
15,5	15 10,0	.0101	1.26	.79	1.64	.47	.26	.79	.08
19	15,5 19	.6175	34	22	45,5	15	6,6	20	2
19	10,0 19	C110.	1.34	.87	1.79	.59	.26	.79	.08
00	00 00	70 01	43	28	57,5	19	9	25	3
23	20 23	.7991	1.69	1.10	2.26	.75	.35	.98	.12
	00 00	04 4 00	44	29	60	22	9	25	3
26	23 26	.91 1.02	1.73	1.14	2.36	.87	.35	.98	.12
~~ -			47	32	64,25	24	9	25	3
28,5	26 28,5	1.02 1.12	1.85	1.26	2.53	.94	.35	.98	.12
			47	32	65,5	27	9	25	3
31	28,5 31	1.12 1.22	1.85	1.26	2.58	1.06	.35	.98	.12
<b>~</b> ~ +			56	36	75,5	29	9	25	3
33 *	31 33	1.221.30	2.20	1.42	2.97	1.14	.35	.98	.12
			57	40	78	32	11	30	3
36	33 36	1.30 1.42	2.24	1.57	3.07	1.26	.43	1.18	.12
			59	42	81,5	34	11	30	3
39	36 39	1.42 1.54	2.32	1.65	3.21	1.34	.43	1.18	.12
			61	44	85,5	38	11	30	3
43	39 43	1.54 1.69	2.40	1.73	3.37	1.50	.43	1.18	.12
			62	45	88	41	11	30	3
46	43 46	1.69 1.81	2.44	1.77	3.46	1.61	.43	1.18	.12
			67	48	95,5	44	14	40	4
49	46 49	1.81 1.93	2.64	1.89	3.76	1.73	.55	1.57	.16
			72	53	102	47	14	40	4
52 *	49 52	1.93 2.05	2.83	2.09	4.02	1.85	.55	1.57	.16
			76	55	107	52	14	40	4
58	53 58	2.09 2.28	2.99	2.17	4.21	2.05	.55	1.57	.16
			77	58	111,5	56	.55	40	4
61	58 61	2.28 2.40							
			3.03	2.28	4.39	2.20	.55	1.57	.16

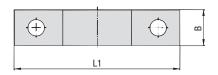
* Similar to DIN 1596.



# Light Saddle with Tension Clearance (DIN 1597)

**Two-Bolt Design** 







STAUFF Group	Diameter R	ange	Dimension	S ( ^{mm} /in)					
Ø D1	(mm)	(in)	L1	L2	Н	D2	В	S	
7	5,5 7	.2228	44	28	5	5,5	16	1,5	
1	0,0 /	.2220	1.73	1.10	.20	.22	.63	.06	
9	79	.2835	48	32	6	5,5	16	1,5	
9	19	.2033	1.89	1.26	.24	.22	.63	.06	
13	9,5 13	.3951	52	36	9	5,5	16	1,5	
15	9,0 10	.0501	2.05	1.42	.35	.22	.63	.06	
15,5	13 15,5	.5161	56	40	12	5,5	16	1.5	
13,5	10 10,0	.0101	2.20	1.57	.47	.22	.63	.06	
19	15,5 19	.6175	60	44	15	5,5	16	1.5	
19	13,5 19	.0170	2.36	1.73	.59	.22	.63	.06	
23	20 23	.7991	76	56	19	6,6	20	2	
23	20 23	.7991	2.99	2.20	.75	.26	.79	.08	
00	00 00	01 1 00	78	58	22	6,6	20	2	
26	23 26	.91 1.02	3.07	2.28	.87	.26	.79	.08	
00 E	00 00 5	1 00 1 10	84	64	24	6,6	20	2	
28,5	26 28,5	1.02 1.12	3.31	2.52	.94	.26	.79	.08	
01	00 5 01	1 10 1 00	84	64	27	6,6	20	2	
31	28,5 31	1.12 1.22	3.31	2.52	1.06	.26	.79	.08	
33 *	31 33	1.22 1.30	92	72	29	6,6	20	2	
33 "	3133	1.22 1.30	3.62	2.83	1.14	.26	.79	.08	
00	00 00	1 00 1 40	104	80	32	9	25	3	
36	33 36	1.30 1.42	4.09	3.15	1.26	.35	.98	.12	
20	00 00	1 40 1 54	108	84	34	9	25	3	
39	36 39	1.42 1.54	4.25	3.31	1.34	.35	.98	.12	
40	00 40	1 54 1 00	112	88	38	9	25	3	
43	39 43	1.54 1.69	4.41	3.46	1.50	.35	.98	.12	
40	40 40	100 101	114	90	41	9	25	3	
46	43 46	1.69 1.81	4.49	3.54	1.61	.35	.98	.12	
40	40 40	1 01 1 00	118	90	44	11	30	3	
49	46 49	1.81 1.93	4.65	3.54	1.73	.43	1.18	.12	
F0 *	40 50	1 00 0 05	134	106	47	11	30	3	
52 *	49 52	1.93 2.05	5.28	4.17	1.85	.43	1.18	.12	
	50 50		138	110	52	11	30	3	
58	53 58	2.09 2.28	5.43	4.33	2.05	.43	1.18	.12	
			138	110	56	11	30	3	
61	58 61	2.28 2.40	5.43	4.33	2.20	.43	1.18	.12	

* Similar to DIN 1597.

Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Ordering Codes**

Light Saddle	*DIN1597-	•*7-*W66
* Light Saddle to	DIN 1597	DIN 1597
* STAUFF Group (	Ø D1)	7
* Material code	Carbon Steel, uncoated Carbon Steel, zinc-plated and thick-film passivated	W1 W66
	Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 3	816 Ti) <b>W5</b>

## Applications

 Installation of pipes, tubes, poles and other round components directly on the substrate (floor, wall or ceiling)





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**Construction Series** 144 KS / DKS Construction Series (for Anchor Bolt Fastening) KSV / DKSV 145



# 11 [3:22

#### 

# Construction Series Types KS (Single Version) / DKS (Double Version)



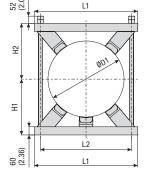
Ordering Codes						
<b>Construction S</b>	eries *KS-*220-*PA-*	<b>W8</b>				
* Version	Single version Double version	KS DKS				
* Exact outside dia	meter ØD1 (mm)	220				
* Material of Plastic Pads (see below) PA						
* Material Code	Steel, prime coated (grey, RAL 7035)	W8				
Please note: All iten	Please note: All items are supplied non-assembled.					

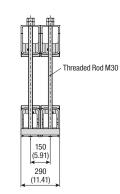
# **Standard Materials for Plastic Pads**



and technical information.

Material Code: **PA** See pages 154 / 155 for material properties



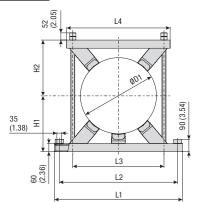


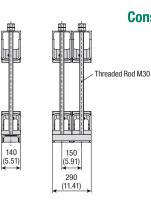
140 (5.51)

Group	Outside Diamet Diameter Range	er ØD1 Pipe / Tub e	oe Standard D	Dimensi	No. of Plastic					
STAUFF	(mm)	(in)	(mm)	(in)	L1	L2	H1	H2	Pads	
	()	()	220	8.66						
			247	9.72	420	330	220	220		
	220 275	8.66 10.85	267	10.51	16.54	12.99	8.66	8.66	- 4	
			273	10.75		12.00	0.00	0.00		
			280	11.02						
			300	11.81	460	370	240	240		
2	276 325	10.87 12.80	318	12.52	18.11	14.57	9.45	9.45	- 4	
			323,9	12.75	10.11	14.07	5.45	3.43		
			323,9	12.70						
			355,6	14.00	E10	400	000	000		
3	326 370	12.83 14.57			510	420	260	260	4	
			368	14.49	20.08	16.53	10.23	10.23		
			390	15.35						
	371 425	14.61 16.73			570	480	290	290	4	
			406,4	16.00	22.44	18.89	11.42	11.42		
			457,2	18.00						
5	426 485	16.77 19.09			620	530	305	305	4	
,	420 400	10.77 13.03	470	18.50	24.41	20.87	12.01	12.01	7	
			490	19.29						
	400 550	10.10 01.05	508	20.00	680	590	370	370	4	
6	486 550	19.13 21.65	521	20.51	26.77	23.23	14.57	14.57	4	
			546	21.50						
			550.0	00.00						
7	FF1 000	01.00 04.00	558,8	22.00	760	670	410	410	-	
7	551 630	21.69 24.80	609,6	24.00	29.92	26.38	16.14	16.14	5	
	001 715	04.04 00.15	711	00.00	845	755	452	452	-	
3	631 715	24.84 28.15	711	28.00	33.27	29.72	17.80	17.80	5	
					940	850	495	495		
)	716 800	28.19 31.50	762	30.00	37.00	33.46	19.49	19.49	5	
					0.100	00.10				
					990	900	500	500		
0			813	32.00	38.97	35.43	19.69	19.69	5	
					00.07	00.40	13.03	13.03		
					1200	1100	591,5	593	5	
1			1000	39.37	47.24	43.30	23.29	23.34		
					41.24	43.30	23.29	20.34		
					1000	1100	000	000		
2			1016	40.00	1200	1100	602	602	5	
					47.24	43.30	23.70	23.70		

Alternative outside diameters, materials and surface finishings are available upon request. Contact STAUFF for further information.

Dimensional drawings: All dimensions in mm (in).





# Construction Series for Anchor Bolt Fastening Types KSV (Single) / DKSV (Double)



Ordering Codes									
Construction Series *KSV-*220-*PA-*W8									
* Version	Single version Double version	KSV DKSV							
* Exact outside di	ameter ØD1 (mm)	220							
* Material of Plas	tic Pads (see below)	PA							
* Material Code	Steel, prime coated (grey, RAL 7035)	W8							
Please note: All ite	ms are supplied non-assembled.								

## **Standard Materials for Plastic Pads**



See pages 154 / 155 for material properties and technical information.

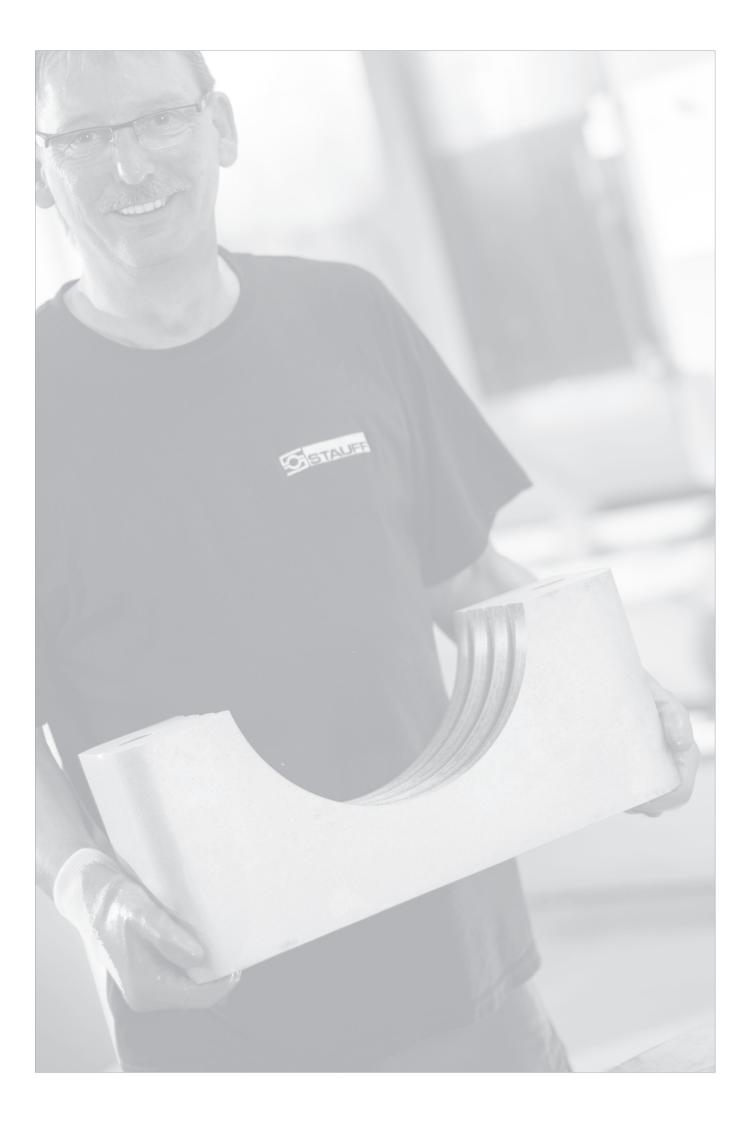
Group	Outside Diamet Diameter Range	er ØD1 Pipe / Tub e	e Standard D	liameters	Dimensions ( ^{mm} / _{in} )						No. of Plastic	
STAUFF	(mm)	(in)	(mm)	(in)	L1	L2	L3	L4	H1	H2	Pads	
		. ,	220	8.66								
			247	9.72	580	490	330	420	220	220		
1	220 275	8.66 10.85	267	10.51			12.99			8.66	4	
			273	10.75	_							
			280	11.02								
			300	11.81	620	530	370	460	240	240		
2	276 325	10.87 12.80	318	12.52	24.41		14.57			9.45	4	
			323,9	12.75		20.01	11.07	10.11	0.10	0.10		
			020,0	12.75								
			355,6	14.00	670	580	100	E10	000	000		
3	326 370	12.83 14.57					420 16.53	510	260	260	4	
			368	14.49	20.30	22.03	10.03	20.00	10.23	10.23		
			390	15.35	750	0.40	400	570	000	000		
4	371 425	14.61 16.73			750	640	480	570	290	290	4	
			406,4	16.00	29.53	25.20	18.89	22.44	11.42	11.42		
			,									
			457,2	18.00								
5	426 485	16.77 19.09			800	730	530	620	305	305	4	
-	.20 100		470	18.50	31.50	28.74	20.87	24.41	12.01	12.01		
			490	19.29								
6	486 550	19.13 21.65	508	20.00	860	790	590	680	370	370	4	
0	400 550	19.13 21.00	521	20.51	33.86	31.10	23.23	26.77	14.57	14.57	4	
			546	21.50								
			550.0	00.00								
7	554 000	01.00	558,8	22.00	940	870	670	760	410	410	F	
7	551 630	21.69 24.80			37.00	34.25	26.38		16.14	16.14	5	
			609,6	24.00								
					1025	955	755	845	452	452		
8	631 715	24.84 28.15	711	28.00	40.31		29.72				5	
						550	20.72	50.27				
					1120	1050	850	940	495	495		
9	716 800	28.19 31.50	762	30.00			33.46				5	
					44.03	-11.00	00.40	57.00	13.43	13.43		
					1170	1100	900	990	500	500		
10			813	32.00			35.43				5	
					40.00	40.00	35.45	30.97	19.09	19.09		
		/ /										
					1 400	1000	1100	1000	F04 -	500		
11			1000	39.37	1400		1100				5	
					55.12	51.18	43.30	47.24	23.29	23.34		
	/	$\swarrow$										
12			1016	40.00	1400	1300		1200	602	602	5	
			1010	40.00	55.12	51.18	43.30	47.24	23.70	23.70	0	

Alternative outside diameters, materials and surface finishings are available upon request. Contact STAUFF for further information.

Dimensional drawings: All dimensions in mm (in).



Catalogue 1 - Edition 02/2017





5	Cushion Clamp Series	148
	STC / SPC	
	Channel Rail	149
	SCS	
00	Compact Twin Series	150
	DS	
	Agriculture Twin Series	150
	AG	
A	Pipe / Tube Bushing	151
	RF	



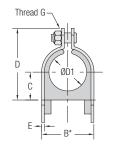


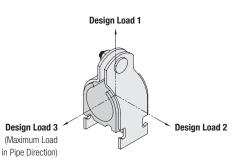


Clamp Assembly - Types STC / SPC

(for Use with Channel Rail SCS)







Pipe / Tube / Hose Bore (1 Clamp As		Bore	Ordering Codes (1 Clamp Assembly)	Standard Packaging Units	Dimensio ( ^{mm} / _{in} )		Design Loads ( ^{kN} / _{lbf} )					
Ø D1 (mm)	(in)	Pipe (in)	( <b>**</b> = Material Code)	rial Code) pcs. B* C D E		Thread G	1	2	3			
,	. ,	()	, , ,		15,7	5,6	28,2	2		1,78	0,22	0,22
,4	1/4		STC-025- <b>**</b> -K	24 / box	.62	.22	1.11	.08	1/4-20 UNC	400	50	50
	0.10			04.45	19,1	7,1	31,5	2	4/4 00 1010	1,78	0,22	0,22
	3/8		STC-037- <b>**</b> -K	24 / box	.75	.28	1.24	.08	1/4-20 UNC	400	50	50
0.7	1/0			04 / how	22,1	8,6	34,5	2	1/4 20 UNC	1,78	0,22	0,22
2,7	1/2		STC-050- <b>**</b> -K	24 / box	.87	.34	1.36	.08	1/4-20 UNC	400	50	50
3,5		1/4	CDC 0.05 ++++ 1/	24 / box	23,1	9,1	35,8	2	1/4-20 UNC	1,78	0,22	0,22
3,0		1/4	SPC-025- <b>**</b> -K	24 / DUX	.91	.36	1.41	.08	1/4-20 UNG	400	50	50
6	5/8		STC-062-**-K	24 / box	25,4	10,4	38,1	2	1/4-20 UNC	1,78	0,22	0,22
0	5/0		310-002- <b>**</b> *-K	247 000	1.00	.41	1.50	.08	174-20 0110	400	50	50
7,2		3/8	SPC-037- <b>**</b> -K	24 / box	27,2	11,4	40,4	2	1/4-20 UNC	2,67	0,33	0,33
1,2		5/0	51 0-05 <i>1-</i> <b>•••</b> •-IC	247 000	1.07	.45	1.59	.08	174-20 0110	600	75	75
9	3/4		STC-075- <b>**</b> -K	24 / box	33,8	13,5	45,2	2	1/4-20 UNC	2,67	0,33	0,33
					1.33	.53	1.78	.08	17 - 20 0110	600	75	75
1,3		1/2	SPC-050-**-K	24 / box	36,8	15,0	48,5	2	1/4-20 UNC	2,67	0,33	0,33
1,0		1/2			1.45	.59	1.91	.08	174-20 0110	600	75	75
2,2	7/8		STC-087-**-K	24 / box	36,8	14,7	48,5	2	1/4-20 UNC	2,67	0,33	0,33
<i>L</i> , <i>L</i>	110		010 007 44 1		1.45	.58	1.91	.08	174 20 0110	600	75	75
5,4	1		STC-100-**-K	12 / box	42,2	16,8	51,6	2,8	1/4-20 UNC	2,67	0,33	0,33
.0,4	1		510-100- <b>**</b> *-K	127 000	1.66	.66	2.03	.11	174-20 0110	600	75	75
6,9		3/4	SPC-075- <b>**</b> -K	12 / box	45,5	18,3	54,9	2,8	1/4-20 UNC	2,67	0,33	0,33
0,3		0/4	3r0-073- <b>**</b> -K	12 / 000	1.79	.72	2.16	.11	174-20 0110	600	75	75
2	1-1/4		STC-125-**-K	12 / box	48,8	19,8	58,4	2,8	1/4-20 UNC	2,67	0,33	0,33
2	1-1/4		310-12J- <b>**</b> -K	127.000	1.92	.78	2.30	.11	174-20 0110	600	75	75
3,7		1	SPC-100-**-K	12 / box	56,4	23,1	69,9	3	5/16-18 UNC	2,67	0,33	0,33
3,7		1	3F0-100-##-K	127 000	2.22	.91	2.75	.12	3/10-18 0100	600	75	75
8	1-1/2		STC-150-**-K	12 / box	56,4	23,1	69,9	3	5/16-18 UNC	2,67	0,33	0,33
0	1-1/2		310-130- <b>**</b> -K	12 / 000	2.22	.91	2.75	.12	3/10-10 000	600	75	75
2		1-1/4	SPC-125-**-K	12 / box	62,7	26,2	77,0	3	5/16-18 UNC	3,56	0,56	0,56
2		1 1/4	010120 44 1	12 / 50/	2.47	1.03	3.03	.12	3/10/10/000	800	125	125
8,3		1-1/2	SPC-150-**-K	12 / box	62,7	29,5	83,3	3	5/16-18 UNC	3,56	0,56	0,56
0,0		1 1/2	010100 44 1	127 000	2.47	1.16	3.28	.12	3/10/10/000	800	125	125
0,8	2		STC-200-**-K	12 / box	69,1	29,5	83,3	3	5/16-18 UNC	3,56	0,56	0,56
0,0	2		010 200 ## K	127 000	2.72	1.16	3.28	.12	3/10/10/000	800	125	125
0,3		2	SPC-200- <b>**</b> -K	1 / bag	69,1	35,8	96,0	3	5/16-18 UNC	3,56	0,56	0,56
0,0		2	010 200 44 1	17 bug	3.22	1.41	3.78	.12	3/10/10/000	800	125	125
3,5	2-1/2		STC-250-**-K	1 / bag	88,1	38,9	102,4	3	5/16-18 UNC	3,56	0,56	0,56
0,0	2 172		010 200 44 K	17 bug	3.47	1.53	4.03	.12	0/10/10/010	800	125	125
6,7	2-5/8		STC-262- <b>**</b> -K	1 / bag	88,1	38,9	102,4	3	5/16-18 UNC	3,56	0,56	0,56
.,.					3.47	1.53	4.03	.12	1.1.5 1.6 0.10	800	125	125
3		2-1/2	SPC-250-**-K	1 / bag	94,5	42,2	108,5	3	5/16-18 UNC	3,56	0,56	0,56
-					3.72	1.66	4.27	.12	5.15 10 5.10	800	125	125
6,2	3		STC-300- <b>**</b> -K	1 / bag	100,8	45,2	114,8	3	5/16-18 UNC	4,45	0,89	0,67
,					3.97	1.78	4.52	.12		1 000	200	150
8,9		3	SPC-300-**-K	1 / bag	110,7	50,0	124,7	3	3/8-16 UNC	4,45	0,89	0,67
,-					4.36	1.97	4.91	.12		1 000	200	150
02		3-1/2	SPC-350-**-K	1 / bag	126,2	57,9	140,5	3	3/8-16 UNC	4,45	0,89	0,67
					4.97	2.28	5.53	.12	1.1.1.0.0110	1 000	200	150
14		4	SPC-400- <b>**</b> -K	1 / bag	138,9	64,3	153,2	3	3/8-16 UNC	4,45	0,89	0,67
					5.47	2.53	6.03	.12	1.1 10 010	1 000	200	150
40		5	SPC-500- <b>**</b> -K	1 / bag	164,3	77,0	178,6	3,6	3/8-16 UNC	4,45	0,89	0,67
		-		. ,	6.47	3.03	7.03	.14	0.0 10 010	1 000	200	150
68		6	SPC-600-**-K	1 / bag	189,7	89,7	204,0	3,6	3/8-16 UNC	4,45	0,89	0,67
		- ⁻		. ,	7.47	3.53	8.03	.14	0,0 10 010	1 000	200	150

* Minimum required for installation.

One clamp assembly is consisting of two carbon steel clamp halves (one with threaded stud), one thermoplastic cushion insert and one lock nut with Nylon insert. Channel rail not included. All threaded parts are only available with unified coarse (UNC) thread. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.





# Clamp Assembly - Types STC / SPC

(for Use with Channel Rail SCS)



#### **Standard Materials**



Cushion Insert **Thermoplastic Elastomer** (80 Shore-A) Colour: Black

The cushion material is compatible with most oils, chemicals and cleaning solvents and suitable for applications within a temperature range of -50 °C ... +125 °C (-58 °F ... +257 °F).

Alternative materials are available upon request. Please contact STAUFF for further information.

#### **Product Features**

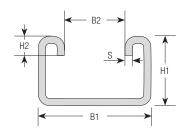
- Clamp assemblies designed to mount directly to 41,3 mm / 1-5/8 in wide strut channels, such as the STAUFF Channel Rail, type SCS
- Suitable for most Fluid Power applications ranging from mobile equipment to industrial machinery
- Reduced horizontal mounting space
- Easy installation and retro fit capabilityReduces shock and vibration while preventing
- galvanic corrosion



## **Ordering Codes**

Clamp Assemi	oly *STC-*125	•*W4-*K
* Type of clamp	STC (Tube diameters) SPC (Pipe diameters)	STC SPC
* Pipe / Tube O.D.	125	
* Material code	Carbon Steel, zinc-plated, blue-chromated	W32
	Stainless Steel V2A 1.4301 (AISI 304)	W4
	Stainless Steel V4A 1.4401 (AISI 316)	W5
Assembling	Components packed in kits	К

## Channel Rail • Type SCS



Dimensions ( ^{mm} / _{in} )								
	B1	B2	H1	H2	S			
	41,3	22,2	25,4	7	2,7			
	1.63 (1-5/8)	.88 (7/8)	1.00	.28	.11			

Alternative rail profiles, materials and surface finishings are available upon request. Contact STAUFF for further information.

# **Ordering Codes**

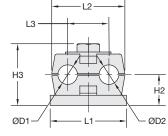
Strut Channel	*SCS-*048-*	*1-*PL
* Strut Channel		SCS
* Length of Rail	1,22 m / 4.00 ft / 48 in 3,05 m / 10.00 ft / 120 in	048 120
* Height of Rail	25,4 mm / 1.00 in	1
* Material code	Carbon Steel, uncoated Carbon Steel, green painted	PL GR

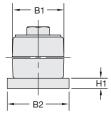




# **Compact Twin Series: Clamp Body Type DS**







Group	Outside Diameter Pipe / Tube Ø D1 / Ø D2		Pipe / Tube Copper Tube (2 Clamp Halves)		Dimensions ( ^{mm} /in)								
STAUFF	(mm)	(in)	(in)	(in)		L1	L2	L3	H1	H2	H3	B1	B2
	6				106/06-PP-DS					15	20	25	20
	6,4	1/4			106.4/06.4-PP-DS	37	35.5	20	5				
DS 1	8	5/16			108/08-PP-DS	1.46			.20	.59	30 1.18		30
	9,5	3/8		1/4	109.5/09.5-PP-DS	1.40	1.40	.19	.20	.09	1.10	.90	1.10
	10		1/8		110/110-PP-DS	]							

Additional outside diameters are available upon request. Please contact STAUFF for further information.

**Compact Twin Series: Metal Hardware** 

One clamp body is consisting of two clamp halves.

* Exact outside diameters Ø D1 / Ø D2 (mm)

* Clamp Body Material (Polypropylene)



**Ordering Codes** 

**Clamp Body** 

* STAUFF Group DS 1

* Compact Twin Series

Weld Plate, Type SP-DS

*1-*06/06-*PP-*DS

1

06/06

PP DS





**Cover Plate, Type US-DS** US-DS-1-W3



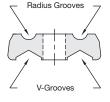
**Hexagon Bolt, Type AS** 

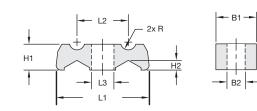
AS-1/4-20UNCx1-W3 Thread size: 1/4-20 UNC Carbon Steel, zinc/nickel-plated

All threaded parts are only available with unified coarse (UNC) thread. Rail mount and stacking assemblies as well as alternative materials and surface finishings are available upon request.

# **Agriculture Twin Series: Clamp Body** Type AG







Ν

Group	Min/Max Outside Diameters Pipe / Tube Radius Grooves V-Grooves		Ordering Codes (1 Clamp Body)	Dimens	sions ( ^{mm} /in)	)							
STAUFF	(mm)	(in)	(mm)	(in)		L1	L2	L3	H1	H2	B1	B2	R
2	3 10	.1239	4 15	.2659	215.8/09.6-PP-AG-BK	57,5 2.26	31,7 1.25	14,0 .55	16,0 .63	7,1 .24	25,0 .98	11,0 .43	4,8 .19
3	4 25	.1698	7 20	.2879	324.8/19.5-PP-AG-BK	62,0 2.48	34,5 1.36	14,0 .55	19,0 .75	7,1 .28	32,0 1.26	11,0 .43	12,4 .49

# **Standard Material**



## **Product Features**

- Flip the clamp body to choose between the radius grooved or the v-grooved design (suitable for a range of diameters) Additional outside diameters are available upon request. Please contact STAUFF for further information.

See pages 154 / 155 for properties and technical information.

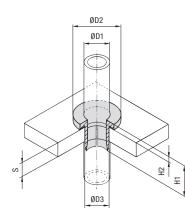
washers) to fasten clamp bodies directly to the machine

Use M10 or 3/8–16 UNC bolts or screws (preferably with

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Pipe / Tube Bushing - Type SRF

#### R STAUFF



Outside [	Diameter ØD1	Nominal Bore	Dimen	sions		Wall Thickness	Mounting Bore
(mm)	(in)	(in)	ØD2	H1	H2	S	ØD3
c	1/4		18	22	4	4 12	10
6	1/4		.71	.87	.16	.1647	.39
0	5/16		20	22	4	4 12	12
8	01/0		.79	.87	.16	.1647	.47
10	3/8	1/8 Pipe	22	22	4	4 12	14
10	3/0	1/4 Copper Tube (ASTM B88)	.87	.87	.16	.1647	.55
12	1/2	3/8 Copper Tube (ASTM B88)	24	22	4	4 12	16
12	1/2	3/8 Copper Tube (ASTIVI B88)	.94	.87	.16	.1647	.63
14		1/4 Pipe	26	22	4	4 12	18
14		1/4 Pipe	1.02	.87	.16	.1647	.71
15			28	22	4	4 12	20
15			1.10	.87	.16	.1647	.79
16	5/8	1/2 Copper Tube (ASTM B88)	28	22	4	4 12	20
10	0/C	1/2 Copper Tube (ASTIVI B88)	1.10	.87	.16	.1647	.79
18			30	22	4	4 12	22
10			1.18	.87	.16	.1647	.87
20	3/4		32	22	4	4 12	24
20	3/4		1.26	.87	.16	.1647	.94
22	7/8	2/4 Conner Tube (ACTM DOO)	34	22	4	4 12	26
22	//0	3/4 Copper Tube (ASTM B88)	1.34	.87	.16	.1647	1.02
25	1		38	22	4	4 12	30
25	1		1.50	.87	.16	.1647	1.18
28		1 Copper Tube (ASTM B88)	41	22	4	4 12	33
20		1 Cohhei Inne (ASTINI Doo)	1.61	.87	.16	.1647	1.30
30			43	22	4	4 12	34
30			1.69	.87	.16	.1647	1.39
35		1-1/4 Copper Tube (ASTM B88)	48	22	4	4 12	40
35		1-1/4 Cohhei Inne (MOTINI B08)	1.89	.87	.16	.1647	1.57
38	1-1/2		51	22	4	4 12	43
30	1-1/2		2.01	.87	.16	.1647	1.70
42		1-1/4 Pipe	55	22	4	4 12	47
42		1-1/2 Copper Tube (ASTM B88)	2.17	.87	.16	.1647	1.85



### **Ordering Codes**

Pipe / Tube Bushing	*SRF-*20-*PP
<ul> <li>Pipe / Tube Bushing</li> <li>Exact outside diameter Ø D1 (mn</li> <li>Material code (see below)</li> </ul>	n) 20 PP

### **Standard Materials**

Polypropylene Colour: Natural colour Material code: PP

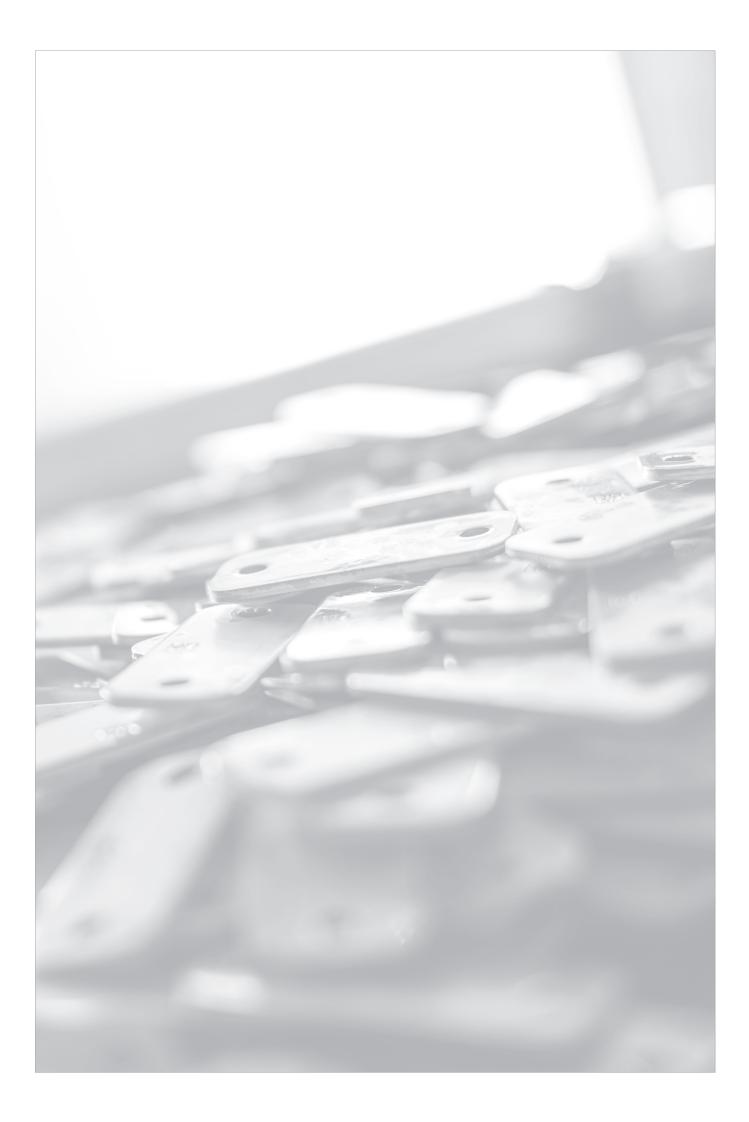
Thermoplastic Elastomer (87 Shore-A) Colour: Black Material code: SA

See pages 154 / 155 for material properties and technical information.

#### **Product Features**

 Designed to centre the pipe or tube in a through-hole (e.g. for return lines entering the hydraulic reservoir)

- Vibration and noise absorbing element
- Available for all commonly used Metric and imperial pipe and tube diameters from 6  $\ldots$  42 mm and 1/4 ... 1-1/2 in
- Easy plug-in installation



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# **STAUFF**®

### **Standard Clamp Body Materials**









Material Code	РР	РА	AL	SA
Basic Material	Copolymeric Polypropylene	Polyamide	Aluminium AlSi12	Thermoplastic Elastomer
Standard Colour	Green	Black	Natural	Black

### Mechanical Propertie

Mechanical Properties				
Tensile E-Module	1073 N/mm² (ISO 527)	> 1400 N/mm² (ISO 527)	> 65000 N/mm²	113 N/mm² at +23 °C / +73.4 °F (ASTM D412)
Notch Impact Strength	8 kJ/m ² at +23 °C / +73.4 °F (acc. to Charpy / ISO 179 / 1eU)	> 15 kJ/m² at 23 °C / +73.4 °F (acc. to Charpy / ISO 179 / 1eU)		
Low Temperature Notch Impact Strength	3 kJ/m ² at -20 °C / -4.0 °F (acc. to Charpy / ISO 179 / 1eU)	> 3 kJ/m ² at -30 °C / -22.0 °F (acc. to Charpy / ISO 179 / 1eU)		
Tensile Strength at Yield (Tensile Strength)	26 MPa (ISO 527-2)	> 55 MPa (ISO 527)	> 240 MPa (ISO EN 10002)	15,9 MPa (ASTM D412)
Ball Indentation Hardness (Brinell Hardness)	45,4 MPa (ISO 2039-1)	> 65 MPa (ISO 2039-1)	> 70 HBS	
Shore Hardness				87 A (ISO 868) Alternative hardnesses are available upon request! Contact STAUFF for details.

### Thermal Properties Temperature Resistance (Min...Max) -30 °C ... +90 °C /.-22 °F ... +194 °F -40 °C ... +120 °C /.40 °F ... +248 °F (Brief exposure up to +140 °C /.284 °F) up to +300 °C / up to +572 °F -40 °C ... +125 °C /.40 °F ... +257 °F

Chemical Properties				
Weak Acids	conditionally consistent	conditionally consistent	conditionally consistent	consistent
Solvents	conditionally consistent	conditionally consistent	conditionally consistent	conditionally consistent
Benzine	conditionally consistent	consistent	consistent	conditionally consistent
Mineral Oils	conditionally consistent	consistent	consistent	conditionally consistent
Other Oils	consistent	consistent	consistent	consistent
Alcohols	consistent	consistent	consistent	consistent
Seawater	consistent	consistent	consistent	consistent

### **Special Clamp Body Materials**

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

The information for the Polyamide material PA have been determined in a conditioned state according to ISO 1110. For Aluminium, the tensile strength (under reversed bending stress) and impact bending strength both rise constantly at decreasing temperatures whilst the value for breaking elongation decreases.

STAUFF preserves the right to supply products made from alternative, but comparable materials with matching technical characteristics.



### **Standard Clamp Insert Materials**



STAUFF Group 4 and 6 (Standard Series) STAUFF Group 4S to 6S (Heavy Series)



STAUFF Group 7S to 10S (Heavy Series)

SA	EPDM	Material Code
Thermoplastic Elastomer	Ethylene Propylene Diene Monomer	Basic Material
Black	Black	Standard Colour

		Mechanical Properties
16 N/mm² at +23 °C / +73.4 °F (ASTM D412)		Tensile E-Module
		Notch Impact Strength
		Low Temperature Notch Impact Strength
8,3 MPa (ASTM D412)	9,0 MPa (DIN 53504)	Tensile Strength at Yield (Tensile Strength)
		Ball Indentation Hardness (Brinell Hardness)
73 A (ISO 868)	70 A (DIN 53505)	Shore Hardness

		mermai Properties
-40 °C +125 °C/ -40 °F +257 °F	-50 °C +120 °C / -58 °F +248 °F	Temperature Resistance (Min Max)

		Chemical Properties
consistent	consistent	Weak Acids
conditionally consistent	consistent	Solvents
conditionally consistent	conditionally consistent	Benzine
conditionally consistent	conditionally consistent	Mineral Oils
consistent	conditionally consistent	Other Oils
consistent	consistent	Alcohols
consistent	consistent	Seawater



### **Special Clamp Insert Materials**

Please contact STAUFF for further details on fire-proof clamp body materials, tested and approved according to several international fire-protection standards (such as BS 6853, EN 45545-2, UL 94 and many more).

See pages 156 / 157 for material properties and technical information.

STAUFF preserves the right to supply products made from alternative, but comparable materials with matching technical characteristics.



### **Special Clamp Body Materials (Selection)**

**Preventive Fire Protection** 





Material Code	PA-V0	PP-DA
Basic Material	Polyamide	Polypropylene
Standard Colour	Grey	White

Mechanical Properties		
Tensile E-Module	1500 MPa (ISO 527-2)	1614 N/mm² (ISO 527) at +23 °C / +73.4 °F: 50 mm/min
Notch Impact Strength	35 kJ/m² at +23 °C / +73.4 °F (acc. to Charpy / ISO 179 / 1eU)	13 kJ/m² at +23 °C / +73.4 °F (acc. to IZOD / ISO 179 / 1eA)
Low Temperature Notch Impact Strength		1,5 kJ/m² at -25 °C / -13.0 °F (acc. to IZOD / ISO 179 / 1eA)
Tensile Strength at Yield (Tensile Strength)	45 MPa (ISO 527-2)	12,4 MPa (ISO 527) at +23 °C / +73.4 °F: 50 mm/min
Ball Indentation Hardness (Brinell Hardness)	100 N/mm² (ISO 2039-1)	
Shore Hardness		

Thermal Properties	hermal Properties				
Temperature Resistance (Min Max)	-30 °C +120 °C / -22 °F +248 °F	-25 °C +90 °C / -13 °F +194 °F			

Tested and approved acc. to UL94 ¹ (material thickness: 3 mm)	Tested and approved acc. to UL94 ¹ (material thickness: 3 mm)
Classification: V-0 (Vertical Burning Test)	Classification: V-0 (Vertical Burning Test)
Tested and approved acc. to EN 45545-2 (material thickness: 3,5 mm)	<b>Tested and approved acc. to Def Stan 07-247</b> • Assessment: category B
<ul><li>Requirements set R22</li><li>Hazard level HL3</li></ul>	Approved by the UK Ministry of Defence (MoD)
Tested and approved acc. to DIN 5510, Part 2 (material thickness: 3 mm) Combustibility classification: S4 Smoke development classification: SR2 Dinion classification: ST2	
Tested and approved acc. to NF F 16-101 (material thickness: 3 mm) • Classification: I3 / F2	
	<ul> <li>(material thickness: 3 mm)</li> <li>Classification: V-0 (Vertical Burning Test)</li> <li>Tested and approved acc. to EN 45545-2 (material thickness: 3,5 mm)</li> <li>Requirements set R22</li> <li>Hazard level HL3</li> <li>Tested and approved acc. to DIN 5510, Part 2 (material thickness: 3 mm)</li> <li>Combustibility classification: S4</li> <li>Smoke development classification: SR2</li> <li>Dripping classification: ST2</li> <li>Tested and approved acc. to NF F 16-101 (material thickness: 3 mm)</li> </ul>

¹ Successful testing and approval according to UL94 (classification V-0) is equivalent to EN 45545-2 (requirements set R26; hazard level HL3). The information for PA-V0 has been determined in a conditioned state according to ISO 1110.

STAUFF preserves the right to supply products made from alternative, but comparable materials with matching technical characteristics.



**Technical Appendix** 

### **Special Clamp Body Materials (Selection)**

**Preventive Fire Protection** 







PP6853	PP-V0	SA-V0	Material Code
Polypropylene	Polypropylene	Thermoplastic Elastomer	Basic Material
White	Black	Natural	Standard Colour

			Mechanical Properties
1264 MPa (ICE 60811-1-1)		113 N/mm ² at +23 °C / +73.4 °F (ASTM D412)	Tensile E-Module
17 kJ/m² at +23 °C / +73.4 °F (acc. to IZOD / ISO 179 / 1eA)	5 kJ/m² at +23 °C / +73.4 °F (acc. to ISO 180/A)		Notch Impact Strength
			Low Temperature Notch Impact Strength
25 MPa (ICE 60811-1-1)	24 MPa (ISO 527)	15,9 MPa (ASTM D412)	Tensile Strength at Yield (Tensile Strength)
			Ball Indentation Hardness (Brinell Hardness)
		86 A (ISO 868)	Shore Hardness

			Thermal Properties
-25 °C +90 °C / -13 °F +194 °F	-25 °C +90 °C / -13 °F +194 °F	-50 °C +90 °C / -58 °F +194 °F	Temperature Resistance (Min Max)

			Features
Tested and approved acc. to EN 45545-2 (material thickness: 3 mm) Requirements set R22	Tested and approved acc. to UL94 ¹ (material thickness: 3 mm)	Tested and approved acc. to UL94 ¹ (material thickness: 3 mm)	Approvals / Properties
Hazard level HL3	Classification: V-0 (Vertical Burning Test)	Classification: V-0 (Vertical Burning Test)	
<b>Tested and approved acc. to BS 6853</b> (Code of practice for fire precautions in the design /construction of passenger carrying trains) • Assessment: category 1a			
Compliant to the requirements of London Underground / Metronet (standard 2-01001-002: Fire Safety Performance of Materials)			
<b>Tested and approved acc. to DIN 5510, Part 2</b> (material thickness: 25 mm) • Combustibility classification: S4 • Smoke development classification: SR2 • Dripping classification: ST2			
Tested and approved acc. to Def Stan 07-247 • Assessment: category B			
Compliant to the requirements of JRMA (Japan Railway Rollingstock & Machinery Association) Classification: extremely incombustible			
<b>Compliant to the requirements of NFPA 130</b> (Standard for Fixed Guideway Transit and Passenger Rail Systems)			

¹ Successful testing and approval according to UL94 (classification V-0) is equivalent to EN 45545-2 (requirements set R26; hazard level HL3).

STAUFF preserves the right to supply products made from alternative, but comparable materials with matching technical characteristics.

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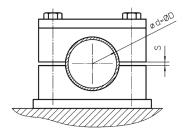
### **Standard Clamp Body Designs**



### **Profiled Design**

#### **Profiled Inside Surface with Tension Clearance**

- Available in the Standard, Heavy, Twin and Heavy Twin Series
- Recommended for the safe installation of rigid pipes or tubes
- Available for all commonly used outside diameters and nominal sizes
- Vibration/noise reducing and impact absorbing effect towards the direction of the line provided by the grooves on the inside of the clamp bodies
- Clearance S between the clamp halves provides tension of the tube or pipe
- To be used as fixed point clamp preventing the line from sliding (see page 161 for Maximum Loads in Pipe Direction)



R

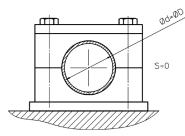
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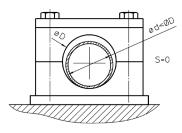


### Type H (Smooth)

#### Smooth Inside Surface w/o Tension Clearance

- Available in the Standard, Heavy and Twin Series
- Recommended for the safe installation of hoses or cables
  Available for all commonly used outside diameters and
- nominal sizes
- Smooth inside surface and chamfered edges avoid damaging of the hose or cable
- Choose the diameter ØD of the clamp body slightly larger (in accordance to your specific requirements) than the outside diameter Ød of the pipe, tube, hose or cable in order to use it as a longitudinal guide allowing the line to slide







### **Type RI (with Elastomer Insert)**

- Available in the Standard, Heavy and Heavy Twin Series
- Recommended for the extra-gentle installation of pipes, tubes, hoses or cables
- Available for all commonly used outside diameters and nominal sizes
- Elastomer insert made of Thermoplastic Elastomer with a hardness of 73 Shore-A provides most effective reduction of vibration and noise caused by vibration



### **Rectangular Design = Type VK**

- Available in the Standard Series (STAUFF Group 5)
- Recommended for the safe installation of proximity switches according to DIN EN 60947-5-2 or similar, rectangular construction, with a square of 40mm x 40mm (1.57 in x 1.57 in) or 40mm x 36 mm (1.57 in x 1.42 in)



### Materials and Surface Finishings of Metal Parts

#### **Materials**

Unless otherwise stated, all metal parts (e.g. weld plates, cover plates, bolts, rail nuts etc.) are made of Carbon Steel (surface finishing according to material code).

Besides that, all metal parts are also available ex stock in two different stainless steel qualities:

#### Stainless Steel V2A

- 1.4301 / 1.4305 (AISI 304 / 303)
- Material code: W4



LSTAH

Rost

- 1.4401 / 1.4571 (AISI 316 / 316 Ti)
- Stainless Steel V4A Material code: W5

Alternative materials (e.g. Aluminium) are available upon request. Contact STAUFF for further information.

#### Surface Finishings

Unless otherwise stated, all metal parts made of Carbon Steel are available with the following standard surface finishings:

#### Carbon Steel, uncoated

Material code: W1

#### Carbon Steel, phosphated

- Fe/Znph r 10 according to DIN EN 12476 Material code: W2

#### Carbon Steel, zinc/nickel-plated

- More than 1200 hours resistance against red rust / base metal corrosion in the salt spray test to DIN EN ISO 9227
- Free of hexavalent chromium Cr(VI)
- RoHS compliant according to 2002/95/EC (Restrictions of the Use of Hazardous Substances)
- ELV compliant according to 2000/53/EC (End of Life Vehicles Directive)
- Material code: W3

Alternative surface finishings are available upon request. Contact STAUFF for further information.



Original STAUFF Cover Plate with Zinc/Nickel-Coating: No signs of corrosion after 1200 hours in the salt spray chamber!



Original STAUFF Cover Plates with alternative surface finishings widely-used by competitors in the market (from left to right):

- Galvanisation and blue-chromating after 96 hours

**Property Classes / Grades of Bolts and Screws** 

- Galvanisation and yellow-chromating after 192 hours
- Zinc-coating, thick-film passivation and sealing after <u>192 hours</u>

In all three cases, signs of white and red rust / base metal corrosion are quite clearly visible! Please do not hesitate to contact STAUFF and ask for a detailed report.

### **Thread Conversion Chart**

### Metric ISO vs. Unified Coarse (UNC) Thread



Unless otherwise stated, all threaded parts available with Metric ISO thread or unified coarse (UNC) thread.

#### Standard Series (DIN 3015, Part 1)

Group		Thread		
STAUFF	DIN	Metric ISO	Unified Coarse	
1 to 8	0 to 8	M6	1/4-20 UNC	

#### Heavy Series (DIN 3015, Part 2)

Group		Thread	
STAUFF	DIN	Metric ISO	<b>Unified Coarse</b>
3S to 5S	1 to 3	M10	3/8-16 UNC
6S	4	M12	7/16-14 UNC
7S	5	M16	5/8-11 UNC
8S	6	M20	3/4-10 UNC
9S	7	M24	7/8–9 UNC
10S	8	M30	1-1/8-7 UNC
11S to 12S	9 to 10	M30	1-1/4-7 UNC

#### Twin Series (DIN 3015, Part 3)

Group		Thread			
STAUFF DIN		Metric ISO	<b>Unified Coarse</b>		
1D	1	M6	1/4-20 UNC		
2D to 5D	2 to 5	M8	5/16-18 UNC		

**Hexagon Head Bolt** 

**Socket Cap Screw** 

**Slotted Head Screw** 

Bolt / Screw Type	Material Code	Property Class / Grade Metric ISO Threaded Bolts / Screws	Unified Coarse Threaded Bolts / Screws
	W1, W2, W3	8.8 (according to DIN EN ISO 898)	5 (according to SAE J429)
Hexagon Head Bolt Type AS	W4	A2-70 (according to DIN EN ISO 3506)	AISI 304 / B8 (according to ASTM A193)
	W5	A4-70 (according to DIN EN ISO 3506)	AISI 316 / B8M (according to ASTM A193)
	W1, W2, W3	8.8 (according to DIN EN ISO 898)	5 (according to SAE J429)
Socket Cap Screw Type IS	W4	A2-70 (according to DIN EN ISO 3506)	AISI 304 / B8 (according to ASTM A193)
	W5	A4-70 (according to DIN EN ISO 3506)	AISI 316 / B8M (according to ASTM A193)
	W1, W2, W3	4.8 (according to DIN EN ISO 898)	2 (according to SAE J429)
Slotted Head Screw Type LI	W4	A2-70 (according to DIN EN ISO 3506)	AISI 304 / B8 (according to ASTM A193)
	W5	A4-70 (according to DIN EN ISO 3506)	AISI 316 / B8M (according to ASTM A193)

Unless otherwise stated, the above mentioned property classes / grades apply as standards for bolts and screws supplied by STAUFF. The information indicate the minimum requirements; higher property classes are available upon request. Contact STAUFF for details.

### **Basic Installation Instructions**



### **Installation on Weld Plate**

Different types of weld plates are available for all STAUFF Clamps according to DIN 3015 as well as for most of the other series and many custom-designed special clamps.

- · Place weld plates in their designated positions. Please make sure these positions are suitable for the expected loads
- · Mark the positions of the weld plates to ensure best alignment
- · Weld the weld plates into position. Elongated weld plates can also be mounted to their positions by using screws or bolts
- Push bottom clamp half onto weld plate.
- Insert pipe, tube, hose, cable or any other type of line.
- · Place second clamp half and cover plate (optional) on top and mount clamp assembly by using screws or bolts.

Unless otherwise stated, the bolt lengths indicated for clamps according to DIN 3015 refer to the installation on weld plages and mouting rails as well as multi-level (stacking) installation. For direct installation, different lengths may be required.



#### Installation on Mounting Rail

STAUFF Mounting Rails are available in different heights. STAUFF Rail Nuts are available for all STAUFF Clamps according to DIN 3015 (Heavy Series up to STAUFF Group 6S only) as well as for many custom-designed special clamps.

- Place mounting rails in their designated positions. Please make sure these bases are suitable for the expected loads.
- · Mark the positions of the mounting rails to ensure best alignment.
- Weld the mounting rails into position. Mounting rails can also be mounted to their positions by using side-mounting brackets with screws or bolts.
- Insert rail nuts into mounting rail and turn until stop to lock (Standard and Twin Series) or slide in rail nut (Heavy Series). Push bottom clamp half onto rail nuts.
- Insert pipe, tube, hose, cable or any other type of line.
- Place second clamp half and cover plate (optional) on top and mount clamp assembly by using screws or bolts.

The exact positions of the clamp assemblies can still be adjusted before being firmly bolted.



#### **Multi-Level (Stacking) Installation**

Stacking bolts permit the multi-level assembly of clamps of identical group sizes. Safety locking plates inserted between the levels prevent the stacking bolts from turning. The Twin Series also allows stacking of different group sizes (STAUFF Groups 2D to 5D).

- Push bottom clamp half onto weld plate or rail nuts.
- Insert pipe, tube, hose, cable or any other type of line.
- · Place second clamp half.
- Insert stacking bolts into the clamp assembly and tighten using the following tightening torques (or in a way that the clamp halves are in contact with the line over the entire internal contact surface):
- Standard Series 1 ... 2 N·m / .75 ... 1.5 ft·lb (hand-tightened) **Heavy Series** 5 N·m / 3.75 ft·lb
- Twin Series 1 ... 2 N·m / .75 ... 1.5 ft·lb (hand-tightened) Place safety locking plate on top of clamp assembly.
- · Proceed with next levels. Top level to be assembled with cover plate and hexagon head bolts using the tightening torques as indivated on page 161.

STAUFF multi-level clamp assemblies can be mounted both to weld plates or to mounting rails (with rail nuts).

### **Recommended Distance between Clamps**



Please note: The recommended distances between clamps stated below are standard values and valid for static loads only.

Outside Diameter		Distance A		<b>Outside Diamete</b>	Distance A			
	(mm)	(in)	(m)	(ft)	(mm)	(in)	(m)	(ft)
	6,0 12,7	.2350	1,00	3,28	114,0 168,0	4.50 6.60	5,00	16,40
	12,7 22,0	.5086	1,20	3,94	168,0 219,0	6.60 8.60	6,00	19,68
	22,0 32,0	.86 1.25	1,50	4,92	219,0 324,0	8.60 12.70	6,70	21,98
	32,0 38,0	1.25 1.50	2,00	6,56	324,0 356,0	12.70 14.00	7,00	22,96
	38,0 57,0	1.5 2.25	2,70	8,86	356,0 406,0	14.00 16.00	7,50	24,60
	57,0 75,0	2.25 2.95	3,00	9,84	406,0 419,0	16.00 16.50	8,20	26,90
	75,0 76,1	2.95 3.00	3,50	11,48	419,0 508,0	16.50 20.00	8,50	27,88
	76,1 88,9	3.00 3.50	3,70	12,14	508,0 521,0	20.00 20.50	9,00	29,52
	88,9 102,0	3.50 4.00	4,00	13,12	521,0 558,0	20.50 22.00	10,00	32,80
	102,0 114,0	4.00 4.50	4,50	14,76	558,0 800,0	22.00 31.50	12,50	41,00

### Installation next to Pipe Bends, **Connectors / Couplings and Valves**



Please note the following information on the installation of STAUFF Clamps next to pipe bends, connectors / couplings and valves:

#### **Pipe Bends**

Pipe bends should be supported by STAUFF Clamps as close to the bends as possible. Furthermore, it is recommended to design these clamps as fixed point clamps.

#### **Connections / Couplings**

The first clamp should be placed directly next to the connector / coupling. This protects the connector / coupling from vibrations.

#### Valves

If valves are incorporated in the pipelines, it is recommended that support is provided in front of and behind these valves.

Contact STAUFF for further information.



### **Tightening Torques and Maximum Loads In Pipe Direction**



### Standard Series (DIN 3015-1:1999)

All tightening torques and maximum loads in pipe direction refer to STAUFF Clamp Bodies (profiled inside surface with tension clearance) with Cover Plates and Hexagon Head Bolts according to DIN EN ISO 4014/4017 (DIN 931/933).

The max. load in pipe direction (according to DIN 3015-10:1999) is an average value, determined by three tests at +23 °C / +73.4 °F with a steel pipe according to DIN EN 10220, St37 – rolled surface – taking static friction into consideration.

#### Sliding starts when the shown values (F) are reached.

Group		Hexagon Head E	Bolt	Polypro	oylene			Polyamic	le			Aluminiu	m		
		DIN EN ISO 4014/4017 (DIN 931/933) Metric Unified Coarse		Tightening Torque		Maximum Load in Pipe Direction F		Tightening Torque		Maximum Load in Pipe Direction F		Tightening Torque		Maximum Load in Pipe Direction F	
STAUFF	DIN	ISO Thread	(UNC) Thread	(N·m)	(ft·lb)	(kN)	(lbf)	(N·m)	(ft·lb)	(kN)	(lbf)	(N·m)	(ft·lb)	(kN)	(lbf)
1	0	M6	1/4-20 UNC	8	6	0,6	135	10	7	0,6	135	12	9	3,5	787
1A	1	M6	1/4-20 UNC	8	6	1,1	247	10	7	0,7	157	12	9	4,2	944
2	2	M6	1/4-20 UNC	8	6	1,3	292	10	7	0,8	180	12	9	4,3	967
3	3	M6	1/4-20 UNC	8	6	1,4	315	10	7	1,6	360	12	9	4,9	1101
4	4	M6	1/4-20 UNC	8	6	1,5	337	10	7	1,7	382	12	9	5,0	1124
5	5	M6	1/4-20 UNC	8	6	1,9	427	10	7	2,0	450	12	9	7,3	1641
6	6	M6	1/4-20 UNC	8	6	2,0	450	10	7	2,5	562	12	9	8,9	2000
7	7	M6	1/4-20 UNC	8	6	2,3	517	10	7	3,2	719				
8	8	M6	1/4-20 UNC	8	6	2,6	585	10	7	3,5	787				

### Heavy Series (DIN 3015-2:1999)

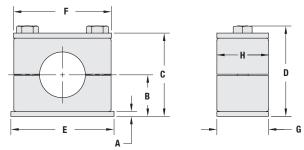
Group		Hexagon Head Bo	lt	Polyprop	ylene			Polyamid	le			Aluminium			
		Metric	4017 (DIN 931/933) Unified Coarse	Tightening Torque		Maximum Load in Pipe Direction F		Tightening Torque		Maximum Load in Pipe Direction F		Tightening Torque		Maximum Load in Pipe Direction F	
STAUFF	DIN	ISO Thread	(UNC) Thread	(N·m)	(ft·lb)	(kN)	(lbf)	(N·m)	(ft·lb)	(kN)	(lbf)	(N·m)	(ft·lb)	(kN)	(lbf)
3S	1	M10	3/8-16 UNC	12	9	1,6	360	20	15	4,2	944	30	22	12,1	2720
4S	2	M10	3/8-16 UNC	12	9	2,9	652	20	15	4,5	1044	30	22	15,1	3395
5S	3	M10	3/8-16 UNC	15	11	3,3	742	25	18	5,1	1146	35	26	15,5	3485
6S	4	M12	7/16-14 UNC	30	22	8,2	1843	40	30	9,3	2090	55	41	29,5	6609
7S	5	M16	5/8-11 UNC	45	33	11,0	2472	55	41	15,8	3551	120	86	34,9	7845
8S	6	M20	3/4-10 UNC	80	59	14,0	3147	150	111	21,0	4720	220	162	50,0	11240
9S	7	M24	7/8–9 UNC	110	81	28,0	6300	200	148	32,0	7193	250	184	70,6	15871
10S	8	M30	1-1/8-7 UNC	180	133	40,0	8992	350	258	48,0	10790	500	369	84,5	18996
11S	9	M30	1-1/4-7 UNC	200	148	119,0	26752	370	273	125,0	27650	500	369	181,5	40802
12S	10	M30	1-1/4-7 UNC	270	199	168,0	37767	450	332	180,0	40465	600	443	244,5	54965

#### Twin Series (DIN 3015-2:1999)

Group		Hexagon Head Bo	lt	Polypropylene				Polyamide				
		DIN EN ISO 4014/4017 (DIN 931/933)					d			Maximum Load		
		Metric Unified Coarse		Tightening Torque		in Pipe Direction F		Tightening Torque		in Pipe Direction F		
STAUFF	DIN	ISO Thread	(UNC) Thread	(N·m)	(ft·lb)	(kN)	(lbf)	(N·m)	(ft·lb)	(kN)	(lbf)	
1D	1	M6	1/4-20 UNC	5	4	0,9	202	5	4	0,9	202	
2D	2	M8	5/16-18 UNC	12	9	2,1	472	12	9	2,2	495	
3D	3	M8	5/16-18 UNC	12	9	1,9	427	12	9	2,0	450	
4D	4	M8	5/16-18 UNC	12	9	2,7	607	12	9	2,9	652	
5D	5	M8	5/16-18 UNC	8	6	1,7	382	8	6	2,5	562	

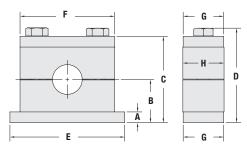
# STAUFF

## **Dimensions and Weights of Clamp Assemblies**



### Standard Series (DIN 3015, Part 1)

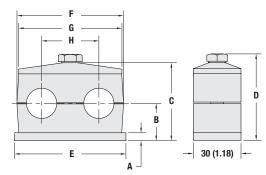
Group		Dimension	S ( ^{mm} /in)										Weight per 100 Pcs.
			В		С		D						SP-**-PP-DP-AS
STAUFF	DIN	A	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	E	F	G	Н	( ^{kg} / _{lbs} )
4	0	3	16,5	16	33	32	37	36	31,5	28	30	30	6,20
1	0	.12	.65	.63	1.30	1.26	1.46	1.42	1.24	1.10	1.18	1.18	13,64
1A	4	3	16,5	16	33	32	37	36	36	34	30	30	8,10
IA	1	.12	.65	.63	1.30	1.26	1.46	1.42	1.41	1.33	1.18	1.18	17.82
0	0	3	19,5	19	39	38	43	42	42	40,5	30	30	9,40
2	2	.12	.77	0.75	1.54	1.50	1.69	1.65	1.65	1.59	1.18	1.18	20.68
•	0	3	21	20,75	42	41,5	46	45,5	50	48	30	30	11,20
3	3	.12	.83	.82	1.65	1.64	1.81	1.80	1.96	1.88	1.18	1.18	24.64
	4	3	24	23,75	48	47,5	52	51,5	60	57	30	30	13,70
4	4	.12	.94	.94	1.89	1.87	2.05	2.03	2.36	2.24	1.18	1.18	30.14
5	F	3	32	31,25	64	62,5	68	66,5	71	70	30	30	17,10
5	5	.12	1.26	1.23	2.52	2.46	2.68	2.62	2.79	2.75	1.18	1.18	37.62
6	c	3	36	35,25	72	70,5	76	74,5	88	86	30	30	21,30
0	6	.12	1.42	1.39	2.83	2.78	2.99	2.94	3.46	3.38	1.18	1.18	46.86
7	7	5	51,5	51	103	102	107	106	122	118	30	30	42,10
<i>(</i>	1	.20	2.03	2.01	4.06	4.02	4.21	4.17	4.81	4.65	1.18	1.18	92.62
0	0	5	64	63	128	126	132	130	148	144	30	30	44,00
8	8	.20	2.52	2.48	5.04	4.96	5.20	5.12	5.83	5.67	1.18	1.18	96.80



### Heavy Series (DIN 3015, Part 2)

Group	roup	Dimens	ons ( ^{mm} /in)											Weight per 1 Pc.
			В		С		D			F				SPAL-**-PP-DPAL-AS
STAUFF	DIN	Α	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	E	PP/PA/SA	AL	G	Н	( ^{kg} / _{lbs} )
3S	1	8	24	23,25	48	46,5	54,4	52,9	74	55	56	30	30,5	0,32
33	1	.31	.94	.92	1.89	1.83	2.14	2.09	2.91	2.16	2.20	1.18	1.20	.70
4S	2	8	32	31,25	64	62,5	70,4	68,9	86	70	70	30	30,5	0,40
45	2	.31	1.26	1.23	2.52	2.46	2.77	2.72	3.39	2.76	2.76	1.18	1.20	.88
50	0	8	38	37	76	74	82,4	80,4	100	85	85	30	30,5	0,49
5S	3	.31	1.50	1.46	2.99	2.91	3.24	3.17	3.94	3.35	3.35	1.18	1.20	1.08
<u></u>	4	10	54,5	53,5	109	107	116,5	114,5	140	115	120	45	45	1,21
6S	4	.39	2.15	2.11	4.29	4.21	4.59	4.51	5.51	4.53	4.72	1.77	1,77	2.66
70	-	10	70		140		150		180	154	152	60	60	2,30
7S	5	.39	2.76		5.51		5.91		7.09	6.06	5.98	2.36	2,36	5.06
	0	15	99		198		210,5		226	206	208	80	80	5,56
8S	6	.59	3.90		7.80		8.29		8.90	8.11	8.19	3.15	3.15	12.26
	-	15	115		230		245		270	251	255	90	91	7,97
9S	7	.59	4.53		9.06		9.65		10.63	9.88	10.04	3.54	3.58	17.58
100	0	25	160		320		338,7		340	336	326	120	120	22,16
10S	8	.98	6.30		12.60		13.33		13.39	13.22	12.83	4.72	4.72	48.75
110	0	30	235		470		488,7		520	470	470	160	162	54,11
11S	9	1.18	9.25		18.50		19.24		20.47	18.50	18.50	6.30	6.38	119.04
100	10	30	295		590		608,7		680	630	630	180	182	77,40
12S	10	1.18	11.61		23.23		23.96		26.77	24.80	24.80	7.09	7.16	170.28

### **Dimensions & Weights of Clamp Assemblies**



#### Twin Series (DIN 3015, Part 3)

Group		Dimensions	( ^{mm} /in)										Weight per 100 Pcs.
			В		C		D						SP- <b>**</b> / <b>**</b> -PP-GD-AS
STAUFF	DIN	Α	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	Profiled Design	Type H (Smooth)	E	F	G	Н	( ^{kg} / _{lbs} )
1D	1	3	16,5	16,25	37	36,5	41	40,5	37	36	34	20	7,60
ID	1	.12	.65	.64	1.46	1.44	1.61	1.59	1.46	1.42	1.34	.79	16.72
2D	0	5	18,5	18,25	39	38,5	44	43,5	55	53	52	29	13,50
20	2	.20	.73	.72	1.54	1.52	1.73	1.71	2.17	2.09	2.05	1.14	29.70
3D	3	5	23,5	23,25	49	48,5	54	53,5	70	67	65	36	17,70
30	3	.20	.93	.92	1.93	1.91	2.13	2.11	2.76	2.64	2.56	1.42	38.94
4D	4	5	25	24	52	50	57	55	85	80	79	45	20,40
40	4	.20	.98	.94	2.05	1.97	2.24	2.17	3.35	3.15	3.11	1.77	44.88
5D	5	5	31,5	31	65	64	70	69	110	106	102	56	27,70
50	5	.20	1.24	1.22	2.56	2.52	2.76	2.72	4.33	4.17	4.02	2.20	60.94

#### Standard Series (DIN 3015, Part 1)

#### Clamp Bodies (Polypropylene / Polyamide)

Group STAUFF	DIN	Quantity per Bag (in Pcs.)	Gr S1
1 - 6	0 - 6	25	39
7 + 8	7 + 8	10	75

#### **Clamp Bodies** (Aluminium)

Group		Quantity per Bag				
STAUFF	DIN	(in Pcs.)				
1 - 5	0 - 5	25				
6	6	10				

#### Weld Plates (Type SP) Cover Plates (Type DP)

Group STAUFF	DIN	Quantity per Bag (in Pcs.)
1 - 6	0 - 6	25
7 + 8	7 + 8	10

#### Hexagon Rail Nut (Type SM) Channel Rail Adaptor (Type CRA)

Group		Quantity per Bag
STAUFF	DIN	(in Pcs.)
1 - 8	0 - 8	50

### Heavy Series (DIN 3015, Part 2)

#### Clamp Bodies (Polypropylene / Polyamide)

Group		Quantity per Bag
STAUFF	DIN	(in Pcs.)
3S - 6S	1 - 4	20
7S	5	10
8S - 12S	6 - 10	1

#### Clamp Bodies (Aluminium)

Group STAUFF DIN		Quantity per Bag (in Pcs.)
3S - 6S	1 - 4	20
7S	5	10
8S - 12S	6 - 10	1

#### Weld Plates (Type SPAL) Cover Plates (Type DPAL)

Group		Quantity per Bag
STAUFF	DIN	(in Pcs.)
3S - 6S	1 - 4	20
7S	5	10
8S - 12S	6 - 10	1

#### Mounting Rail Nut (Type GMV) Channel Rail Adaptor (Type CRA)

Group STAUFF	DIN	Quantity per Bag (in Pcs.)
3S - 6S	1 - 4	40

### Twin Series (DIN 3015, Part 3)

**Packaging Units (Selection)** 

Clamp Bodies (Polypropylene / Polyamide)

Group STAUFF	DIN	Quantity per Bag (in Pcs.)
1D - 4D	1 - 4	25
5D	5	10

#### Weld Plates (Type SP) Cover Plates (Type GD)

# Group Quantity per Bag

STAUFF	DIN	(in Pcs.)
1D - 4D	1 - 4	25
5D	5	10

#### Hexagon Rail Nut (Type SM) Channel Rail Adaptor (Type CRA)

Group STAUFF	DIN	Quantity per Bag (in Pcs.)
1D	1	50
2D - 5D	2 - 5	25

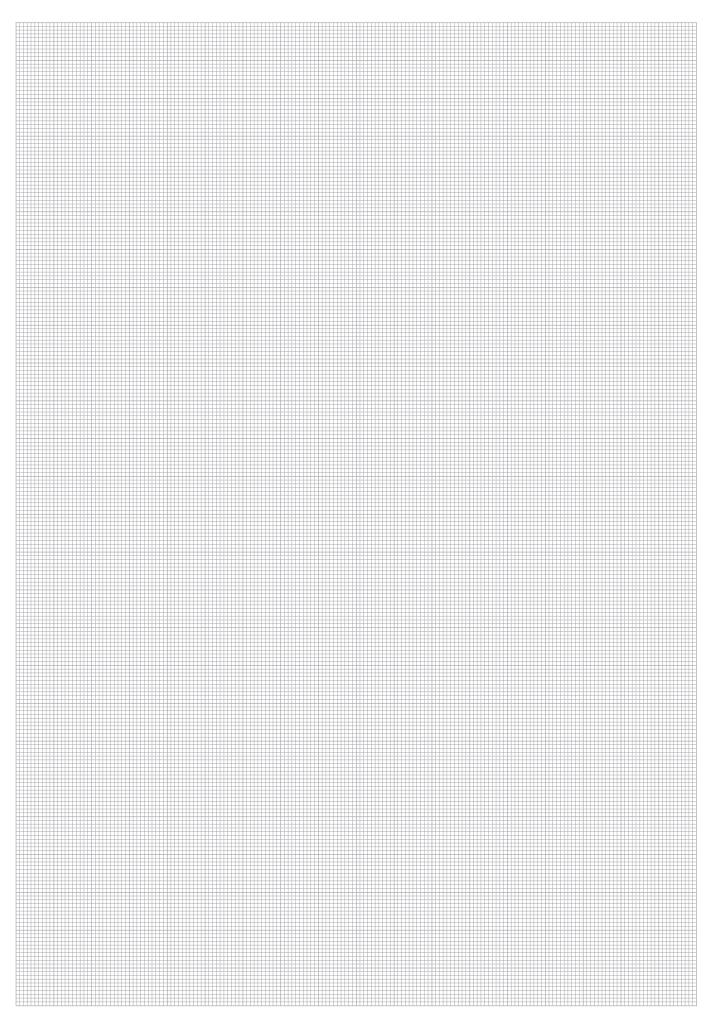
Contact STAUFF and ask for standard packaging units for further components or special packaging options.

www.stauff.com/1/en/#163

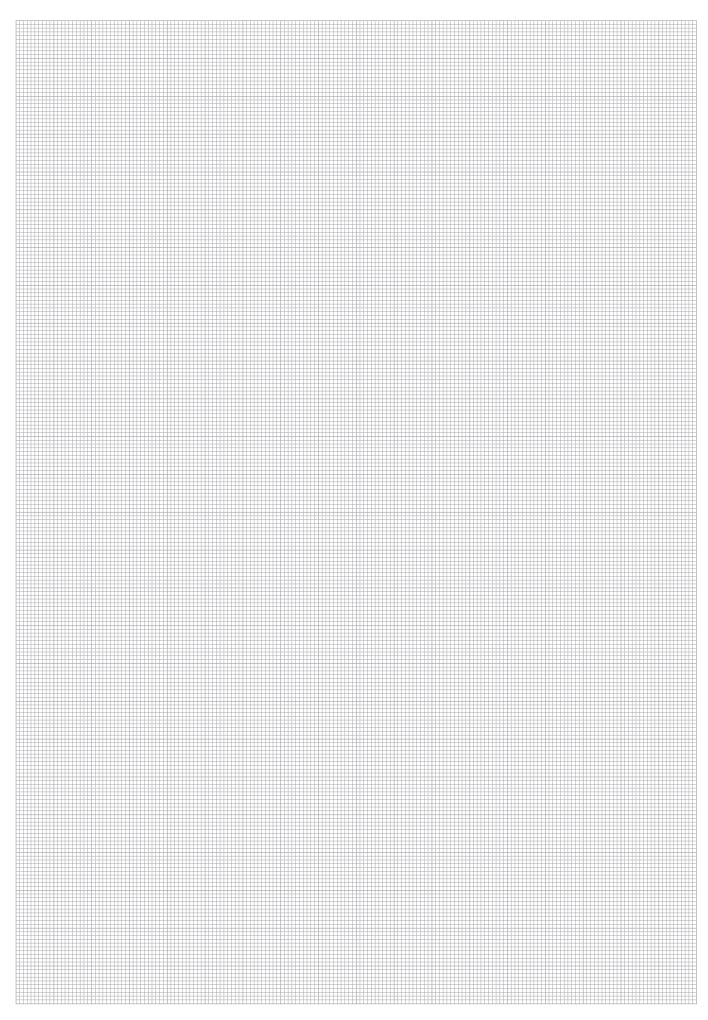
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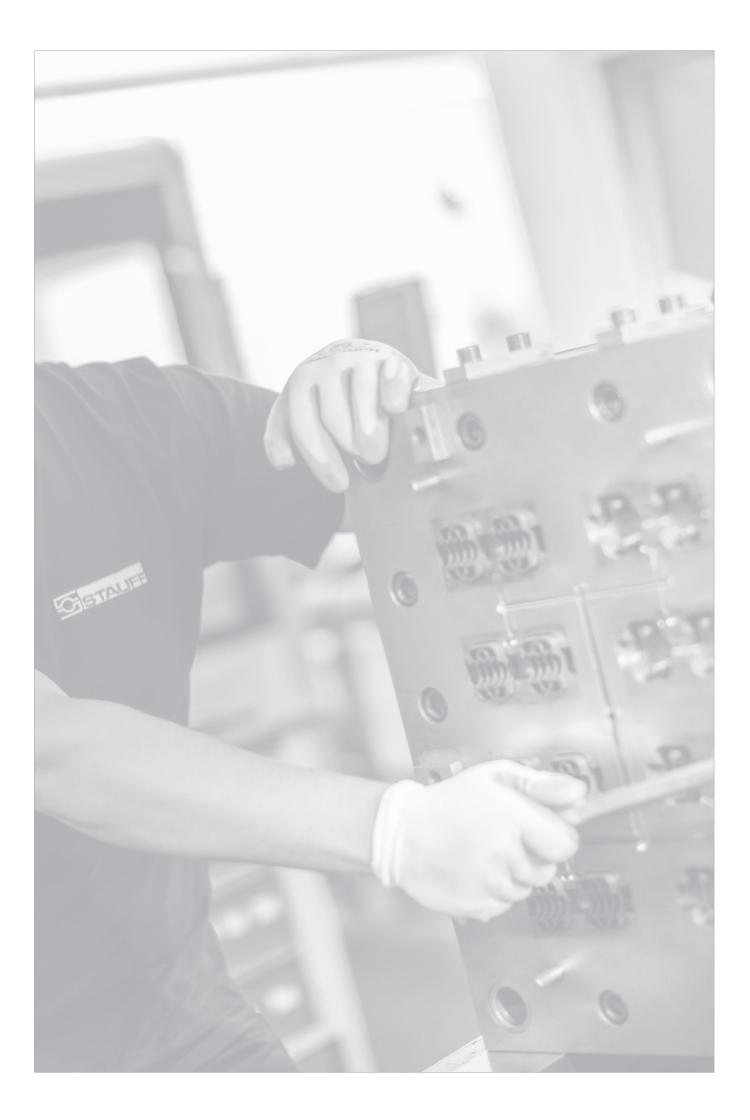
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## **Product-Specific Abbreviations**

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ACT	STAUFF ACT Clamps: Anti-Corrosion Technology	Clamp Body - Twin Series	82
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AF	Heavy Series according to DIN 3015, Part 2	Stacking Bolt	47
AF	Twin Series according to DIN 3015, Part 3	Stacking Bolt	61
AF	Heavy Twin Series	Stacking Bolt	68
AG	Other Types of Clamps	Agriculture Twin Series	150
AL	Technical Appendix	Standard Clamp Body Material	154
AS	Standard Series according to DIN 3015, Part 1	Hexagon Head Bolt	26
AS	Heavy Series according to DIN 3015, Part 2	Hexagon Head Bolt	45
AS	Twin Series according to DIN 3015, Part 3	Hexagon Head Bolt	59
AS	Heavy Twin Series	Hexagon Head Bolt	68
AS	Light Series	Hexagon Head Bolt	115
BSP	Standard Series according to DIN 3015, Part 1	Bridge Weld Plate	22
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СНС	Standard Series according to DIN 3015, Part 1	Clamp Body for Conduit Hoses	18
CRA	Standard Series according to DIN 3015, Part 1	Channel Rail Adaptor	25
CRA	Heavy Series according to DIN 3015, Part 2	Channel Rail Adaptor	43
CRA	Twin Series according to DIN 3015, Part 3	Channel Rail Adaptor	58
CRA	Heavy Twin Series	Channel Rail Adaptor	68
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DIT-SR6-SWG	STAUFF SWG: Stud Welding System	Distance Tube	95
DKS	Construction Series	Construction Series Clamp	144
DKSV	Construction Series	Construction Series Clamp (for Anchor Bolt Fastening)	145
DP	Standard Series according to DIN 3015, Part 1	Cover Plate	26
DPAL	Heavy Series according to DIN 3015, Part 2	Cover Plate for Single Clamps	44
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DPAS	Heavy Twin Series	Cover Plate	67
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EP	Standard Series according to DIN 3015, Part 1	Insert	28
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FB	Flat Steel and Round Steel U-Bolt Clamps	Flat Steel U-Bolt	126
GD	Twin Series according to DIN 3015, Part 3	Cover Plate	58
GMV	Heavy Series according to DIN 3015, Part 2	Mounting Rail Nut	42
GMV	Heavy Twin Series	Mounting Rail Nut	68
IS	Standard Series according to DIN 3015, Part 1	Socket Cap Screw	28
IS	Heavy Series according to DIN 3015, Part 2	Socket Cap Screw	45
IS	Twin Series according to DIN 3015, Part 2	Socket Cap Screw	59
KS	Construction Series	Construction Series Clamp	144
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LBBU-DP	Light Series	Clamp Body - Twin Design Cover Plate	113
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LBBU-HUE	Light Series	Sieve Weld Plate	114
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LB	Light Series	Clamp Body - Single Design	116
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LBU	Light Series	Clamp Body - Twin Design	117
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LNGF LNUF	Light Series	Clamp Body - Twin Design Clamp Body - Twin Design	119 119



## **Product-Specific Abbreviations**

Abbreviation	Product Category	Product Description	Page
PA	Technical Appendix	Standard Clamp Body Material	154
PA-V0	Technical Appendix	Special Clamp Body Material	156
PP	Technical Appendix	Standard Clamp Body Material	154
PP6853	Technical Appendix	Special Clamp Body Material	156
PP-DA	Technical Appendix	Special Clamp Body Material	156
PP-V0	Technical Appendix	Special Clamp Body Material	156
RAP	Standard Series according to DIN 3015, Part 1	Group Weld Plate	21
RAP	Twin Series according to DIN 3015, Part 3	Group Weld Plate	55
RAP-MGR	Standard Series according to DIN 3015, Part 1	Multi-Group Weld Plate	23
RB	Flat Steel and Round Steel U-Bolt Clamps	Round Steel U-Bolt	128
RBD	Flat Steel and Round Steel U-Bolt Clamps	Round Steel U-Bolt (DIN 3570, Type A)	132
RF	Other Types of Clamps	Pipe / Tube Bushing	151
RI	Standard Series according to DIN 3015, Part 1	Elastomer Insert	16
RI	Heavy Series according to DIN 3015, Part 2	Elastomer Insert	39
RI	Heavy Twin Series	Clamp Body with Elastomer Inserts	66
RUK	Flat Steel and Round Steel U-Bolt Clamps	Plastic Pipe Saddle (Short) for Flat Steel U-Bolts	126
RUK	Flat Steel and Round Steel U-Bolt Clamps	Plastic Pipe Saddle (Short) for Round Steel U-Bolts	128
RUL	Flat Steel and Round Steel U-Bolt Clamps	Plastic Pipe Saddle (Long) for Round Steel U-Bolts	130
SA	Technical Appendix	Standard Clamp Body Material	154
SA	Technical Appendix	Standard Clamp Insert Materials	155
SA-V0	Technical Appendix	Special Clamp Body Material	156
SBD CREAT	STAUFF Bond: Adhesive Bonded Fastening	Manual Adhesive Dispenser	101
SBDS-81	STAUFF Bond: Adhesive Bonded Fastening	Dispenser Slide	101
SBMT	STAUFF Bond: Adhesive Bonded Fastening	Mixing Tip	101
SBP	STAUFF Bond: Adhesive Bonded Fastening	STAUFF Bond Plate for DIN 3015 Clamps	99
SCS	Other Types of Clamps	Channel Rail	149
SI	Standard Series according to DIN 3015, Part 1 Heavy Series according to DIN 3015, Part 2	Safety Washer	27
SI	, ,	Safety Washer	40 60
SI	Twin Series according to DIN 3015, Part 3 Heavy Twin Series	Safety Locking Plate Socket Cap Screw	68
SIG	Standard Series according to DIN 3015, Part 1	Safety Locking Plate	29
SIP	Heavy Series according to DIN 3015, Part 1	Safety Locking Plate	47
SIP	Heavy Twin Series	Safety Locking Plate	68
SIV	Twin Series according to DIN 3015, Part 3	Safety Locking Plate	60
SM	Standard Series according to DIN 3015, Part 3	Hexagon Rail Nut	24
SM	Twin Series according to DIN 3015, Part 3	Hexagon Rail Nut	56
SMG	Standard Series according to DIN 3015, Part 1	Hexagon Rail Nut	24
SMG	Twin Series according to DIN 3015, Part 3	Hexagon Rail Nut	56
SP	Standard Series according to DIN 3015, Part 1	Weld Plate	20
SP	Twin Series according to DIN 3015, Part 3	Single Weld Plate	55
SPAD	Heavy Twin Series	Weld Plate	67
SPAL	Heavy Series according to DIN 3015, Part 2	Weld Plate for Single Clamps	40
SPAL-DUEB	Heavy Series according to DIN 3015, Part 2	Elongated Weld Plate for Single Clamps	40
SPAS-DUEB	Heavy Series according to DIN 3015, Part 2	Weld Plate for Double Clamps	40
SPAS-DUEB	Heavy Series according to DIN 3015, Part 2	Elongated Weld Plate for Double Clamps	40
SPC	Other Types of Clamps	Cushion Clamp	148
SPV	Standard Series according to DIN 3015, Part 1	Elongated Weld Plate	20
STC	Other Types of Clamps	Cushion Clamp	148
STSV	Heavy Series according to DIN 3015, Part 2	Mounting Rail	42
STSV	Heavy Twin Series	Mounting Rail	68
SWG-AGS	STAUFF SWG: Stud Welding System	Distance Adaptor	95
SWG-CTH-11-M6	STAUFF SWG: Stud Welding System	Cable Tie Holder	93
SWG-CTH-30-M6-1	STAUFF SWG: Stud Welding System	Cable Tie / Tension Belt Holder	93
SWG-CTH-30-M6-2	STAUFF SWG: Stud Welding System	Cable Tie / Tension Belt Holder	93
SWG-DIP	STAUFF SWG: Stud Welding System	Distance Plate for DIN 3015 Clamps	93
SWG-GC	STAUFF SWG: Stud Welding System	Ground Cable	95
SWG-SF	STAUFF SWG: Stud Welding System	Weld Stud with Female Thread	92
SWG-SR6	STAUFF SWG: Stud Welding System	Stud Retainer	95
SWG-WG	STAUFF SWG: Stud Welding System	Weld Gun - Arc Ignition	94
SWG-WI06	STAUFF SWG: Stud Welding System	Weld Inverter	94
SWG-WI06-Starterkit	STAUFF SWG: Stud Welding System	Starterkit	94
TS	Standard Series according to DIN 3015, Part 1	Mounting Rail	24
TS	Twin Series according to DIN 3015, Part 3	Mounting Rail	57
VK	Standard Series according to DIN 3015, Part 1	Clamp Body - Rectangular Design for Proximity Switches	19
WSP	Standard Series according to DIN 3015 Part 1	Angleg weig Plate	
WSP ZR	Standard Series according to DIN 3015, Part 1 Saddle / Piggyback Clamps	Angled Weld Plate Custom-Designed Saddle / Piggyback Clamps	22